



Constructional Box

# STABIL

WALTHER & Co.  
BERLIN

Instruction  
Book

For Sets No.

**49-52**

WALTHER

---

---

# Walther's STABIL Motors

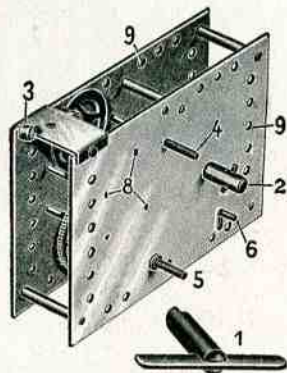
In order to set in motion a constructed model, or other technical toys, according to what is needed, one turns to the **Walther's Stabil Spring Motor**. The greatest joy is attained from the full-action of the STABIL Construction Toys and it justifies completely its very name, and it is very stable and is a well-constructed, powerful clock-work with strong springs, and endures in action from 7 to 20 minutes, according to the speed required.

The Spring-motor is delivered in 2 sorts:

1. Model with speed action and one propulsion cylinder, duration of action 7 to 20 minutes.

2. Model with speed action, and two working cylinders, reversing apparatus for right and left movements of one propulsion cylinder, duration 7 to 20 minutes. The Spring-motor STABIL can go for quickly, in right-hand or left-hand circles, or straight forward.

Further models for example: No. 427 page 124, 433 page 128, see also Edition 53—55. Directions for use are enclosed in every Spring-motor.



the working of almost all „STABIL“ models. It is especially suitable for building into such machines as: Engines, Autos, Rope-railways, Swings, Mills and Twellissaws.

Example of the application of the „STABIL“ Spring Motors:

Iron Horse (Model 238 page 59, Edition 49—52) built out of „STABIL“ Construction Parts No. 50 with „STABIL“ Motor built in. The finished Model drives on its own power backwards and forwards according to wish, slowly or

Special offer can be obtained on demand, about all STABIL Motors by any party concerned.

---

---

- „STABIL“** awakens interest in children for technical construction. It pleases them if they can produce a uniform movement from a built up machine, like large machines which they have stood before in wondering admiration.
- „STABIL“** sharpens the attention of boys. They can observe the correct working of all the details of the running machine by observation of the copies contained in this book.
- „STABIL“** serves as a touchstone for the intelligence of boys, for their suitability for a technical profession, be it as construction engineers, machine engineers, or technical or building masters.
- „STABIL“** brings out and awakens the talents for a technical calling. Already parents give their attention to the talents of their sons by means of „Stabil“. Corrections sent in of the given models, inventions of new ones, and our particular prize scheme for important work performed, indicate to parents the way in which their sons can rise to the position of proud constructors of modern technical science as capable men.
- „STABIL“** supplements the instruction given in schools, as these give no simple instruction in technic. It is just this technic, which has impressed itself on modern life and has made its mark on the march of humanity. Technical science as everybody knows, has intervened in almost all departments of human activities, and to whose judgement all business men are influenced, and existence made secure by means of entrusting our youth to its performance.
- „STABIL“** alone is constructed among all such toys by experts in a correct manner, all parts and details carry such expert markings and indications, as to be useful for the carrying out of large buildings and machines. The boy learns in play how the details of a machine, an aeroplane, crane or locomotive, etc. are named, and that „Stabil“ takes the lead in this direction is amply demonstrated by the circumstances that english and

foreign firms, who produce such toys, copy and imitate the expert nomenclature, in their printing matter. No other construction toy is finished in such a correct technical style as „Stabil“.

With no other toy can so many and numerous toys be constructed as with „Stabil“. No other similar toy has such a varied constructionparts as „Stabil“. In great part, these are protected by means of patents and must not be imitated toy-makers.

**Prize Models** The new list here, 31 th Edition, has been revised. It gives many new prize-models and, in addition our new Patent Cog-wheel, which can also be used as cnown-wheel or cone-wheel.

**Patent Cog Wheels** The advantages enjoyed by „Stabil“ home and abroad over similar toys, will be considerably enlarged by the addition of the new cog-wheel. The new

#### „Stabil“ patent Cog Wheel

(German and foreign patents applied for) causes no disappointment in use (unlike the tin metal ones of flat edges of other makes, with wich a child can do nothing, because the edges glide off) but with its powerful grip excels in a correct and effectual technical manner and demands machine-like precision. The new „Stabil“ Cog-wheel is enclosed already in the smallest box size No. 49.

**Material and Care** Material for „Stabil“ is of an equally durable quality of faultless construction, and does not matter whether it is the question of a small or large „Stabil“ box for building-work. It will allways keep its beautiful nickel polish, if rubbed over, from time to time with a woolen rag dipped in terpentine oil.

**Motors** „Stabil“ Boxes and accessories, and „Stabil“ motors can be bought in all the high-class toy-shops or businesses for instruction purposes as well as in many optical businesses.

**Single Parts** All working parts, all cog wheels, all screws with bolts can be bought singly.

In order to represent wall-work and roof-coverings of high buildings printed cardboard pieces can be delivered on demand, which have the appearance of tile-work, tiles, slates and sheet-metal roof. Smooth black cardboard pieces needed for wapping up machines can also be delivered. The fastenings of such cardboard pieces are done with screws and bolts or paper clamps. Further information of „Stabil“ single parts can be found under No. 48 of the sketches page 8.

### Complete Boxes

Complete boxes have made their appearance in shops. These boxes complete any of the contents of a building box size to the next size number. There are thus contained all those parts ready packed, which are lacking to the boy for the contents of the next size building box. These complete boxes carry the signs: 49a, 50a, 51a, 52a, etc., and „Stabil“ No. 49 with 49a contains all together the contents of „Stabil“ 50, „Stabil“ 50 + 50a = 51 box, etc. In consequence of this arrangement one can begin with the purchase of a popular box as a basis. The following box comes then into question, which is to be supplied in turn (thus after the beginner's box for basis work No. 50 for an example the next to be bought is No. 50a, then 51a, 52a, etc.) In this manner the awakened intelligence of the boy enlarges itself, also the contents of the building-boxes, and then larger and more difficult models can be erected.

### „STABIL“

is a most interesting building play, with which one can construct hundreds, indeed thousands of various machines, cranes, stations bridges, aeroplanes, automobiles, house and agricultural tools, in short all wonder-works of modern technic. As every model is movable and can be hand driven with „Stabil“ motor or steam-machine, the occupation of oneself with „Stabil“ always brings new joy. It will also enlarge your knowledge if you study the given details in this edition attentively.

### „STABIL“

Parts are according to the metric system, exactly fitted to each other, and prepared so that they can be easily assembled, taken apart or exchanged. The apertures in the building parts are 12,5 millimetres separated from each other from the middle of the hole to the middle of the other hole. The small holes of the level and square strips one counts from the place where the built part is assembled, and from where shafts, axles, rivets and lynch-pins are set in.

### „STABIL“

edition books (illustrations) are so treated that special worth can be placed on them to adopt the correct technical nomenclature for the building parts of the various machines and buildings, as well as for the practical uses of the same. Only in „Stabil“ illustrated editions are given the technical building signs, the ground plans, inspections, aspects, plumb-line and horizontal levels, besides lengths and transverse sections, represented by means of machines, building works or parts of same, in order to awaken interest and understanding for technical nomenclature.

### „STABIL“

models should bring notice to the beholder, as the many-sided instruction play of these are numerous. The built-up models show only a moderate number of things, which can all be produced with „Stabil“.

### „STABIL“

Competition for presenting prizes for the best „Stabil“ Models takes place every year. Take notice of the prized models in this instruction book and you will find confirmed that your school-comrades and contemporaries of the same age invent with eagerness and love new machines and building-works. Models have oftenly been sent according to the sketches for approval which show a special talent of the executors for techniss and mechanics.

**Only with „STABIL“ do you achieve the goal.**

FRANZ WALTHER.

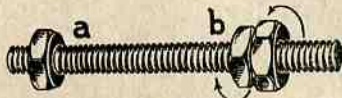
## Representation of applied designs for forming the basis of the building-constructions of „STABIL“ models.

### Building instruction:

Before you come to the building of the first model make the following attempt: rotate two nuts on a screw-shaft. So long as these two do not touch, let them rotate freely and easily. But as soon as they screw up against each other with the aid of both screw-keys, the one turned round to the right — the other one to the left, fixed together (fast tightened, as the simple expression goes), in this manner they are immovably fixed on the winding pencil — screw-shaft. One calls two such fixing nuts in the technic by the simple expression — opposing nuts. (Sketches 1 and 2)

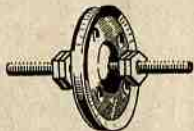


Sketch 1



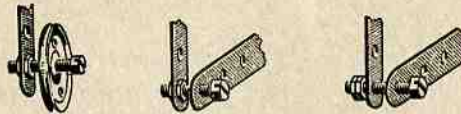
Sketch 2

These opposing nuts occur very often with the construction of „Stabil“ models, and indeed they are always necessary there, where parts should be connected for movement (not fixed). These for example, as with a wagon wheel, which is itself free, and must rotate on a fixed built in axle but must be also secured against a side shift or slip (Sketch 3). Between the two pairs of opposing nuts and the rotatory wheel is some room for play to be allowed so that the wheel itself can freely



Sketch 3

revolve. (In this case 4 nuts are necessary. Try this yourself).



Sketch 4-6 loose binding parts of „Stabil“

Should a part, on the contrary, be connected to a screw-shaft, one needs for this only 2 nuts.



Sketch 8

A special application for the fastening on to a flat and screw-shaft requires the two-division rope-wheel No. 5b (Sketch 8)

Sketch 7



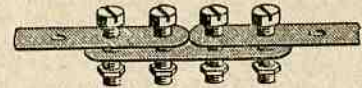
which, with the aid of the screw-driver is screwed tightly against the building part from both sides (Sketch 7).

As the difference between tight and loose binding is very important, learn from the sketches in doubtful cases, the special signs for such (Sign nomenclature see page 11).



Sketch 9

„Upper-lap thrust“. Carried out by 2 flat-strips laid on each other and screwed down.



Sketch 10

„Lapped or flattened thrust“ with lappet binding.

Produced by means of two flat or angle strips pushed down on each other with screwed lappets.



Sketch 11

„Coupling of 2 winding shafts by means of long nut No. 3d or shaft-coupling No. 36.



Sketch 12

Coupling of winding shafts by means of a double angle No. 2b.



Sketch 13

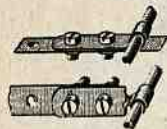
Coupling of smooth shafts by means of shaft coupling No. 36a.

# Representation of applied designs for forming the basis of the building-constructions of „STABIL“ models.



Sketch 14

Sketch 14. Shaft-bearing, strengthened by means of a screw-on baseblock No. 2c or by means of a one or several screwed on flat-strips.



Sketch 15. Shaft-bearings built up by flat bearings No. 17 or projecting flat bearing No. 17a.



Sketch 16. A clamped on screw-nut serving as a spindle-guide.

Sketches 15 and 16



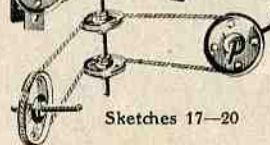
Sketch 17. Direct string-guide, giving a rotation in equal direction.



Sketch 18. Crossed string-guide giving a rotation in an opposite direction.



Sketch 19. Half crossed string-guide with rectangular opposing shafts which do not lie in an equal plain.



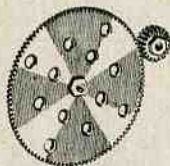
Sketch 20. Angle string guide with right angled opposing shafts, which lie in an equal plain.

Sketches 17-20



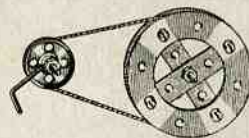
Sketch 21

Sketch 21. Equal rotatory speeds with equal size wheels.



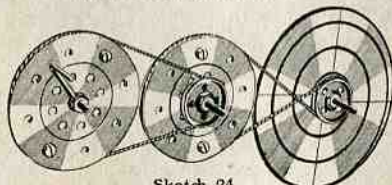
Sketch 22

Sketch 22. Speeding up of the rotatory speed by large size wheels on a small one.



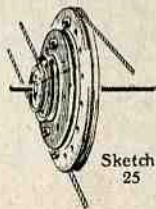
Sketch 23

Sketch 23. Abatement of the rotatory speed by smaller wheels on larger wheels.



Sketch 24

Sketch 24. Multiple rotatory motion by manifold transposing by means of string or cog wheels suitable for trials for optical illusions (Stuck on paper-shields with coloured lines, spirals, colour stars, points etc.)



Sketch 25

Sketch 25. Graduated plates for making an alteration at choice of the rotation speed, and which will need wheels that carry strings for transmission.



Sketch 26



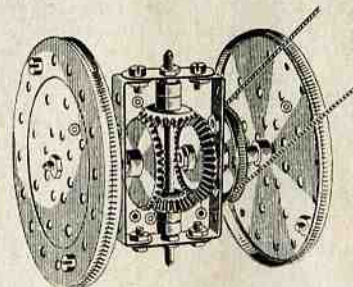
Sketch 27

Sketches 26 and 27. Power transmission by bevelled wheels or patent cog wheels, which are here used as bevelled wheels.



Sketch 28

Sketch 28. Power transmission by crossed connections (carriage connections) from shaft to shaft B. The application takes place with shafts the direction of which deviates somewhat from each other.



Sketch 29

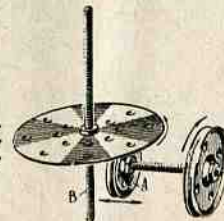
Sketch 29. Differential gear. The application is found in the axle at the rear of the motor-car and makes an adjustment of the various rotatory speeds by the curves of the hinder-wheels. The drive of the differential gear occurs from the motor by means of chains or by a shaft with carriage-connections-crossed connections (Sketch 28).



Sketch 30

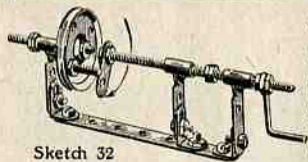
Sketch 30. Power transmission by friction. The wheel on the upright axle moves in consequence of its own weight on the under-wheel and is by the friction of the pressure of the additional wheel put in motion.

Sketch 31. Variable power transmission by friction. (The nearer A and B are, so much faster The B shaft turns round).



Sketch 31

# Representation of applied designs for forming the basis of the building-constructions of „STABIL“ models.

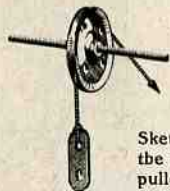


Sketch 32

Sketch 32. Power transmission through a driver. This driver (iron strip 2 holes length) pushes sideways against the projecting screw and takes this one with it. The motion can be at the same time

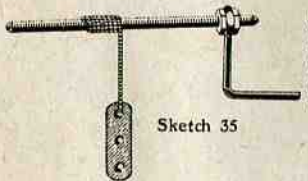
interrupted by the moving out of the driver (Handle extracted by turning to the right).

Sketch 33. Alteration of the motion of direction by angle lever.



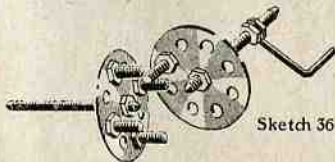
Sketch 34

Sketch 34. Power transmission by means of the reels (Used with ropecrane, block-and-pulley). By this means occurs a simultaneous change of the motion direction).



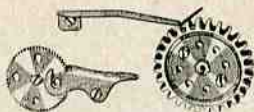
Sketch 35

Sketch 35. Power transmission by the shafts (suitable with building pulley, well pulley, anchor pulley, etc.).



Sketch 36

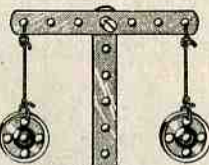
Sketch 36. Self-acting rotatory interrupter. At one entire rotation of the handle, which presses the projecting head screws against the other plate a quarter motion of same only is produced.



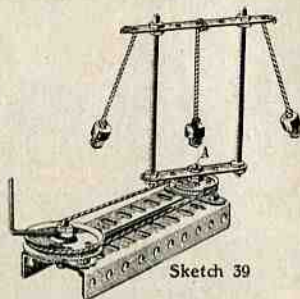
Sketch 37

Sketch 37. Hindrance of the backward motion by cog wheels or rags by means of a stop lever (Used for rammers, elevators, etc.).

Sketch 38. Equal arm lever (suitable for chemists scales, shop scales, handle-bar of a bicycle, etc.). Unequal arm lever (used with decimal scales, tongs crow-bar, etc.).

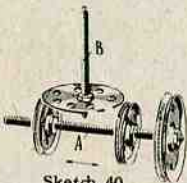


Sketch 38



Sketch 39

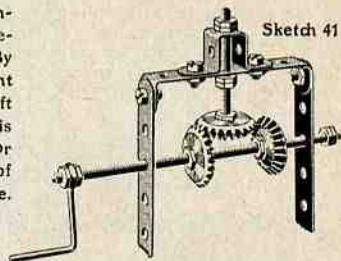
Sketch 39. Centrifugal power. On setting the pendulum frame in motion by means of the handle, the two exterior pendulum weights are slung outwards, while the middle pendulum will not alter its position (used with the centrifugal regulator of a steam-engine).



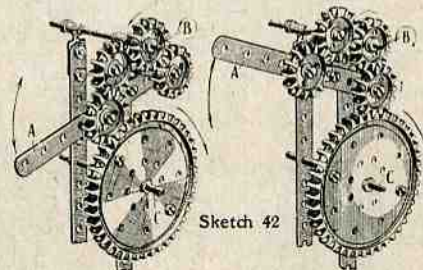
Sketch 40

Sketch 40. Motion-commutation by friction (compare sketches 30 and 31). By side adjustment of the driving shaft A it always grips one of the two wheels only under the plate-ring and produces an equal rotatory movement of the driving shaft A a right or left running motion of spindle B (suitable for friction-press).

Sketch 41. Motion-commutation by bevelled wheels. By lateral displacement of the handle-shaft the movement is produced right or left like sketch 40 of the vertical spindle.

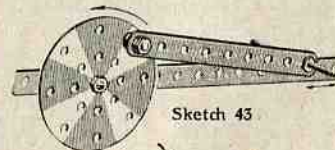


Sketch 41

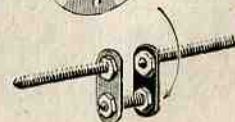


Sketch 42

Sketch 42. Commutation gear by cog wheels. According to the placement of the lever the working shaft B rotates to the right or the left, while the driving shaft C always maintains an equal rotatory direction.



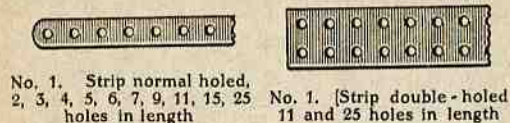
Sketch 43



Sketch 44

Sketches 43 and 44. Transmission of a rotatory movement by means of an eccentric or hand-shaft (Sketch 43) or by means of a projector-shaft (Sketch 44) carried out in a thrusting manner.

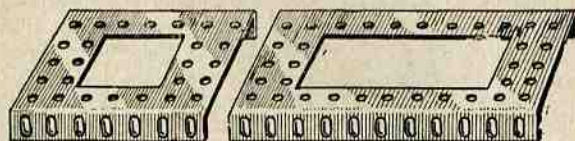
# Sketches of single parts of „STABIL“.



No. 1. Strip normal holed,  
2, 3, 4, 5, 6, 7, 9, 11, 15, 25  
holes in length

No. 1. Strip double-holed  
11 and 25 holes in length

No. 1a. Angle-Strip 10, 15 and 25 holes



No. 1b.  
Pierced plate 7x5 holes

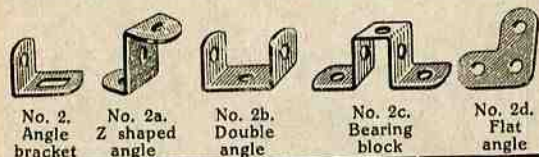
No. 1c.  
Pierced plate 11x5 holes



No. 1d.  
Right-angle plate  
7x3 holes size



No. 1e.  
Square plate  
3x3 holes size



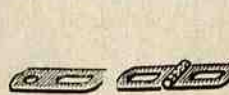
No. 2.  
Angle  
bracket

No. 2a.  
Z shaped  
angle

No. 2b.  
Double  
angle

No. 2c.  
Bearing  
block

No. 2d.  
Flat  
angle



No. 2e.  
Gusset

No. 2f.  
Placing hinge



No. 3. Screw-bolt 9 mm l.

3b.	30	l.
3c.	20	l.
3e.	15	l.
3f.	12	l.



No. 3a.  
Nut



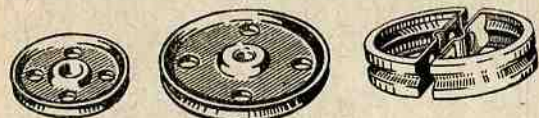
No. 3d.  
Long nut



Winding bars

No. 4.	50 mm l.
4a.	90 " l.
4b.	120 " l.
4c.	175 " l.

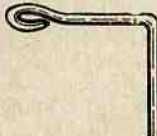
No. 4d.	250 mm l.
4g.	25 " l.
4i.	150 " l.



No. 5.  
String-wheel  
26 mm diameter

No. 5a.  
String-wheel  
36 mm diameter

No. 5b.  
2 part string-wheel  
37 mm diameter



No. 6. Crank.



No. 7.  
Placing  
ring



No. 7a.  
Placing ring  
with fixing  
screw



No. 7b.  
Driver with fixing  
screw



No. 8.  
String  
reel



No. 9.  
Clipping  
plate



No. 10. Screw-key



No. 10a. Screw-key with nut guide

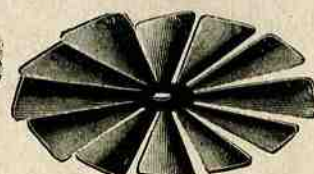


No. 11. Screw-driver

No. 11a. Screw-driver with wood handle



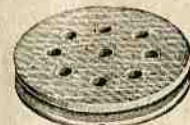
No. 12. Driving string



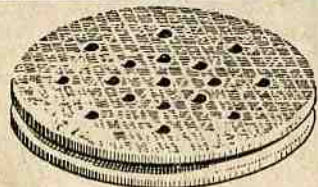
No. 13. Wind wheel



No. 14.  
Circular saw blade



No. 15.  
Holed plate of wood  
45 mm diameter



No. 15a. Holed plate of wood 75 mm diameter



No. 16.  
Circular saw table



No. 17.  
Flat layer



No. 17a.  
Flat layer raised



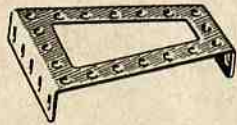
No. 18. Angle-band  
5x1 holes



No. 18a. Angle-band  
5x2 holes



# Sketches of single parts of „STABIL“



No. 19.  
Trapeze plate, large



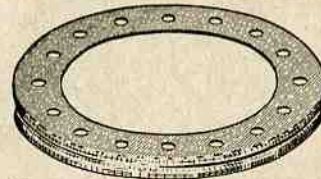
No. 19a.  
Trapeze plate small



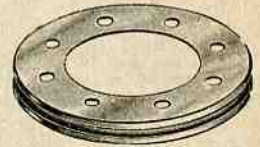
No. 20.  
Rack for brass cog wheels



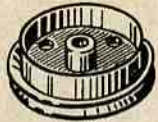
No. 20a.  
Rack for patent brass cog wheels



No. 21. Rim wheel 90 mm diameter



No. 21a.  
Rim wheel 65 mm diameter



No. 22.  
Flanged wheel  
37 mm diameter



No. 22a.  
Flanged wheel  
25 mm diameter



No. 23.  
Plate wheel  
37 mm



No. 24.  
Bevelled wheel  
23 mm diameter



No. 24a.  
Bevelled wheel  
36 mm diameter



No. 24b.  
Bevelled wheel 14 mm  
diameter



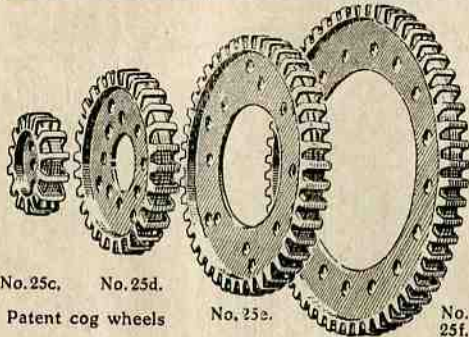
No. 25.  
Cog wheel  
15 mm dia.



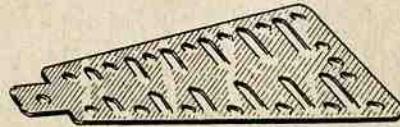
No. 25a.  
Cog wheel  
39 mm diameter



No. 25b.  
Cog-wheel, 63 mm diameter



No. 25c. 25 mm  
No. 25d. 50 mm  
No. 25e. 75 mm  
No. 25f. 100 mm diameter  
Patent cog wheels



No. 26.  
Wind-wing



No. 27a.  
Ratchet



No. 29.  
Toothedrim ring



No. 27.  
Ratchet-spring



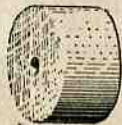
No. 28 and 28a.  
Guiding or piston poles  
145 and 200 mm



No. 29a.  
Serrated plate



No. 30.  
Dredging shovel



No. 31 and 31b  
17 and 50 mm long



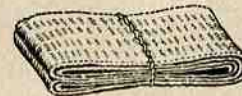
No. 31a. Roller with  
string-channel



No. 32. Crown wheel  
38 mm diameter



No. 32a.  
Spindle-screw



No. 33.  
Driving-belt

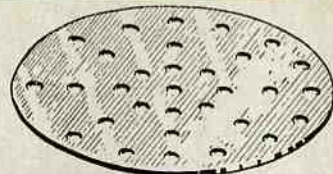


No. 34. Spiral spring 3,7 cm l.  
No. 34a. Driving spiral 20 " "  
No. 34b. " 40 " "  
for transmissions.

# Sketches of single parts for „STABIL“.



No. 34c.  
Bending shaft



No. 35. Holed plate metal 86 mm diameter



No. 35a.  
Holed plate metal  
38 mm diameter



No. 35b.  
Same 62 mm diameter



No. 36.  
Shaft coupling for  
windig shaft



No. 36a.  
Shaft coupling for  
smooth shafts



No. 37.  
Propulson hook



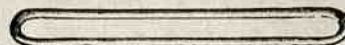
No. 38.  
S hook



No. 38a.  
Screw hook



No. 39.  
Wood peg



No. 40 and 40a.  
Wire-eye 70 and 110 mm long



No. 40b. Clip-plate  
belongs to wire-eye



No. 41.  
Fork-band



No. 42. Chain



No. 42a.  
Clasped eye



No. 43. Holed sheet-plate



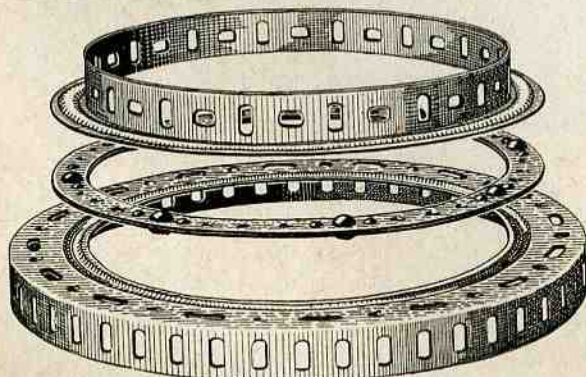
No. 44. Crank-shaft



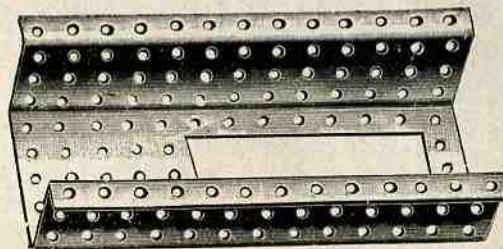
No. 44a.  
Crank shaft pin



No. 45. Three sided  
axle-pin



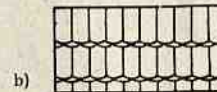
No. 46a.—c. Spherical bearings split in three



No. 47. Box for heavy motor



No. 48a.  
Wall-filling,  
tiling



No. 48b.  
Tile-roof



No. 48c.  
Slate-roof



No. 48d.  
Metal plate or  
cardboard roof

# Sketches of further parts for „STABIL“.

## Ball bearing parts for plain and winding shafts



No. 60.	Smooth shafts	4 mm diameter,	50 mm long
„ 60a.	„	4 „	90 „
„ 60b.	„	4 „	120 „
„ 60c.	„	4 „	150 „
„ 60d.	„	4 „	250 „



No. 63.  
Cone for  
winding shafts



No. 63a.  
Cone for  
smooth shafts



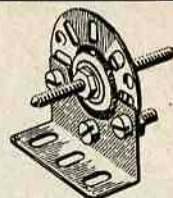
No. 64a.  
Ball-holder



No. 65a.  
Ball-bearing cup



No. 83.  
Bearing cup holder



Finished assembled ball  
bearing housing  
on winding shaft

## Ball bearing parts for rolled shaft, 14 mm strength



No. 61. Rolled shaft, 14 mm strength, 11 holes long



No. 63b.  
Cone



No. 64b.  
Ball-bearing cup



No. 65b.  
Bearings cover



No. 66.  
Flange

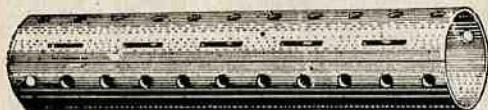


No. 83a.  
Bearings cover holder



No. 67.  
Round pin splint  
22 mm long

## Ball bearing parts for rolled shaft, 25 mm strength



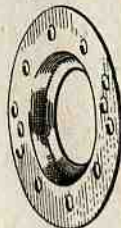
No. 62. Rolled shaft 25 mm diameter, 11 holes long  
„ 62a. „ 25 „ 15 „



No. 63c.  
Cone



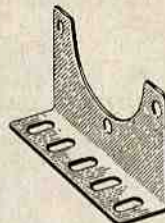
No. 64c.  
Ball bearing cup



No. 65c. Bearings cover



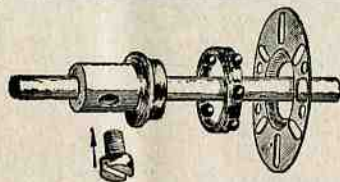
No. 66a. Flange



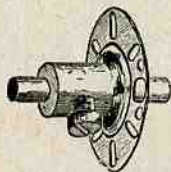
No. 83b. Bearing cover holder



No. 67a.  
Round pin splint  
33 mm long



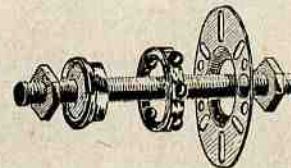
No. 63a. No. 64a. No. 65a.  
Cone Ball-bearing  
cup Bearing  
cover



An assembled  
ball-bearing case on smooth  
shaft 4 mm thick



No. 61a. Coupling muff for shafts  
14 mm in strength



No. 63. No. 64a. No. 65a.  
Cone Ball-bearing  
Cover for  
bearings

# Sketches of further parts for „STABIL“.



No. 68.  
Hook-gusset



No. 68a.  
Projecting  
hook-gusset



No. 69.  
Claw



No. 70.  
Spring-cup



No. 70a. Spring-cup  
for screwing on



No. 71.  
T piece  
3 holes long



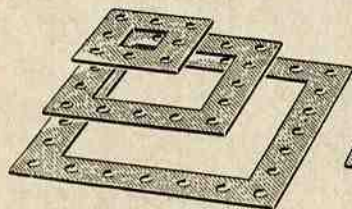
No. 71a.  
T piece  
5 holes long



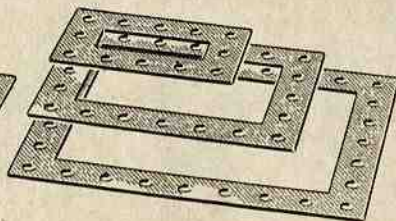
No. 72.  
Flat angle 3x3 holes



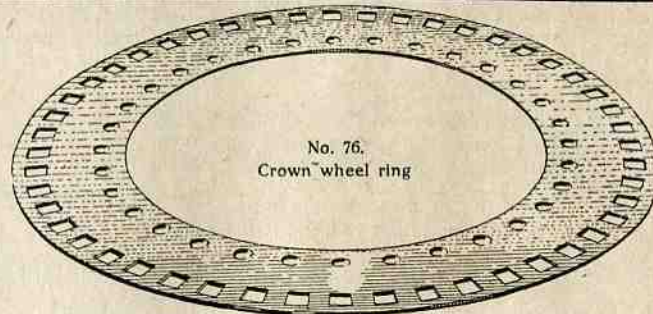
No. 72a.  
Flat angle 4x4 holes



No. 73. Square frame 3x3 holes  
" 73a. " " 5x5 "  
" 73b. " " 7x7 "



No. 74. Square frame 3x5 holes  
" 74a. " " 5x7 "  
" 74b. " " 7x9 "



No. 76.  
Crown wheel ring



No. 75. Holed band for 16 teeth  
" 75a. " " " 32 "  
" 75b. " " " 64 "



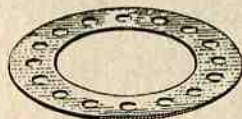
No. 77. Spring tooth



No. 78. Half arched piece



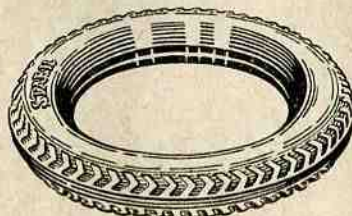
No. 79. 1/4 arched piece



No. 80. Flat ring



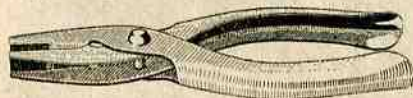
No. 81. Spote with 3 holes  
" 81a. " " 5 "



No. 84. Auto tyre of solid rubber suitable  
for wheel-rim No. 21a.



No. 85. Holed flat iron, 7 holes long



No. 82. Pliers



No. 86.  
Winding pin angle



No. 87.  
Flap-screw

---

---

# Stabil Scholarship Competition.

---

---

Every year, a great competition takes place for models constructed from Stabil constructional boxes.

For this competition the following prizes are given:

**Total Prizes £ 1250**

viz:

**Cash Prizes £ 500**

consisting of the following:

**1 first prize of £ 25 in cash**

together with a **free flight** in a travelling aeroplane of the German Air Society,

**2 second prizes of £ 12/10 in cash**

**10 third prizes of £ 10 in cash**

**20 fourth prizes of £ 7/10 in cash**

**40 fifths prizes of £ 5 in cash** besides

**presentation prizes worth £ 750**

consisting of several thousand prizes in form of accessory boxes, working motors and single constructional boxes.

## Special free aeroplane flight.

For the best model, that is for the winner of the first prize, a special premium is promised, i. e. he will be invited for the inspection of the new Stabil Building, and he will be given a flight in an aeroplane round or to Berlin.

### For special attention:

The bent parts at the models are not contained in the construction box, but they must be bent of even strips by the builder.

The cardboards to be used with the models are not included in the construction boxes, as the different parts can be cut out of old cardboard covers or boxes by the builder.

For the wire eyes No. 40 the bracket plates No. 40b have always been used with the models, even if they are not specially stated in the list.

Do not forget on controlling the contents of the box to count also the screws and the nuts, with which the Stabil parts are screwed together, likewise with the screws put through the blue paper mash.

Further we draw your attention to the fact that more nuts must be contained in the box, as the worm bolts need nuts also.

### Description of Signs:

s. = strip No. 1

h. l. = holes long

a. w. n. = screws with nuts

a. b. = angle brackets

a. s. = angle strips



building parts, which sit tightly on the axle or shaft and revolve with these.



building parts, which sit loosely on the axle or shaft and revolve with these.

### Particulars for the Stabil Scholarship Competition:

1. Everyone who has not passed his 17th. year and has a "Stabil" constructional box can participate in the competition. The half of the prizes are reserved for competitors up to the age of 14 years.
2. Models of any box size are admitted.
3. A photo or a sketch has to be sent of the models to be entered. For larger models it is preferable to remit several illustrations. Paper size not below 20×25 cm. For the photos we recommend a size of 9×12 cm or 13×18 cm. Smaller photos reproduce the models too indistinctly, larger photos are too expensive. Write on one side only. The detailed description of the model.
4. The models themselves must not be sent.
5. Exact name, address, and age on each sheet in the top left hand corner, in Block Letters.
6. Statement as to which school attended with name of headmaster.
7. What profession has the father of the competitor.
8. Statement of what box size the model has been constructed.
9. In which shop the constructional box has been bought.
10. If a competitor sends several model-sketches within one year, all participate in the competition; only the best, however, will be considered at the distribution of prizes. These model-sketches will not be returned, but become the property of Messrs. Walther & Co., Berlin SO 36. on awarding the prizes.
11. All entries must be marked with the wording „Stabil-Wettbewerb“ (Stabil-Competition) and must be sent to Walther & Co., Berlin SO 36, Harzer Strasse 60—63.
12. Acceptance for the competition from January 1st. to April 15 th.; later remittances will not be taken into consideration.
13. The Court of Arbitration for the prizes meets at the beginning of May. The cash prize winners are advised at once. The other participants get news by the end of May.
14. The decision of the Court of Arbitration for the prizes is definite and cannot be contended judicially.
15. Participants in the competition get a Stabil-Medal.

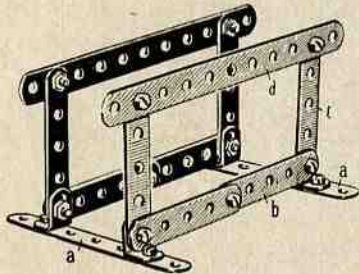


# Contents Index of the Stabil Building Sets

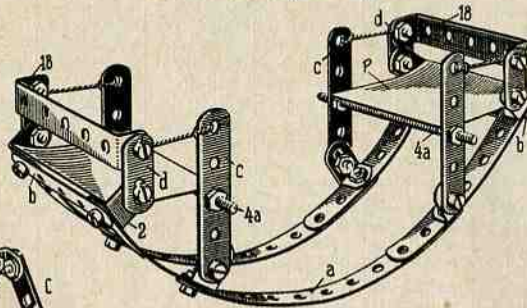
No. of the part	Name of the part	Size Nos. of the boxes the part													No. of the part				
		49	49a	50	50a	51	51a	52	52a	53	53a	54	54a	55					
22	Flanged wheels 37 mm diameter				4	4		4										8	22
22a	" wheels 25 "																4	4	22a
23	" wheels 37 "																4	4	23
24	Cone wheels 25 "							1	1								1	1	24
24a	" " 36 "							2	2								2	2	24a
24b	Cone wheels 14 mm diameter																		24b
25	Cog wheels 15 "																		25
25a	" " 39 "																		25a
25b	" " 63 "																		25b
25c	Patent cog wheels 25 mm diameter	1	1	1	1	1	2										2	2	25c
25d	Patent cog wheels 50 mm diameter	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	25d
25e	" " 75 "																		25e
25f	" " 100 "																		25f
26	Wind wing							4	4								4	4	26
27	Ratchet spring							1	1								1	1	27
27a	Ratchet							1	1								1	1	27a
28	Piston rod 145 mm length							2	2								2	2	28
28a	" " 200 "							1	1								1	1	28a
29	Cog circle ring 68 " diameter							2	2								2	2	29
29a	Cog disk 37 "							1	1								1	1	29a
30	Dredge scoop							2	2								2	2	30
31	Street roller 17 mm long																		31
31a	" " 17 " " with groove																		31a
31b	" " 50 " " diameter																		31b
32	Crown wheel 38 "																		32
32a	Screw rod 15 mm diameter							1	1								1	1	32a
33	Driving belt 110 cm long							1	1								1	1	33
34	Spiral spring 3.7 "							1	1								1	1	34
34a	Driving spiral 20 "																		34a
34b	" " 40 "																		34b
34c	Bent shaft																		34c
35	Holed disk of metal 86 mm diameter																		35
35a	" " 38 "	1	1	2	2	4	2												35a
35b	" " 62 "																		35b
36	Shaft coupling																		36
37	Lifting hook																		37
38	S hook																		38
38a	Screw hook																		38a
39	Wood rivet 4 mm thick																		39
40	Wire eye 70 mm long	3	3	3	3	1	4										4	4	40
40a	Wire eye 110 mm long																		40a
40b	Clip plate	6	6	6	6	12	4	16	12	28	28	28	56	40b					40b
41	Fork band																		41
42	Chain 3 m long																		42
42a	Chain links																		42a
43	Holed metal strip 5X3 holes																		43
43a	" " 11X3 "	1	1	1	1	1	2												43a
43b	" " 15X3 "																		43b
43c	" " 25X3 "																		43c
44	Crank shaft																		44
44a	Crank block																		44a
45	Axle block																		45
46	Ball bearing divided in three																		46
47	Case for heavy motor																		47
60	Flat shaft 50 mm long																		60
60a	Flat shaft 90 mm long																		60a
60b	" " 120 "																		60b
60c	" " 150 "																		60c
60d	" " 250 "																		60d
84	Tyres of rubber suitable to No. 21 a																		84
85	Long holed iron strips 7 holes long																		85

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

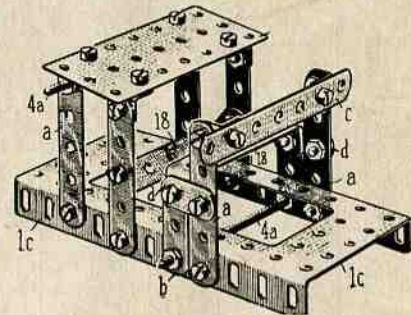
No. 1. Bars



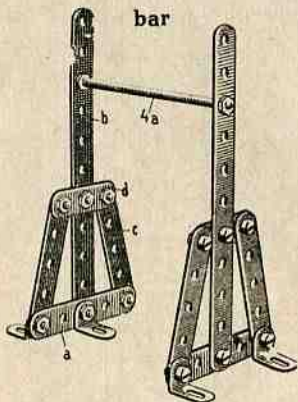
No. 2. Sledge-swing



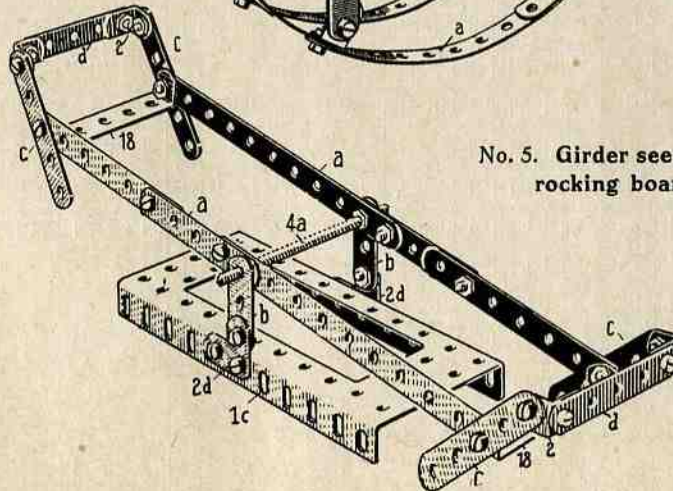
No. 3. School-desk



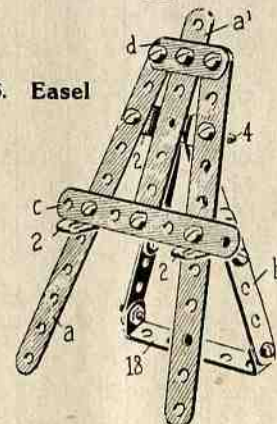
No. 4. Horizontal bar



No. 5. Girder see saw or rocking board



No. 6. Easel



Sketch 5a  
Fastening of the rocking board on the shaft.

**Parts for the Bars:**

- 2 Beams a s. 7 h. l.
- 2 " b " 9 " (5+5)
- 4 uprights c " 5 h. l.
- 2 rails d " 11 " "
- 14 screws with nuts
- 4 angle brackets

**Parts to the Sledge Swing:**

- 2 sledges a s. 19 h. l. (5+11+7)
- 2 rails b s. 5 h. l.
- 4 seat supports c " 5 " "
- 4 leaning " d " 2 " " & 2e
- 2 seat planks No. 18
- 2 leaning rails " 4a
- 20 screws with nuts, 8 a. b.

**Parts to the School Desk:**

- 1 ground plate No. 1c
- 1 desk plate " 1d
- 6 legs a s. 5 h. l.
- 2 " b " 3 " "
- 1 leaning rail c " 7 " "
- 2 cross planks d " 2 " "
- 2 stays No. 4a
- 1 seat, 1 foot rest " 18
- 22 screws w. n., 6 a. b.

**Parts for the Horizontal Bar:**

- 2 beams a s. 5 h. l.
- 2 uprights b " 11 " "
- 4 braces c " 5 " "
- 2 cross planks d " 3 " "
- 1 horizontal pole No. 4a
- 12 screws with nuts
- 6 angle brackets

**Parts of the Seesaw:**

- 1 ground plate No. 1c
- 2 swings a s. 19 h. l. (7+5+11)
- 2 rest uprights b s. 3 h. l.
- 4 leaning rails c " 5 " "
- 2 leaning tilts d " 5 " "
- 2 sitting rails No. 18
- 2 level angles " 2d
- 1 shaft " 4a
- 22 screws w. n., 4 a. b.

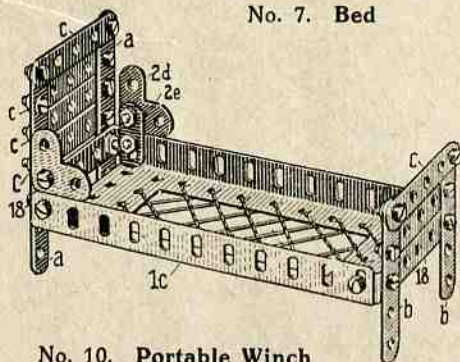
**Parts of the Easel:**

- 2 upright lasts a s. 11 h. l.
- 1 tongue piece a' " 7 " "
- 2 tilt pieces b " 8 " (5+5)
- 2 cross rails c, d " 3,7 h. l.
- 1 foot rail No. 18
- 1 hinge pole " 4
- 2 placing rings " 7
- 14 screws w. n., 4 a. b.

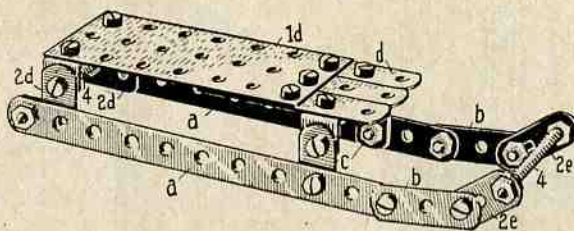


# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

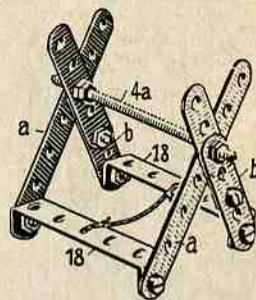
No. 7. Bed



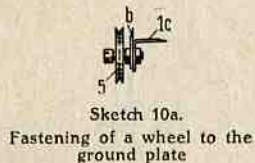
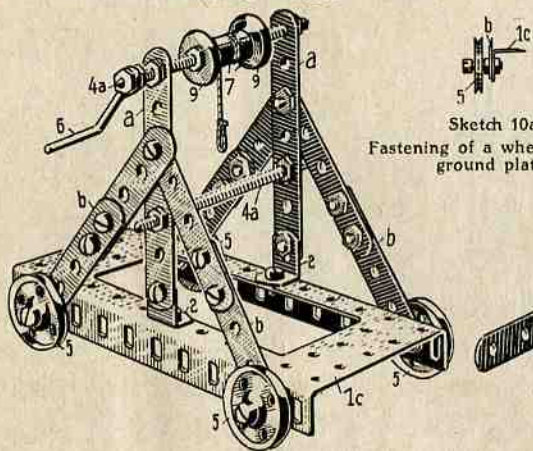
No. 8. Tobogganing Sledge



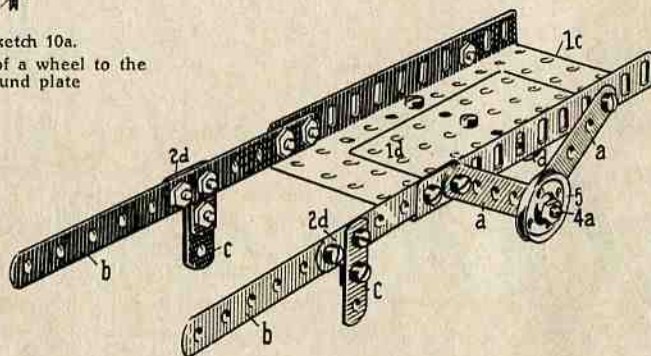
No. 9. Saw Bench



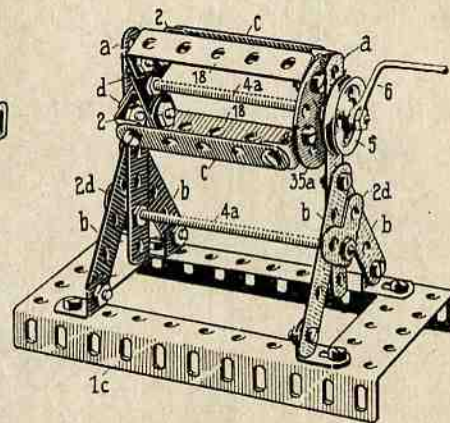
No. 10. Portable Winch



No. 11. Two-wheel Barrow



No. 12. Washing and Scouring Drum



**Parts of the Building Winch:**

1 ground plate	No. 1c	1 stay	No. 4a
2 bearer-uprights	a s. 7 h. l.	4 wheels	" 5
4 stresses	b " 8 (5+5)	1 crank	" 6
1 shaft	No. 4a	1 side-cylinder	No. 9+7+7+9
		18 screws w. n.	2 a. b.

**Parts of the Two-wheel barrow**

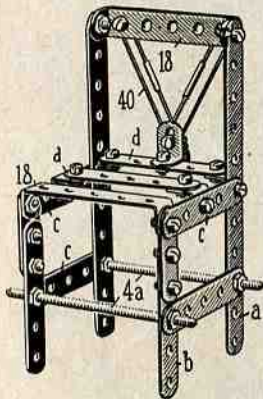
1c, 1d ground plate	c foot supports
a axle-supports	d cross carriers
b carrying poles	No. 4a axles
	No. 5 wheels

**Parts to the Wash-tub:**

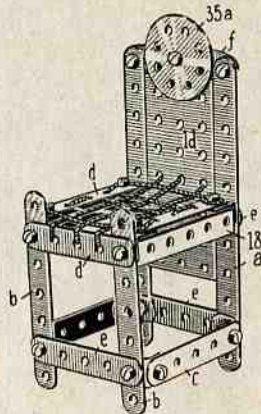
1 ground plate	No. 1c	1 cross stay	No. 4a
2 uprights	a s. 7 h. l.	1 propulsion plate	" 5
4 leg stays	b " 5 " "	1 crank	" 6
2 staves	c " 5 " "	2 staves	" 18
2 ground bars	d " 3 " "	1 cask bottom	35a
2 transverse bands	No. 2d	22 screws with nuts	
1 shaft	No. 4a	8 angle brackets	

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

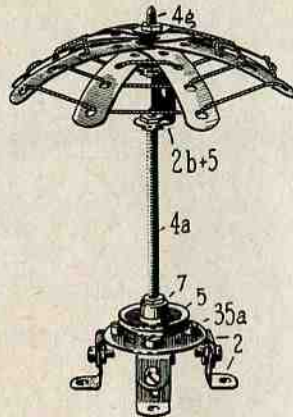
No. 13. Armchair



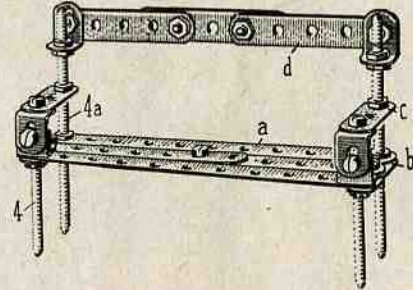
No. 14. Armchair



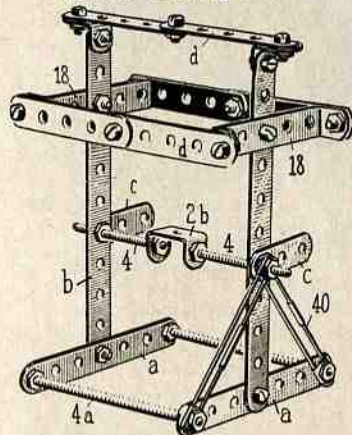
No. 15. Garden Umbrella



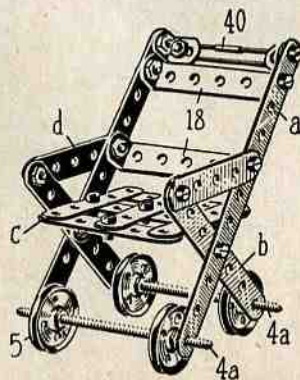
No. 16. Garden Bench



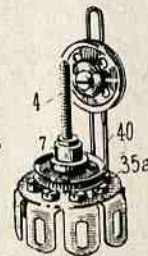
No. 17. Drying Horse.



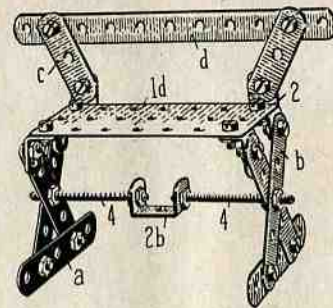
No. 18. Rolling Stool



No. 19. Kitchen Lamp



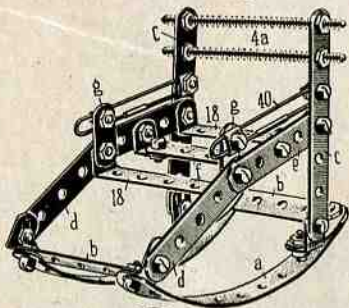
No. 20. Bench



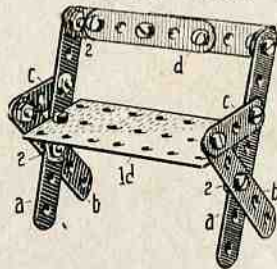
Parts to the Armchair No. 13:		Parts to the Armchair No. 14:		Parts to the Roller Stool:	
2 hind legs	a s. 11 h. l.	2 hind legs	a s. 11 h. l.	2 crossed feet	a s. 11 h. l.
2 front legs	b " 6 " "	2 front legs	b " 7 " "	2 " " b "	7 " "
	(5+3)	2 under stays	c " 5 " "	6 seat bars	c " 5 " "
4 under stays	c " 5 " "	3 seat bars	d " 5 " "	2 under bars	d " 5 " "
2 seat stays	d " 5 " "	3 transverse fillets	e s. 5 h. l.	2 leaning bars	No. 18
1 back and seat stay	No. 18	2 leaning bars	f " 3 " "	2 axles	" 4a
2 transverse fillets	" 4a	1 stuffing	No. 1d	4 wheels	" 5
2 leaning-bars	" 40	2 under bars	" 18	1 handle last	" 40
20 screws with n.,	5 a. b.	1 centre-piece	" 35a	17 screws w. n.,	4 a. b.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

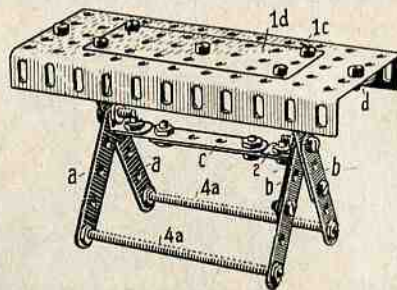
No. 21. Rocking-chair



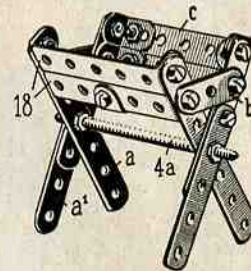
No. 22. Bench



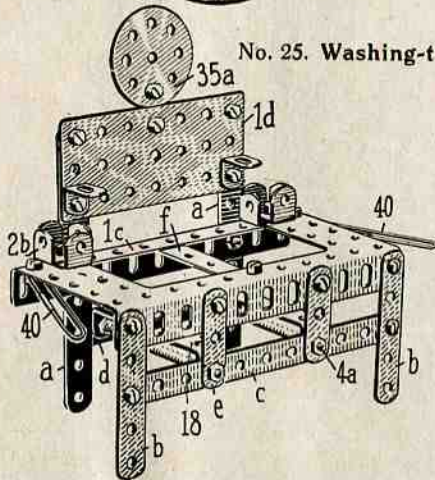
No. 23. Table with cross-legs



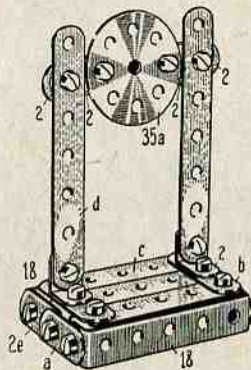
No. 24. Manger



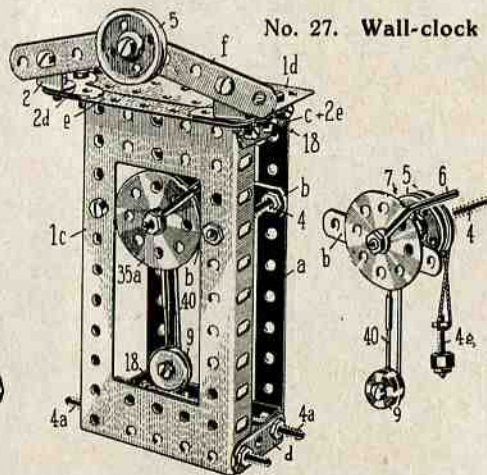
No. 25. Washing-table



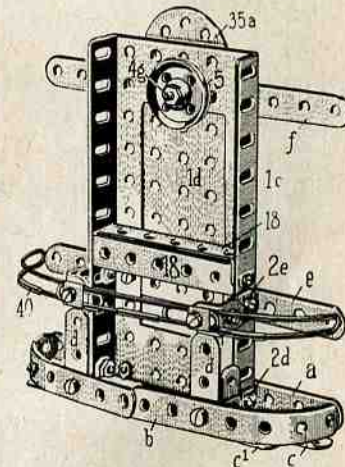
No. 26. Mirror



No. 27. Wall-clock



No. 28. Hall-stand for clothes



**Parts to the washing-table**

1 wash-table plate No. 1c	1 soap-bowl	No. 2b
1 mirror " 1d	2 stays " 4a	
2 hind legs a s. 9 h. l. (5+5)	2 box-fillets " 18	
2 front legs b s. 5 h. l.	1 mirror top	No. 35a+2e
1 box fillet c " 11 " "	2 towel racks	No. 40+40b
1 " d " 7 " "	21 screws with nuts	
2 divided bars e " 3 " "	8 angle brackets	
1 plate-fillet f " 5 " "		

**Parts to the Mirror**

1 frontal frame	No. 1c
1 cover-plate	" 1d
2 wall-bars	a s. 11 h. l.
2 " "	b " 5 " "
2 " "	No. 18
2 side-bars	2e
2 " "	c s. 2 h. l.
2 " "	d " 3 " "

**Parts to the Wall Clock:**

1 case bar	e s. 7 h. l.
2 " "	f " 5 " "
2 level angles	No. 2d
1 clock-handle	
spindle	No. 4
1 weight	" 4g+7
2 ground anchor	
plates	No. 4a

**Parts to the Clock:**

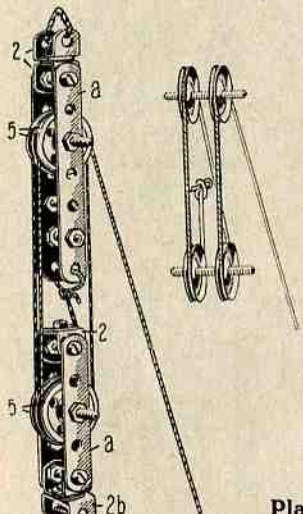
1 crown-wheels	No. 5
2 driving-wheels	" 5
1 hand for dial	" 6
1 position ring	" 7
1 pendulum	9+9+40
1 dial	No. 35a
21 screws with nuts	
4 angle brackets	

**Parts to the Clothes Stand No. 28:**

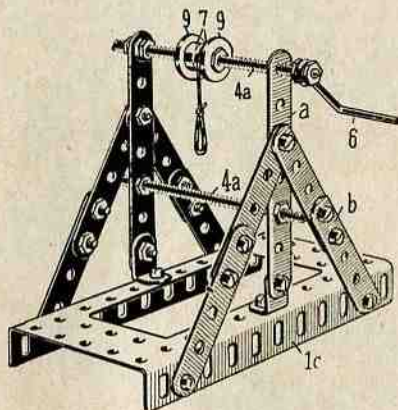
1 wall-frame	No. 1c+1d	2 gussets	No. 2e
2 socket-bars	a s. 5 h. l.	2 flat angles	" 2d
2 " "	b " 7 " "	1 mirror	" 5+4g
1 ground-fillet	c " 11 " "	1 crown-plate	" 35a
1 " "	c' " 9 " "	1 comb-box	" 2
2 " "	(5+5)	3 screen-bands	" 40
2 upright bars	d s. 3 h. l.	21 screws with nuts	
2 screen-files	e " 5 " "	6 angle brackets	
1 hook-bar	f " 11 " "		

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

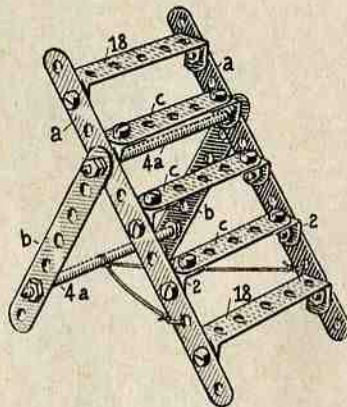
No. 29. Pulley



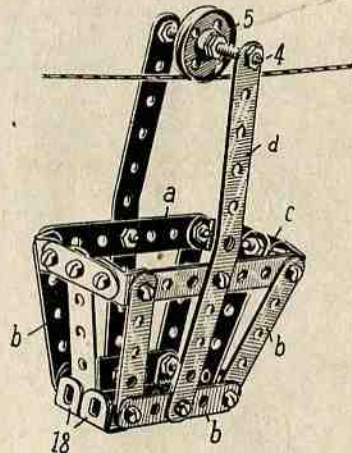
No. 30. Fountain Winch



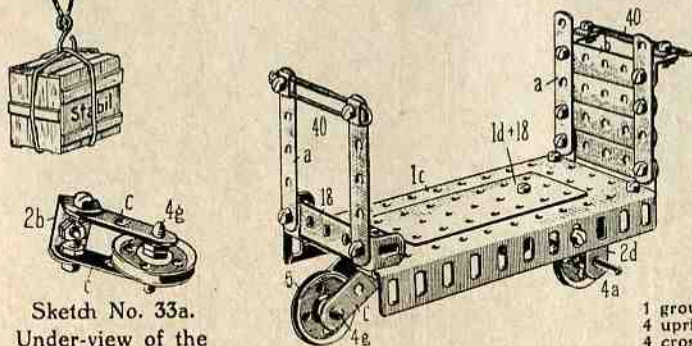
No. 31. Step Ladder



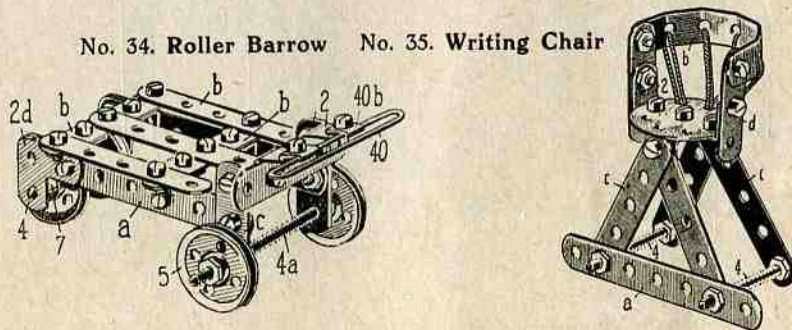
No. 32. Mine Basket



No. 33. Plat-form and Luggage-barrow



No. 34. Roller Barrow No. 35. Writing Chair



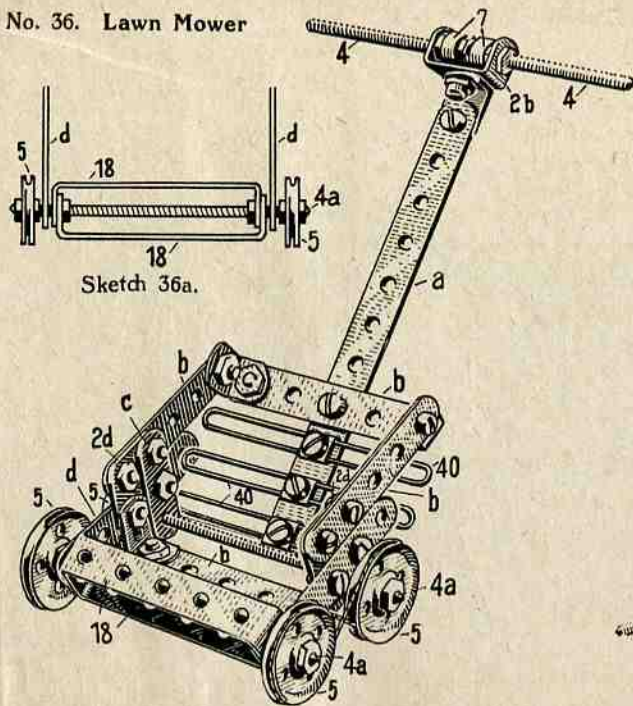
Sketch No. 33a.  
Under-view of the revolving wheel-prong for the platform barrow

- Parts for the Platform Barrow:**
- |                     |              |                 |          |
|---------------------|--------------|-----------------|----------|
| 1 ground-plate      | 1c+1d        | 2 axle pins     | No. 2d   |
| 4 uprigths          | a s. 5 h. l. | 2 axles         | " 4a, 4g |
| 4 cross-stays       | b " 5 " "    | 3 wheels        | " 5      |
| 2 wheel prong bands | c " 3 " "    | 2 cross-bands   | " 18     |
| 1 wheel prong       | No. 2b       | 2 handle-bars   | " 40+40b |
|                     |              | 22 screws w. n. | 6 a. b.  |

- Parts for the Roller Barrow:**
- |                |              |                     |           |
|----------------|--------------|---------------------|-----------|
| 2 long bearers | a s. 7 h. l. | 2 axles             | No. 4, 4a |
| 3 cross-bands  | b " 5 " "    | 4 wheels            | " 5       |
| 3 ground-bars  | b " 5 " "    | 1 handle-bar        | " 40      |
| 2 axle-pins    | c " 3 " "    | 22 screws with nuts |           |
| 2 " "          | No. 2d       | 8 angle brackets    |           |

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 36. Lawn Mower



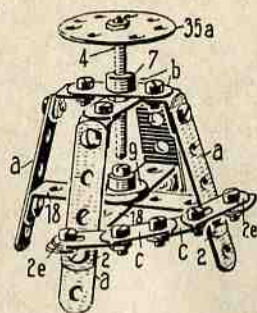
Sketch 36a.

- Part for the Lawn Mower:**
- 1 shaft-pole a s. 11 h. l.
  - 4 frame-bars for the trapbox b " 5 " "
  - 2 axle-pins c " 3 " "
  - 2 knife-guards d " 5 " "
  - 2 knives No. 18
  - 1 handle pole grip " 2b, 4 a. 7
  - 2 level angles " 2d
  - 2 axles 4 wheels " 4a, 5
  - 3 ground pins " 40+40b
  - 20 screws w. n., 5 a. b.
- Sketch 36a shows how the knives No. 18 are built in.

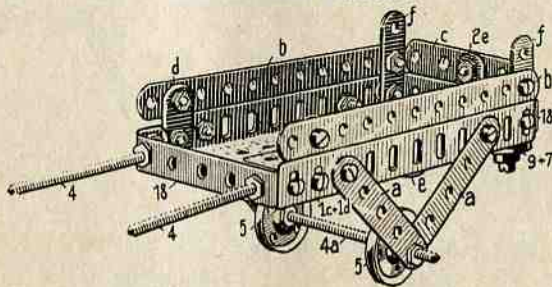
**Parts for the Turning Stool:**

- 4 legs a s. 5 h. l.
  - 2 head-pins b " 3 " "
  - 2 step-pins c " 2 " "
  - 2 " " No. 2e
  - 2 leg-pins " 18
  - 1 spindle " 4
  - 3 placing rings " 7, 9
  - 1 seat " 35a
  - 18 screws with n., 6 a. b.
- Between the two head-pins a nut is fixed on which turns the spindle or guides it

No. 37. Turning Stool



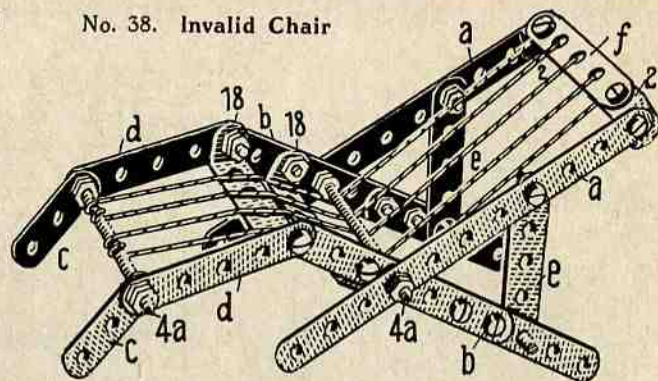
No. 39. Box Barrow



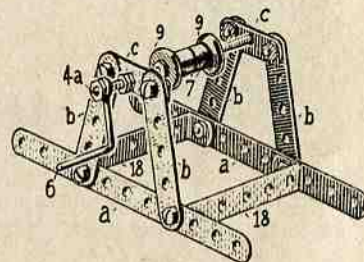
**Parts for the Invalid Chair:**

- 2 cross legs a s. 11 h. l.
  - 2 " " b " 10 " "
  - (7+5)
  - 2 front legs c " 3 h. l.
  - 4 push bars d, e " 5 " "
  - 1 head-piece f " 5 " "
  - 2 spindles No. 4a
  - 2 seat-bars " 18
  - 16 screws w. n., 2 a. b.
- The tilt can be moved higher or lower and the feet extended

No. 38. Invalid Chair



No. 40. Building Winch



**Parts for the Box Barrow:**

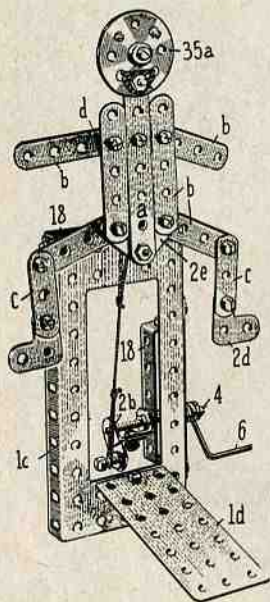
- 1 ground-plate No. 1c, 1d
- 4 axle-pins a s. 5 h. l.
- 2 box-sides b " 11 " "
- 1 tail-bar c " 5 " "
- 1 cross-pin e " 5 " "
- 4 uprights d, f " 2, 3 " "
- 1 lappet No. 2e
- 2 shaft-poles " 4
- 1 axle " 4a
- 2 supports " 7, 9
- 2 crown-bars " 18
- 22 screws with nuts

**Parts for the Building Winch:**

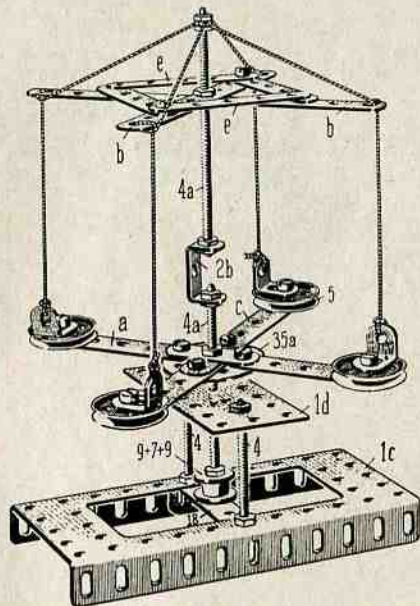
- 2 cross-bars No. 18
- 2 long bars a s. 11 h
- 4 trestle-legs b " 5 " "
- 2 cross-pins c " 3 " "
- 1 shaft No. 4a
- 1 crank " 6
- 1 side-drum " 9+7+7+9
- 8 screws with nuts

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

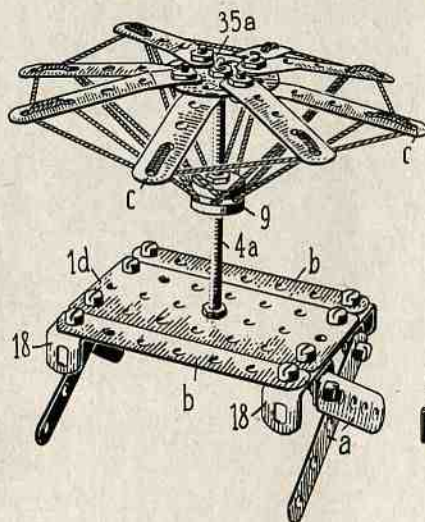
No. 41. Jumping Jack



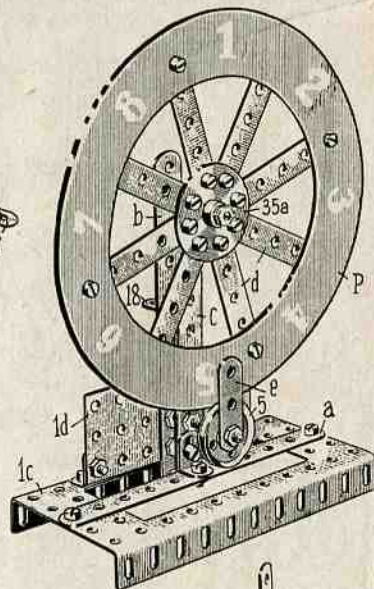
No. 42. Round about



No. 43. Market Stand



No. 44. Lucky Wheel



**Parts for the Round about:**

- |                      |                       |
|----------------------|-----------------------|
| 1 floor-plate        | No. 1c                |
| 1 layer-plate        | " 1d                  |
| 1 cross-plate        | " 18                  |
| 1 cross-spoke        | a s. 11 h. l. (5+3+5) |
| 2 " "                | b " 11 " "            |
| 1 " "                | c " 11 " (7+7)        |
| 4 stays              | e " 5 " "             |
| 2 position spindles  | No. 4                 |
| 1 round about pillar | " 4a+2b+4a            |
| 4 seats with bars    | " 5+2                 |
| 1 driving plate      | " 9+7+9               |
| 1 hub                | " 35a                 |
| 10 screws w. n.,     | 4 a. b.               |

**Parts for the Market Stand:**

- |                    |              |
|--------------------|--------------|
| 1 table-plate      | No. 1d       |
| 4 cross-legs       | a s. 5 h. l. |
| 2 table-bars       | b " 7 " "    |
| 4 screen-pegs      | c " 5 " "    |
| 2 " "              | " c " 11 " " |
| 1 screen-stick     | No. 4a       |
| 2 clamping plates  | " 9          |
| 2 table cross-pins | " 18         |
| 1 umbrella shade   | " 35a        |
| 16 w. n.,          | 4 a. b.      |

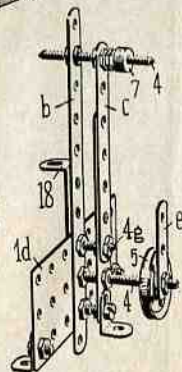
**Parts for the Lucky Wheel:**

- |                  |               |              |              |
|------------------|---------------|--------------|--------------|
| 1 ground-plate   | No. 1c        | 1 dial band  | e s. 3 h. l. |
| 1 wall-plate     | " 1d          | 1 dial hub   | No. 5        |
| 1 plate pin      | a s. 11 h. l. | 3 spindles   | " 4, 4g      |
| 1 position-stand | b " 11 " "    | 1 stand-foot | " 18         |
| 1 " "            | " c " 9 " "   | 1 wheel-hub  | No. 7+35a+7  |
| 1 " "            | " (7-7)       | 22 s. m. n., | 2 a. b.      |
| 8 spokes         | d " 5 h. l.   |              |              |

The wheel felly-dial P is made from paper-mash and does not belong to this box-contents.

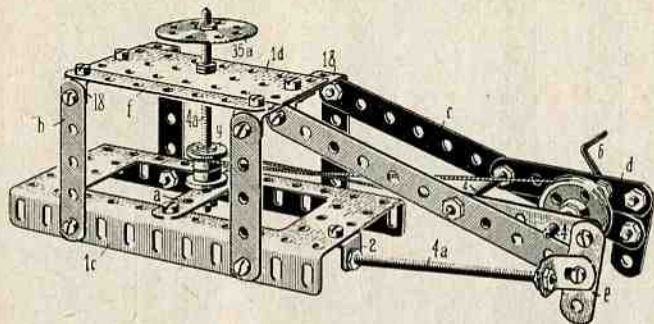
Sketch 44a shows the cradle of the Lucky Wheel.

Sketch 44a

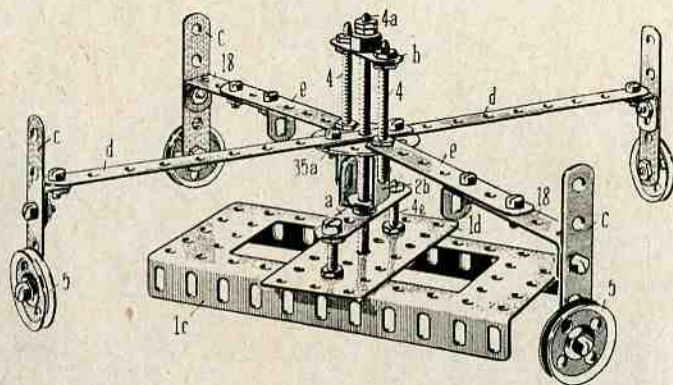


# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

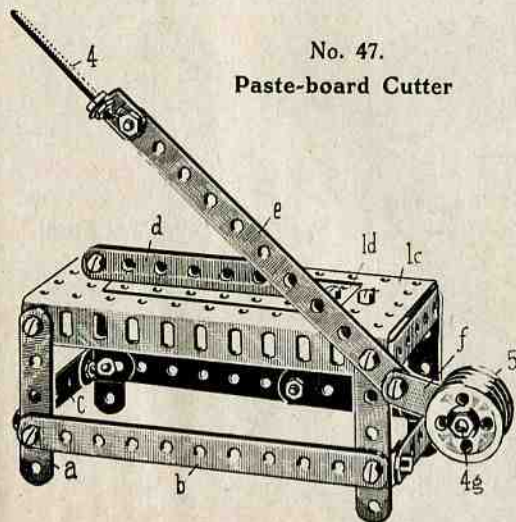
No. 45. Feeding Machine



No. 46. Travelling Round-about



No. 47.  
Paste-board Cutter



Parts for the Feeding Machine No. 45:

1 ground plate	No. 1c
1 table plate	" 1d
1 foot-rest plate	a s. 5 h. l.
4 corner uprights	b " 5 " "
2 front laying stresses	c s. 11 h. l.
2 front layers	d s. 5 h. l.
2 front laid feet	e " 3 " "
1 plate-pin	f " 7 " "
1 front-shaft	No. 4
2 reed-poles	" 4, 4a
1 feed spindle	" 4a
1 driving plate	" 5
1 " "	" 7+9
1 crank	" 6
2 cross pegs	" 18
1 feed head	" 35a
18 screws w. n., 3 a. b.	

Parts of the Round-about:

1 base-plate	No. 1c
1 position plate	" 1d
1 cross plate	a s. 5 h. l.
1 " " b	" 3 " "
4 axle plates	c " 5 " "
2 spokes	d " 11 " "
2 " e	" 7 " "+No. 18
1 beam plate	" 2b
2 position spindles	" 4
1 rotatory spindle	" 4a
4 wheels	" 5
18 screws with nuts	
4 angle brackets	

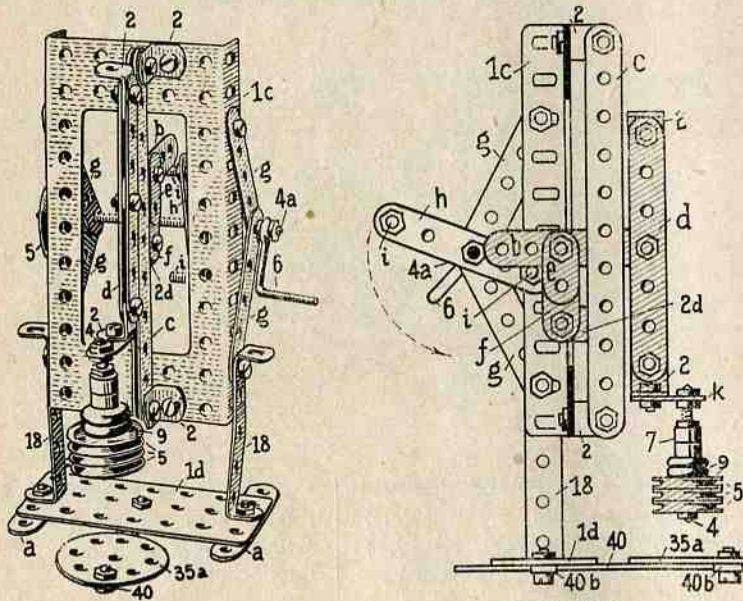
Parts to the Paste-Board Cutter:

1 table-plate	No. 1c+1d
4 table-legs	a s. 5 h. l.
1 long pin	b " 11 " "
1 " " b	" 11(5+7) h. l.
2 cross pegs	c " 5 " "
1 position rail	d " 7 " "
1 knife	e " 11 " "
1 handle band	f " 3 " "
2 lappets	No. 2e
1 stay	" 4g
1 knife-handle	" 4
1 opposing weight	4 " 5
19 screws w. n., 6 a. b.	

One long pin b of 5 and 7 holed iron strips is laid on 11 holed iron strip.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 48. Sledge Hammer Mechanism



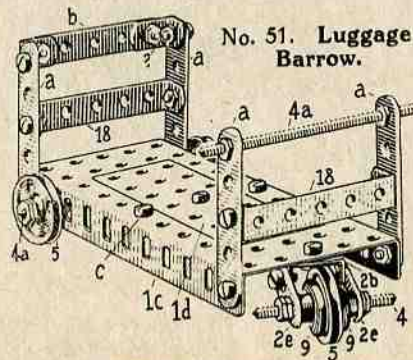
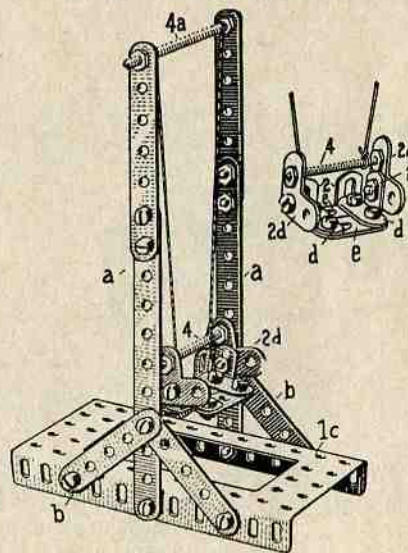
Sketch 48a

**Part of the Sledge Hammer No. 48:**

1 rack-plate	No. 1c	2 slide rails	f s. 3 h.l.	1 lever shaft	No. 4a
1 base plate	„ 1d	4 position stays	g s. 5 „ „	1 fall hammer	„
2 lifting pegs	a s. 5 h.l.	1 double lever	h „ 5 „ „	3 No. 5 + 2 No. 7 + 9	„
1 arm band	b „ 5 „ „	2 lever arms	i No. 3	2 feet stands	No. 18
2 guid. plates	c „ 11 „ „	1 inlay band	k „ 2e	1 anvil plate	„ 35a
2 slide rails	d „ 7 „ „	1 guide arm	„ 2d	1 flat anchor	„ 40
2 „ „	e „ 2 „ „	1 hammer spindle	„ 4	18 s. w. n.,	4 a. b.

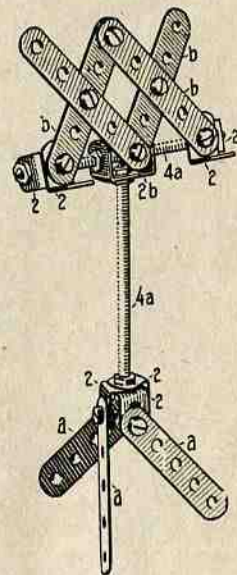
Sketch No. 48a is a perpendicular-section. By the rotation of the shaft the arms (i) grip under arm band b and lift up the hammer-bar.

No. 49. Stationery Swing

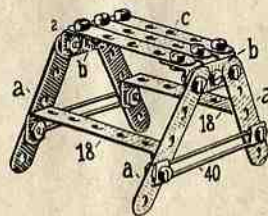


No. 51. Luggage Barrow.

No. 50. Notes Desk



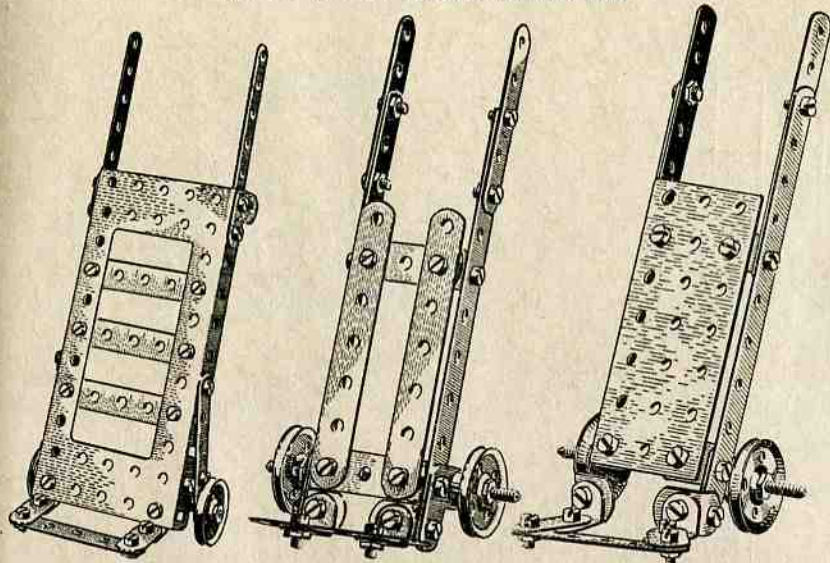
No. 52. Foot Stool



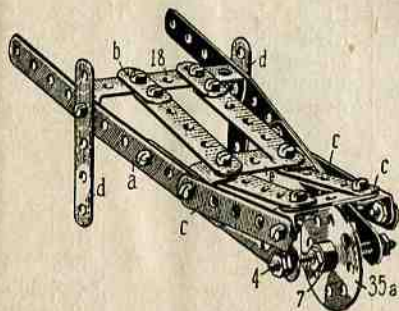


# Models 1—128 built with Walth'er's „STABIL“ Building Set No. 49.

No. 53—55. 3 different Sack-trucks



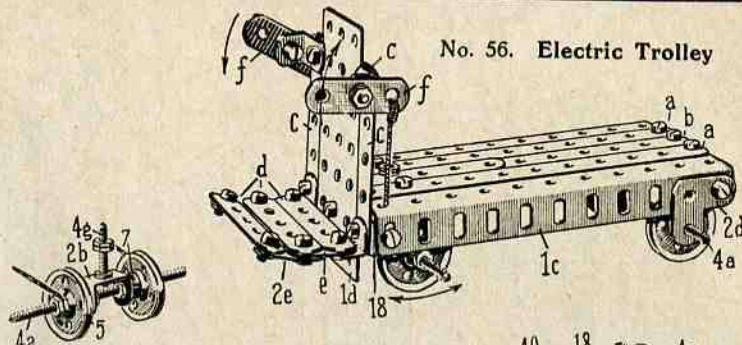
No. 58. Hand Barrow



Parts for the and Barrow No. 58:		parts of the Electric Trolley:	
2 bearer trees	a s. 14 h. l. (11+7)	1 car plate	No. 1c
2 body pins	b s. 6 h. l. (5+2)	1 front wall plate	" 1d
4 beam pins	c s. 5 h. l.	2 cover deck ribs	a s. 11 h. l.
2 foot rests	d " 5 "	1 same (5+7)	b " 11 "
2 cross pegs	e " 3 "	3 front wall stays	c " 5 "
1 axle	No. 4	3 step boards	d " 5 "
2 hubs	" 7	2 step board holders	e s. 2 h. l. + No. 2e
1 cross peg	" 18	2 steering levers	f s 3 h. l.
1 wheel	" 35a	1 axle block	No. 2b
16 screws w. nuts		2 " "	" 2d
4 angle brackets		2 axles	" 4a
		1 spindle	" 4g
		4 wheels	" 4a
		2 place rings	" 5
		2 head heavers	" 7
		22 screws w. n., 4 a. b.	" 18

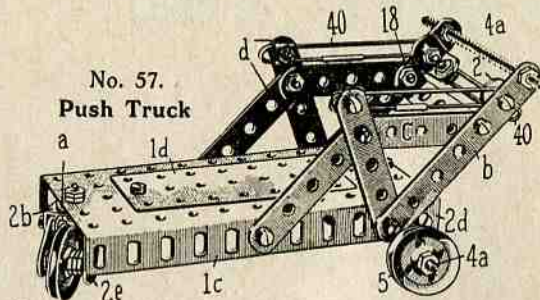
Sketch 56a shows the front axle 4a which by 2 steering levers f is steered. Both levers f are connected by string with the front axle.

No. 56. Electric Trolley



Sketch 56a.

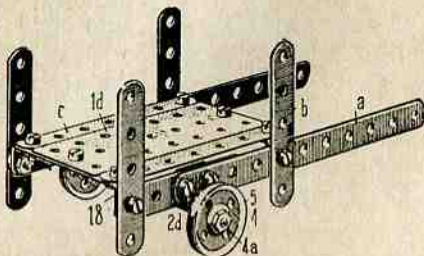
No. 57. Push Truck



Parts of the Push Barrow:  
 1 ground plate No. 1c+1d  
 1 length peg a s. 11 h. l.  
 2 rails b " 7 "  
 2 leaning plates c s. 5 h. l.

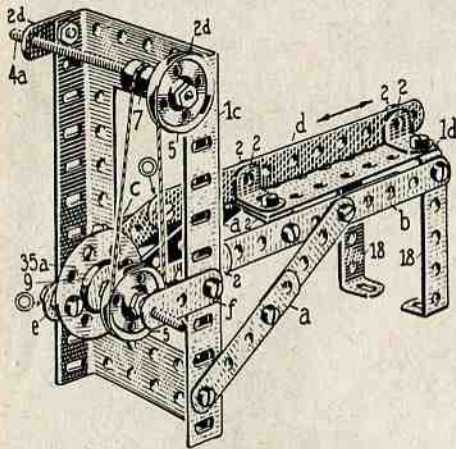
4 rest plates d " 5 "  
 1 wheel fork No. 2b+2 No. 2e  
 2 axle bolts No. 2d  
 2 axles " 4a, 4g  
 1 grip pole " 4a  
 1 cross pins " 18  
 3 wheels " 5  
 2 long pins No. 40+40b  
 16 screws w. nuts  
 2 angle brackets

No. 59. Barrow



# Models 1-128 built with Walther's „STABIL“ Building Set No. 49.

No. 60. Metal Saw



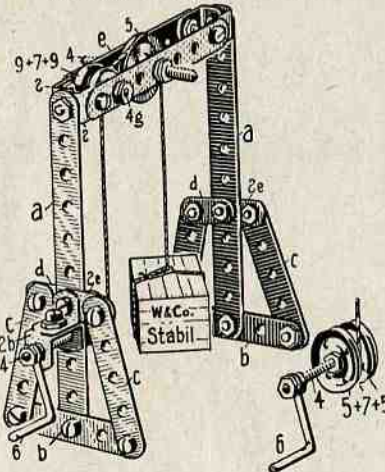
**Parts to the Metal Saw:**

- |                   |                    |
|-------------------|--------------------|
| 1 base plate      | No. 1c             |
| 1 table plate     | " 1d               |
| 2 bent legs       | " 18               |
| 2 support stays   | a s. 8 (5+5) h. l. |
| 1 frame side      | b " 13 (11+5) "    |
| 1 " "             | c " 10 (7+7) "     |
| 1 saw blade       | d " 11 " "         |
| 1 Excentric lever | e s. 5 " "         |
| 1 laying plate    | f " 3 " "          |
| 2 laying stays    | No. 2d             |
| 2 shafts          | " 4, 4a            |
| 3 driving plates  | " 5, 5, 7+7        |
| 1 wheel hub       | " 9                |
| 1 crank wheel     | " 35a              |
| 21 screws w. n.,  | 6 a. b.            |

**Parts of the Heaving Block:**

- |              |               |
|--------------|---------------|
| 2 stands     | a s. 11 h. l. |
| 2 peg plates | b " 5 " "     |

No. 61. Heaving Block.

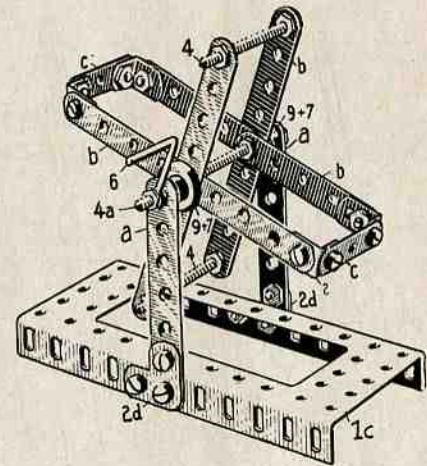


- |                      |              |
|----------------------|--------------|
| 4 foot stays         | c s. 5 h. l. |
| 2 cross bands        | d " 2 " "    |
| 2 cross beams        | e " 7 " "    |
| 1 shaft stay         | No. 2b " "   |
| 2 cross bands        | " 2e         |
| 2 shafts             | " 4          |
| 1 shaft              | " 4g         |
| 1 guide roller       | " 5          |
| 1 " "                | " 9+7+9      |
| 1 crank              | " 6          |
| 1 rope winder        | " 5+7+5      |
| 19 screws with nuts, | 5 a. b.      |

**Parts for the Windlass:**

- |                |              |
|----------------|--------------|
| 1 ground plate | No. 1c       |
| 2 stands       | a s. 7 h. l. |
| 8 spokes       | b " 5 " "    |
| 2 cross bands  | c " 3 " "    |
| 2 flat angles  | No. 2d       |
| 2 cross pegs   | " 4          |

No. 62. Windlass

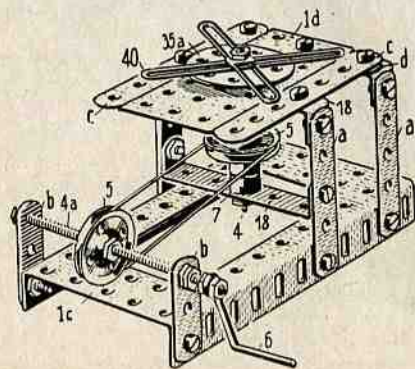


- |              |         |
|--------------|---------|
| 1 shaft      | No. 4a  |
| 1 crank      | " 6     |
| 2 wheel hubs | " 9+7   |
| 14 s. w. n.  | 4 a. b. |

**Ports of the Cleaver Machine:**

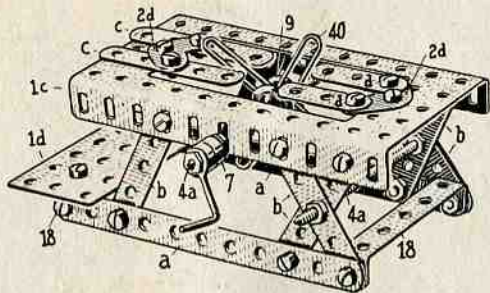
- |                    |              |
|--------------------|--------------|
| 1 base plate       | No. 1c       |
| 1 table plate      | " 1d         |
| 4 beam feet        | a s. 5 h. l. |
| 2 upright shanks   | b " 3 " "    |
| 2 table lasts      | c " 7 " "    |
| 1 cross plate      | d " 5 " "    |
| 1 stationery shaft | No. 4        |
| 1 driving shaft    | " 4a         |
| 2 driving plates   | " 5          |
| 2 position rings   | " 7+9        |
| 2 cross layers     | " 18         |
| 1 knife plate      | " 35a        |
| 2 cutting knives   | " 40+40b     |
| 17 screws w. n.    | 2 a. b.      |

No. 63. Cleaving Machine

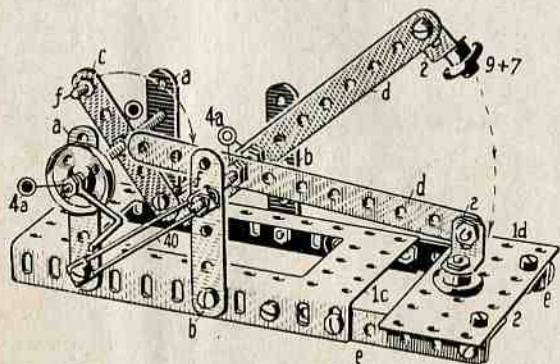


# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

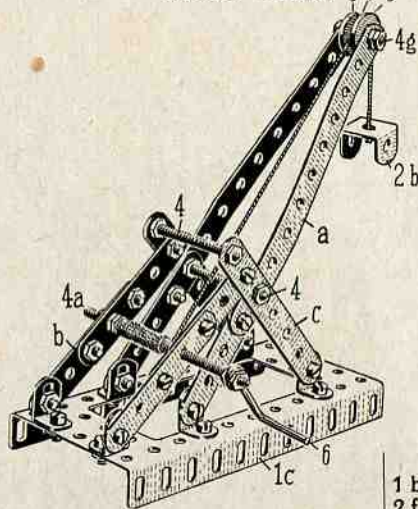
No. 64. Tenon Cutting Machine



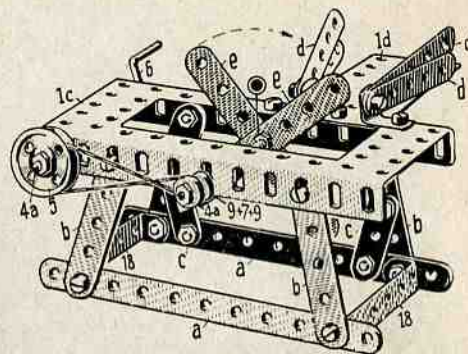
No. 67. Hammer Mechanism.



No. 65. Crane 9 7 9



No. 66. Mincing Machine



**Parts for  
the Tenon Cutter:**

1 table plate	No. 1c
1 bearing plate	" 1d
2 side plates	a s. 11 h. l.
6 beam feet	b " 5 " "
2 table stays	c " 5 " "
2 " "	d " 3 " "
2 angle stays	No. 2d
2 cross stays	" 18
1 shaft, 1 support bolt	" 4a
1 crank	" 6
1 driving roller	2 " 7
2 knife knobs	" 9
2 slicing knives	" 40
22 screws with nuts	

**Parts of the Crane:**

1 base plate	No. 1c
2 forward arms	a s. 14 h. l. (11+5)
2 span bands	b s. 7 h. l. (5+5)
2 support stays	c s. 7 h. l.
1 crank shaft	No. 4a
2 stay bolts	" 4
1 roller spindle	" 4g
1 guide reel	" 9+7+9
1 crank	" 6
20 screws w. n.,	6 a. b.

Support bands b are placed on 5+5 holed iron strip.

**Parts for the Mincing**

**Machine:**

1 Table plate	No. 1c
1 inlaid table	" 1d
2 cross plates	" 18
2 ground plates	a s. 11 h. l.
4 rest stays	b " 5 " "

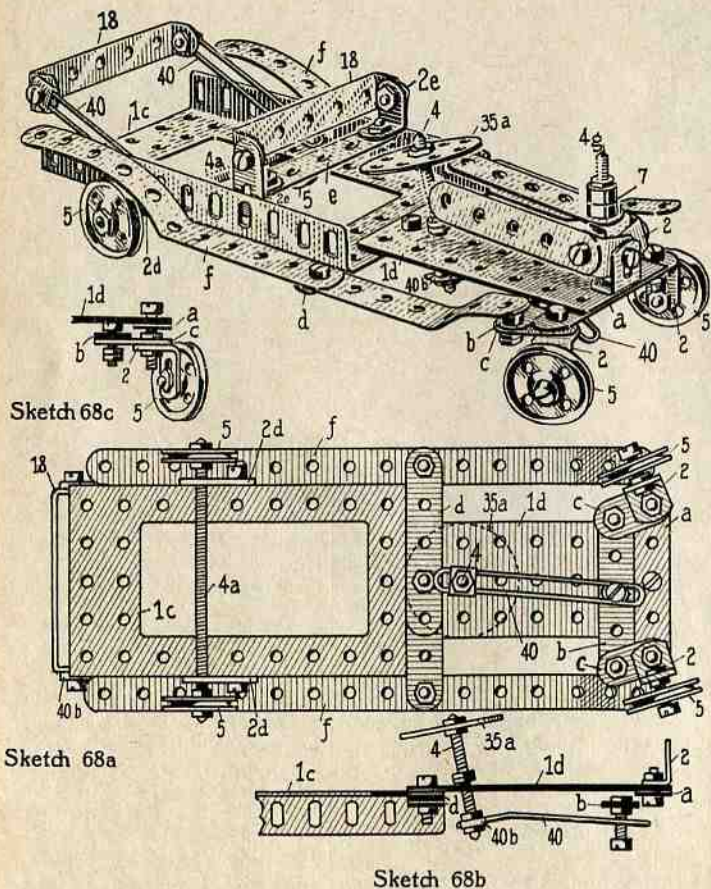
2 rest props	c s. 3 h. l.
4 box sides	d " 5 " "
2 cross knives	e " 7 " "
2 shafts	No. 4a
2 driving slines	" 5, 9+7+9
1 crank	" 6
17 screws w. n.,	2 a. b.

**Parts to the Hammer  
Mechanism:**

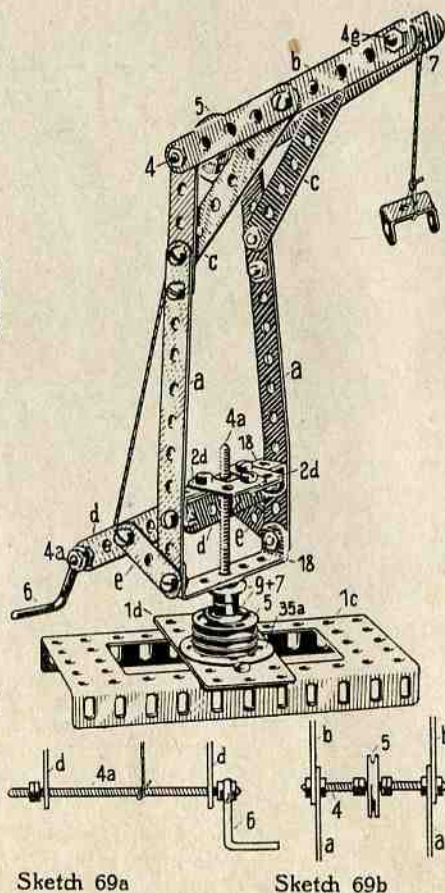
1 ground plate	No. 1c
1 anvil	" 1d
4 position shanks	a, b s. 5 h. l.
1 pressure lever	c " 5 " "
2 hammer lever	d " 11 " "
2 fasteners	e " 5 " "
2 shafts	No. 4a
1 driving wheel	" 5
2 hammer rams	" 7+9
2 props	" 40+40b
18 screws w. n.,	4 a. b.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 68. Running Motorcar



No. 69. Pillar Rotatory Crane



## Parts for the Running Motorcar:

2 body plates	No. 1c, 1d
1 axle tube	a s. 5 h.l.
1 steering iron	b „ 5 „ „
2 steering levers	c „ 2 „ „
1 bottom bearer	d „ 7 (5+5) „ „
1 seat fillet	e „ 5 „ „
2 mud wings	f „ 17(11+7) „ „
3 hood fillets	g „ 5 „ „
2 side layers	No. 2e
2 axle layers	„ 2d
2 „ „	„ 2
1 steering spindle	„ 4
1 back axle	„ 4a
4 wheels	„ 5
1 cooling vessel	2 „ 7
2 back layers	„ 18
1 steering wheel	„ 35a
2 side rests	„ 40
1 steering lever	„ 40
22 screws w. n.	8 a. b.

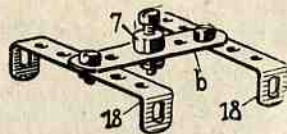
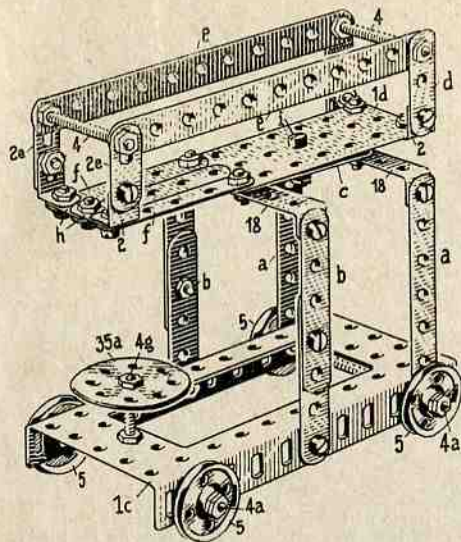
Sketch 68a shows the under part of the wagon in order to show the assembling and the effect produced by the steering lever No. 40. Sketch 68b a piece of the length section through the wagon-body. Sketch 68c represents how the front wheel is operated. The steering levers c are movably screwed down to the steering iron b.

## Parts to the Pillar Crane:

1 ground Plate	No. 1c, 1d
2 crane uprights	a s. 14(11+5) h.l.
2 projecting arms	b „ 9 (5+5) „ „
2 stress props	c „ 7 „ „
2 shaft props	d „ 5 „ „
2 flat angles	No. 2d
2 guiding roller spindles	„ 4, 4g
1 pillar pivot	„ 4a
1 crank shaft	„ 4a
2 guide rollers	„ 5, 7
1 pillar foot	No. 9+7+5+35a
2 cross bars	No. 18
17 screws with nuts	

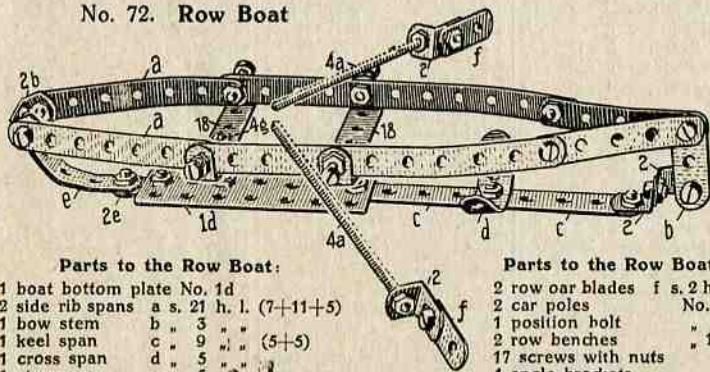
# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 70. Overhead Building Wagon



Sketch 70a shows the binding of the under parts with the turning ram of the upper part.

No. 72. Row Boat



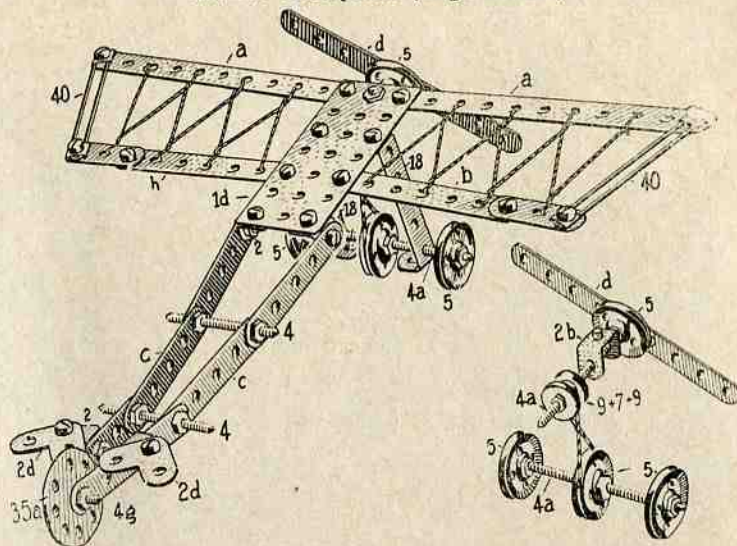
Parts to the Row Boat:

- 1 boat bottom plate No. 1d
- 2 side rib spans a s. 21 h. l. (7+11+5)
- 1 bow stem b „ 3 „ „
- 1 keel span c „ 9 „ „ (5+5)
- 1 cross span d „ 5 „ „
- 1 stern span e „ 5 „ „

Parts to the Row Boat:

- 2 row oar blades f s. 2 h. l.
- 2 car poles No. 4a
- 1 position bolt „ 4g
- 2 row benches „ 18
- 17 screws with nuts
- 4 angle brackets

No. 71. Aeroplane (single decker)



Sketch 71a

Parts of the Overhead Building Wagon:

- 2 ground plates No. 1c, 1d
- 2 uprights a s. 7 h. l.
- 2 „ b „ 7 „ „ (5+5)
- 1 layer carrier c „ 5 „ „
- 2 rail shanks d „ 5 „ „
- 2 „ beams e „ 11 „ „
- 3 body fillets f „ 5 „ „
- 2 cross bands h „ 2 „ „
- 2 rail shanks No. 2e
- 2 rail poles „ 4
- 2 axles „ 4a
- 1 crank spindle „ 4g
- 4 wheels „ 5
- 2 cross carriers „ 18
- 1 turning block „ 7
- 1 crank wheel „ 35a
- 22 screws with nuts
- 4 angle brackets

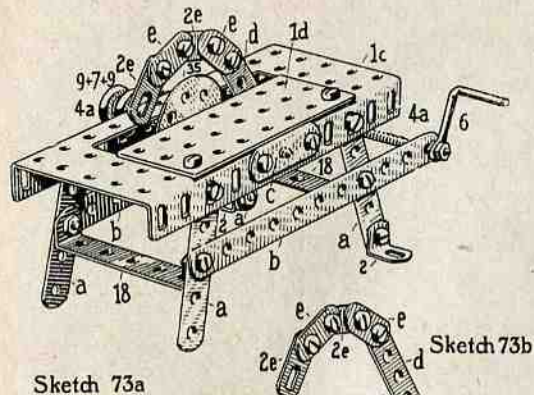
Parts for the Aeroplane:

- |                                  |                            |
|----------------------------------|----------------------------|
| 1 trunk plate No. 1d             | 1 axle No. 4g              |
| 2 { bearers } a s. 11 h. l.      | 3 wheels „ 5               |
| 2 { flat beams } b „ 9 „ „ (7+3) | 1 propeller hub „ 5        |
| 2 long ribs c „ 13 „ „ (3x5)     | 1 propelling shaft „ 9+7+9 |
| 1 propeller d „ 5+5 h. l.        | 2 flying stress irons „ 18 |
| 1 shaft block No. 2b             | 1 wheel „ 35a              |
| 2 steering wings „ 2d            | 2 cross beams „ 40         |
| 2 screw bolts „ 4                | 4 clip plates „ 40b        |
| 2 driving shafts „ 4a            | 21 screws with nuts        |
|                                  | 4 angle brackets           |

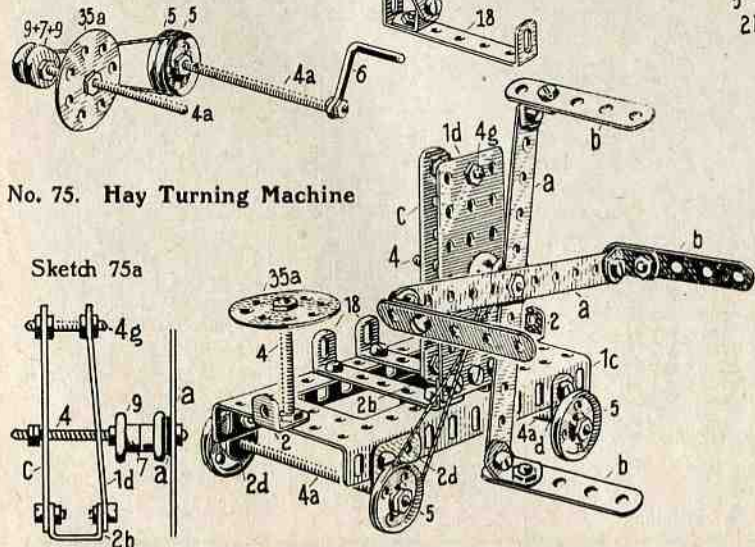
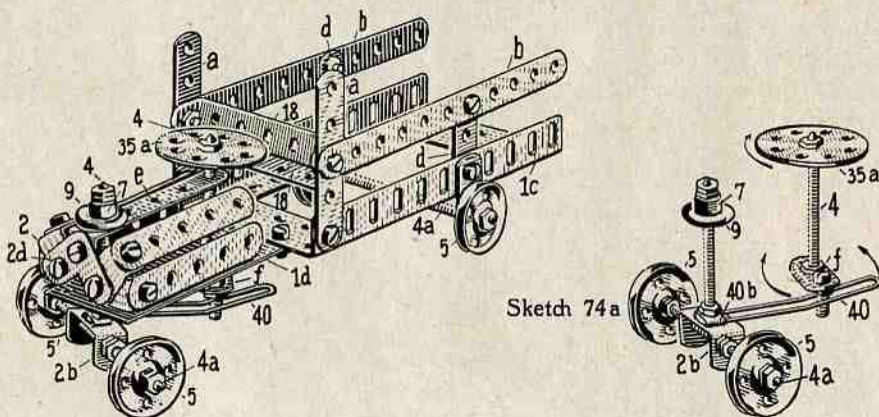
Sketch 71a shows how the propeller shaft is connected

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 73. Circular Saw



No. 74. Freightage Wagon



No. 75. Hay Turning Machine

**Parts to the Circular Saw:**

- 1 Saw bench No. 1c+1d
- 4 rest legs a s. 5 h. l.
- 2 long bearers b " 11 " "
- 2 block bands c " 3 " "
- 1 protection peg d " 5 " "
- 2 " " e " 2 " "
- 2 " " Nr. 2e
- 2 cross bolts " 18
- 2 shafts " 4a
- 2 driving blocks " 5
- 1 crank " 5
- 1 driving disc " 9+7+9
- 1 saw blade " 35a
- 22 screws w. n., 3 a. b.

Sketch 73a shows the driving of the connecting gear of the saw shaft.

Sketch 73b the operation of the protecting fitting.

**Parts of the Freightage Wagon:**

- 2 body plates No. 1c, 1d
- 2 rails a s. 5 h. l.
- 2 long trees b " 11 " "
- 2 axle blocks c " 2 " "
- 2 rails d " 3 " "
- 5 hood bands e " 5 " "
- 1 lever band f No. 2e
- 1 axle block " 2b
- 1 fore wall " 2d
- 1 turning spindle " 4
- 1 steering spindle " 4
- 2 axles " 4a
- 4 wheels " 5
- 1 radiator cover " 9+7
- 1 seat & leaning bars 2 No. 18
- 1 crank wheel No. 35a
- 1 steering lever " 40+40b
- 20 screws w. n., 7 a. b.

Sketch No. 74a shows the steering mechanism. The axle 40 must be screwed tightly with the clamp plate No. 40b on the axle block 2b.

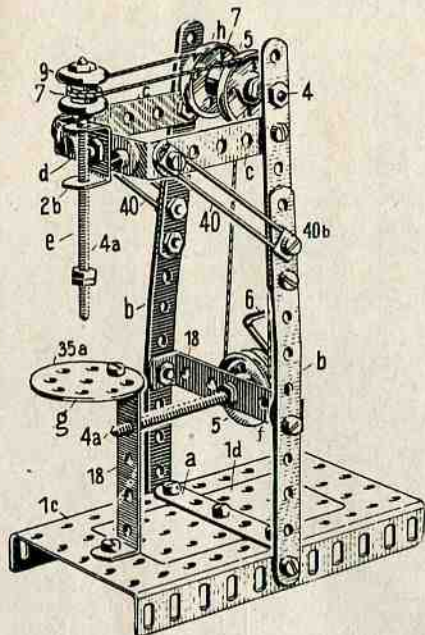
**Parts to the Hay Turning Machine:**

- 1 ground plate No. 1c
- 1 layer plate " 1d
- 2 cross spokes a s. 11 h. l.
- 4 moving arms b " 5 " "
- 1 rest block c " 7 " "
- 2 axle " d " 2 " "
- 2 " " " " No. 2d
- 1 rest foot " 2b
- 2 cross pins " 18
- 1 moving shaft " 4
- 1 seat spindle " 4
- 2 axles " 4a
- 1 rest bolt " 4g
- 4 wheels " 5
- 1 driving wheel 2 x No. 7+9
- 1 seat " No. 35a
- 22 screws with nuts
- 6 angle brackets

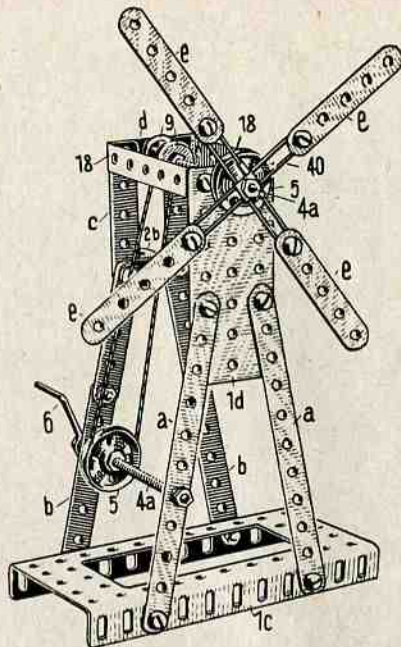
Sketch No. 75a shows the connection of the stand plate 1d with the stand block c and the placement of the moving shaft No. 4.

# Models 1-128 built with Walther's „STABIL“ Building Set No. 49.

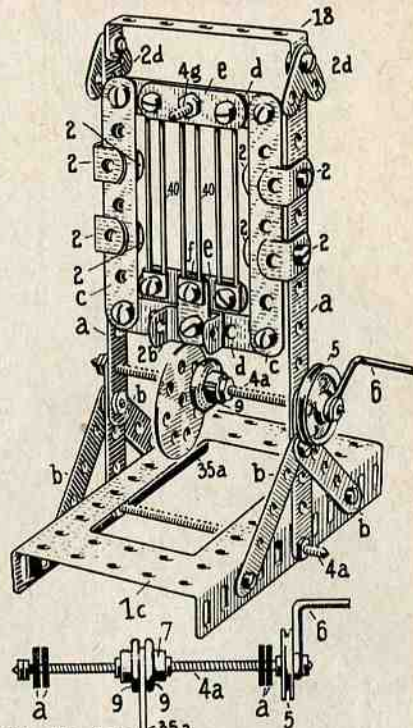
No. 76. Stationare borer



No. 77. Windmill



No. 78. Running Saw Frame



Sketch No. 78a

**Parts to the Borer:**

1 ground plate	No. 1c+1d
1 cross band a s.	5 h. l.
2 uprights b „	15 „ „(7+11)
2 projections c „	5 „ „
1 cross beam d „	3 „ „
1 spindle	No. 2b
1 roller spindle	„ 4
1 driving shaft	„ 4a
1 boring spindle	„ 4a
2 guide rollers	„ 5
2 driving wheel plates	„ 5

1 spindle plate	No. 9+7+9
1 shaft layer	No. 18
1 table foot	„ 18
1 boring table	„ 35a
2 stress stays	„ 40
22 screws w n.	2 a. b.

**Parts to the Windmill:**

1 ground plate	No. 1c
1 wall plate	„ 1d
2 rest props	a s. 11 h. l.
2 „ „	b „ 11 „ „(7+5)

2 wall props	c s. 5 h. l.
2 cross bands	d „ 3 „ „
4 wind wings	e „ 5 „ „
1 platform	No. 2b
2 shafts	„ 4a
1 wheel hub	„ 5
1 driving plate	„ 5
1 crank	„ 6
1 driving plate	„ 9+7+9
2 frame bands	„ 18
2 wind poles	„ 40+40b
19 screws with nuts	

**Parts to the Saw Frame:**

1 ground plate	No. 1c
2 frame supports	a s. 14 h. l.
	(11+5 l.)
4 foot stay	b s. 5 h. l.
2 frame jambs	c „ 7 „ „
2 „ „	d „ 5 „ „
2 saw angle bands	e „ 3 „ „
1 „ „	f „ 2 „ „
1 frame lock	No. 2b
2 rest buttons	„ 2d
1 anchor bolt	„ 4a

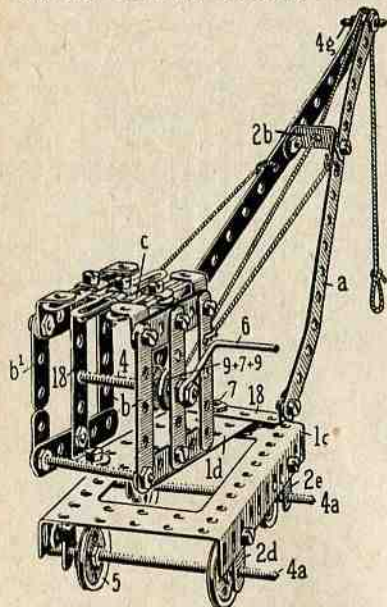
1 frame shaft	No. 4a
1 rest nut	„ 4g
1 driving plate wheel	„ 5
4 clipping wheels	„ 7, 9
1 cross frame	„ 18
1 eccentric wheel	„ 35a
6 saw blades	„ 3-40
22 screws w. n.	
8 a. b.	

Division frame serves to sever planks, boards and strong slabs.

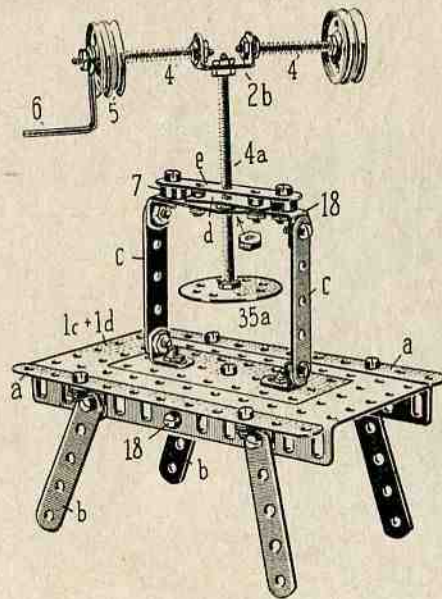
The frame is guided between 4x2 angle brackets and is elevated by the eccentric plate wheel and, in consequence falls down under its own weight.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

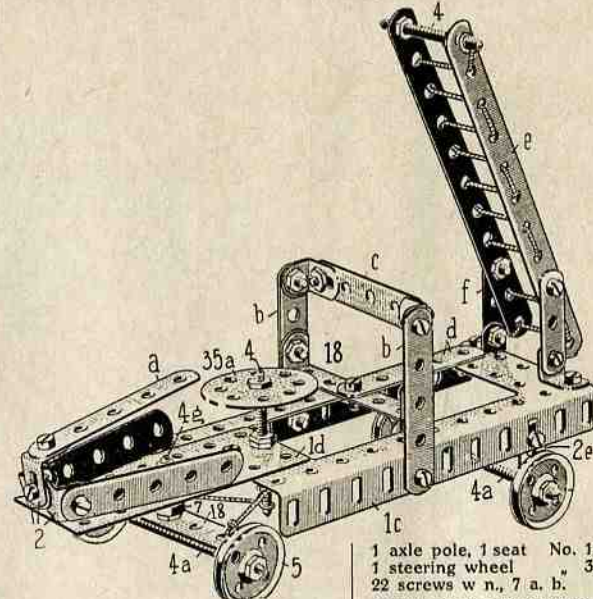
No. 79. Railway Turning Crane



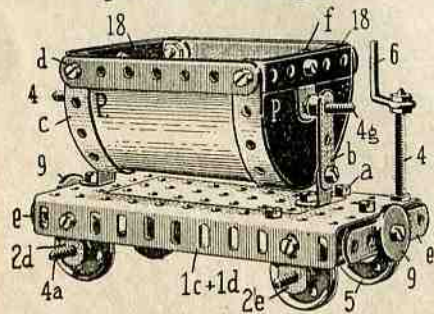
No. 80. Coining Press



No. 81. Fire Escape Auto



No. 82. Tilt Wagon



**Part to the Crane:**

- |                    |               |
|--------------------|---------------|
| 1 Travelling Plate | No. 1c        |
| 1 body plate       | " 1d          |
| 2 projecting arms  | a s. 17 h. l. |
|                    | (11+7)        |
| 2 fasteners        | b s. 5 h. l.  |
| 2 frames           | b " 5 "       |
| 4 rest shanks      | b " 5 "       |
| 1 rest shank       | b' " 5 "      |
|                    | (3+2)         |
| 1 roof bearer      | c " 3 "       |
| 1 cross band       | No. 2b        |
| 4 axle blocks      | " 2d, 2e      |
| 1 layer shank      | " 18          |
| 1 body fastener    | " 18          |
| 1 crank shaft      | " 4           |
| 1 cross spindle    | " 4           |
| 2 axles            | 4a            |
| 1 turning bolt     | " 4g          |

- |                 |          |
|-----------------|----------|
| 4 wheels        | No. 5    |
| 1 crank         | " 6      |
| 1 turning block | " 7      |
| 1 rope roller   | " 9+7+9  |
| 3 deck fillets  | " 40+40b |
| 22 screws w. n. | 6 a. b.  |

**Parts to the Coining Press:**

- |                      |               |
|----------------------|---------------|
| 1 table plate        | No. 1c+1d+18  |
| 2 table fillets      | a s. 11 h. l. |
| 4 rest legs          | b " 5 "       |
| 2 pillars            | c " 5 "       |
| 1 spindle block band | d s. 3 h. l.  |
| 1 " " " "            | e " 5 "       |
| 1 " " " "            | No. 18        |
| 1 lever loc          | " 2b          |
| 2 swinging arms      | " 4           |
| 1 press spindle      | 4a            |
| 2 swinging weights   | " 5           |
| 1 lever handle       | " 6           |

- |                  |         |
|------------------|---------|
| 2 position rings | No. 7   |
| 1 press stamp    | " 35a   |
| 21 screws w. n.  | 6 a. b. |

**Parts for the Fire Escape Auto:**

- |                    |              |
|--------------------|--------------|
| 1 body plate       | No. 1c+1d    |
| 3 hood bands       | a s. 5 h. l. |
| 2 rest stays       | b " 5 "      |
| 1 back stay        | c " 5 "      |
| 1 seat fillet      | d " 5 "      |
| 2 ladder beams     | e " 11 "     |
| 2 ladder stays     | f " 3 "      |
| 2 axle blocks      | No. 2e       |
| 1 steering spindle | " 4          |
| 1 peg nut          | " 4          |
| 2 axles            | " 4a         |
| 1 turning bolt     | " 4g         |
| 4 wheels           | " 5          |
| 2 position rings   | " 7          |

- |                     |         |
|---------------------|---------|
| 1 axle pole, 1 seat | No. 18  |
| 1 steering wheel    | " 35a   |
| 22 screws w. n.     | 7 a. b. |

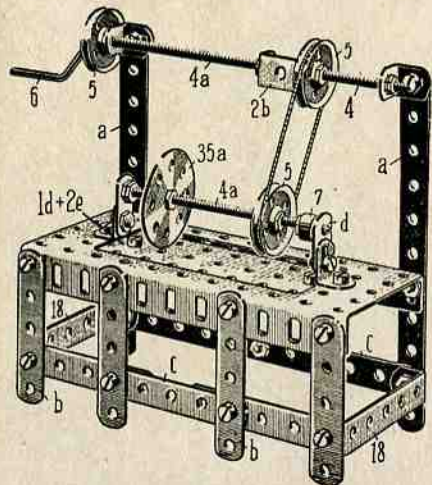
**Parts to the Tilt Wagon:**

- |                       |              |
|-----------------------|--------------|
| 1 travelling plate    | No. 1c, 1d   |
| 1 cross band          | a s. 5 h. l. |
| 2 uprights            | b " 3 "      |
| 2 tray bands          | c " 11 "     |
| 2 " " " "             | d " 7 "      |
| 2 " " " "             | No. 18       |
| 2 front wall carriers | e s. 5 "     |
| 2 hinge slides        | f " 2 "      |
| 4 axle blocks         | No. 2d, 2e   |
| 1 brake spindle       | " 4          |
| 2 tilting axles       | " 4, 4g      |
| 2 wheel axles         | " 4a         |
| 4 wheels              | " 5          |
| 2 position rings      | " 7          |
| 2 buffer blocks       | " 9          |
| 19 screws with nuts,  | 4 a. b.      |
- The trough walls P are finished out of mill-boards and do not belong to the box No. 49.

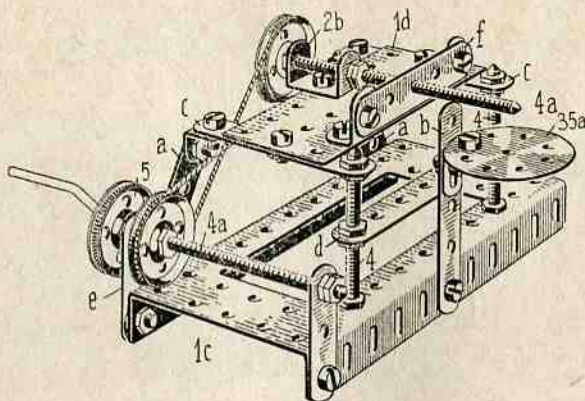


# Models 1-128 built with Walther's „STABIL“ Building Set No. 49.

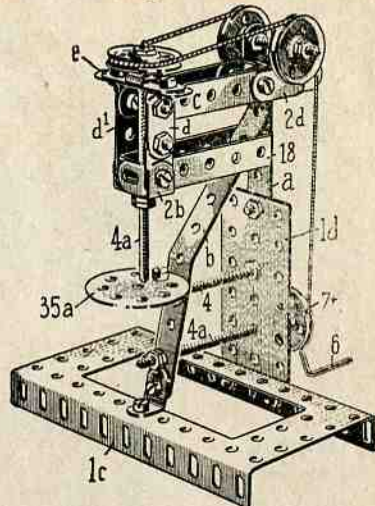
No. 83. Trundle Shears



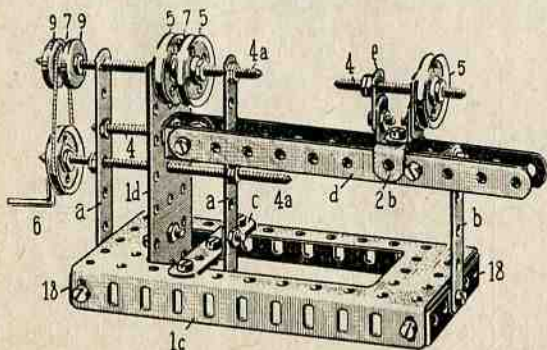
No. 84. Long Hole Borer Machine



No. 85. Upright Borer Machine



No. 86. Revolving Bench



**Parts to the Trundle Shears:**

- 1 table plate No. 1c+1d
- 2 table plate lappets " 2e
- 2 upright shafts a s. 11 h. l.
- 4 rest feet b " 5 " "
- 2 long pegs c " 11 " "
- (7+7), (3x5 h.)
- 2 rest layers d s. 2 h. l.
- 1 shaft coupling No. 2b
- 1 driving shaft " 4+4a
- 1 clipping shaft " 4a
- 3 driving plates " 5
- 2 position rings " 7
- 2 cross stays " 18
- 1 roller clipper " 35a
- 20 screws w. n., 4 a. b.

**Parts to the Long Hole Borer:**

- 1 ground plate No. 1c
- 1 table plate " 1d
- 2 rest feet a s. 5 h. l.
- 1 boring table foot b " 5 " "
- 2 cross bands c " 5 " "
- 1 long peg d " 7 " "
- 2 block rods e " 3 " "

- 1 spindle block f s. 5 h. l.
- 1 table legs No. 2b
- 1 shaft, 1 bore spindle " 4
- 3 driving plates " 4a
- 1 crank " 5
- 1 bore table " 6
- 17 screws w. n., 5 a. b. " 35a

**Parts to the Stationery Borer:**

- 1 ground plate No. 1c
- 1 upright plate " 1d
- 2 spindle beams a s. 11 h. l.
- 1 upright b " 5 " "
- 1 cross band c " 5 " "
- 2 side pieces d " 11 " "
- 2 ride stave supports e " 2 " "
- 1 ride stave slider No. 2b
- 1 ride stave spindle " 4
- 1 ride stave rope wheel " 4
- 1 rest nut " 4
- 1 front shaft " 4a
- 1 driving shaft " 4a
- 1 driving-roller " 9+7+9
- 3 rollers " 5
- 1 crank " 6
- 2 cross bars " 18
- 21 screws w. n., 6 a. b. " 4

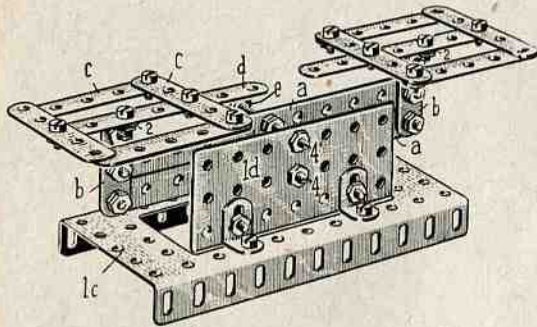
- 4 rope rollers No. 5
- 1 crank " 6
- 2 position rings " 7
- 1 boring table " 35a
- 17 screws w. n., 6 a. b.

**Parts to the Revolving Bench:**

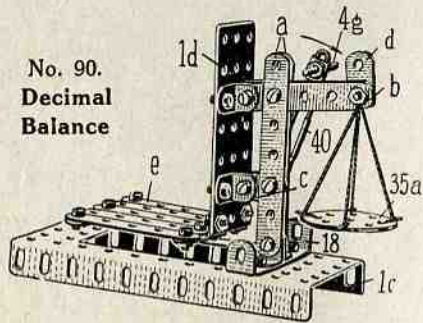
- 1 ground plate No. 1c
- 1 upright plate " 1d
- 2 spindle beams a s. 7 h. l.
- 1 upright b " 5 " "
- 1 cross band c " 5 " "
- 2 side pieces d " 11 " "
- 2 ride stave supports e " 2 " "
- 1 ride stave slider No. 2b
- 1 ride stave spindle " 4
- 1 ride stave rope wheel " 4
- 1 rest nut " 4
- 1 front shaft " 4a
- 1 driving shaft " 4a
- 1 driving-roller " 9+7+9
- 3 rollers " 5
- 1 crank " 6
- 2 cross bars " 18
- 21 screws w. n., 6 a. b.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

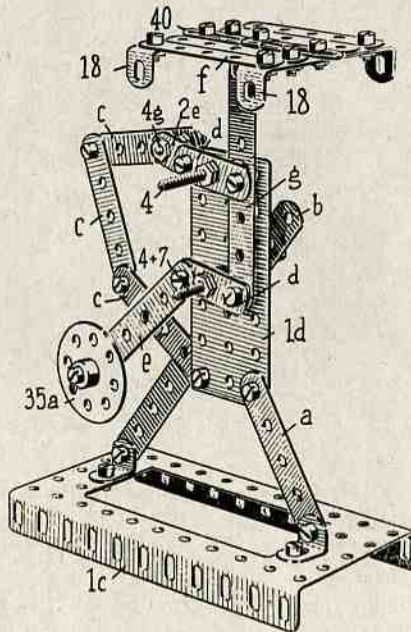
No. 87. Table Balance



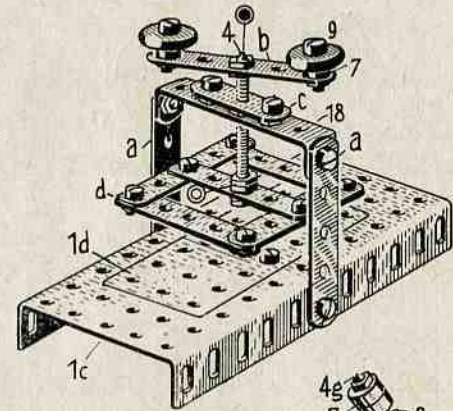
No. 90.  
Decimal  
Balance



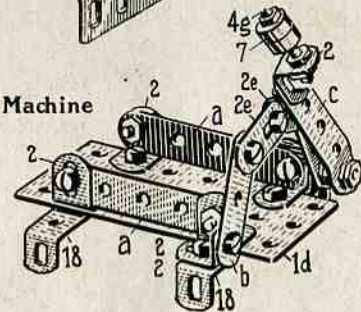
No. 88. Letter Scale



No. 89. Packet Press



No. 91.  
Bread Cutting Machine



**Parts to the Table Balance:**

1 ground plate	No. 1c
1 upright plate	" 1d
2 beam ends	a s. 11 h. l.
2 shell supports	b " 3 " "
8 shell fillets	c " 5 " "
2 tongue pieces	d " 7 " "
1 pivot layer	e " 3 " "(2+2)
2 plugs	No. 4
22 screws with nuts	
5 angle brackets	

**Parts to the Letter Balance:**

1 ground plate	No. 1c	2 shell props	No. 18
1 upright plate	" 1d	1 " "	" 40
1 foot	a s. 5 h. l.	1 lever weight	" 35a+7
1 " "	b " 11 " "	1 lappet	" 2e
1 scale frame	c " 5 " "	2 position nuts	" 4
2 levers	d " 3 " "	1 " "	" 4g
1 " "	e " 7 " "	21 screws with nuts	
4 shell fillets	f " 5 " "	3 angle brackets	
1 shell prop	g " 7 " "		

**Parts to the Decimal Balance:**

1 body plate	No. 1c
1 upright plate	" 1d
1 cross bearer	" 18
2 uprights	a s. 7 h. l.
1 beam end	b " 5 " "
1 rocking band	c " 2 " "
1 tongue piece	d " 2 " "
7 balance scale fillets	e " 5 " "
1 weight scale	No. 35a
1 regulator lever	" 4g+40
22 screws with nuts	
4 angle brackets	

**Parts to the Pack press:**

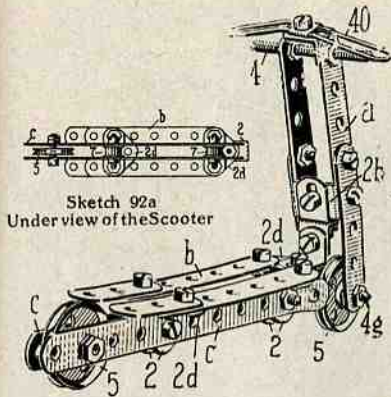
1 ground plate	No. 1c+1d	1 spindle block	No. 18
2 uprights	a s. 5 h. l.	1 cross band (under 1d)	No. 18
1 press lever	b " 5 " "	1 spindle	No. 4
1 spindle block	c " 3 " "	2 pommels	" 7+9
5 plate layers	d " 5 " "	14 screws with nuts	

The spindle is guided into one of the screw nuts which is clipped fast between No. 18 and c.

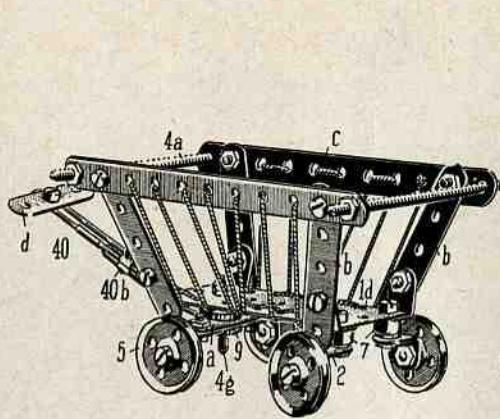
By moving round the press lever b, the press plate d rises and falls itself. The spindle must be screwed down with the press plate in a movable manner.

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

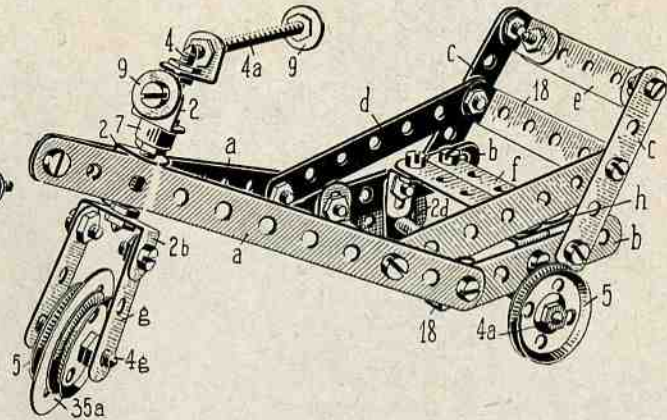
No. 92. Scooter



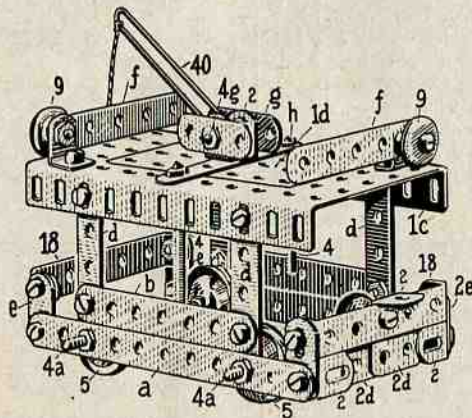
No. 93. Hand Cart



No. 94. Three-wheeler



No. 95. Tramway Car



**Parts to the Scooter:**

- 1 steering fork a 2 s. 8 h. l. (5+5)
- 2 foot boards b s. 8 h. l. (7+3)
- 2 driving stop bearers c s. 11 h. l.
- 1 steering tongue holder No. 2b
- 2 cross bands " 2d
- 1 position bolts " 4
- 1 axle " 4g
- 2 wheels " 5
- 1 steering pole " 40
- 16 screws with nuts
- 8 angle brackets

**Parts to the Cart:**

- 1 cart bottom plate No. 1d
- 1 axle bit a s. 3 h. l.

**Parts to the Scooter:**

- 4 rack pins b s. 5 h. l.
- 2 rack trees c " 11 " "
- 1 handle grip d " 3 " "
- 2 pole shafts No. 4a " "
- 1 steering spike " 4g
- 4 wheels " 5
- 2 position rings " 7
- 2 clip plates " 9
- 1 shaft pole " 40+40b
- 15 screws with nuts
- 8 angle brackets

**Parts to the Three-wheeler:**

- Motor Cycle:
- 2 frame strips a s. 11 h. l.
- 2 " " b " 5 " "
- 2 back-pieces c " 5 " "
- 2 side leaning stays d " 7 " "

- 1 back eaning stay e s. 5 h. l.
- 2 seat bars f " 5 " "
- 2 fork bands g " 3 " "
- 2 seat pins h " 2 " "
- 1 fork head No. 2b
- 2 rear axle blocks " 2d
- 2 axles " 4a, 4g
- 1 fork spindle " 4
- 1 steering pole " 4a
- 2 rear wheels " 5
- 1 front wheel " 5+35a +5

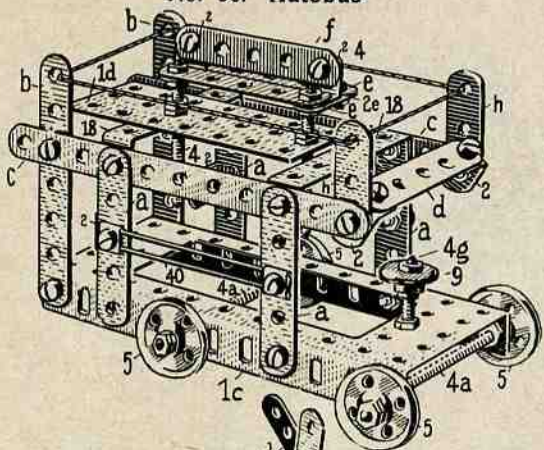
- 1 lamp, 1 steering grip " 9
- 2 cross frames " 18
- 22 screws with nuts
- 7 angle brackets

**Parts to the Tramway Car:**

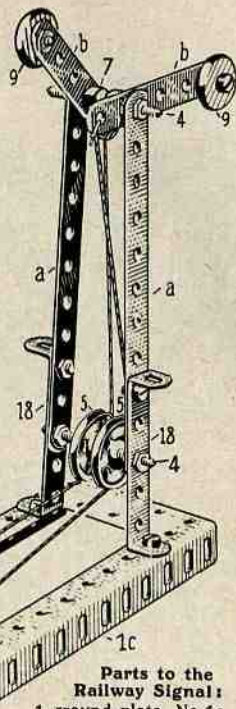
- 1 car roof No. 1c+1d
- 2 long bearers a s. 11 h. l.
- 2 breast bands b " 7 " "
- 4 uprights d " 5 " "
- 2 strips e " 2 " "
- 2 shield strips f " 5 " "
- 2 contact bands g " 3 " "
- 1 steel stop strip h " 5 " "
- 1 buffer strip 2 No. 2d
- 2 fore-bolts " 2e
- 2 beams " 4
- 2 axles " 4a
- 1 contact spindle " 4g
- 4 wheels " 5
- 2 lanterns " 9
- 2 cross breast pieces " 18
- 1 steering pole " 40
- 20 screws with nuts
- 7 angle brackets

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

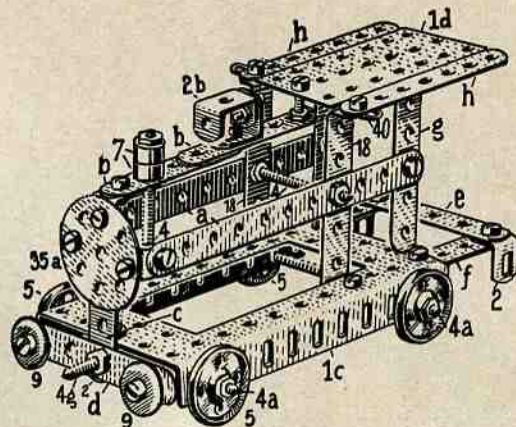
No. 96. Autobus



No. 97. Railway Signal

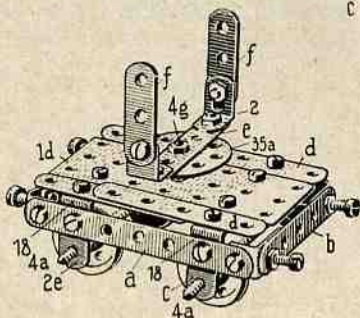


No. 98. Locomotive



No. 99.

Wagon for Logs of Wood



Parts to the Wood Wagon:

- |                     |                  |
|---------------------|------------------|
| 1 body plate        | No. 1d           |
| 2 long bearers      | a s. 7 h. l.     |
| 2 head holders      | b " 5 " "        |
| 2 axle blocks       | c " 2 " "        |
| 2 axle blocks       | No. 2e           |
| 2 body bearers      | d " 7(5+5) h. l. |
| 1 steering strip    | e " 5 " "        |
| 2 uprights          | f " 3 " "        |
| 1 turning bolt      | No. 4g           |
| 2 axles             | " 4a             |
| 4 wheels            | " 5              |
| 2 cross bearers     | " 18             |
| 1 turning treadle   | " 35a            |
| 22 screws with nuts |                  |
| 6 angle brackets    |                  |

Parts to the Railway Signal:

- |                     |                        |
|---------------------|------------------------|
| 1 ground plate      | No. 1c                 |
| 1 body plate        | " 1d                   |
| 2 uprights          | a s. 11 h. l. + No. 18 |
| 2 signal arms       | b s. 5 h. l.           |
| 2 hold-fasts        | c " 7 " "              |
| 2 position levers   | d " 5 " "              |
| 1 cross fastener    | e " 3 " "              |
| 1 lever block       | No. 2b                 |
| 4 spindles          | " 4a, 4a, 4g           |
| 4 guide rollers     | " 5                    |
| 2 position rings    | " 5                    |
| 2 signal plates     | " 9                    |
| 22 screws with nuts |                        |
| 6 angle brackets    |                        |

Parts to the Autobus:

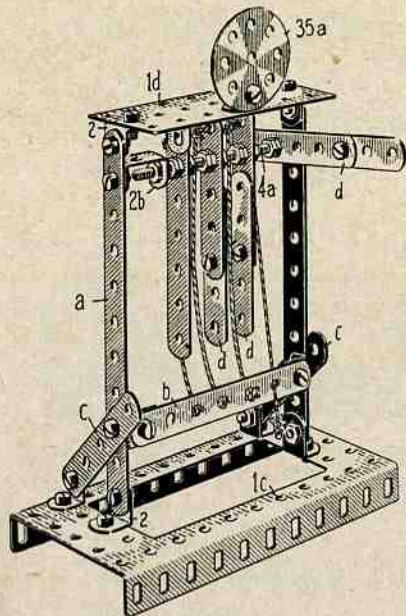
- |                 |              |                          |        |
|-----------------|--------------|--------------------------|--------|
| 1 ground plate  | No. 1c       | 2 cross pins             | No. 2e |
| 1 wagon roof    | " 1d         | 2 bench feet             | " 4    |
| 4 uprights      | a s. 5 h. l. | 2 axles                  | " 4a   |
| 2 rear uprights | b " 7 " "    | 1 crank spindle          | " 4g   |
| 2 long bearers  | c " 11 " "   | 4 wheels                 | " 5    |
| 1 front fillet  | d " 5 " "    | 1 crank wheel            | " 9+7  |
| 2 benches       | e " 5 " "    | 2 cross bearers          | " 18   |
| 1 bench         | f " 5 " "    | 2 breast fillets         | " 40   |
| 2 rail slides   | h " 3 " "    | 22 screws w. n., 4 a. b. |        |

Parts to the Locomotive:

- |                     |               |                          |         |
|---------------------|---------------|--------------------------|---------|
| 1 body plate        | No. 1c        | 2 uprights               | No. 18  |
| 1 roof plate        | " 1d          | 1 cross pin              | " 40    |
| 2 boiler strips     | a s. 11 h. l. | 1 vapour dome            | " 2b+2  |
| 1 boiler side strip | b " 8 " "     | 3 position bolts         | " 4, 4g |
|                     | (5+5)         | 2 axles                  | " 4a    |
| 1 front band        | c " 3 h. l.   | 4 wheels                 | " 5     |
| 1 head fastener     | d " 5 " "     | 1 chimney                | " 7+7   |
| 3 body plates       | e, f " 5 " "  | 2 buffers                | " 9     |
| 2 uprights          | g " 5 " "     | 22 screws w. n., 8 a. b. |         |
| 2 roof fillets      | h " 7 " "     |                          |         |

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 100. Direction Indicator



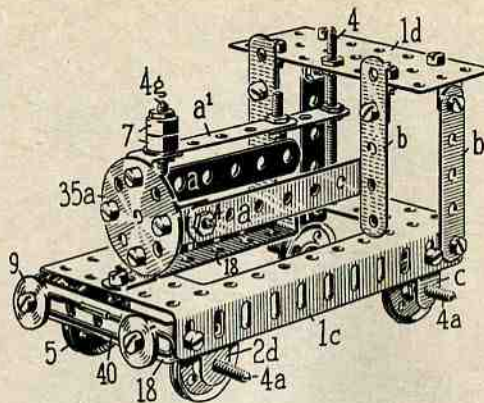
**Parts to the Direction Indicator:**

- 1 ground plate No. 1c
- 1 deck plate " 1d
- 2 uprights a s. 11 h. l.
- 1 cross pin b " 7 " "
- 2 stays c " 5 " "
- 1 letter tablet d " 7 " "
- 3 " " " 7 " "
- (5+5)
- 1 spindle block No. 2b
- 1 spindle " 4a
- 1 angle band (under 1d) " 18
- 1 clock " 35a
- 22 s. w. n., 8 a. b.

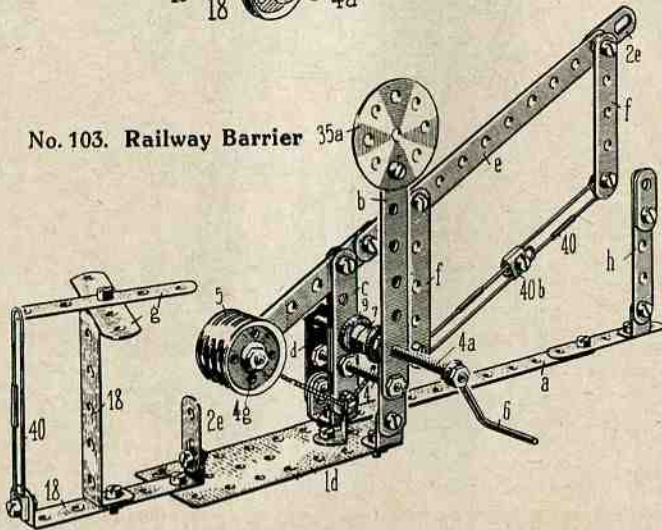
**Parts to the Locomotive:**

- 1 body frame No. 1c
- 1 top plate " 1d
- 2 boiler strips a s. 7 h. l.
- 1 " " a<sup>1</sup> 7 " "
- (5+3)
- 4 uprights b " 5 " "
- 2 axle blocks c " 2 " "
- 2 " " No. 2d
- 2 spindles " 4 " "
- 2 axles " 4a
- 4 wheels " 5
- 1 chimney " 4g
- +2 " 7
- 2 buffers " 9
- 1 front carrier " 18+40
- 1 boiler carrier " 18
- 22 s. w. n., 7 a. b.

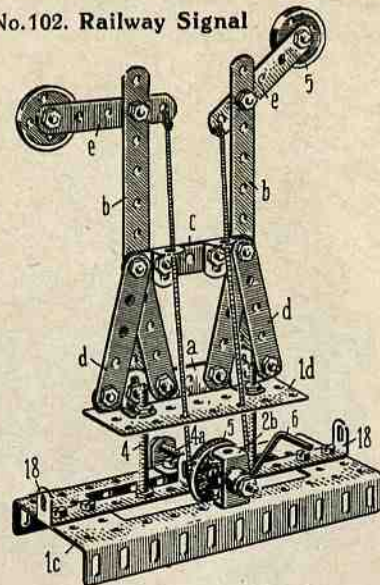
No. 101. Locomotive



No. 103. Railway Barrier



No. 102. Railway Signal



**Parts to the Railway Signal:**

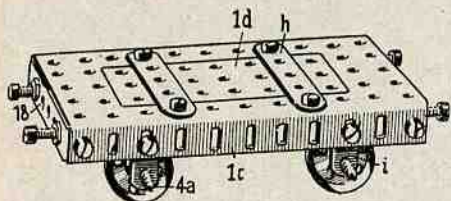
- |                         |                      |
|-------------------------|----------------------|
| 1 ground plate No. 1c   | 1 foot block No. 2b  |
| 1 position plate " 1d   | 2 stand spindles " 4 |
| 2 long holders " 18     | 1 crank spindle " 4a |
| 1 " " a s. 7 h. l.      | 2 signal plates " 5  |
| 2 uprights b " 11 " "   | 1 signal wheel " 5   |
| 1 cross band c " 5 " "  | 1 crank " 6          |
| 4 foot stays d " 5 " "  | 19 s. w. n., 5 a. b. |
| 2 signal arms e " 5 " " |                      |

**Parts to the Railway Barrier:**

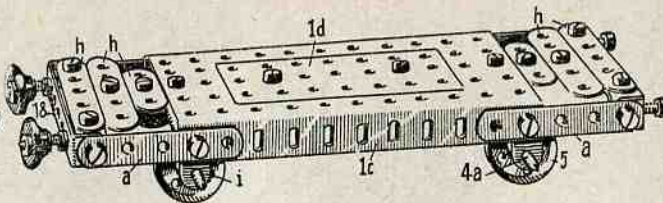
- |                                     |                              |
|-------------------------------------|------------------------------|
| 1 ground plate No. 1d               | 1 post h s. 5+2 h. l.        |
| 1 floor bridge a s. 14 h. l.        | 2 lappets No. 2e             |
| (11+5)                              | 1 position spindle " 4       |
| 1 signal upright b s. 8 h. l.       | 1 crank shaft " 4a           |
| (7+3)                               | 1 bolt " 4g                  |
| 1 block " c s. 5+2+5                | 4 counterweights " 5         |
| 1 " " d " 3 h. l.                   | 1 rope drum No. 9+7+9        |
| 1 spear pole e " 17 " "             | 1 ground pin No. 18          |
| (11+7)                              | 1 cross turning upright " 18 |
| 2 attachment strips f s. 5 h. l.    | 1 signal plate No. 35a       |
| 2 cross turning spokes g s. 5 h. l. | 3 spear pins " 40+40b        |
|                                     | 21 s. w. n., 4 a. b.         |

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

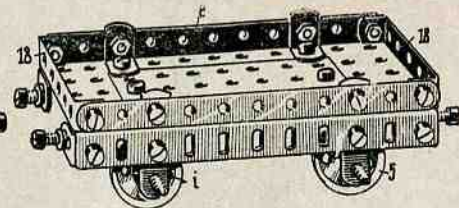
No. 104. Flat Wagon



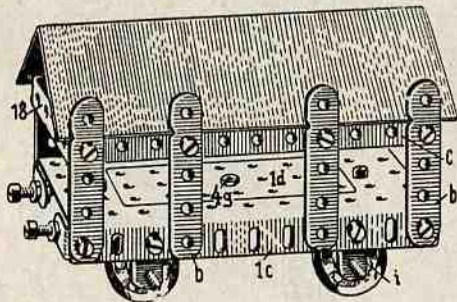
No. 105. Flat Wagon



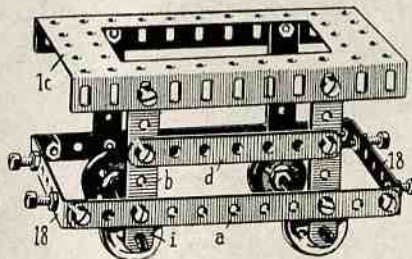
No. 106. Sand Truch



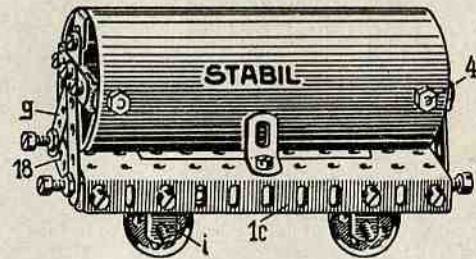
No. 107. Chalk Wagon



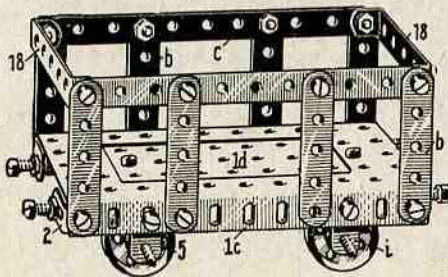
No. 108. Cattle Truch



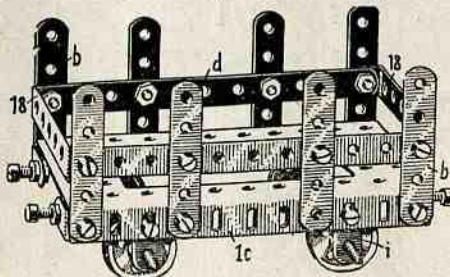
No. 109. Oil Tank



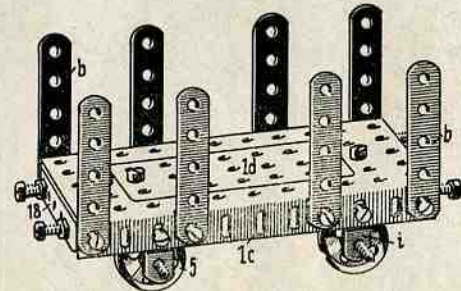
No. 110. Open Goods Wagon



No. 111. Hay & Straw Wagon



No. 112. Wagon for Boards and Planks

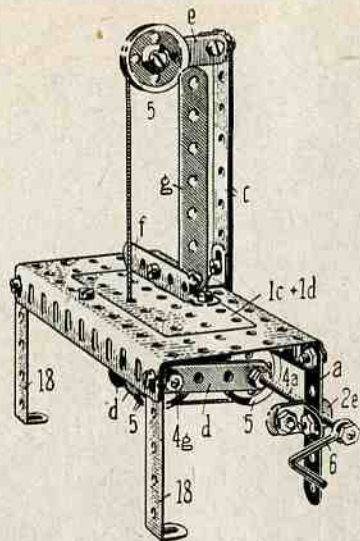


Technical expression of the parts for the various wagons:

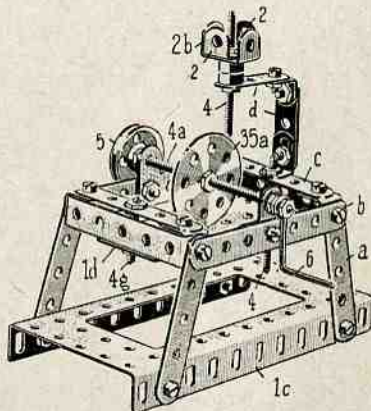
a = Axle block carrier    c = Rim wall carriers    e = Box sides    g = Bearing prop    i = axle bearing    No. 1c = } Wagon bottom    No. 4a = Axles  
 b = Uprights    d = Long trees    f = Head fastener    h = Cross band    k = under cross band    No. 1d = }    No. 5 = Wheels    No. 18 = Head Fastener

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

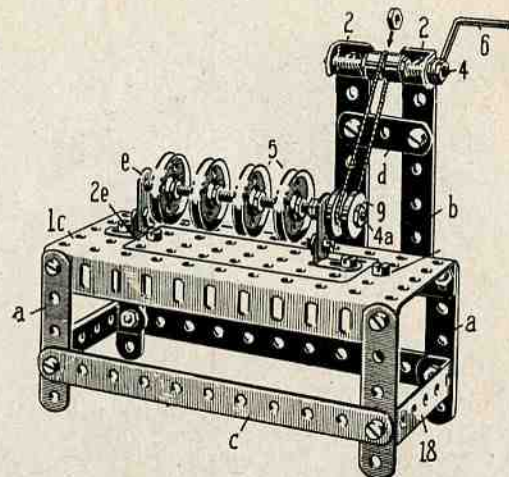
No. 113. Band Saw



No. 114. Knife Grinder



No. 115. Pasteboard Notching Machine



**Parts  
to the Band Saw:**

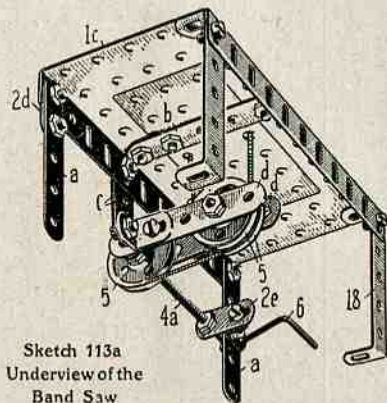
1 table plate	No. 1c+1d
2 legs	" 18
1 flat pin	a s. 5 h. l.
1 double upright	b " 5 " "
2 layer bands	c 2 " 11 " "
1 " " "	d " 5 " "
1 " " "	e " 3 " "
1 axle block fillet	f " 5 " "
1 protection fillet	g " 7 " "
2 stiffening support angles	No. 2d
1 shaft block	" 2e
1 driving shaft	" 4a
1 roller shaft	" 4g
4 driving and saw rollers	" 5
1 crank	" 6
19 s. w. n., 5 a. b.	

**Parts to  
the Knife Stone Grinder:**

1 ground plate	No. 1c
1 box body	" 1d
4 rest feet	a s. 5 h. l.
2 box pins	b " 7 " "
2 " " "	c " 5 " "
2 " " "	No. 18
1 pin	d 2 s. 3 h. l.
1 water pot	No. 2b+2+2
2 shaft blocks	" 2d
2 bolts	" 4, 4g
1 drop eye	" 4
1 shaft	" 4a
1 driving wheel	" 5
1 crank	" 6
1 grindstone	" 35a
17 s. w. n., 8 a. b.	

**Parts to the  
Pasteboard Notching Machine:**

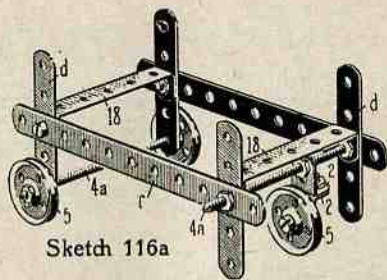
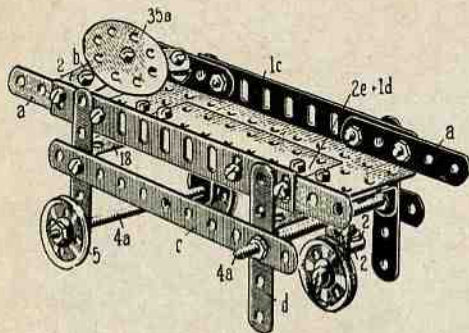
1 table plate	No. 1c+1d
4 table feet	a s. 5 h. l.
2 uprights	b " 7 " "
4 foot pegs	c " 11 " "
1 pin	d " 3 " "
2 axle blocks	e " 2 " "
2 lappets (between 1c and 1d)	No. 2e
2 shafts	" 4, 4a
4 cutting knives	" 5
1 crank	" 6
1 driving plate	2 " 7+3a
1 " " "	" 9+3a+9
2 pins	" 18
16 screws with nuts	
4 angle brackets	



Sketch 113a  
Underview of the  
Band Saw

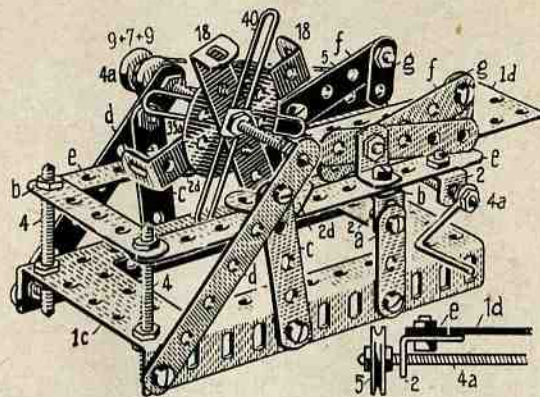
# Models 1-128 built with Walther's „STABIL“ Building Set No. 49.

No. 116. Invalid Stretcher with wagon



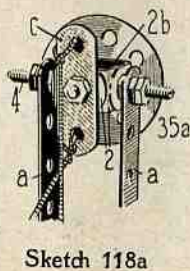
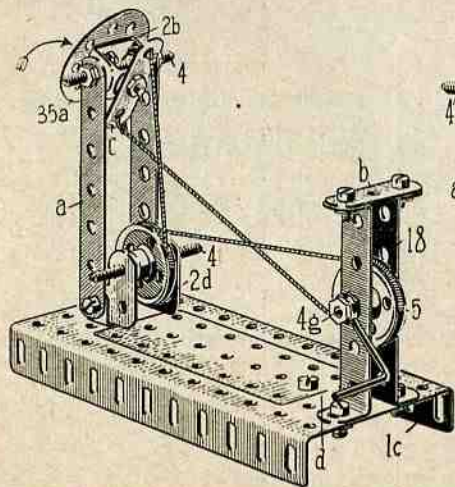
Sketch 116a

No. 117. Flax Combing Machine



Sketch 117a

No. 118. Railway Advance Signal



Sketch 118a

### Parts to the Invalid Stretcher:

- |                              |               |
|------------------------------|---------------|
| 1 ground plate               | No. 1c+1d     |
| 4 handle grips               | a s. 5 h. l.  |
| 2 stay bands                 | b " 3 " "     |
| 2 lappets                    | No. 2e        |
| 1 head rest                  | " 35a         |
| Wagon of above sketch (116a) |               |
| 2 long trees                 | c s. 11 h. l. |
| 4 uprights                   | d " 5 " "     |
| 1 axle                       | No. 4a        |
| 1 bolt                       | " 4a          |
| 3 wheels                     | " 5           |
| 2 cross pins                 | " 18          |
| 4 angle brackets             |               |

Sketch 116a shows the wagon without the carrying chair placed on it.

### Parts to the Fax Combing Machine:

- |                      |              |
|----------------------|--------------|
| 1 ground plate       | No. 1c       |
| 1 table plate        | " 1d         |
| 2 block shafts       | " 4          |
| 2 " "                | a s. 3 h. l. |
| 2 " "                | c " 5 " "    |
| 2 table fillets      | e " 11 " "   |
| 2 cross pins         | b " 5 " "    |
| 2 rest props         | d " 7 " "    |
| 4 box fillets        | f " 5 " "    |
| 2 front fillets      | g " 2 " "    |
| 2 table fillets      | No. 2d       |
| 2 shafts             | " 4a         |
| 1 driving wheel      | " 5          |
| 1 " "                | " 9+7+9      |
| 4 beaters            | " 18, 40     |
| 1 beater wheel       | " 35a        |
| 21 s. w. n., 6 a. b. |              |
- Sketch 117a shows the driving shaft

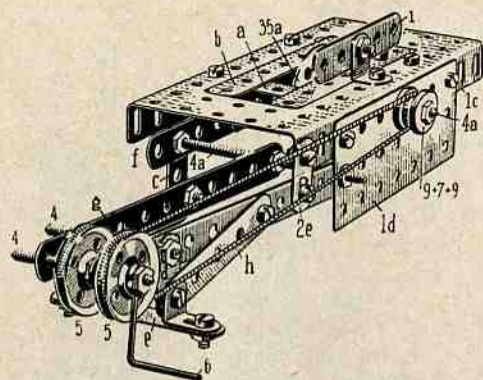
### Parts to the Advance Signal:

- |                        |              |
|------------------------|--------------|
| 1 ground plate         | No. 1c+1d    |
| 2 side uprights        | a s. 7 h. l. |
| 1 deck band            | b " 3 " "    |
| 1 lever arm            | c " 3 " "    |
| 2 lappet bands         | d " 2 " "    |
| (under 1c-1d)          |              |
| 1 signal turning block | No. 2b       |
| 1 spindle block        | " 2d         |
| 2 shafts               | " 4          |
| 1 spindle              | " 4g         |
| 2 string wheels        | " 5          |
| 1 crank                | " 6          |
| 2 position rings       | " 7          |
| 2 side uprights        | " 18         |
| 1 signal plate         | " 35a        |
| 12 screws with nuts    |              |
| 4 angle brackets       |              |
- Sketch 118a shows signal plate in upright position.



# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

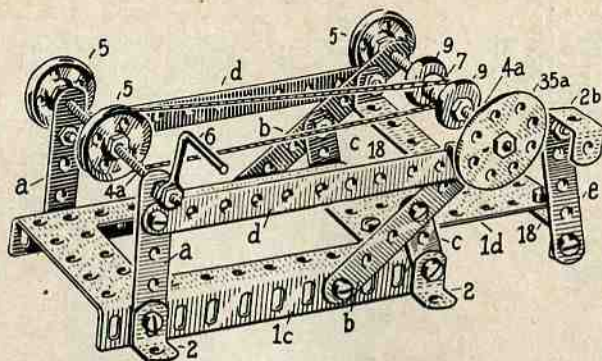
No. 119. Circular Saw



**Parts to the Circular Saw:**

1 saw table	No. 1c
1 stand plate	1d
4 table fillets	a, b s. 5, 7 h. l.
2 table feet	c " 3 " "
2 rest feet	d " 2 " "
1 rest fastener	e " 5 " "
1 table holdfast	f " 9 " "
	(5+5)
2 layer pins	g " 11 " "
2 stays	h " 5 " "
1 clapper fillet	i " 5 " "
1 lappet	No. 2e
1 fore shaft	" 4
1 saw shaft	" 4a
2 extended spindles	" 4, 4a
2 string wheels	" 5
1 crank	" 6
1 belt roller	" 9+7+9
1 circular saw blade	" 35a
22 s. w. n., 3 a. b.	

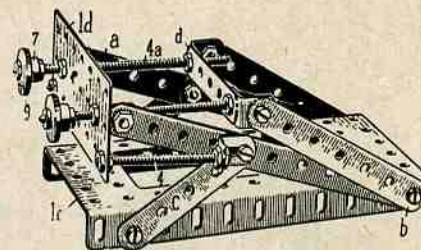
No. 120. Knife Machine (Sharpener)



**Parts to the Sharpener:**

1 ground plate	No. 1c
1 body plate	" 1d
2 uprights	a s. 5 h. l.
2 " "	b " 7 " "
2 props	c " 3 " "
2 frame bands	d " 11 " "
1 table foot	e " 5 " "
1 sharpening table	Nr. 2b
2 shafts	" 4a
1 driving wheel	" 5
1 grindstone	" 5
1 belt pulley	" 5
1 " "	" 9+7+9
1 crank	" 6
2 cross pins	" 18
1 grinder	" 35a
19 s. w. n., 4 a. b.	

No. 121. Buffer Stand



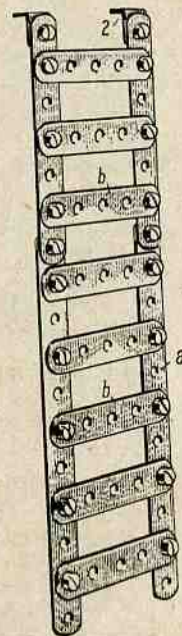
**Parts to the Buffer Stand:**

1 ground plate	No. 1c
1 buffer plate	" 1d
2 stress stays	a s. 11 h. l.
2 " "	b " 7 " "
2 block stays	c " 5 " "
1 impact trap	d " 5 " "
2 rest spindles	No. 4
2 buffer spindles	" 4a
2 buffers	" 9
2 buffer-pushers	" 7
10 s. w. n., 6 a. b.	

**Parts to the Ladder:**

a = ladder trees	b = rungs
2 = hooks	

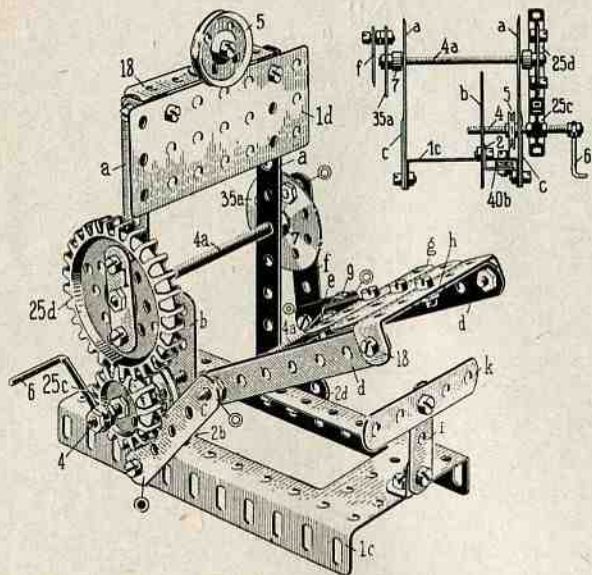
No. 122. Ladder



# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

No. 123. Printing Machine

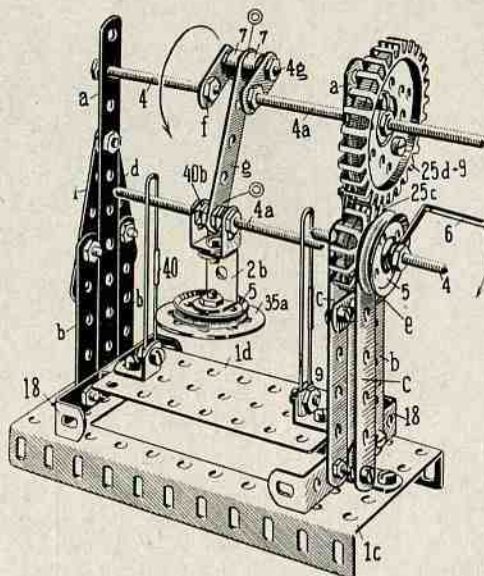
Sketch 123a



Parts to the Printing Machine:

1 ground plate	No. 1c	1 driving shaft	No. 4
1 press print plate	" 1d	2 shafts	" 4a
2 block uprights	a s. 11 h. l.	1 driving plate	" 5
2 "	b 5 "	1 colour plate	" 5
2 block stays	c 5 "	1 crank	" 6
2 press levers	d 7 "	4 position rings	No. 7, 9
1 lever arm	f 5 "	2 cross bands	" 18
1 "	e No. 2e	2 cog wheels	No. 25c, 25d
2 press plate bands	g s. 5 h. l.	1 crank plate	No. 35a
2 lappet pins	h 2 "	22 screws with nuts	
1 block foot	i 3 "	2 angle cradlets	
1 block pin	k 5 "		Sketch 123a
1 cog spoke	l 3 "		rear view of the printing
1 foot to block stay	c No. 2b		machine shows the place-
			ment of the driving shafts.

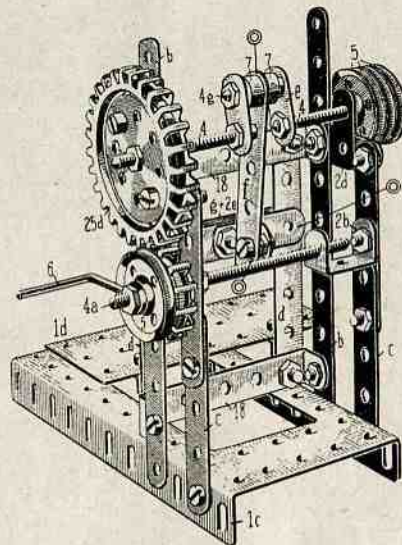
No. 124. Eccentric Press



Parts to the Eccentric Press:

1 ground plate	No. 1c	1 front shaft	No. 4
1 stand plate	" 1d	1 gliding spindle	" 4a
2 middle uprights	a s. 11 h. l.	1 driving plate	" 5
3 side uprights	b 5 "	1 stamp	No. 5+35a
2 block uprights	c 7 "	3 position rings	" 7, 9
2 stays	d 5 "	2 feet holders	" 18
1 cross band	e 3 "	2 cog wheels	" 25c, 25d
2 crank arms	f 2 "	2 guiding splints	" 40
1 press lever	g 5 "	22 screws with nuts	
1 projecting shaft			
	No. 4+4g+4a		

No. 125. Machine for Tin Cutting

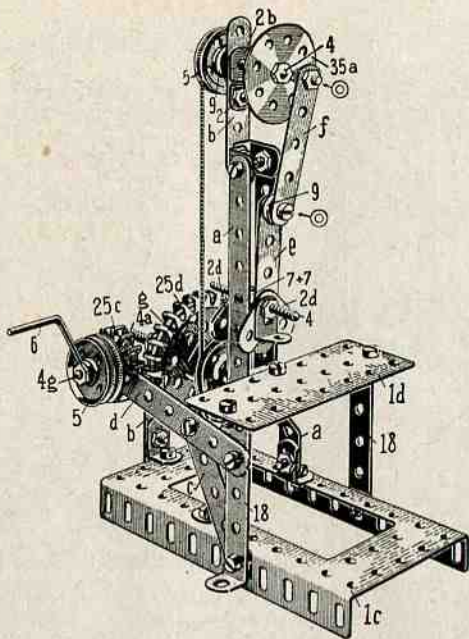


Parts to the Tin Cutting Machine:

1 ground plate	No. 1c	1 rest block	No. 2b
1 table plate	" 1d	1 projecting shaft	" 4
2 corner uprights	b s. 11 h. l.		+4g+4
2 "	c 8 "	1 driving shaft	No. 4a
	(5+5)	4 driving plates	" 5
2 glide rails	d 7 "	1 crank	" 6
2 crank levers	e 2 "	4 position rings	" 7, 9
1 crank arm	f 5 "	2 cross rails	" 18
2 cutters	g 5 "	2 cog wheels	" 25c, 25d
2 guiding pegs	No. 2e	21 screws and nuts	
2 screwed rests	" 2d	3 angle brackets	

# Models 1—128 built with Walther's „STABIL“ Building Set No. 49.

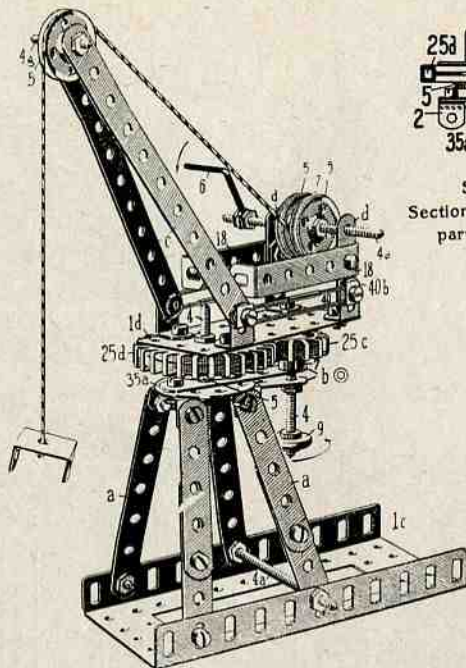
No. 126. Stamp



Parts to the Stamp:

1 ground plate	No. 1c	1 slide spindle	No. 4
1 stamp table	" 1d	1 shaft	" 4
2 upright sides	a s. 11 h. l.	2 cog shafts	" 4g, 4a
2 upright blocks	b " 5 " "	4 string wheels	" 5
1 stay pin	c " 5 " "	1 crank	" 6
1 position stay	d " 7 " "	2 hubs	" 9
1 slider stay	e " 5 " "	2 table legs	" 18
1 lever	f " 5 " "	2 cog wheels	" 25, 25d
1 cog spoke	g " 3 " "	1 wheel	" 35a
1 upright layer	No. 2b	19 screws with nuts	
2 slide blades	" 2d	8 angle brackets	

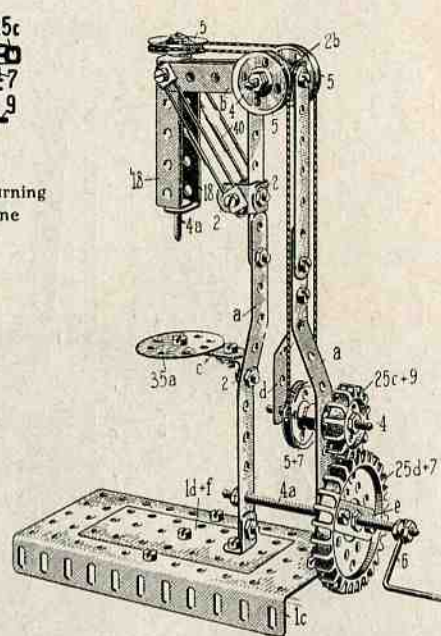
No. 127. Crane



Parts to the Crane:

1 ground plate	No. 1c	1 rope drum	No. 5+7+5
1 position plate	" 1d	1 crank	" 6
2 upright feet	a s. 7 h. l.	1 wheel hub	" 7
2	" a " 5 " "	1 spindle wheel	" 9
2 spindle layers	b " 7 " "	2 rail beams	" 18
2 projecting arms	c " 11 " "	2 cog wheels	" 25c, 25d
2 block shanks	d " 3 " "	1 upright deck plate	" 35a
2 turning spindles	No. 4	2 rail pins	" 40
1 raising pole	" 4a	20 screws with nuts	
1 shaft	" 4a	8 angle brackets	
1 projecting spindle	" 4g	Wheel No. 5 is placed under cog wheel No. 25d	
1 turning wheel and 1 rope wheel	" 5		

No. 128. Boring Machine

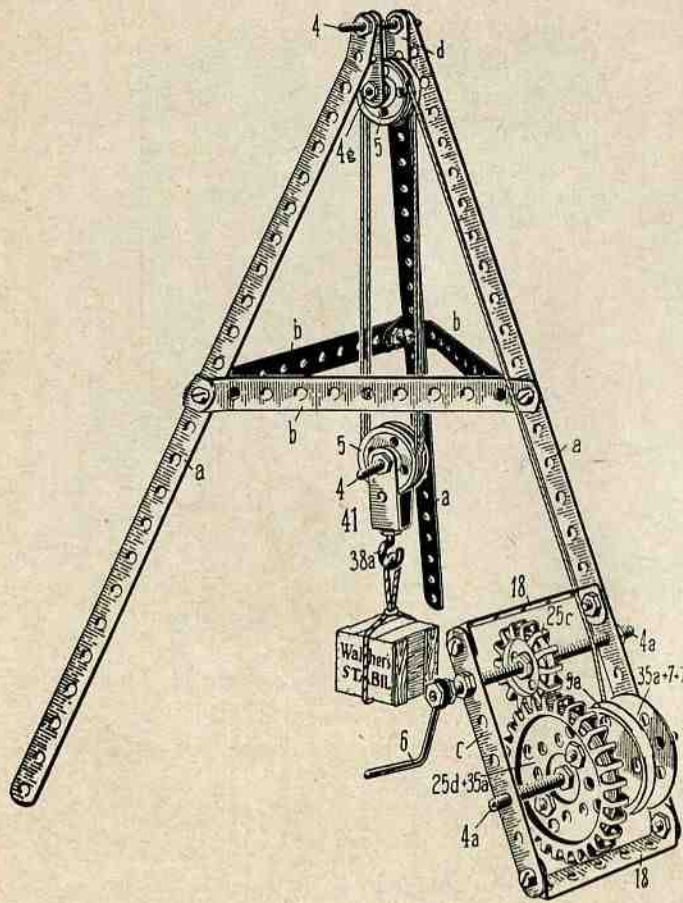


Parts to the Boring Machine:

1 ground plate	No. 1c+1d	1 driving shaft	No. 4a
2 uprights	a s. 16 h. l. (11+7)	1 boring spindle	" 4a
2 projecting bands	b s. 5 h. l.	4 guide rollers	" 5
1 table holder	c " 3 " "	1 crank	" 6
1 suspending stay	d " 5 " "	4 position rings	" 7, 9
1 spoke	e " 3 " "	2 hanging stays	" 18
1 cross pin	f " 5 " "	2 cog wheels	" 25c, 25d
	(under 1c, 1d)	1 boring table	" 35a
1 upright crown	No. 2b	2 support beams	" 40
2 shafts	" 4	20 screws with nuts	
		5 angle brackets	

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

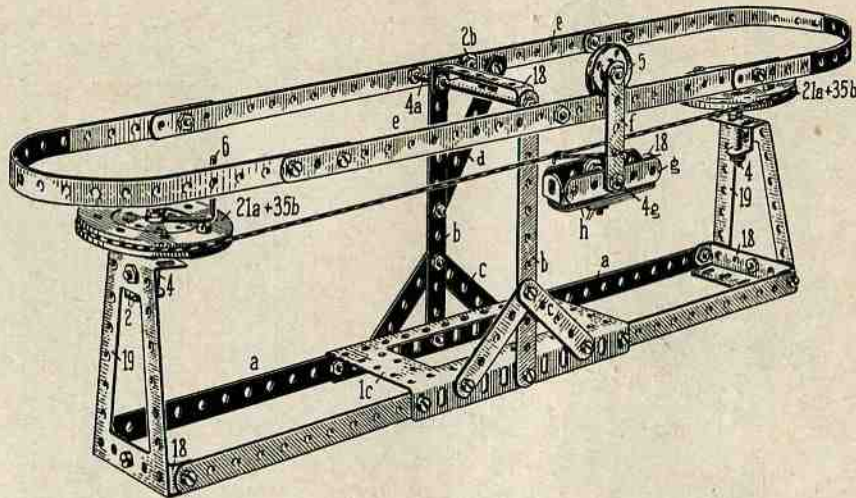
No. 201. Three Leg Jack



### Parts to the Three leg Jack:

3 jack shanks	a s. 25 h. l.
3 cross beams	b " 11 " "
1 block beam	c " 7 " "
2 hanging layers	d " 3 " "
1 fastener, 1 frame	No. 18
1 raising pole	" 4
2 tackle spindles	" 4, 4g
2 cog wheel shafts	" 4a
4 rope rollers	" 5
1 crank	" 6
1 side drum	" 5a+
	7+7+35a
2 cog wheels	No. 25c,
	25d+35a
1 screw hook	" 38a
1 fork band	" 41
11 screws with nuts	
2 angle brackets	

No. 202. Suspension Railway



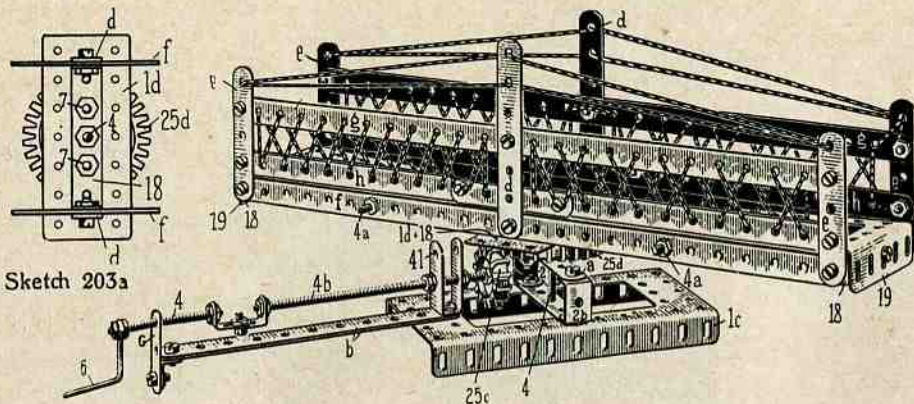
### Parts to the Suspension Railway:

1 ground plate	No. 1c	1 cross pin	No. 2b
2 position stays	" 19	2 position spindles	" 4
4 long fasteners	a s. 11 h. l.	1 driving pole	" 4a
2 uprights	b " 11 " "	1 cross bolt	" 4g
4 feet stays	c " 5 " "	1 running wheel	" 5
1 support stay	d " 7 " "	1 crank	" 6
1 running rail	e " 88 " "	2 cross holders	} " 18
	(4x25)	1 wagon floor	
1 hanging shank	f " 5 " "	1 cross frame	
2 wagon sides	g " 5 " "	2 rope wheels	No. 21a+35b
1 carriage floor	h " 5+3+3	35 screws with nuts	
	h. l.	4 angle brackets	

Above both rope wheels lies a circular string to which is roped the travelling wagon.

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 203. Turning Bridge.



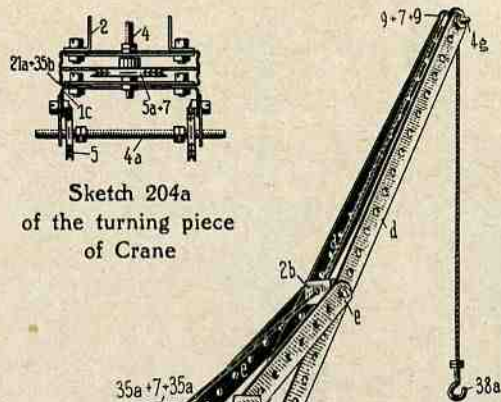
Sketch 203a

### Parts to the Turning Bridge:

1 floor plate	No. 1d+2 No. 19
1 ground plate	" 1c
2 pivot stays	a s. 5 h. l.
2 block fasteners	b " 11 "
1 block shank	c " 3 "
2 middle shanks	d " 7 "
4 corner shanks	e " 5 "
2 under girders	f " 25 "
2 top girders	g " 25 "
2 rail beams	h " 25 "
1 position pin	" (11+5+11)
1 position layer	No. 2b
1 bridge pivot	" 2+2
2 span poles	" 4
1 shaft	4a
1 crank	" 4+4b
2 position rings	" 6
3 cross pins	" 7
2 cog wheels	" 18
1 position block	" 25c, 25d
34 screws with nuts	" 41
7 angle brackets	

Sketch 203a shows the view of floor plate 1d and its connection with the girders f of one side and to the cog wheel 25d and the bridge pivot 4 on the other side.

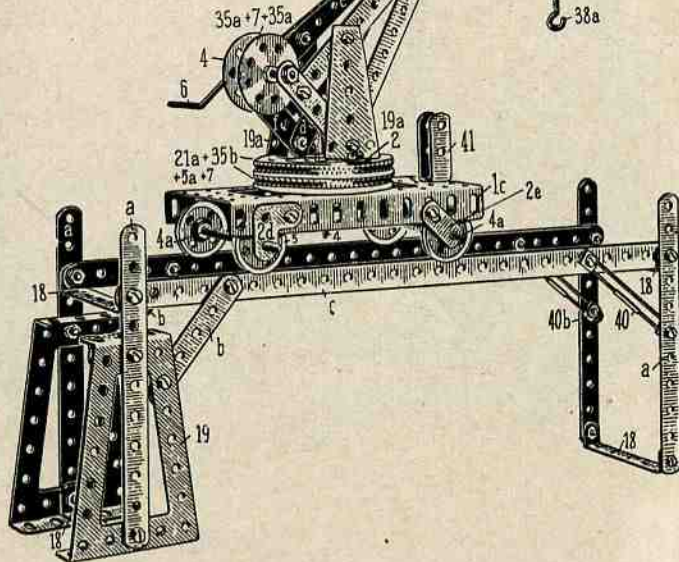
## No. 204. Travelling Crane.



Sketch 204a  
of the turning piece  
of Crane

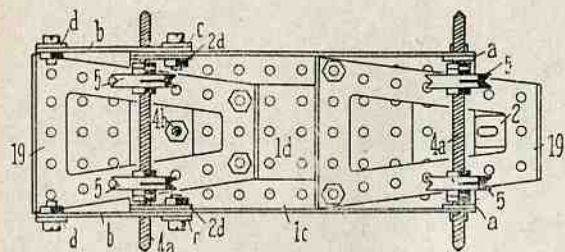
### Parts to the Travelling Crane:

1 wagon floor	No. 1c
4 stool plates	" 19, 19a
4 cross fasteners	" 18
4 cradle shanks	a s. 11 h. l.
2 head bands	b " 5 "
2 bearer rails	c " 25 "
2 projecting arms	d " 25 "
2 span bands	e " 11 "
2 position stays	f " 5 "
1 cross pin	No. 2b
4 axle position supports	2d, 2e
1 crank shaft	" 4
1 turning disk pin	" 4
2 axles	4a
1 roller spindle	" 4g
4 wheels	" 5
1 crank	" 6
1 guide roller	" 9+7+9
1 rope roller	35a+7+35a
1 turning disk	21a+35b
2 head bands	" 40
1 screw hook	" 38a
1 rest block	" 41
32 screws and nuts	
2 angle brackets	

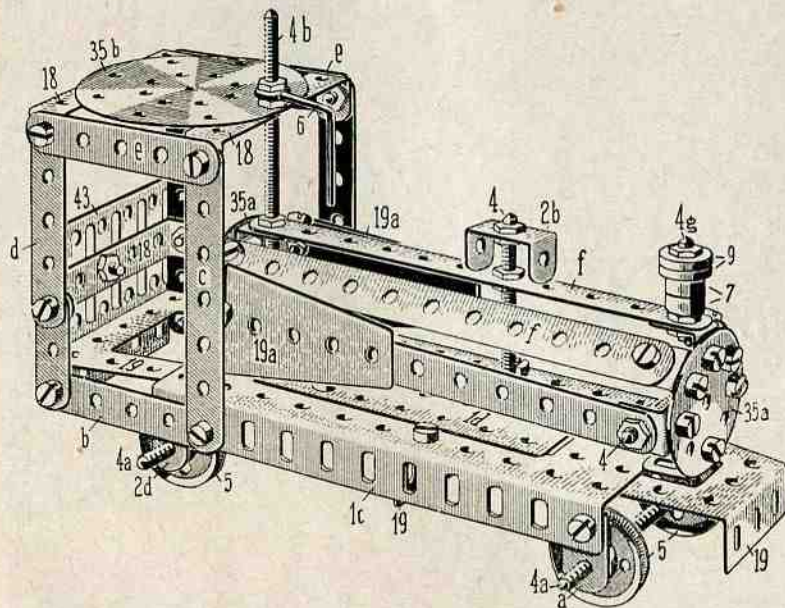


# Models 1—255 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

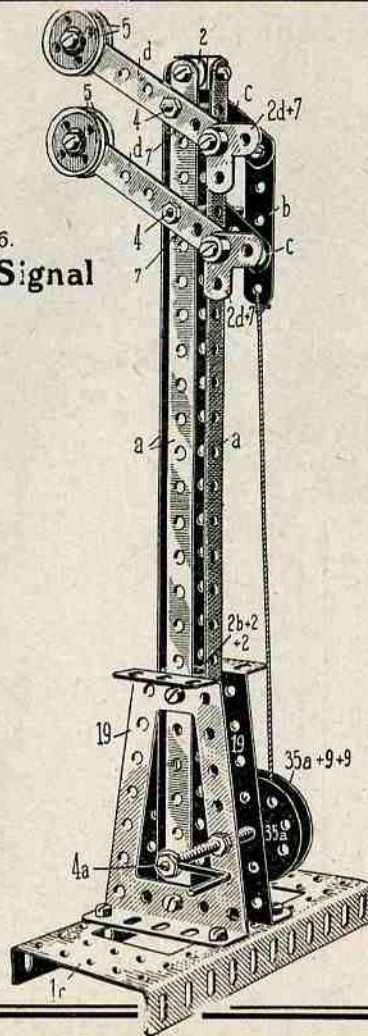
No. 205. Locomotive



Sketch 205a



No 206.  
Railway Signal



Parts to the Locomotive:

1 floor plate	No. 1c+1d
2 " " "	" 19
2 boiler walls	" 19a
2 axle blocks	a s. 2 h. l.
2 floor fasteners	b " 5 " "
2 uprights	c " 7 " "
2 " "	d " 7 " "(3+5)
2 long frames	e " 5 " "
5 boiler walls	f " 11 " "
1 steam dome	No. 2b+4
2 axle blocks	" 2d
1 span pole	" 4
2 axles	" 4a
1 span pole	" 4b
4 wheels	" 5
1 guider	" 6
1 chimney	" 4g+7+7+9+9
1 cross lock	" 18
2 cross frames	" 18
2 boiler front plates	" 35a
1 guiding roof plate	" 35b
1 upright wall	" 43
35 screws with nuts	
12 angle brackets	

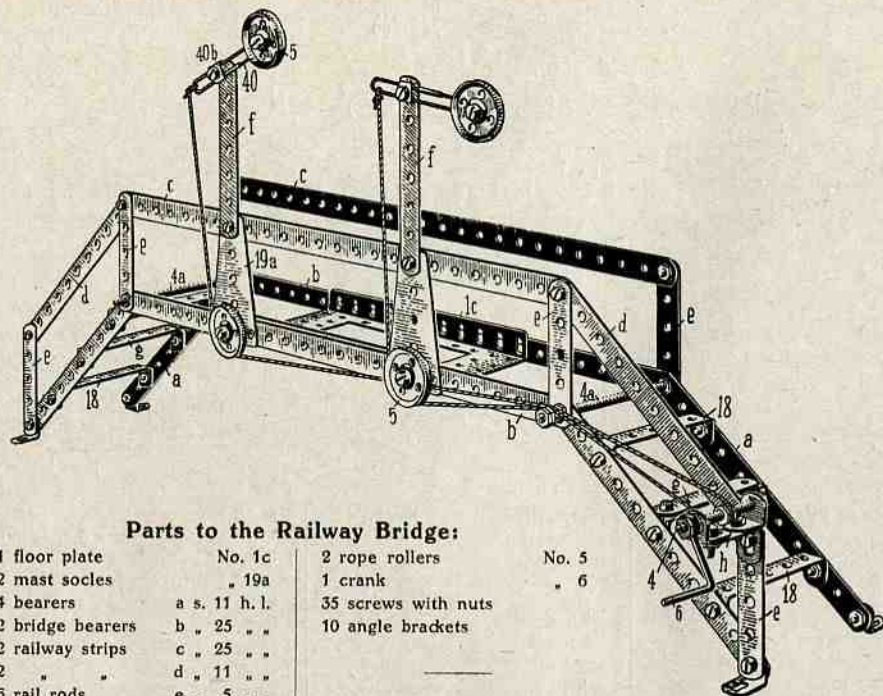
Sketch 205a shows the under part of the boiler chassis.

Parts to the Railway Signal:

1 floor plate	No. 1c
2 side plates	" 19
4 mast sides	a s. 25 h. l.
1 pulling band	b " 5 " "
2 lever arms	c " 3 " "
2 signal arms	d " 7 " "+2d
1 cross pin	No. 2b
2 lever spindles	" 4
1 shaft	" 4a
4 signal discs	" 5
1 crank	" 6
2 position rings	" 7
1 drum	" 7
20 screws with nuts	2 " 35a+9
6 angle brackets	

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 207. Raised Railway Bridge with Signals



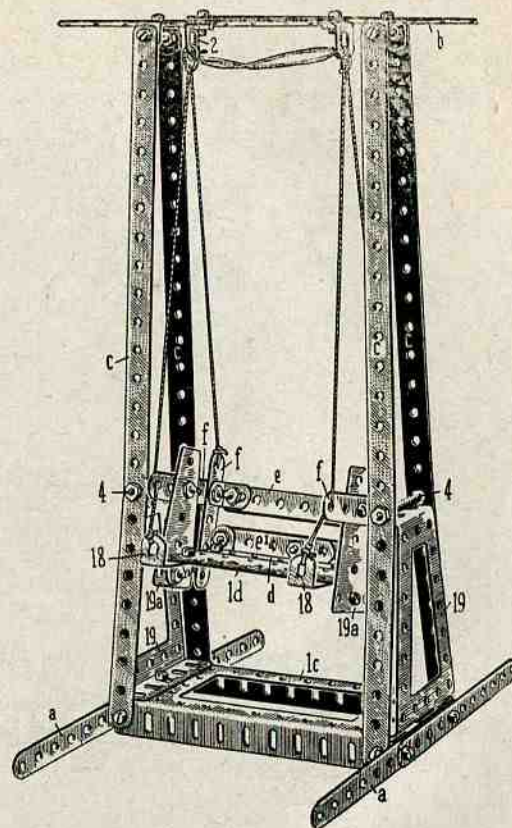
### Parts to the Railway Bridge:

1 floor plate	No. 1c	2 rope rollers	No. 5
2 mast socles	" 19a	1 crank	" 6
4 bearers	a s. 11 h. l.	35 screws with nuts	" 6
2 bridge bearers	b " 25 "	10 angle brackets	
2 railway strips	c " 25 "		
2 " "	d " 11 "		
6 rail rods	e " 5 "		
2 signal masts	f " 7 "		
2 ladder steps	g " 5 "		
1 position band	h " 2 "		
4 ladder steps	No. 18		
2 signal arms	" 40		
1 shaft	" 4		
2 crosspoles	" 4a		
signal discs	" 5		

### Parts to the Swing:

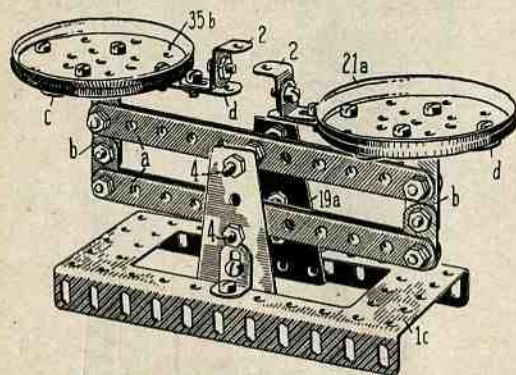
1 ground plate	No. 1c	1 cross frame	b s. 16 h. l. (11+11)	1 leaning fillet	e s. 7 h. l.	2 span spindles	No. 4
1 seat plate	" 1d	4 upright bars	c s. 25 h. l.	1 " "	e' " 7 "	2 seat pins	" 18
2 rest plates	" 19	1 seat fillet	d " 7 "	4 side fillets	(5+5)	33 screws with nuts	
2 side supports	" 19a			1 double angle	f s. 5 h. l.	12 angle brackets	
2 long strips	a s. 17 h. l. (11+11)				No. 2b		

## No. 208. Swing

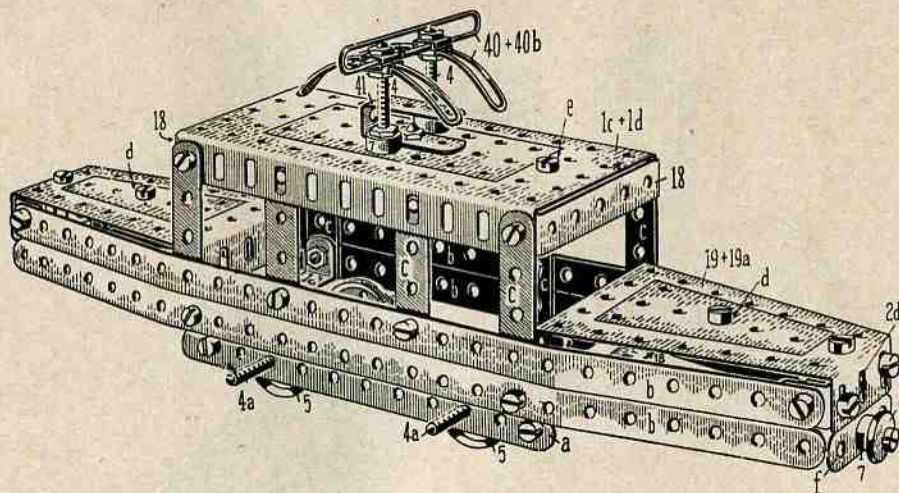


# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

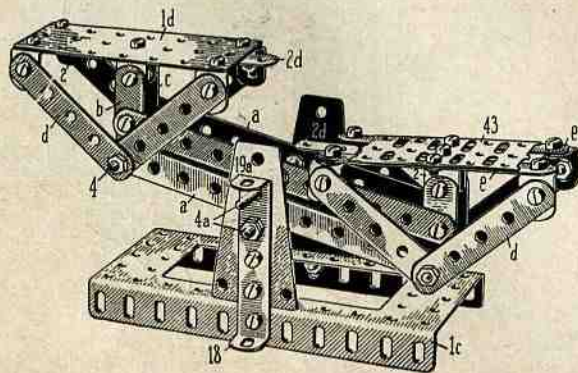
No. 209. Scoop Scale



No. 211. Electric Running Wagon



No. 210. Balance Scale



**Parts to the Scoop Scale:**

- |                     |               |
|---------------------|---------------|
| 1 base plate        | No. 1c        |
| 2 rest uprights     | " 19a         |
| 2 scale lids        | " 21a+35b     |
| 4 scale bars        | a s. 11 h. l. |
| 2 lid supports      | b " 4 " "     |
|                     | (3+2)         |
| 2 span bands        | c " 5 " "     |
| 2 spindles          | No. 4         |
| 2 tongues           | d s. 7 h. l.  |
| 24 screws with nuts |               |
| 11 angle brackets   |               |

**Parts to the Balance Scale:**

- |              |          |
|--------------|----------|
| 1 base plate | No. 1c   |
| 2 scales     | " 1d, 43 |

**Parts to the Running Wagon:**

- |                       |               |
|-----------------------|---------------|
| 1 wagon roof          | No. 18        |
| 2 deck plates         | " 19+19a      |
| 2 axle block carriers | a s. 11 h. l. |
| 4 wall bands          | b " 25 " "    |
| 8 uprights            | c " 5 " "     |

**No. 18 +19a**

- |               |
|---------------|
| a s. 11 h. l. |
| b " 3 " "     |
| c " 2 " "     |
| d " 5 h. l.   |
| e " 7 " "     |
| No. 2d        |
| 4, 4a         |

**2 fasteners**

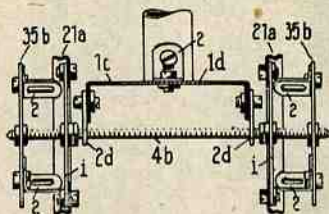
- |                      |
|----------------------|
| (to 19+19a)          |
| 1 fastener           |
| (to 1c+1d)           |
| 2 button joists      |
| 2 button pins        |
| 2 propelling poles   |
| 2 axles              |
| 4 wheels             |
| 2 insulation sockets |
| 2 buffers            |
| 2 floor pins         |
| 2 cross frames       |
| 3 propelling hoops   |
| 1 resistance box     |
| 35 screws with nuts  |
| 8 angle brackets     |

- |              |
|--------------|
| d s. 7 h. l. |
| e " 11 " "   |
| f " 3 " "    |
| No. 2d       |
| " 4          |
| " 4a         |
| " 5          |
| " 7          |
| " 7+9        |
| " 18         |
| " 18         |
| " 40         |
| " 41         |

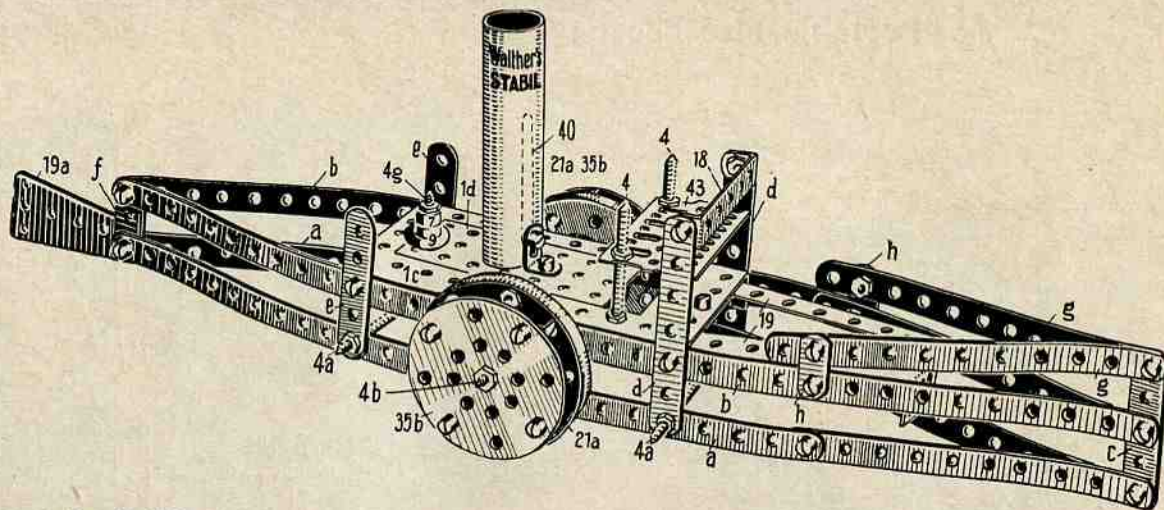


# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

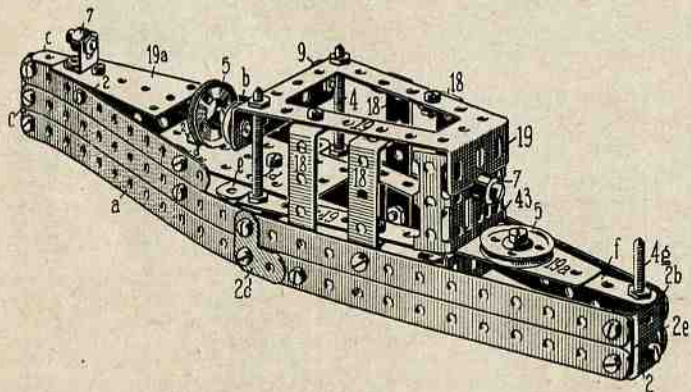
## No. 212. Paddle Boat



Sketch 212a.



## No. 213. Motor Boat with Cabin



### Parts to the Paddle Boat:

2 body spans	a s. 34 h. l. (25+11)
2 deck spans	b " 34 " (25+11)
1 stem	c " 5 " "
2 side uprights	d " 7 " "
2	e " 5 " "
2 stern posts	f " 3 " "
2 gallery spans	g " 11 " "
2 side spans	h " 2 " "
2 wheel spokes	i " 5 " "
1 chief deck	No. 1c+1d
2 shaft blocks	" 2d
1 chief shaft	" 4b
2 span bolts	" 4a
2 rail poles	" 4
1 hatchway spindle	" 4g
1 hatchway roof	" 7+7+9
1 breast rail	" 18
1 fore deck	" 19
1 steering rudder	" 19a
2 paddle wheels	" 21a+35b
1 chimney holder	" 40
1 commanders bridge	" 43
34 screws with nuts, 9 angle brackets	

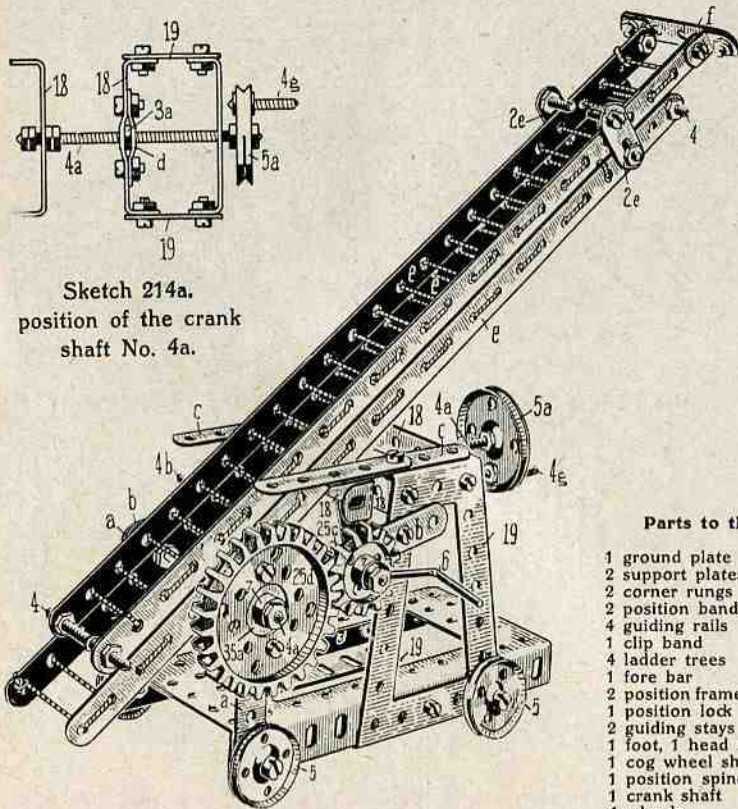
### Parts to the Motor Boat:

4 long spans	a s. 25 h. l.
2	b " 11 " "
1 fore stem	c " 3 " "
2 wall ribs	d " 2 " "
2 deck planks	e, f, " 5 " "
1 after deck rib	2 No. 2
1	" 2b
2 wall ribs	" 2d
2 deck joists	" 4
1 flag pole	" 4g
1 steering wheel	" 5
1 benzine tank	" 5
2 search lights	" 7
2 position lights	" 9
4 deck supports	" 18
1 under deck	" 1d+
	19+19a
1 top deck	" 19
1 promenade deck	" 19a
1 cabin wall	" 43
35 screws with nuts	
8 angle brackets	

Sketch 212a is a section of the boat in order to show the construction of the paddle wheels

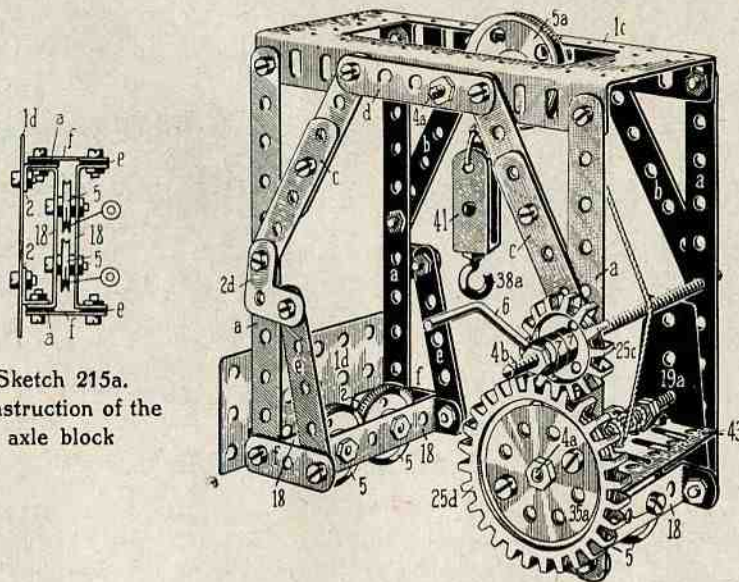
# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 214. Portable Fire Escape



Sketch 214a.  
position of the crank  
shaft No. 4a.

## No. 215. Portable Lever Stand



Sketch 215a.  
Construction of the  
axle block

### Parts to the Fire Escape:

- |   |                  |
|---|------------------|
| 1 | ground plate     |
| 2 | support plates   |
| 2 | corner rungs     |
| 2 | position bands   |
| 4 | guiding rails    |
| 1 | clip band        |
| 4 | ladder trees     |
| 1 | fore bar         |
| 2 | position frames  |
| 1 | position lock    |
| 2 | guiding stays    |
| 1 | foot, 1 head bar |
| 1 | cog wheel shaft  |
| 1 | position spindle |
| 1 | crank shaft      |
| 4 | wheels           |

- |              |                               |
|--------------|-------------------------------|
| No. 1c       | 1 crank wheel                 |
| 19           | 2 cranks                      |
| a s. 5 h. l. | 4 position rings (as hubs)    |
| b " 7 " "    | 1 cog wheel                   |
| c " 5 " "    | 26 screws with nuts           |
| d " 3 " "    | 2 angle brackets              |
| e " 25 " "   | 4 screws serve as axle heads. |
| f " 5 " "    |                               |

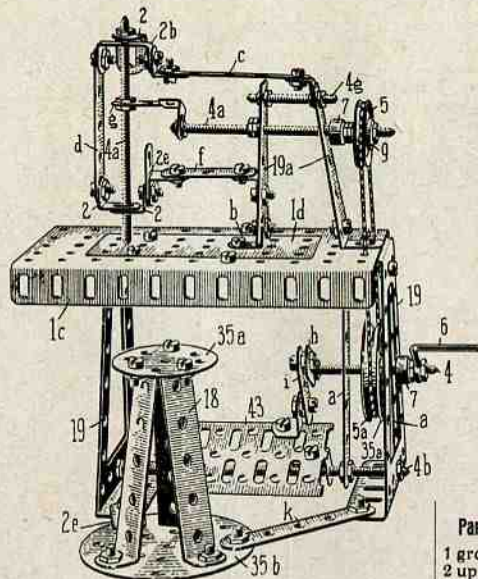
### Parts to the Lever Stand:

- |        |                  |               |                     |
|--------|------------------|---------------|---------------------|
| No. 18 | 1 deck plate     | No. 1c        | 4 position rings    |
| 18     | 1 wall plate     | 1d            | 2 hold fasts        |
| 2e     | 2 position stays | 19a           | 2 cog wheels        |
| 4      | 1 ground plate   | 43            | 1 hub disc          |
| 4a     | 4 corner rails   | a s. 11 h. l. | 1 screw hook        |
| 4a     | 2 head bands     | b " 7 " "     | 1 hanging pulley    |
| 4b     | 2 " "            | c " 7 " "     | 34 screws with nuts |
| 5      | 2 " "            | (5+5)         | 4 angle brackets    |

- |              |                    |
|--------------|--------------------|
| d s. 5 h. l. | 2 position bands   |
| e " 5 " "    | 2 feet supports    |
| f " 3 " "    | 2 cross bands      |
| No. 18       | 4 axle block bands |
| 2d           | 2 flat angles      |
| " 4a         | 1 roller shaft     |
| " 4a, 4b     | 2 cog shafts       |
| " 5          | 4 wheels           |
| " 5a         | 1 rope roller      |
| " 6          | 1 crank            |
| " 7          | 2 position rings   |
| " 9          | 2 hold fasts       |
| 25c, 25d     | 2 cog wheels       |
| " 35a        | 1 hub disc         |
| " 38a        | 1 screw hook       |
| " 41         | 1 hanging pulley   |

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

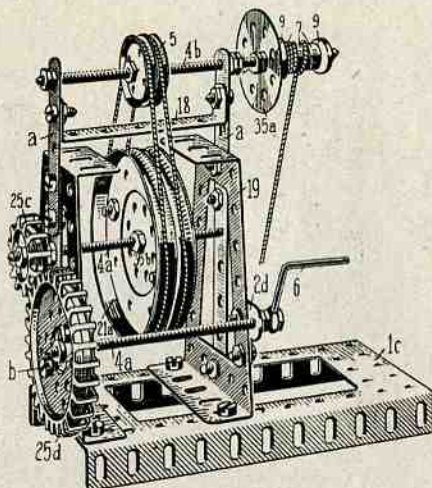
## No. 216. Sewing Machine



### Parts to the Sewing Machine:

1 table plate No. 1c+1d	1 lappet No. 2e
2 rest feet " 19	1 driving shaft " 4
2 position plates " 19a	1 position bolt " 4g
1 treadle " 43	2 cogwheel joists " 4a
2 supports a s. 7 h. l.	1 spindle shaft " 4b
1 cross pin b " 5	1 crank " 6
(under 1c)	1 winder " 9+7
2 supports a s. 7 h. l.	+7+9
1 span pole " 4a	1 position ring No. 7
1 needle " 4a	at 25d
1 span pole " 4a	1 cross pin No. 18
1 reel wheel " 5	1 swinging wheel 21 a+
1 driving wheel " 35a	35b+21a
and No. 2e	2 cog wheels No. 25c, 25d
1 projecting arm f s. 3 h. l.	1 spindle disk No. 35a
1 holt fast disk " 9	18 screws with nuts
1 thread guide g " 2	
2 lever arms h, i " 2, 3	
1 foot stool " 18	
1 flat band k " 5	
1 guiding arm No. 2b	
1 " " 2+2	
	35 screws with nuts
	12 angle brackets

## No. 217. Yarn Winder



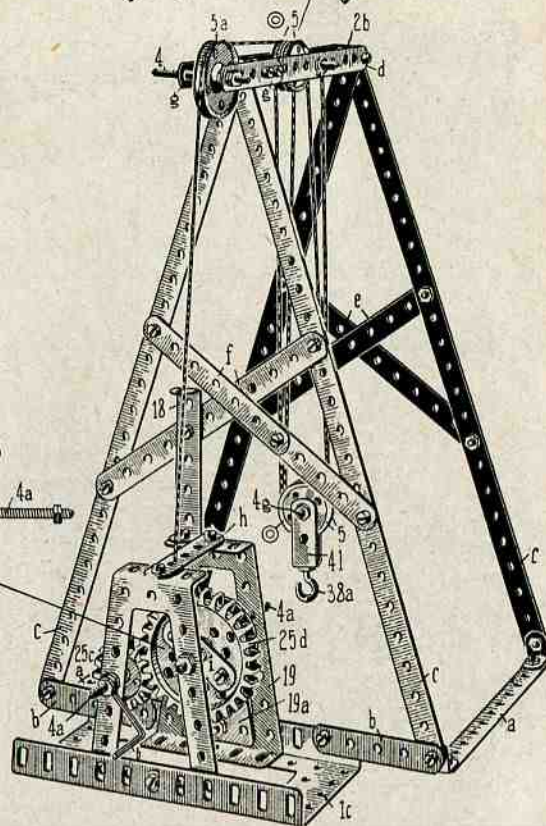
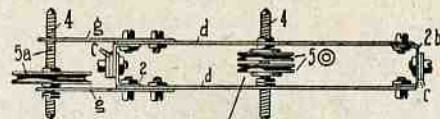
### Parts to the Yarn Winder:

1 ground plate Nr. 1c	1 rack plates No. 19a
2 upright plates " 19	2 hold fasts a s. 11 h. l.
2 position strips a s. 10 h. l.	2 " b " 5 " "
(7+5)	4 corner supports c " 25 " "
1 cog wheel spoke b " 3	2 frames d " 11 " "
2 shaft blocks No. 2d	2 cross stays e " 11 " "
2 cogwheel joists " 4a	2 " f " 11 " "
1 spindle shaft " 4b	2 projectors g s. 5 h. l.
1 crank " 6	1 cross frame h " 5 " "
1 winder " 9+7	1 spoke i " 3 " "
+7+9	1 double angle No. 2b
1 position ring No. 7	3 roller spindles " 4, 4, 4, 4
at 25d	2 cog wheel shafts " 4a
1 cross pin No. 18	4 rope rollers " 5
1 swinging wheel 21 a+	1 " " 5
35b+21a	1 rope drum 2 " 7+35a
2 cog wheels No. 25c, 25d	1 binding strip No. 18
1 spindle disk No. 35a	2 cog wheels " 25c, 25d
18 screws with nuts	1 screw hook " 38a

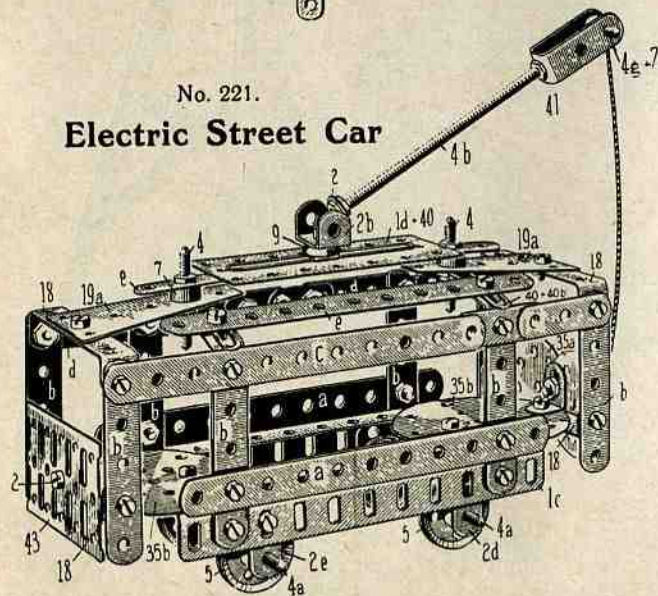
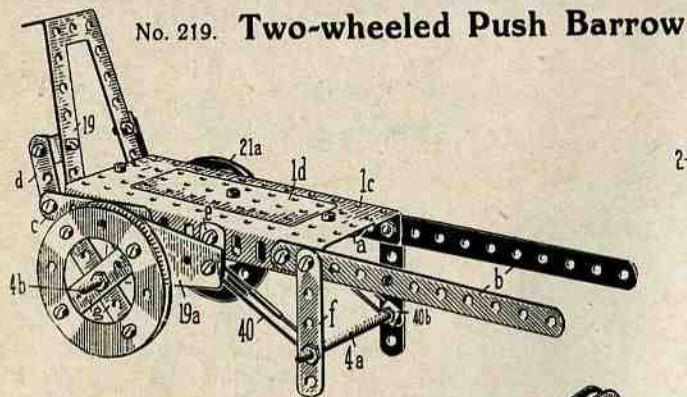
### Parts to the Pulley:

1 ground plate No. 1c	1 fork band " 41
2 rack plates " 19	34 screws with nuts
	4 angle brackets

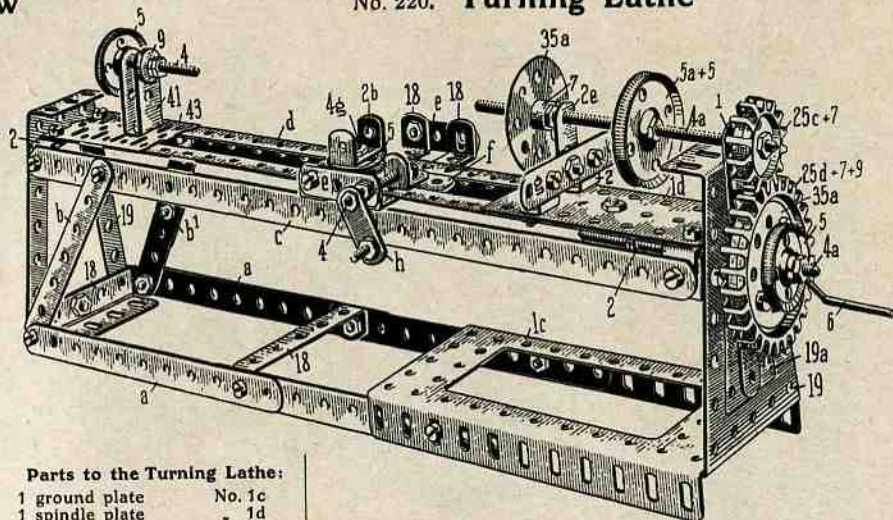
## No. 218. Pulley



# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.



No. 220. **Turning Lathe**



### Parts to the Turning Lathe:

1 ground plate	No. 1c
1 spindle plate	" 1d
2 rack feet	" 19
1 filling plate	" 19a
2 long bars	a s. 19 h. l. (11+11)
1 foot stay	b s. 7 h. l.
1 " "	b' " 7 " "
	(5-5)
2 walls	c = 25 h. l.
2 bed layers	d = 25 " "
2 support layers	e = 3 " "
1 guiding bar	f = 5 " "
	(to the support 5)
1 rack block layer	g s. 5 h. l.
1 crank arm	h = 2 " "
1 rack upright	i = 7 " "
1 support claw	No. 2b+5
1 position support	" 2e
2 position spindles	" 4
1 turning spindle	" 4a
1 riding spindle	" 4g
1 driving shaft	" 4a
1 crank wheel	" 5
2 driving discs	" 5
1 " "	" 5a
1 crank	" 6

3 position rings	No. 7
2 holding disks	" 9
2 gliders	" 18
2 cross fasteners	" 18
2 cog wheels	" 25c,
	25d+35a

1 plate disc	No. 35a
1 spindle block	" 41
1 rack block	" 43
35 screws with nuts	" 35
9 angle brackets	" 19

### Parts to the Street Car:

1 wagon floor	No. 1c
2 ground plates	" 35b
1 roof plate	" 1d
2 " "	" 19a
2 breast bands	a s. 11 h. l.
8 uprights	b = 5 " "
2 long frames	c, d = 15 " "
	c = (11+3+3)
	d = (7+2+2+7)

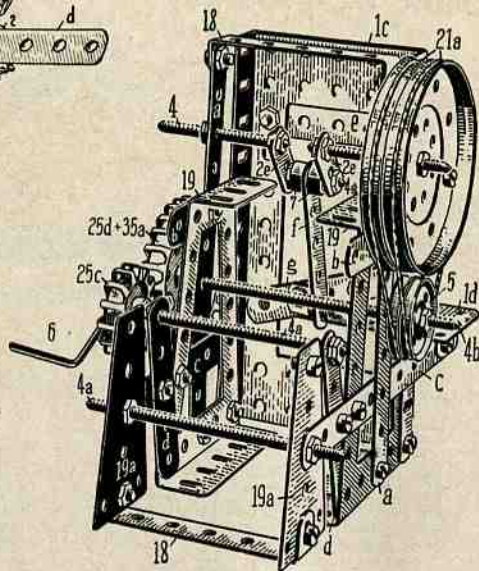
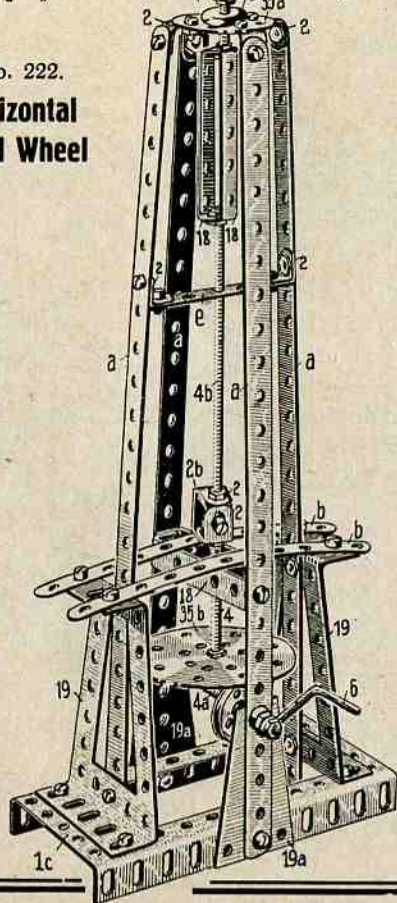
3 roof beams	e s. 11 h. l.
1 guide foot	No. 2b
4 axle blocks	" 2d, 2e
2 axle spindles	" 4
2 axles	" 4a
1 guiding pole	" 4b
1 roller spindle	" 4g
4 wheels	" 5
3 position rings	" 7
1 turning disc	" 9
2 head bars	" 18
2 cross frames	" 18
1 front wall	2 " 35a
1 " "	" 43
2 deck ribs	" 40
1 deck lamp	" 38a
1 deck strip	" 40
1 roller block	" 41
35 screws with nuts	" 35
6 angle brackets	" 19

The deck lamp 38a is screwed on firmly to the guiding foot 2b.

# Models 1-256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.



No. 222.  
Horizontal  
Wind Wheel

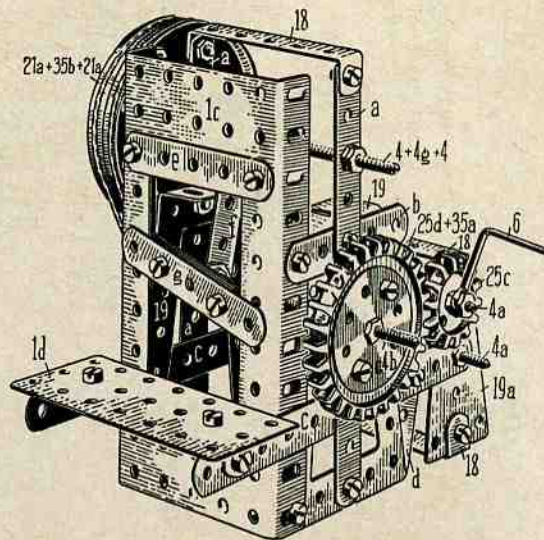


Sketch 223a

### Parts to the Wind Wheel:

1 ground plate	No. 1c	1 position shaft	No. 4+4b+4
4 rack plates	" 19, 19a	1 mill shaft	" 4a
4 mill uprights	a s. 25 h. l.	1 friction wheel	" 5a
2 flat bands	b " 11 "	1 " disc	" 35b
4 wind poles	c " 11 "	1 crank	" 6
4 wing arms	d " 5 "	1 shaft block	" 9
1 cross band	e " 5 "	1 wheel hub	" 7+7+9
1 shaft coupling	No. 2b+2+2	1 deck plate	" 35a
1 " "	" 18+18	32 screws with nuts	
2 cross stays	" 18	12 angle brackets	

No. 223. Tin Cutter

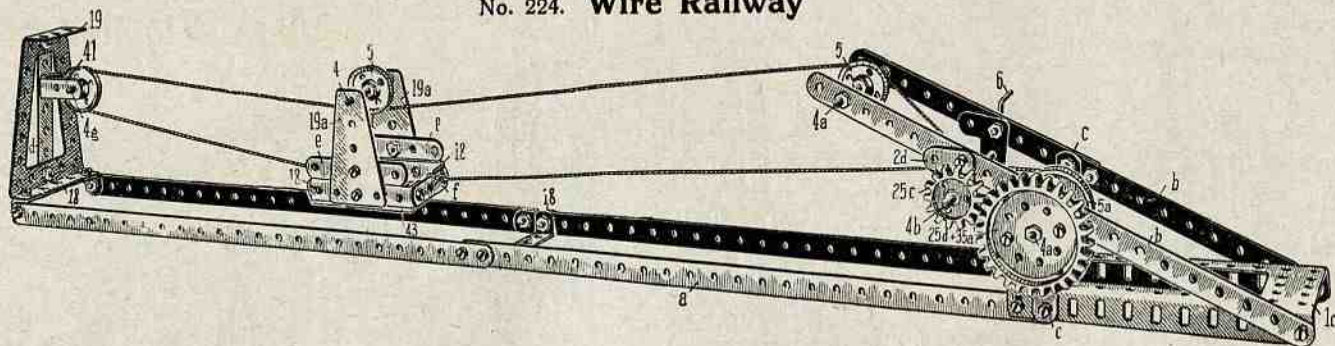


### Parts to the Tin Cutter:

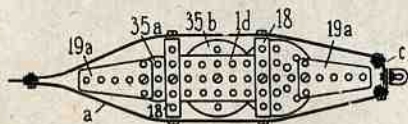
1 upright plate	No. 1c	2 transmission rollers	No. 5
1 table plate	" 1d	1 crank	" 6
4 position racks	" 19, 19a	2 wheel hubs 2 position	" 6
1 rack beam	" 18	2 cog wheels No. 25c	25c
2 cross frames	" 18	1 fly wheel No. 21a+35b+21a	21a+35b+21a
2 rack shanks	a s. 11 h. l.	2 cog wheels No. 25c+25d+35a	25c+25d+35a
2 " "	b " 5 "	30 screws with nuts, 3 a. b.	
2 projecting bands	c " 11 "		
2 rack frames	d " 5 "		
1 cross pin	e " 5 "		
1 lever arm	f " 5 "		
1 knife g 2 s. each	3+5		
1 crank lever	No. 2e		
1 crank shaft	" 4, 4g, 4		
1 span pole	" 4a		
2 cog wheel shafts	" 4a, 4b		

Sketch 223a shows the rear view of the tin cutter. In order to examine the inside of the constructed model better, the angle band No. 18, which binds both the trapeze-plates No. 19 on the upper end, has been taken away.

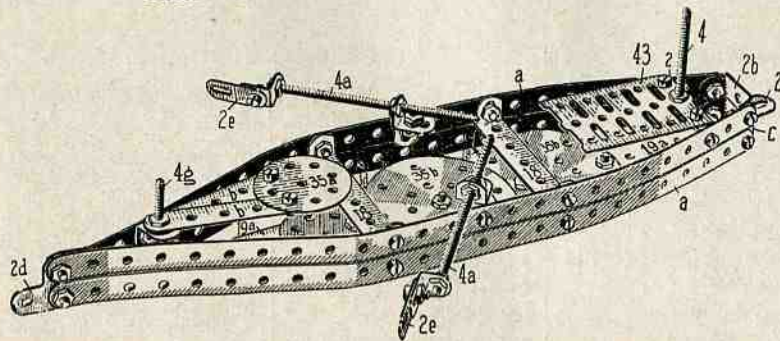
No. 224. Wire Railway



No. 225. Row Boat



Sketch 225a



Parts to the Row Boat:

- |   |                          |
|---|--------------------------|
| 4 side spans  | a s. 25 h. l.            |
| 2 deck spans  | b " 5 " "                |
| 2 stern ribs  | c " 2 " "                |
| 1 boat floor  | No. 1 d +                |
| (sketch 225 a)  | 2 X (19 a + 35 b) + 35 a |
| 1 stern rib   | No. 2 + 2                |
| 1 " "   | " 2 b                    |
| 1 fore stem   | " 2 d                    |
| 2 rowing blades                                       | " 2 e                    |
| 2 flag poles  | " 4, 4 g                 |
| 2 sculling poles                                      | " 4 a                    |
| 2 cross pins  | " 18                     |
| 2 benches   | " 18                     |
| 1 deck plate  | " 35 a                   |
| 1 " "   | " 43                     |
| 33 screws with nuts                                   |                          |
| 12 angle brackets                                     |                          |
| Sketch 225 a shows the boat floor<br>seen from under. |                          |

Parts to the Wire Railway:

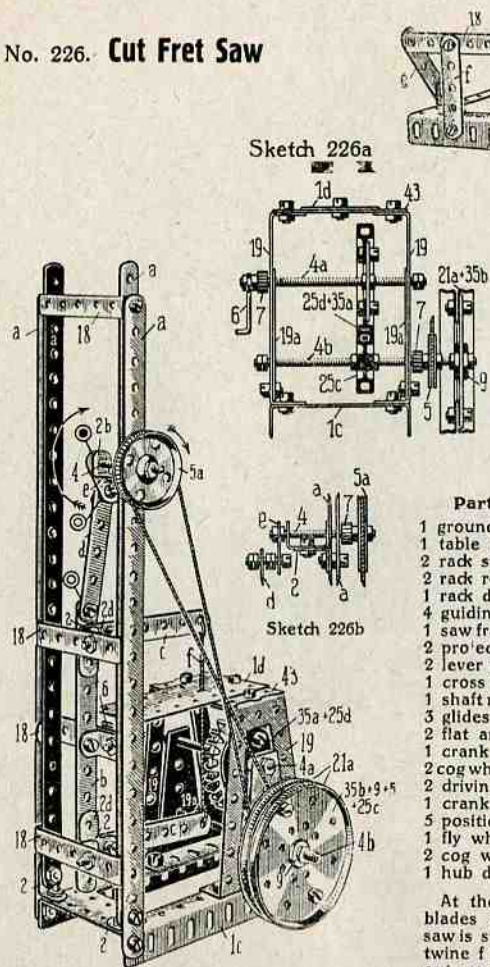
- |                             |                            |
|-----------------------------|----------------------------|
| 1 ground plate              | No. 1 c                    |
| 1 trestle plate             | " 19                       |
| 2 hanging bands             | " 19 a                     |
| 1 travelling basket floor   | " 43                       |
| 2 rails poles               | a s. 48 h. l.<br>(25 + 25) |
| 2 rack tilted beams         | b " 20 h. l.<br>(11 + 11)  |
| 2 trestle beams             | c " 5 h. l.                |
| 1 " "                       | d " 7 " "                  |
| 4 basket sides              | e, f s. 5, 3 " "           |
| 2 " "                       | No. 18                     |
| 2 cross joists              | " 18                       |
| 2 shaft blocks              | " 2 d                      |
| 1 travelling basket spindle | No. 4                      |
| 2 cog wheel shafts          | No. 4 a, 4 b               |
| 1 transmission shaft        | " 4 a                      |
| 1 roller spindle            | " 4 g                      |
| 4 string rollers            | " 5, 5 a                   |
| 2 position rings            | " 7                        |
| 2 cog wheels                | No. 25 c, 25 d + 35 a      |
| 1 roller rack               | No. 41                     |
| 33 screws with nuts         |                            |
| 2 angle brackets            |                            |

# Models 1-256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

No. 226. Cut Fret Saw

No. 227. Garden Round about

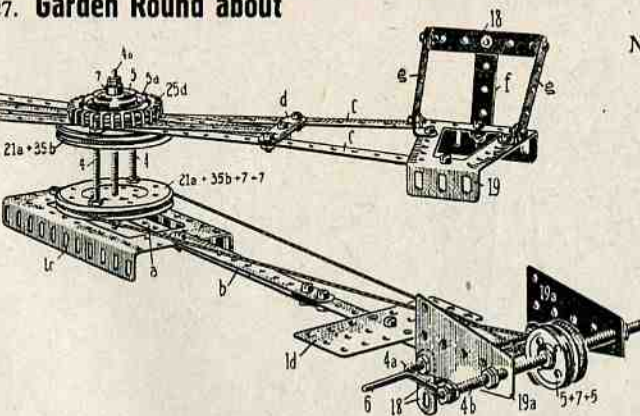
No. 228. Dynamometer



**Parts to the Saw:**

- |                    |               |
|--------------------|---------------|
| 1 ground plate     | No. 1c        |
| 1 table plate      | " 1d          |
| 2 rack sides       | " 19          |
| 2 rack rests       | " 19a         |
| 1 rack deck        | " 43          |
| 4 guiding poles    | a s. 25 h. l. |
| 1 saw frame pin    | b " 11 "      |
| 2 projecting arms  | c " 7 "       |
| 2 lever arms d, e  | s. 2 h. l.    |
| 1 cross frame      | No. 18        |
| 1 shaft rack rest  | " 2b          |
| 3 glides           | " 18          |
| 2 flat angles      | " 2d          |
| 1 crank shaft      | " 4           |
| 2 cog wheel shafts | 4a, 4b        |
| 2 driving wheels   | 5, 5a         |
| 1 crank            | " 6           |
| 5 position rings   | 7, 9          |
| 1 fly wheel        | 21a+35b       |
| 2 cog wheels       | 25c, 25d      |
| 1 hub disk         | " 35a         |

At the place of the saw blades a delicate fret-work saw is spanned in instead of twine f so that small cutting out work can be done.



Sketch 226a shows the back part of the saw and the position of driving shaft.

Sketch 226b shows the position of the crank shaft.

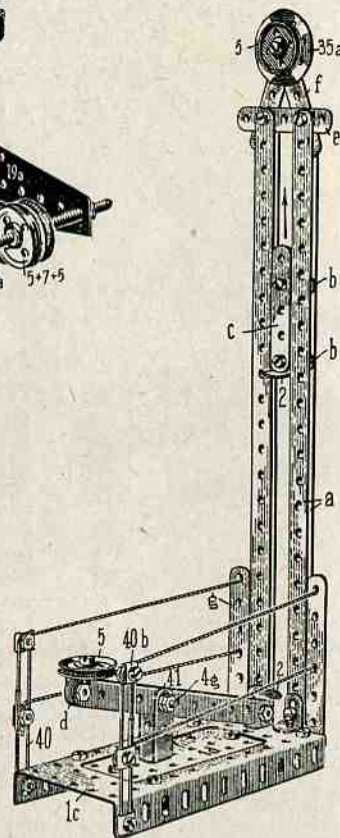
**Parts of the Garden Round about:**

- |                    |               |
|--------------------|---------------|
| 1 ground plate     | No. 1c        |
| 1 floor plate      | " 1d          |
| 1 cross rack       | a s. 11 h. l. |
| 2 long pins        | b " 20 "      |
|                    | (11+11)       |
| 4 projecting beams | c s. 25 h. l. |
| 2 cross pins       | d " 5 "       |
| 2 back joists      | f " 5 "       |
| 4 side stays       | g " 5 "       |
| 2 span poles       | No. 4         |
| 1 span pole        | " 4a          |
| 1 upright shaft    | " 4a          |
| 1 driving shaft    | " 4b          |
| 1 driving shaft    | " 5+7+5       |
| 1 crown disc       | " 5+5a        |
|                    | +25d          |

- |                            |           |
|----------------------------|-----------|
| 1 upright rack (under 25d) | No. 7+7   |
| 2 cross beams              | " 18      |
| 2 lean backs               | " 18      |
| 2 seat plates              | " 19      |
| 2 rack plates              | " 19a     |
| 2 turning discs            | " 21a+35b |

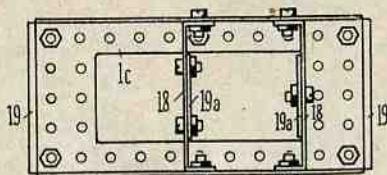
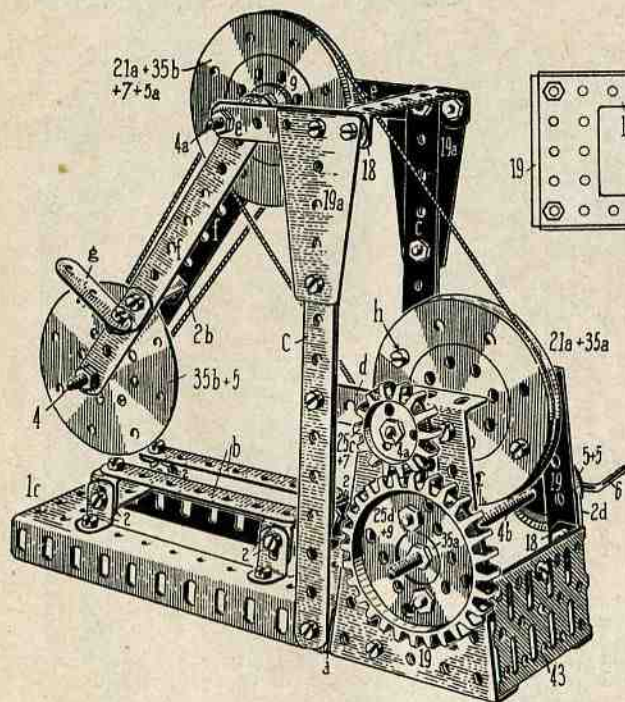
**Parts to the Dynamometer:**

- |                    |               |
|--------------------|---------------|
| 1 ground plate     | No. 1c+1d     |
| 4 guide beams      | a s. 25 h. s. |
| 2 gliders          | b " 3 "       |
| 1 stroke rammer    | c " 5 "       |
| 1 stroke lever     | d " 11 "      |
| 1 cross band       | e " 5 "       |
| 2 cross disc bands | f s. 5 h. l.  |
| 2 rail beams       | g " 7 "       |
| 1 lever bolt       | No. 4g        |
| 1 stroke head      | " 5           |
| 1 crown disc       | " 5+35a       |
| 1 lever beam       | " 41          |
| 2 rails shanks     | " 40+40b      |
| 2 cross pins       | " 18          |
| (under 1c, 1d)     | " 18          |

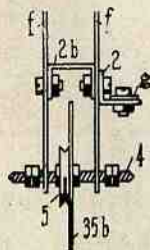


# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

No. 229. Pendulum Saw

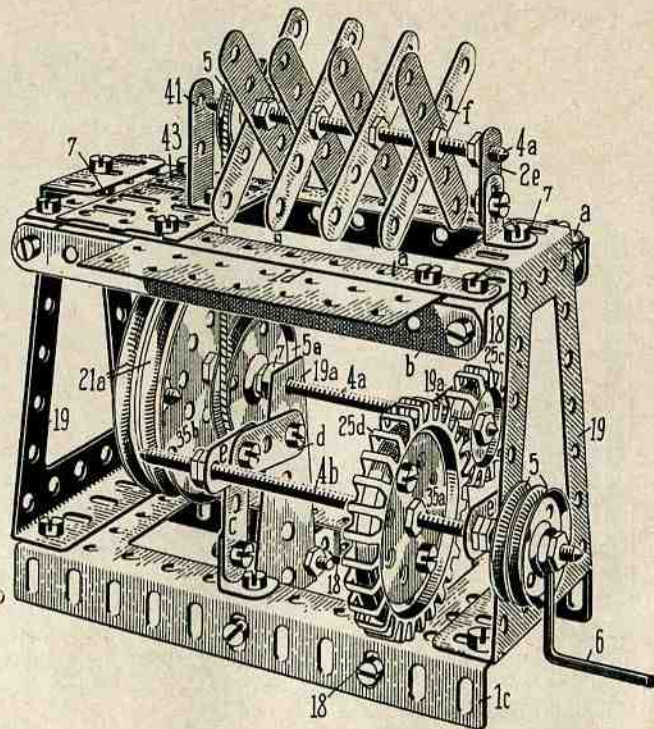


Sketch 230a



Sketch 229a

No. 230. Willow



**Parts to the Pendulum Saw:**

1 ground plate	No. 1c	1 pendulum handle	g s. 3 h. l.	1 cross bolt	No. 18
2 rack rest plates	" 19	1 spoke	h " 5 " l.	1 cross frame	" 18
2 upright heads	" 19a	1 cross pin	No. 2b	1 string roller	" 21a
2 lappet bands	a s. 5 h. l.	2 shaft blocks	" 2d		+35a
2 table fillets	b " 7 " "	1 saw shaft	" 4	1 string roller	" 21a
2 frame uprights	c " 14 " "	2 shafts	" 4a		+35b
	(11+11)	1 driving shaft	" 4b	2 cog wheels	" 25c, 25d
2 racket bands	d s. 5 h. l.	3 driving discs	" 5	1 hub disc (to 25d)	" 35a
2 projector beams	e " 5 " "	1 crank	" 6	1 saw blade	" 43
2 pendulum arms	f " 11 " "	2 wheel hubs	" 7+9	1 rack plate	" 35b
				33 screws and nuts	
				8 angle brackets	

A driving disc No. 5 lies behind the saw blade 35b (sketch 229a), while the driving disk No. 5a is to be found behind the upper string roller 21a+35b.

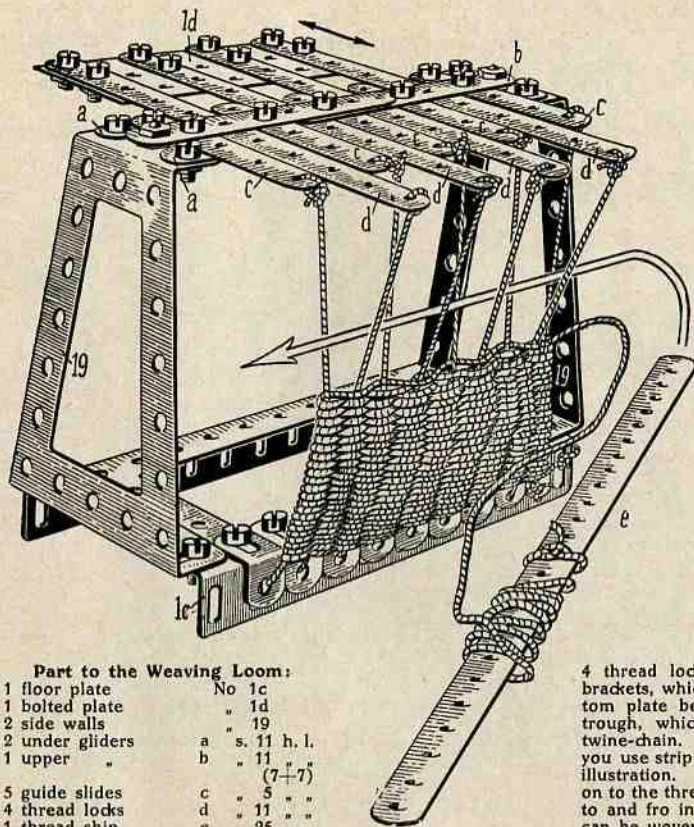
**Parts to the Willow:**

1 ground plate	No. 1c
1 laid in table	" 1d
2 rack sides	" 19
2 rack rests	" 19a

1 rack rest	No. 41	2 transmission rollers	No. 5, 5a
1 deck plate	" 43	1 crank	" 6
2 table fillets	a s. 11 h. l.	4 position rings	" 7
2 table clamps	b " 11 " "	2 cross beams	" 18
1 rack foot	c " 3 " "	2 table cross clamps	" 18
1 cross band	d " 3 " "	1 fly wheel	" 21a
2 cross fillets	e " 2 " "		+35b+21a
8 cutters	f " 5 " "	2 cog wheels	No. 25c, 25d
1 position pin	No. 2e	1 hub disc	" 35a
1 knife shaft	" 4a	33 s. w. n., 2 a. b.	
2 cog wheels	" 4a, 4b	Sketch 230a shows the	
2 driving wheels	" 5	ground plate seen from under	



No. 231. Carpet Weaving loom



Part to the Weaving Loom:

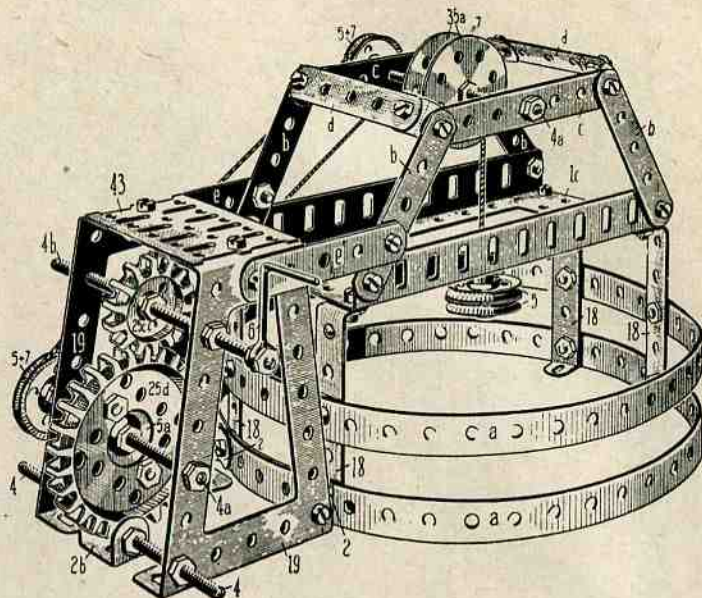
1 floor plate	No. 1c
1 bolted plate	" 1d
2 side walls	" 19
2 under gliders	a s. 11 h. l.
1 upper "	b " 11
	(7+7)
5 guide slides	c " 5
4 thread locks	d " 11
1 thread ship	e " 25
34 screws with nuts	
9 angle brackets	

From the outer holes of the 5 guiding slides c as well as from the

4 thread locks d there are angle brackets, which are fastened on bottom plate being 9 threads to pull trough, which form the so called twine-chain. For the thread spool you use strip 25 holes in length. See illustration. The threads fastened on to the thread lock and are rotated to and fro in order that the thread can be woven in properly.

With this self erected loom one can weave all sorts of runners and

No. 232. Well Winch



mats, coloured bast or strong twine is most adaptable for use.

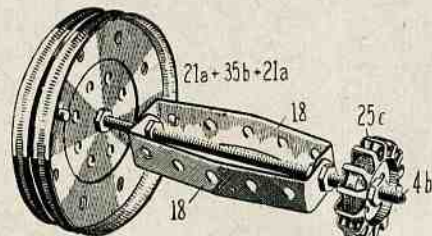
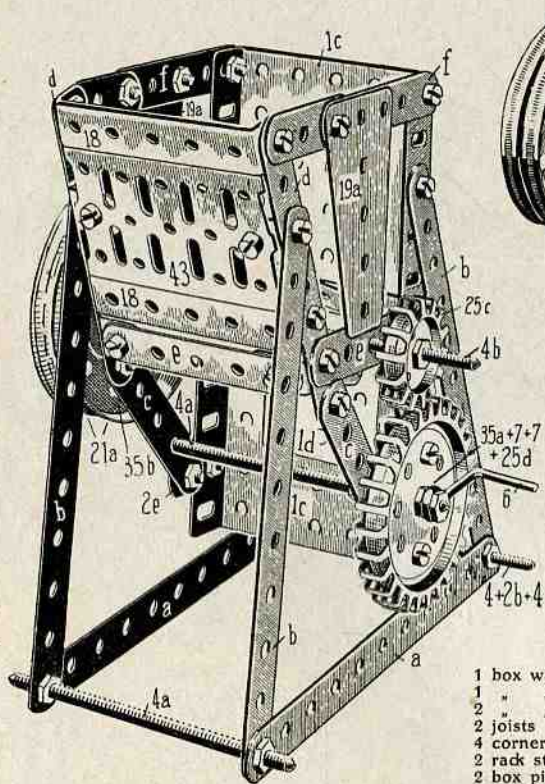
Parts to the Well Winch:

1 cask foundation	No. 1c
4 case shanks	" 18
2 rack frames	" 19
1 deck plate	" 43
2 well rims	a s. 40 h. l.
	(25-25)
4 tilt beams	b " 5

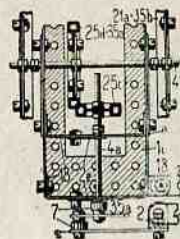
2 long frames	c s. 7 h. l.
2 cross frames	d " 5
2 cross bolts	e " 5
1 cross anchor	No. 4-2b+4
2 cog wheel shafts	" 4a, 4b
1 rope drum shaft	" 4a
2 rope rollers	" 5
1 pail	" 5+5
1 crank	" 6
2 position rings	" 7
1 rope drum	No. 35a+7+7+35a
2 cog wheels	" 25c, 25d+5a
34 screws with nuts	
6 angle brackets	

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

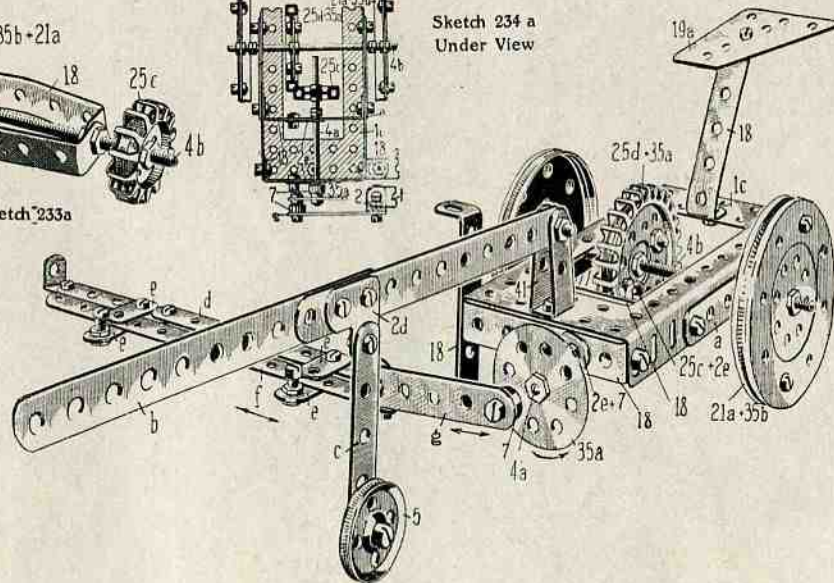
## No. 233. Vegetable Cutter



Sketch 233a



Sketch 234 a  
Under View



### Parts to the Vegetable Cutter:

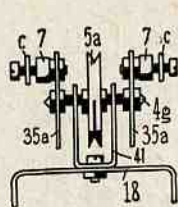
1 box wall	No. 1c, 1d	1 crank	No. 6
1 " "	" 18+43+18	2 position rings	" 7
2 " "	" 19a	1 fly wheel	2 " 21a+35b
2 joists	a s. 11 h. l.	2 cog wheels	" 25c,
4 corner beams	b " 11 " "		25d+35a
2 rack stays	c " 5 " "	29 screws with nuts	
2 box pins	d " 7 " "	4 angle brackets	
4 floor fillets	e " 5 " "		
2 box frames	f " (5+3)		
2 vegetable knives	No. 18		
2 lappet bands	" 2e		
1 span pole	" 4a		
1 " "	" 4+2b+4		
2 cog wheels	" 4a, 4b		

Sketch No. 233a shows the fly wheel No. 4b with the two vegetable knives No. 18.

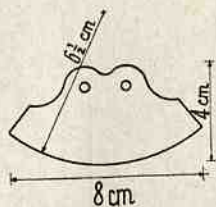
### Parts to the Moving Machine:

1 travelling frame	No. 1c	1 crank shaft	No. 4a
2 axle blocks	a s. 5 h. l.	1 axle	" 4b
1 shaft	b " 19 "	1 support wheel	" 5
	(11+11)	2 cross pins	" 18
		(under 1c)	
1 shaft joist	c " 5 h. l.	1 rack pin (for d)	" 18
1 knife rack	d " 15 "	1 seat support	" 18
	(11+5)	1 seat	" 19a
4 guiding beams	e " 2 a. 3 h. l.	2 wheels	" 21a+35b
1 knife	f " 13 "	2 cog wheels	" 25c, 25d
	(7+7)	1 cog wheel hub	" 35a
		(to 25d)	
1 crank lever	g " 5 " "	1 shaft fork	" 41
1 flat angle	No. 2d	32 screws with nuts	
2 crank shaft blocks	" 2e	2 angle brackets	

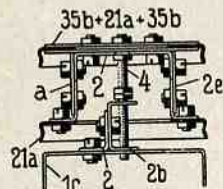
No. 235. Meat Mincing Machine



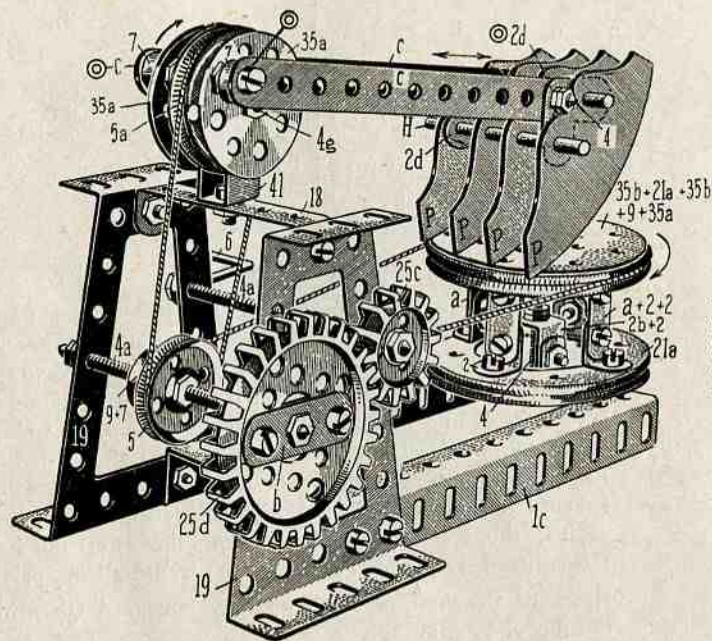
Sketch 235a



Sketch 235b



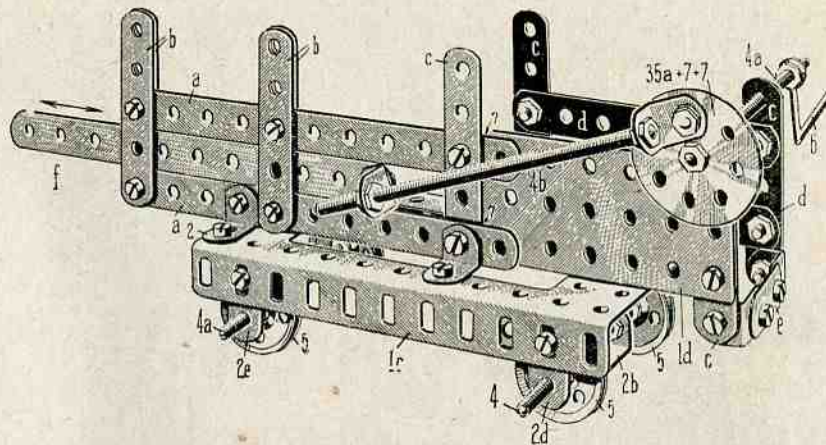
Sketch 235c



Parts Meat Mincing Machine:

- |                           |          |
|---------------------------|----------|
| 1 ground plate            | No. 1c   |
| 2 rack rests              | " 19     |
| 2 mincing table feet a s. | 2 h. l.  |
| 2 "                       | a No. 2e |
| 2 cog wheel spokes b s.   | 3 h. l.  |
| 2 crank arms              | c " 11   |
| 1 mincing table block No. | 2b+2     |
| 2 mincing knives holder   | " 21a    |
| 1 mincing knives spindle  | No. 2d   |
| 1 mincing table spindle   | No. 4    |
| 2 cog wheel shafts        | No. 4a   |
| 1 rope drum spindle       | " 4g     |
| 1 rope reel               | " 5      |
| 1 " drum                  | " 5a     |
| 1 crank                   | " 7      |
| 3 position rings          | " 7      |
| 1 string wheel            | " 7+9    |

No. 236. Tree Trunk Saw



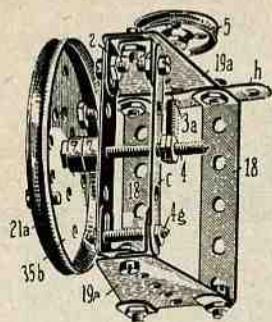
Parts to the Tree Trunk Saw:

- |                           |               |
|---------------------------|---------------|
| 1 ground plate            | No. 1c        |
| 1 stand plate             | " 1d          |
| 2 glide block bars        | a s. 11 h. l. |
| 4 guide bars              | b " 5 " "     |
| 4 rack and middle fillets | " " " "       |
| 2 rack bands              | c s. 5 h. l.  |
| 1 cross band              | d " 7 " "     |
| 1 saw blade               | e " 2 " "     |
| 4 axle blocks             | f " 11 " "    |
| 1 crank shaft             | No. 4a        |
| 1 axle                    | " 4a          |
| 1 " "                     | " 4+2b+4      |
| 1 connecting rod          | " 4b          |
| 4 wheels                  | " 5           |
| 1 crank                   | " 6           |
| 1 wheel hub               | " 7+7         |
| 2 position rings          | " 7           |
| 1 crank wheel             | 35a           |
| 28 screws with nuts       | " 7           |
| 7 angle brackets          | " 7           |

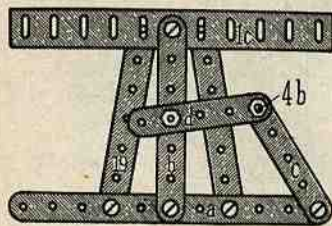
Sketch 235a shows the rope drum in a geometric view and the fastening of both crank arms c to it.

Sketch 235b shows the measurement of the 4 mincing knives P. These together with 2 wood schemes H do not belong to the contents of the boxes.

Sketch 235c is a section through the turning table mincer.

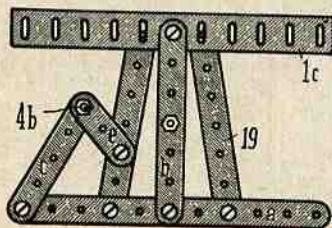


Sketch 237a



Sketch 237c

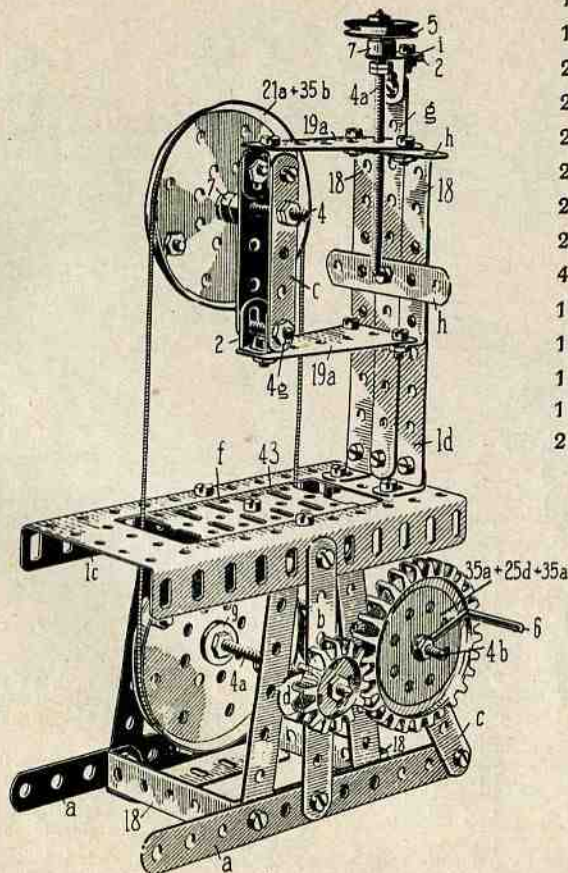
shows the front view of the table rest



Sketch 237b

shows the backview of the table rest

No. 237. Band Saw



Parts to the Band Saw:

1 table plate	No. 1 c+43	1 spindle rack i s. 2 h. l.
1 upright plate	" 1 d	2 roller spindles No. 4 a, 4
2 slide bars	" 18	1 position spindle " 4 a
2 cross bars	" 18	1 driving shaft " 4 b
2 table rests	" 19	1 cross bolt " 4 g
2 projecting plates	" 19 a	1 driving disc " 5
2 long bars	a s. 11 h. l.	1 position wheel " 5+7
2 rack fillets	b " 7 " "	1 crank " 6
4 " "	c " 5 " "	2 wheel hubs " 7+9
1 rack support	d " 5 " "	2 band saw rollers " 21 a
1 " "	e " 3 " "	+ 35 b
1 table cross pin	f " 5 " "	1 cog wheel " 25 c
1 guide bar	g " 11 " "	1 " " " 25 d
2 same cross	h " 5 " "	+ 35 a
		33 screws with nuts
		7 angle brackets.

Sketch 237a

shows the upwards and downwards adjustable upper part of the saw. This whole part glides on the guide bar g and is held loose to the cross bar h, which is fixed to g. By turning the position wheel 5 the position spindle 4 a screws itself into the worm of the screw nut 3 a, which is strongly fastened between h and 19 a and stored there. As the position spindle cannot move itself underneath, because the position wheel 5 with position ring 7 pushes against the spindle rack i, therefore the screw nut 3 a raises itself and by this means the whole gliding part. Herewith the moving saw is rigidly tensioned (here in the model by a string).

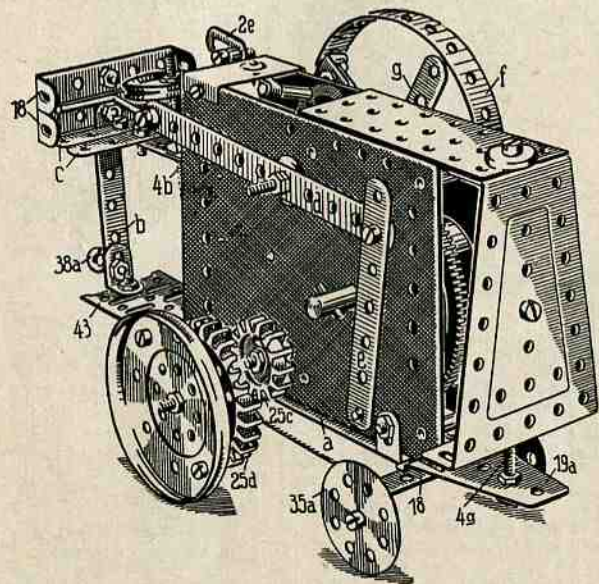
# Models 1-256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 238. Iron Horse

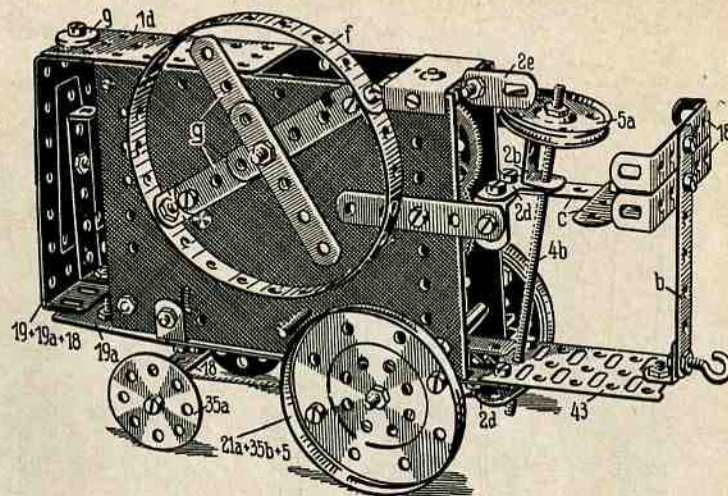
1 deck plate	No. 1d
1 ground plate	19a
1	43
1 front wall	19+19a+18
2 floor bearers	a s. 11 h. l.
1 seat board	b 7
3 set fillets	c 5
1 switch lever	d 11
1 lever	e 7

### Parts to the Iron Horse:

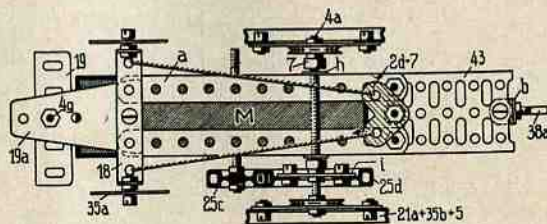
1 fly wheel circle	f 25	1 position bolt	No. 4g
2 spokes	g 7	1 steering wheel	5a
	(5+5)	2 seat stays	18
2 axle blocks	h 2	1 axle pole	18
1 cog wheel spoke	i 3	2 back wheels	21a
1 steering wheel	No. 2d		+35b+5
1 switch lever	2e	2 front wheels	No. 35a
1 back axle	4a	2 cog wheels	25c, 25d
1 steering spindle	4b	1 coupling hook	38a



Sketch 238a. Front View



Sketch 238. Back View



Sketch 238b. Under View

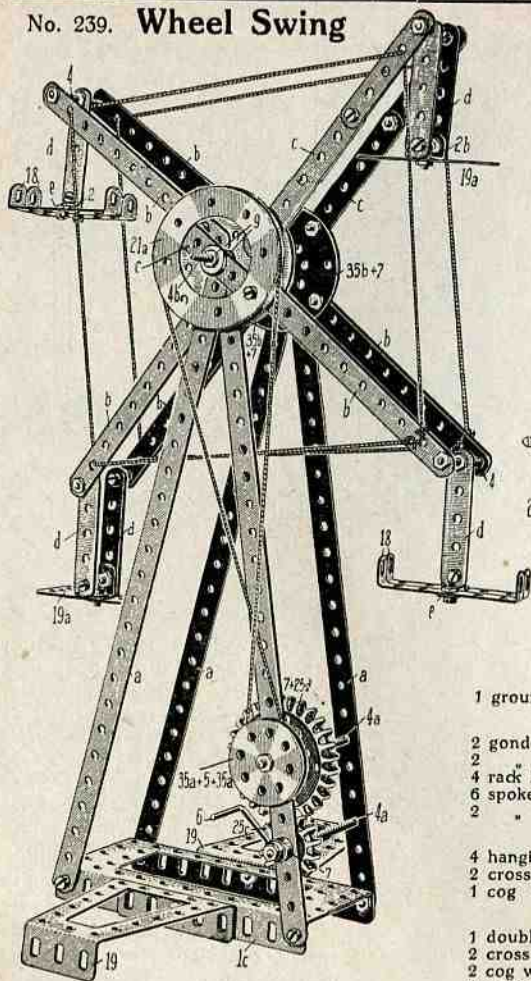
On the right of the seat the lever is found, Stabil crank No. 6 is united by levers d and e with the switch lever of the Stabil motor, and it is feasible to cause the movement to run backwards and forwards from the seat of the motor. How the steering bar results according to left and right motion is seen by the underview of Sketch 238b.

The in and out switching of the motor results by means of the switch lever 2e.

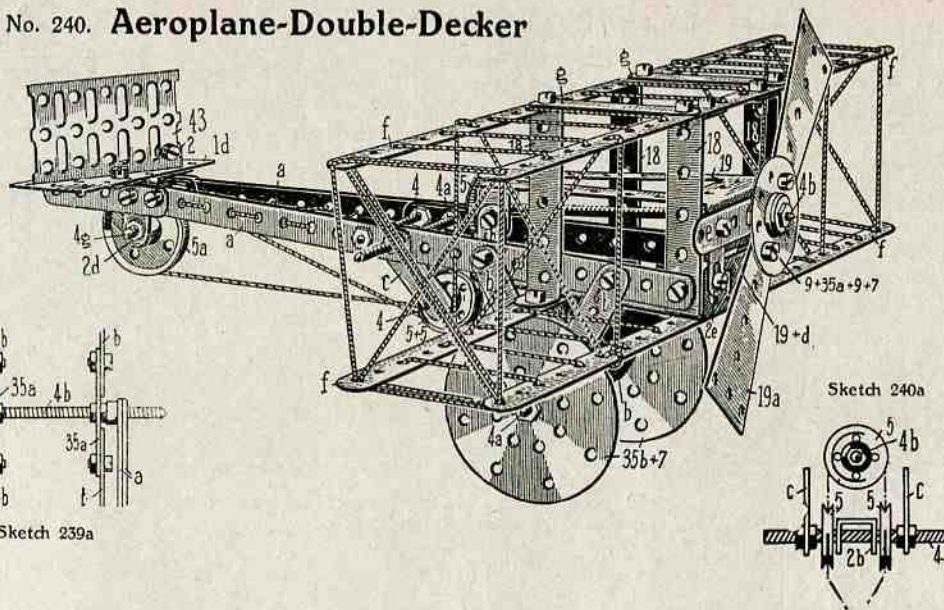
The motor does not belong to the contents of the box. For details of the motor see No. 2 side of cover.

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

No. 239. Wheel Swing



No. 240. Aeroplane-Double-Decker



## Parts to the Wheel Swing:

1 ground plate No. 19+1c+19	1 transmission disc No. 35a +5+35a
2 gondolar floors No. 18	1 crank No. 6
2 rack bars " a s. 25 h. l.	3 wheel hubs, 1 position ring No. 7
6 spokes b " 11 "	1 wheel hub " 9
2 " c " 11 "	1 transmission wheel " 21a
	2 cog wheels " 25c, 25d
4 hanging bars d s. 5 h. l.	2 wheel discs " 35b
2 cross pins e " 2 "	35 screws with nuts
1 cog wheel spoke f s. 3 h. l.	5 angle brackets
1 double angle No. 2b	
2 cross spindles " 4	
2 cog wheel shafts " 4a	
1 principal shaft " 4b	

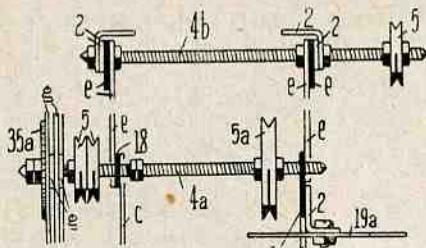
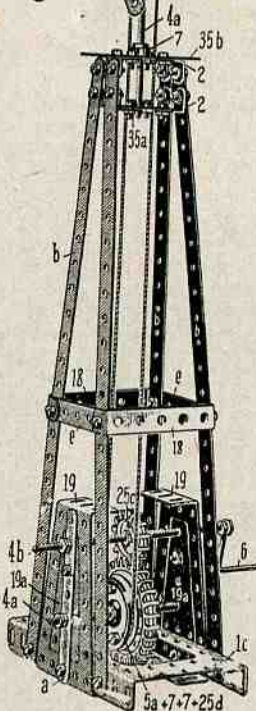
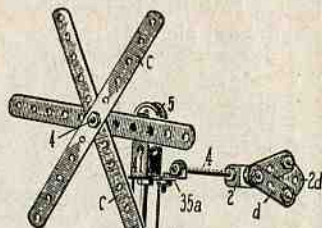
Sketch 239a shows the construction of the wheel shaft  
No. 4b.

## Parts to the Double Decker:

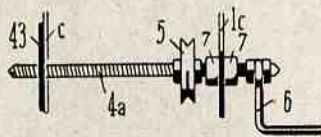
2 body plates No. 19	3 wheels No. 5
2 long ribs a s. 23 h. l.	1 swing wheel " 5a
4 frame supports (11+11+5)	2 position rings " 7
1 layer b s. 5 h. l.	1 propeller hub No. 9+35a+9+7
4 flat beams c " 3 "	4 bearer stay No. 18
2 stretchers d " 7 "	1 propeller " 19a
2 body pins e " 7 "	2 running wheels " 35b
2 span block " 2b	1 high steerer " 1d
2 axle blocks " 2d	1 side steerer " 43
1 shaft " 4	34 screws with nuts
2 position bolts " 4, 4a	4 angle brackets
1 front axle " 4a	
1 back axle " 4g	
1 shaft " 4b	

Sketch 240a shows the string lacing over the 3 wheels No. 5 to the tow-wheel 5a. If one puts into operation the model on the table, the propeller 19a turns itself in consequence of this string transmission by self-propulsion.

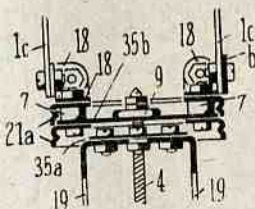
No. 241. Wind Wheel



Sketch 242a

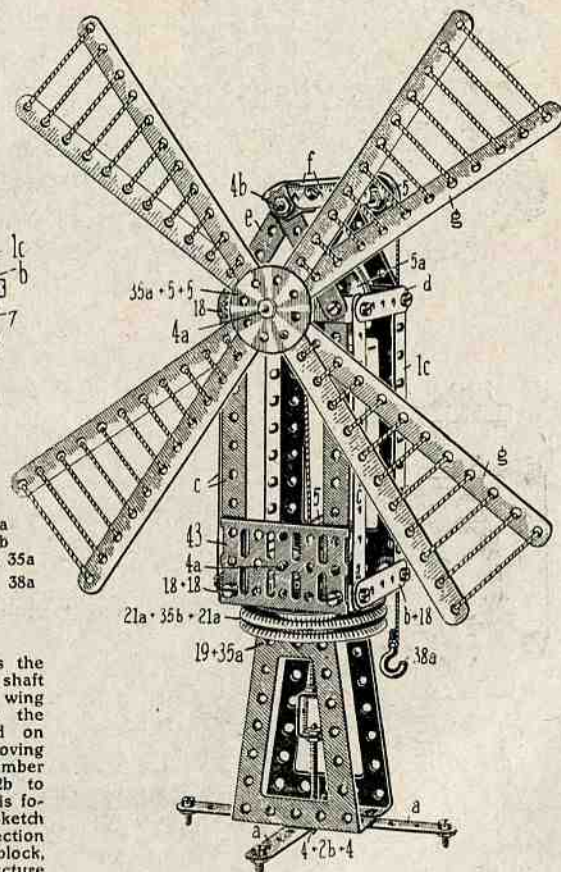


Sketch 242b



Sketch 242c

No. 242. Stationary Wind Mill



Parts to the Wind Wheel:

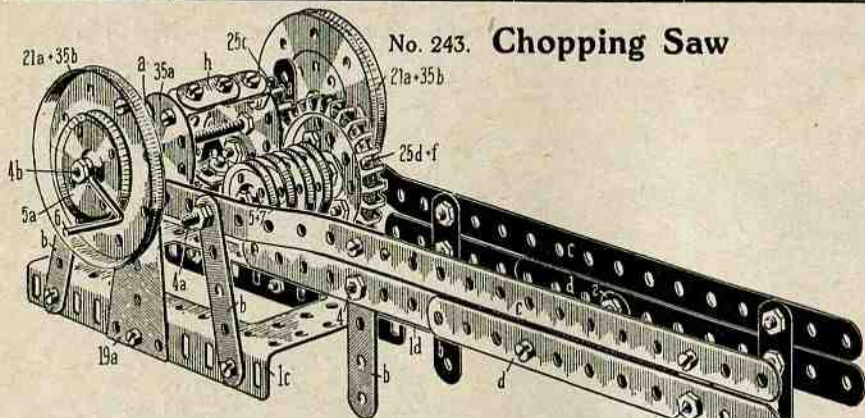
- |                      |              |
|----------------------|--------------|
| 1 ground plate       | No. 1c       |
| 4 rest plates        | 19, 19a      |
| 2 rack fillets       | a s. 7 h. l. |
| 4 stand bars         | b 25         |
| 3 cross wings        | c 11         |
| 2 wind steer bands   | d 3          |
| 2 cross bands        | e 5          |
| 2 cross bands        | No. 18       |
| 1 steering blade     | 2d           |
| 1 wing shaft         | 4            |
| 1 steering spindle   | 4            |
| 1 cog wheel shaft    | 4a           |
| 1 position shaft     | 4a           |
| 1 driving shaft      | 4b           |
| 1 transmission wheel | 5            |
| 1 driving wheel      | 5a           |
| 1 crank              | 6            |
| 3 position rings     | 7            |
| 2 cog wheels         | 25c, 25d     |
| 2 deck plates        | 35a, 35b     |
| 1 rack plate         | 35a          |
| 1 rack rest.         | 41           |
| 33 screws with nuts, | 8 a. b.      |

Parts to the Wind Mill:

- |                        |               |                               |
|------------------------|---------------|-------------------------------|
| 2 wall plates          | No. 1c, 43    | 1 turning block 2 No. 21a     |
| 1 mill block           | 2 19          | +35b                          |
| 1 plate                | 19a           | 1 turning block plate No. 35a |
| 2 cross joists         | a s. 11 h. l. | 1 screw hook " 38a            |
| 1 wall joist           | b 5           | 32 screws with nuts           |
| 4 corner stays         | c 11          | 7 angle brackets              |
| 2 wall frames          | d 5           |                               |
| 4 spars                | e 5           |                               |
| 2 roof fasteners       | f 7           |                               |
| 4 cross wing rods      | g 25          |                               |
| 1 mill block shaft     | No. 4         |                               |
|                        | +2b+4         |                               |
| 1 wing shaft           | 4a            |                               |
| 1 grind shaft          | 4a            |                               |
| 1 lift shaft           | 4b            |                               |
| 1 wind ring hub        | 5             |                               |
|                        | +5+35a        |                               |
| 3 rope rollers         | 5, 5a         |                               |
| 1 crank, 5 posit rings | 6, 7, 9       |                               |
| 4 grind chamber bars   | 18            |                               |

Sketch 242a shows the fastening of the driving shaft 4b and of the under wing shaft 4a. This with the latter, tightly screwed on rope roller 5a by a moving string with the grind chamber shaft 4a. Sketch 242b to which the grindstone is found in a windmill. Sketch 242c is an upright section through the turning block, and shows the superstructure of the mill floor on the mill rest.

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.



## Parts to the Chopping Saw:

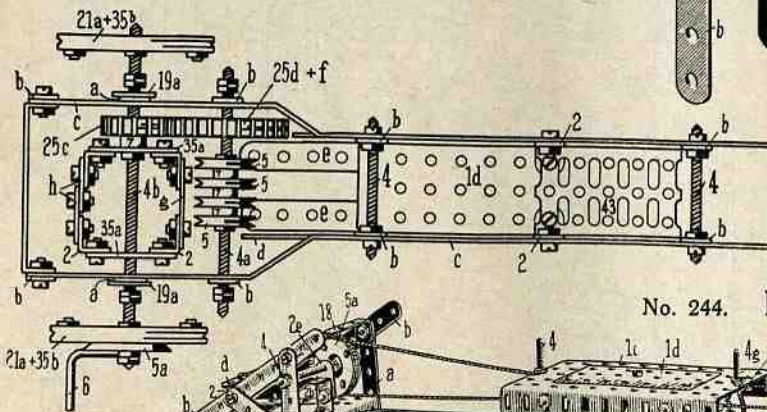
- |                         |                     |
|-------------------------|---------------------|
| 1 ground plate          | No. 1 c             |
| 1 box floor             | „ 1 d + 43          |
| 2 rack rests            | „ 19 a              |
| 2 rack fillets          | a s. 7 h. l.        |
| 8 rest feet             | b „ 5 „ „           |
| 2 long frames           | c „ 25 „ „          |
| 2 „ „                   | d „ 18 ; „          |
|                         | and 16 h. (11 + 11) |
| 2 floor fillets         | e s. 11 h. l.       |
| 1 cog wheel             |                     |
| spoke                   | f „ 3 „ „           |
| 1 knife                 | g „ 3 „ „           |
| 1 „                     | h „ 3 „ „           |
|                         | (2 + 2)             |
| 2 position spindles     | No. 4               |
| 1 swing wheel shaft     | „ 4 b               |
| 1 front thrust shaft    | „ 4 a               |
| 1 front thrust cylinder |                     |
|                         | 4 Nr. 5 + 3 No. 7   |
| 1 driving disc          | No. 5 a             |
| 1 crank                 | „ 6                 |
| 1 cross pin             | „ 18                |
| 2 swing wheels          | „ 21 a + 35 b       |
| 2 cog wheels            | „ 25 c, 25 d        |
| 2 knife discs           | „ 35 a              |
| 35 screws w. n.         | 6 a. b.             |

## Parts to the Rope Hauling Railway:

- |                      |              |
|----------------------|--------------|
| 2 ground plates      | No. 19       |
| 2 cross locks        | „ 18         |
| 1 rack rest          | „ 2 b + 2 e  |
| 4 block fillets      | a s. 5 h. l. |
| 4 block stays        | b „ 11 „ „   |
| 4 support stays      | c „ 5 „ „    |
| 2 cross locks        | d „ 7 „ „    |
| 2 rail poles         | e „ 47 „ „   |
|                      | (25 + 25)    |
| 1 transmission shaft |              |
|                      | No. 4        |
| 1 driving shaft      | „ 4 b        |
| 1 rope disk          | „ 5 a        |
| 1 rope roller        | „ 9 + 7 + 9  |
| 1 crank              | „ 6          |

## Parts to the Wagon:

- |                     |               |
|---------------------|---------------|
| 1 floor plate       | No. 1 c + 1 d |
| 1 lappet band       | f s. 11 h. l. |
| 2 axle blocks       | g „ 2 „ „     |
| 2 axle blocks       | No. 2 d       |
| 2 anchor splints    | „ 4, 4 g      |
| 2 axles             | „ 4 a         |
| 4 wheels            | „ 5           |
| 35 screws with nuts |               |
| 8 angle brackets    |               |

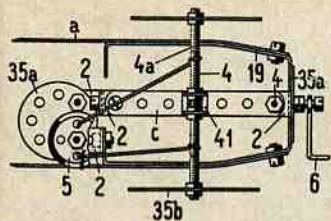


## No. 244. Rope Hauling Railway with Wagon

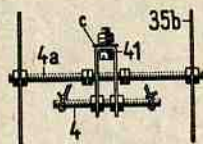
Sketch 243a  
Ground Section  
of the  
Chopping Saw.



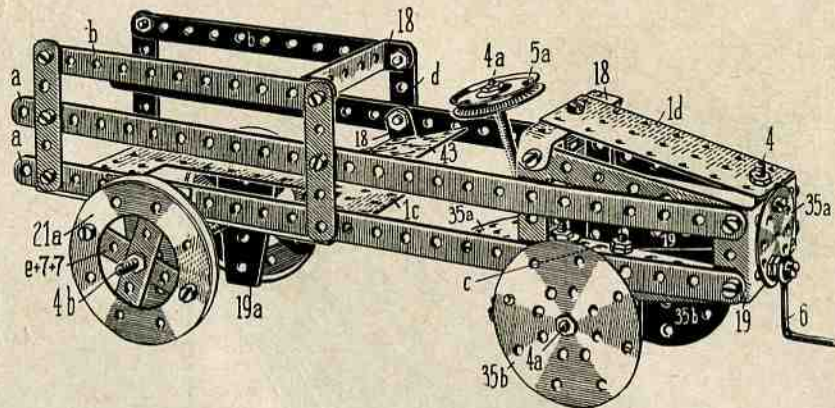
No. 245. Motor Lorry



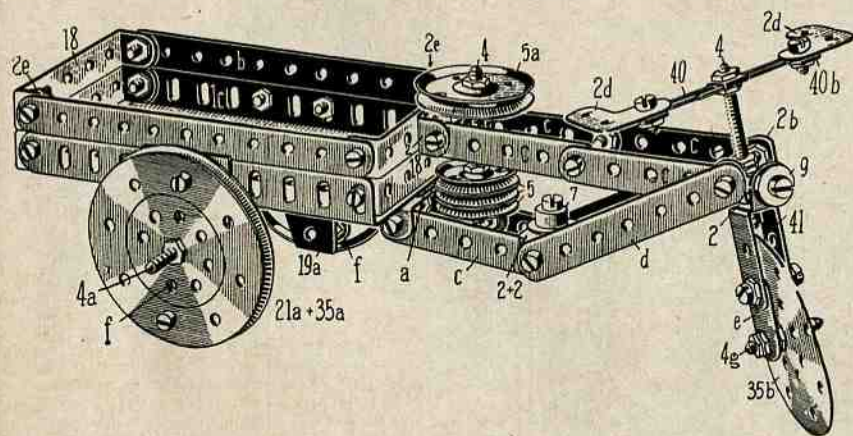
Sketch 245a shows the steering apparatus of the under-side



Sketch 245b shows the front wheel axle



No. 246. Three-wheeled Luggage-Carrier.



Parts to the Luggage-Carrier:

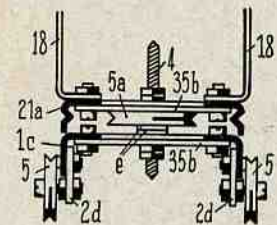
- |                            |               |
|----------------------------|---------------|
| 1 box floor                | No. 1c, 1d    |
| 1 floor pin (under 1d)     | a s. 11 h. l. |
| 2 box sides                | b " 11 " " "  |
| 6 frame pins               | c " 5 " " "   |
| 2                          | d " 7 " " "   |
| 2 fork rests               | e " 2 " " "   |
| 2 wheel spokes             | f " 5 " " "   |
| 1 spindle block            | No. 2b        |
| 2 handle grips             | " 2d          |
| 2 box lappets              | " 2e          |
| 1 seat, 1 steering spindle | " 4           |
| 1 rear axle                | " 4a          |
| 1 front axle               | " 4g          |
| 1 motor case               | 3 " 5         |
| 1 saddle                   | " 5a          |
| 1 foot brake               | " 7           |
| 2 wheel hubs               | " 7           |
| 1 lamp                     | " 9           |
| 4 box sides                | " 18          |
| 2 axle blocks              | " 19a         |
| 2 back wheels              | " 21a + 35a   |
| 1 front wheel              | " 35b         |
| 1 steering pole            | " 40          |
| 1 wheel fork               | " 41          |
| 35 screws w. n.            |               |
| 8 angle brackets           |               |

Parts to the Motor Lorry:

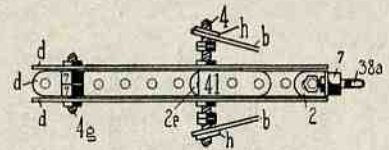
- |                           |               |
|---------------------------|---------------|
| 1 wagon floor             | No. 1c        |
| 1 bonnet                  | " 1d          |
| 4 frame bands             | a s. 25 h. l. |
| 2                         | b " 11 " " "  |
| 1 long fillet             | c " 7 " " "   |
| 4 supports                | d " 5 " " "   |
| 4 spokes                  | e " 5 " " "   |
| 1 cooler bolt             | No. 4         |
| 1 steering fillet         | " 4           |
| 1 steering spindle        | " 4a          |
| 1 fore 1 back axle        | " 4a, 4b      |
| 1 steering wheel          | " 5           |
| 1 crank wheel             | " 5a          |
| 1 crank                   | " 6           |
| 2 wheel hubs              | " 7           |
| 2 cross pins 1 back board | " 18          |
| 2 hood sides              | " 19          |
| 2 axle rest plates        | " 19a         |
| 2 rear wheels             | " 21a         |
| 2 front wheels            | " 35b         |
| 1 steering spindle block  | " 35a         |
| 1 hood front wall         | " 35a         |
| 1 steering treadle        | " 41          |
| 1 seat                    | " 43          |

# Models 1-256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 247. Rotating Crane

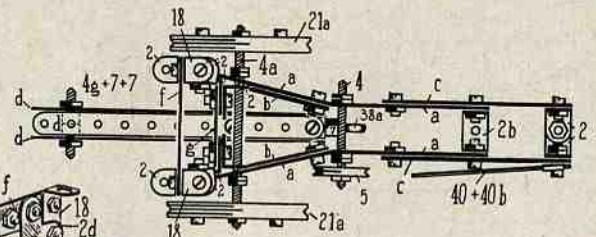


Sketch 247a

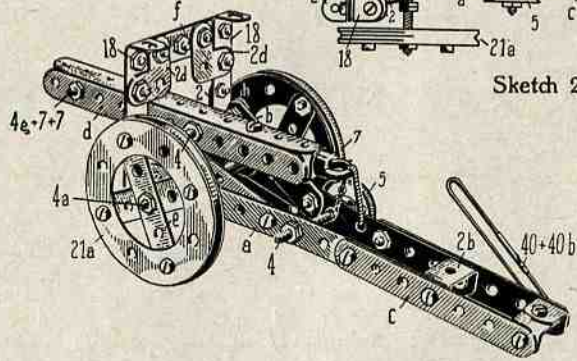
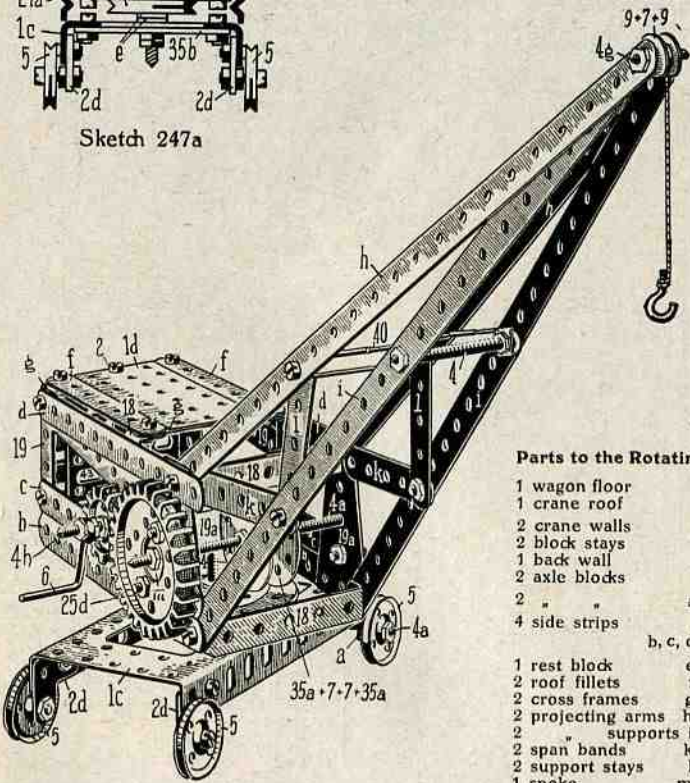


Sketch 248a

## No. 248. Field Gun



Sketch 248b



### Parts to the Rotating Crane:

- |                   |                |                              |               |
|-------------------|----------------|------------------------------|---------------|
| 1 wagon floor     | No. 1c         | 1 span pin, 1 turning tongue | No. 4g        |
| 1 crane roof      | " 1d           | 1 axle                       | No. 4a        |
| 2 crane walls     | " 19           | 1 drum, 1 roller             | " 4a, 4g      |
| 2 block stays     | " 19a          | shaft                        | " 4b          |
| 1 back wall       | " 43           | 1 crank shaft                | " 5           |
| 2 axle blocks     | " 2d           | 4 wheels                     | " 5a+35b      |
| 2 " "             | a s. 2 h. l.   | 1 turning disc block         | " 6           |
| 4 side strips     | b, c, d " 11 " | 1 crank                      | " 9-7+9       |
|                   | e " 3 "        | 1 rope guide roller          | " 18          |
|                   | f " 7 "        | 2 rungs                      | " 18          |
|                   | g " 5 "        | 2 cross fasteners            | " 18          |
|                   | h " 25 "       | and frames                   | " 21a+35b     |
|                   | i " 25 "       | 1 turning disc               | " 35a+7+7+35a |
| 1 rest block      | j " 5 "        | 1 rope drum No. 35a          | No. 40        |
| 2 roof fillets    | k " 5 "        | 32 s. w. n., 3 a. b.         |               |
| 2 cross frames    | l " 25 "       |                              |               |
| 2 projecting arms | m " 5 "        |                              |               |
| 2 supports        |                |                              |               |
| 2 span bands      |                |                              |               |
| 2 support stays   |                |                              |               |
| 1 spoke           |                |                              |               |

Sketch 247a shows an upright section through the wagon floor and shows the construction of the turning block.

### Parts to the Field Gun:

- |                           |             |                      |         |
|---------------------------|-------------|----------------------|---------|
| 2 (gun carriage) a        | s. 11 h. l. | 1 position bolt      | No. 4g  |
| 2 ( frames ) b            | " 5 "       | 1 direction wheel    | " 5     |
| 2 direction frames        | c " 7 "     | 1 trigger            | " 7+38a |
| 4 gun tube sides          | d " 11 "    | 2 wheels             | " 21a   |
| 4 cross spokes            | e " 5 "     | 1 direction lever    | " 40    |
| 2 gun frame bands         | f " 5 "     | 1 projectile chamber | " 41+2e |
| 1 gun carriage head piece | g " 3 "     | 34 screws with nuts  | " 41+2e |
| 2 carriage supports       | h " 2 "     | 9 angle brackets     |         |
| 1 cross pin               | No. 2d      |                      |         |
| 2 gun frame pieces        | " 2h        |                      |         |
| 1 tube rest spindle       | " 4         |                      |         |
| 1 direction spindle       | " 4         |                      |         |
| 1 axle                    | " 4a        |                      |         |

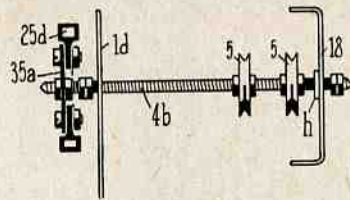
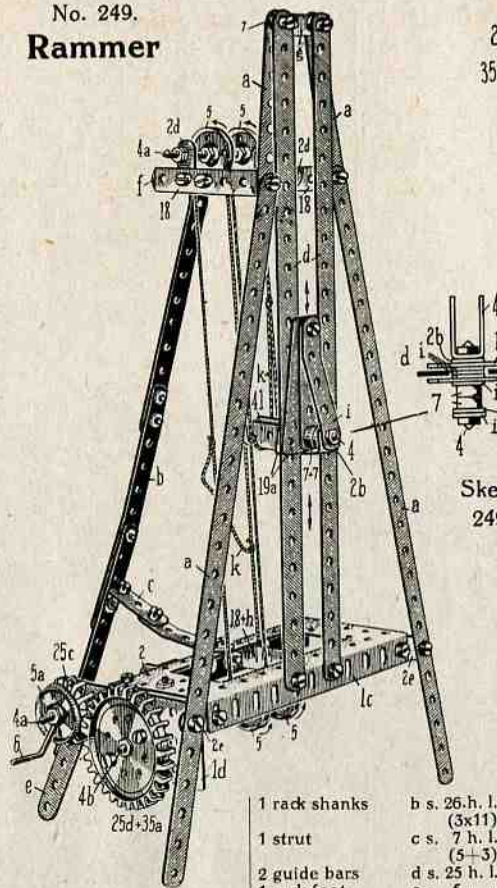
Sketch No. 248a shows the construction of the shooting tubes seen from above. The fourth side of the shooting tube d is united with a screw from above to the barrel chamber 41.

Sketch 248b is a geometric under-view of the whole of the barrel. It shows the building in of the wheel axle.

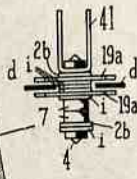
# Models 1-256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

No. 249.

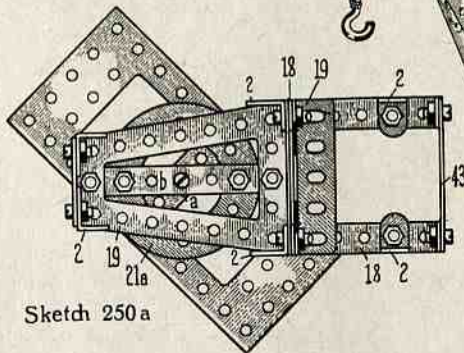
## Rammer



Sketch 249a



Sketch 249b



Sketch 250a

- |                               |        |
|-------------------------------|--------|
| 1 rammer head                 | No. 2b |
| 2 rack rests                  | " 2d   |
| 2 lappet bands                | " 2e   |
| 2 shafts                      | " 4a   |
| 1 shaft                       | " 4b   |
| 4 string wheels               | " 5    |
| 1 driving wheel               | " 5a   |
| 1 crank                       | " 6    |
| 2 position rings              | " 7    |
| 1 cross pins                  | " 18   |
| 2 deep frames                 | " 18   |
| 2 cog wheels No. 25c, 25d+35a | " 18   |
| 33 screws with nuts, 4 a. b.  |        |
- Over the 4 string wheels No. 5 are spanned 2 uniform running strings which are united to two corresponding places through string course k with each other. By the turning of the crank 6 the loop k seizes the underside of the rammer threader 41 and

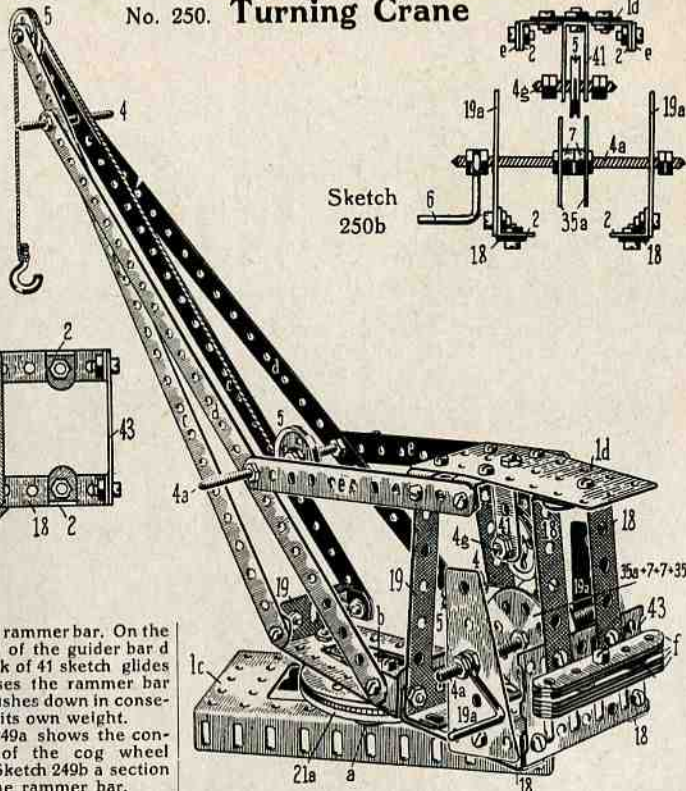
lifts up the rammer bar. On the upper end of the guider bar d the loop k of 41 sketch glides and releases the rammer bar and this rushes down in consequence of its own weight.

Sketch 249a shows the construction of the cog wheel shaft 4b. Sketch 249b a section through the rammer bar.

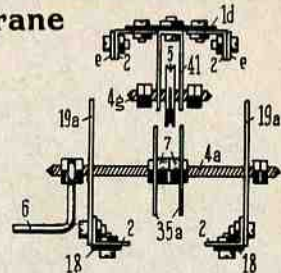
### Parts to the Turning Crane:

- |                              |                      |
|------------------------------|----------------------|
| 1 ground plate, 1 deck plate | No. 1c, 1d           |
| 1 rest, 1 socket plate       | " 19                 |
| 2 uprights                   | " 19a                |
| 1 turning disc               | " 21a                |
| 1 back wall plate            | " 43                 |
| 1 turning pivot bearing      | a s. 5 h. l.         |
| 1 socket layer               | b " 7 " "            |
| 2 projecting arms            | c " 25 " "           |
| 4 span bands                 | d, e s. 25, 11 h. l. |

No. 250. Turning Crane



Sketch 250b



- |                       |               |
|-----------------------|---------------|
| 1 compensating weight | f 7 s. 5h. l. |
| 1 cross band          | g s. 3 h. l.  |
| 2 projecting bands    | No. 18        |
| 2 hanging shanks      | " 18          |
| 1 span band spindle   | " 4           |
| 1 position spindle    | " 4           |
| 2 roller shafts       | 4a            |
| 1                     | 4g            |
| 1 crank wheel         | " 5           |
| 3 rope guide rollers  | " 5           |

- |                          |                   |
|--------------------------|-------------------|
| 1 crank                  | No. 6             |
| 1 rope roller            | a 2 No. 7 and 35a |
| 1 wheel fork             | No. 41            |
| 35 screws w. n., 8 a. b. |                   |
- Sketch 250a is a view of the turning disc. Sketch 250b is a vertical section through the case and shows the construction of the crank shaft and of the guide roller.

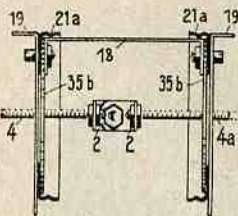
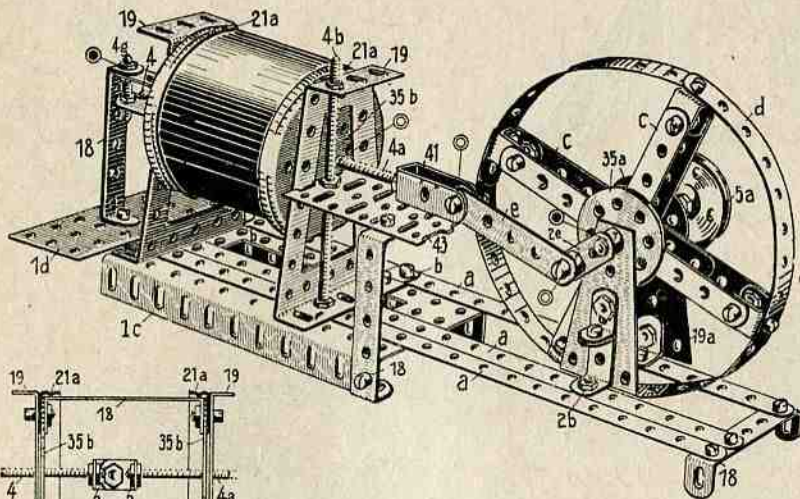
### Parts to the Rammer:

- |               |                      |
|---------------|----------------------|
| 1 floor plate | No. 1c               |
| 1 rack plate  | " 1d                 |
| 2 rack shanks | a s. 31 h. l. (25+7) |

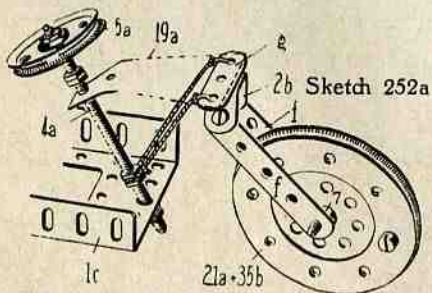
- |                 |                                  |
|-----------------|----------------------------------|
| 1 rack shanks   | b s. 26 h. l. (3x11)             |
| 1 strut         | c s. 7 h. l. (5+3)               |
| 2 guide bars    | d s. 25 h. l.                    |
| 1 rack foot     | e " 5 " "                        |
| 1 cross frame   | f " 5 " "                        |
| 1 top frame     | g " 3 " "                        |
| 1 hanging layer | h " 2 " "                        |
| 1 rammer        | i s. 5 h. l. (+4+7+7+19a-19a+41) |

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

## No. 251. Steam Engine



Sketch 251a



Sketch 252a

### Parts to the Steam Engine:

1 foundation plate	No. 1c
1 floor plate	" 1d
3 socket bands	a s. 25 h. l.
2 cross bands	b " 3 "
3 cross spokes	c " 9 " (5+5)
1 wheel circle	d " 9 " (7+5)
1 connecting rod	e " 32 " (25+11)
1 rest back stay	" 5 "
1 crank lever	No. 2b
1 piston	" 2e
1 crank shaft	" 4+4a
1 anchor bolt	" 4a
1 spindle	" 4b
1 driving wheel	" 4g
2 rest fillets	" 5a
1 strut band	" 18
1 socket foot	" 18
4 rest blocks	" 19, 19a
2 cylinder covers	" 21a+35b
2 wheel hubs	" 35a
1 cross head	" 41
1 cross head layer	" 43
35 screws with nuts	
12 angle brackets	

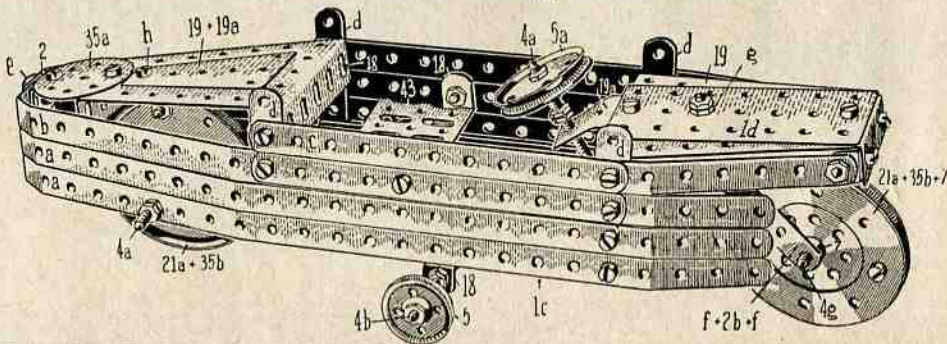
Sketch 251a shows an upright section through the cylinder. The piston rod 4+4a is coupled with 2 angle brackets, the strut band No. 18 holds apart above the cylinder covers. The cylinder body is finished in paper-mash, an does not belong to the contents of the box.

### Parts to the Single Track Motor:

1 wagon floor plate	No. 1c
2 bonnet covers	" 1d and 35a
2 bonnet plates	" 19+19a
4 box bands	a s. 25 h. l.
2 box bands	b " 25 "
	(11+11+5)
	c s. 17 h. l.
	(11+7)
2 box bands	d s. 5 h. l.
4 uprights	e " 3 "
1 binding pin	f " 5 "
2 wheel fork bands	g " 3 "
1 steering lever	h " 2 "
1 lappet band	No. 2b
1 steering treadle	" 4
1 cross spindle	" 4a, 4b
1 back, 1 middle axle	" 4g
1 front axle	" 4a
1 steering spindle	" 5a
2 middle sheels	" 21a
1 crank wheel	" 35b
1 back, 1 front wheel	4x " 7
2 wheel hubs	" 18
1 axle block, 1 seat pin	" 18
1 cross pin	" 18
1 seat plate	" 43
35 screws with nuts	
3 angle brackets	

Sketch 252a shows the building of the steering mechanism.

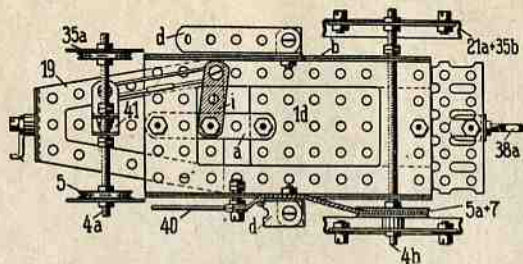
## No. 252. Single Track Motor



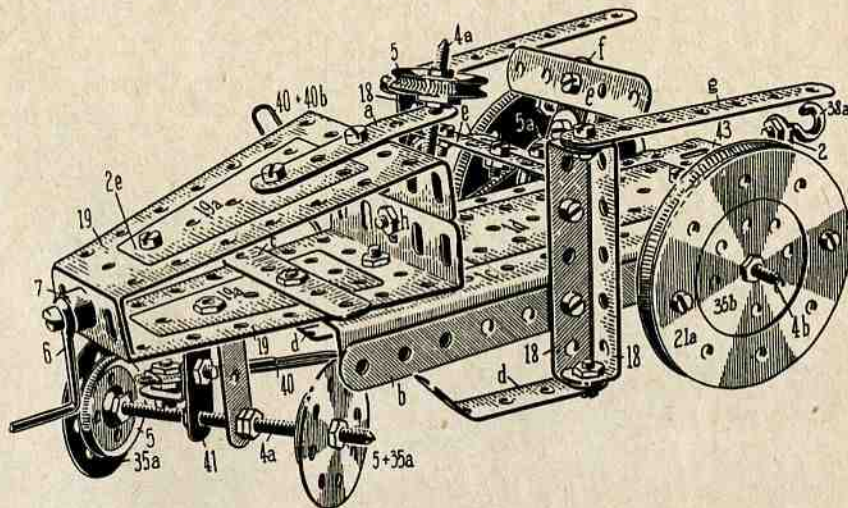
# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

Sketch 253a.

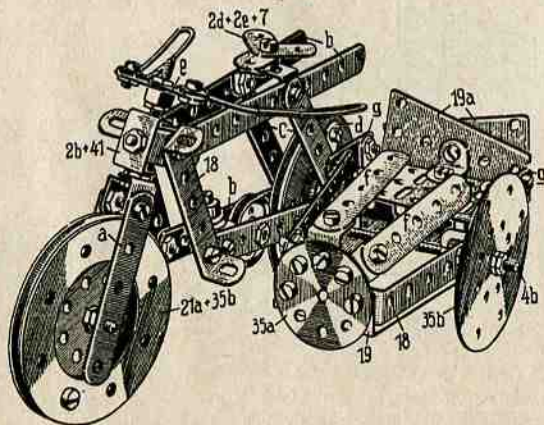
Underpart of the tractor shows the disposition of the wheel axles and the steering mechanism of the front axle.



No. 253. Tractor



No. 254. Motor Cycle with Side Car



### Parts to the Tractor:

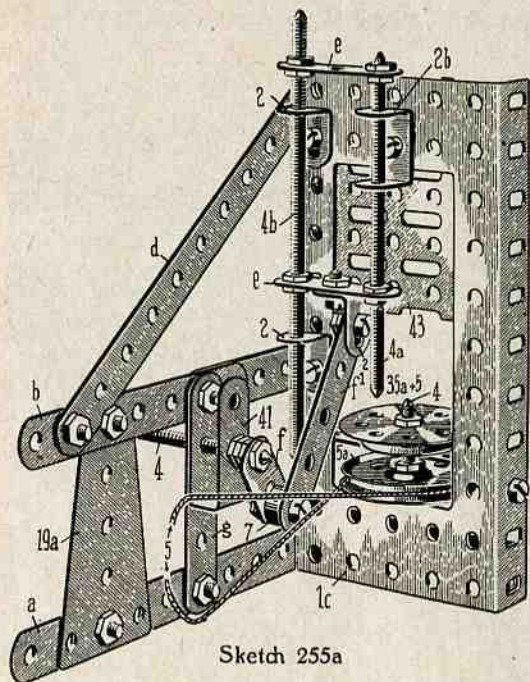
1 floor plate	No. 1c	1 seat, 1 back pin	f s. 2, 3 h. l.	1 brake wheel	No. 5a
1 bonnet base	+1d+43	2 mud wings	g " 7 " "	2 front wheels	" 5-35a
1 bonnet cover	" 19-19a	1 lappet to No. 19	h " 2 " "	2 back wheels	" 21a+35b
2 spindle layers	" 19-19a	1 steering lever	i " 3 " "	1 crank with block	" 6, 7
2 axle block bands	a s. 5 h. l.	1 lappet	No. 2e	4 uprights	" 18
1 cross pin	b " 11 " "	1 steering spindle	" 4a	1 screw hook	" 38a
2 foot steps	c " 5 " "	1 front axle	" 4a	1 steering lever	" 40-40b
3 seat and back stays	d " 5 " "	1 back axle	" 4b	1 brake lever	" 40-40b
	e " 5 " "	1 steering wheel	" 5	1 axle pole	" 41

### Parts to the Motor Cycle:

2 fork sides	a s. 5 h. l.	1 saddle	No. 2d+2e+7
4 frame parts	b " 11 " "	1 back wheel axle	" 4 "
2 " "	c " 7 " "	1 front " "	" 4g "
1 spoke	d " 5 " "	1 steering spindle	" 4 "
2 steering arms	e " 2 " "	2 frame parts	" 18 "
	+No. 40	1 front wheel	" 21a+35b "
1 fork head	No. 2b+41	1 back " "	" 21a+35a+5a "

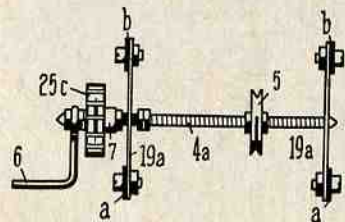
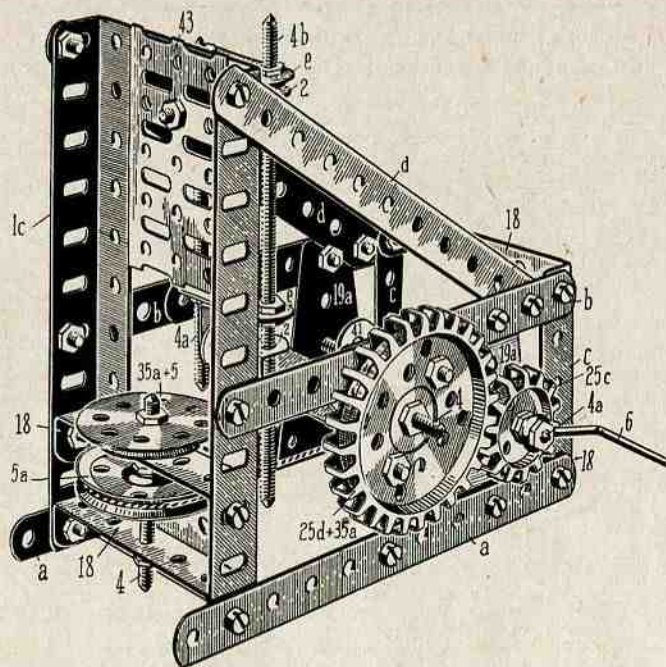
### Parts to the Side Car:

3 fork deck fillets	f s. 5 h. l.
2 arm backs	g " 3 " "
1 axle	No. 4b "
2 side fillets	" 18 "
1 floor plate	" 19 "
1 back wall	2 " 19a "
1 fore wall	" 35a "
1 wheel	" 35b "
1 seat	" 43 "



Sketch 255a

No. 255. Metal Die



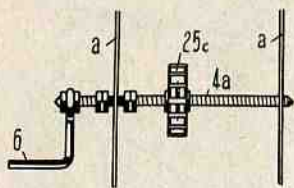
Sketch 255b

Parts to the Metal Die:

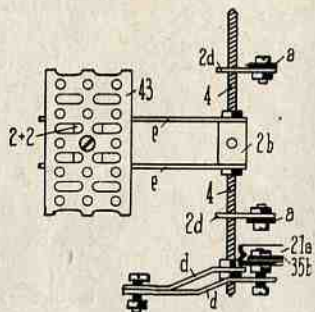
1 upright plate	No. 1c+43	1 spindle guide	No. 2b	1 cross fasteners	No. 18	spindle up and down. At the same time the die table turns itself spontaneously round one point further. The turning is brought about by a string which runs through a string wheel No. 5. The latter is tightly screwed on the middle of the crank shaft No. 4a. (Sketch 255b)
2 rack block plates	" 19a	1 die table shaft	" 4	1 cross frame	" 18	
2 long stays	a s. 11 h. l.	2 cog wheel shafts	" 4, 4a	2 rack bands	" 18	
2 long frames	b " 10 " (7+5)	1 die spindle	" 4a	2 cog wheels	No. 25c, 25d+35a	
2 corner shanks	c " 5 "	1 guide pole	" 4b	1 rack fork	No. 41	
2 support stays	d " 11 "	2 transmission wheels	" 5, 5a	3 angle brackets		
2 cross pins	e " 3 "	1 turning table	" 5+35a			
2 crank levers f, f1	" 5 " and 2e	1 crank	" 6			
1 rack stay	g " 5 "	2 position rings	" 7			

# Models 1—256 built with Walther's „STABIL“ Building Set No. 50 or Nos. 49 and 49a.

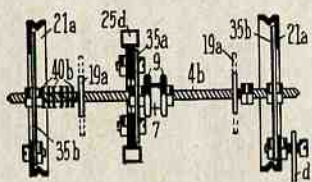
## No. 256. Placard Printing Press



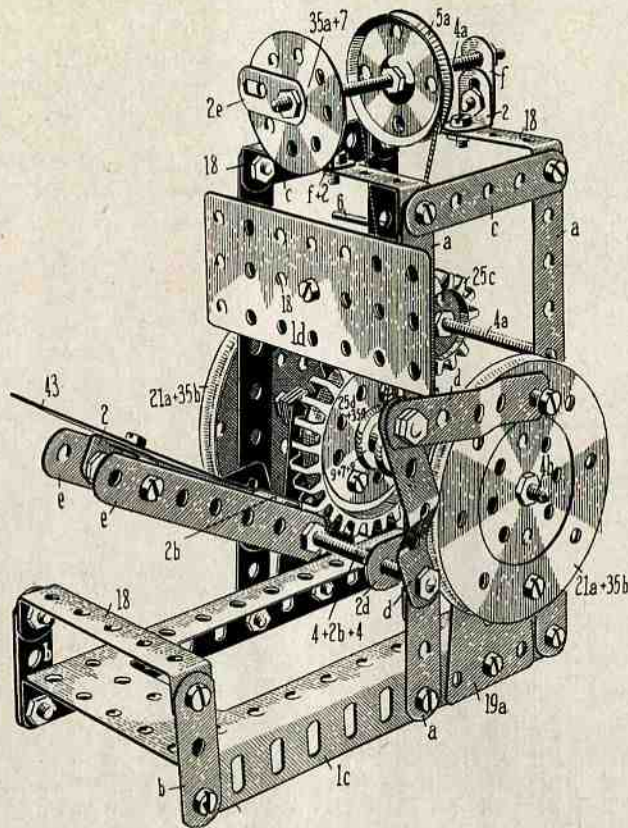
Sketch 256a



Sketch 256b



Sketch 256c



### Parts to the Placard Printing Press:

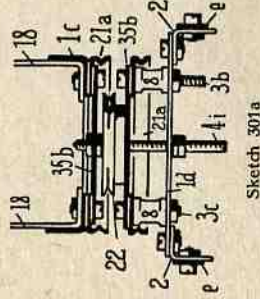
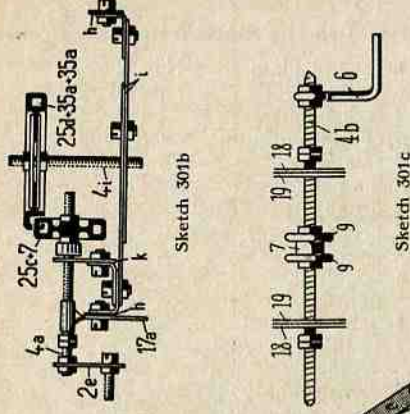
1 ground plate	No. 1c
1 setting plate	„ 1d
2 rack blocks	„ 19a
4 corner uprights	a s. 11 h. l.
2 rack feet	b „ 3 „ „
2 long pins	c „ 5 „ „
2 crank arms	d „ 5 „ „
2 press levers	e „ 7 „ „
2 shaft blocks	f „ 2 „ „
1 coupling	No. 2b
1 pointer	„ 2e
1 balance shaft	„ 4+4
1 counter, 1 crank shaft	„ 4a
1 driving shaft	„ 4b
1 transmission wheel	„ 5a
1 crank	„ 6
1 position ring	„ 7
1 string roller	„ 9+7+9
4 cross bands	„ 18
2 swing wheels 2 ×	„ 21a+35b
2 cog wheels	„ 35c, 25d+35a
1 counter disc	„ 35a
6 feeds	„ 40b
1 printing plate	„ 43
35 screws with nuts	
5 angle brackets	

Sketch 256a shows the fastening of the cog wheel 25c on the crank shaft 4a.

Sketch 256b shows the construction of the balance shaft No. 4+2b+4 and the printing plate 43, seen from above.

Sketch 256c is a ground cut of the driving shaft 4b. The operated string roller 9+7+9 is united with the transmission wheel 5a by a running string and sets in motion, in this manner, the pointer 2e of the number disc 35a.

No. 301. Derrick



Sketch 301a

Parts to the Crane:

- |                        |             |          |
|------------------------|-------------|----------|
| 4 side shanks          | a a. s.     | 25 h. l. |
| 4 beams                | b           | 11       |
| 4 cross stays          | c           | 25       |
| 4 frames               | d           | 15       |
| 4 head stays           | e           | 7        |
| 2 cross pins           | f           | 5        |
| 1 cross layer          | g           | 3        |
|                        | h           | 9        |
|                        | i           | (7+7)    |
| 1 block                | k           | 2 h. l.  |
| 2 long frames          | l           | 11       |
| 2 projecting arms      | m           | 25       |
| 2 span bands           | n           | 27       |
|                        | o           | (25+5)   |
| 4 struts               |             | 5        |
| 1 projecting plate     | No. 1c      |          |
| 1 deck plate           | 1d          |          |
| 2 block slides         | 19          |          |
| 2 corner posts         | 19a         |          |
| 2 shaft block shanks   | 18          |          |
| 2 cross frames         | 18          |          |
| 1 cross pin            | 2b          |          |
| 1 crank arm            | 2c          |          |
| 1 roller pivot         | 4           |          |
| 1 crank shaft          | 4a          |          |
| 1 position bolt        | 4a          |          |
|                        | 4b          |          |
| 2                      | 4b          |          |
| 1 position shaft       | 4i          |          |
| 1 winding up shaft     | 4b+6        |          |
| 1 roller pivot         | 4g          |          |
| 2 string guide rollers | 5           |          |
| 1 turning disk hub     | 22          |          |
| 2 sockets              | 8           |          |
| 1 winding up roller    | 9+7+9       |          |
| 1 crank shaft block    | 17a         |          |
| 2 turning discs        | 21a+35t     |          |
| 1 cog wheel            | 25c         |          |
|                        | 25d+35a+35a |          |
| 1 screw hook           | 38a         |          |
| 2 span pins            | 40          |          |
| 1 drawing up pulley    | 41          |          |

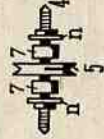
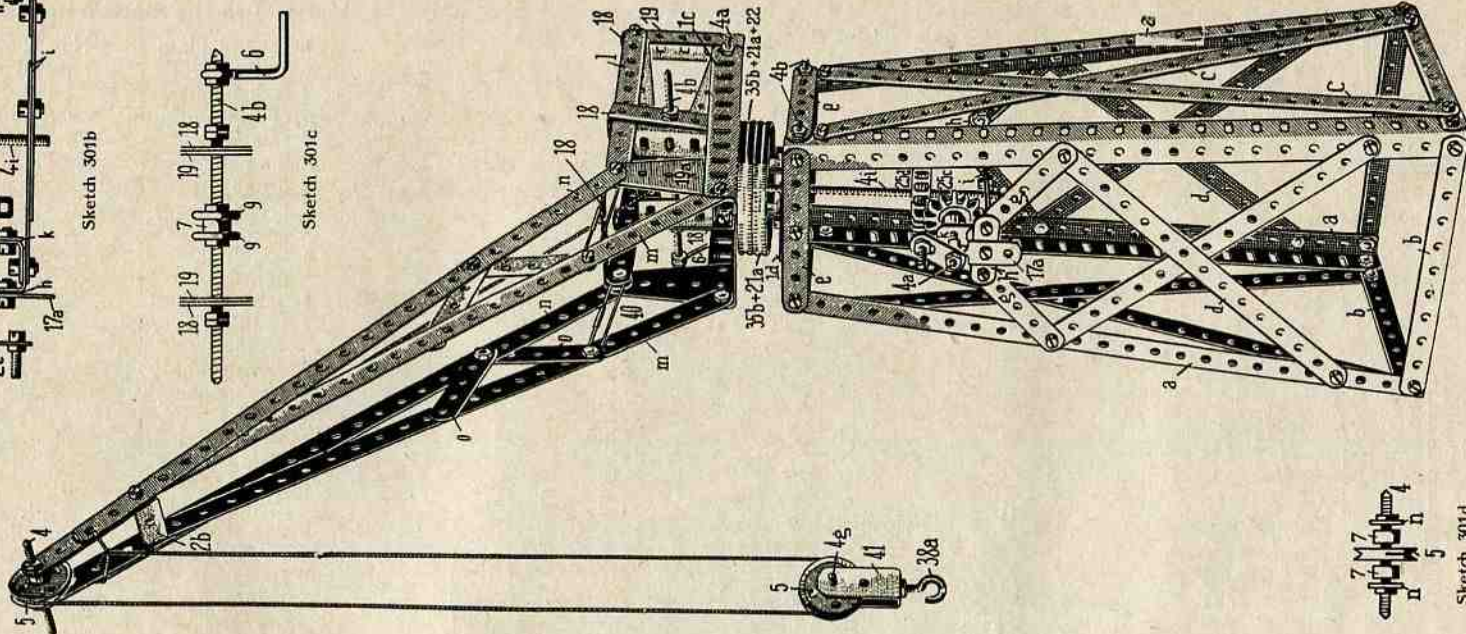
The under turning disc 21a+35b is tightly screwed down to the disk plate of the crane. In order that the upper turning disc does not tilt and can turn itself securely a flanged wheel No. 22 is set between both disks (Sketch 301a).

On the upper disc the projecting foot (plate No. 1c) is fastened.

On Sketch 301b is seen the construction of the under crank shaft 4a. The cog wheel 25c screwed tightly to it grips into the cog wheel 25d and produces a slow swinging motion of the whole upper parts of the crane.

Sketch 301c shows the up-winding roller with shaft 4b and its position, which is not visible in the illustration.

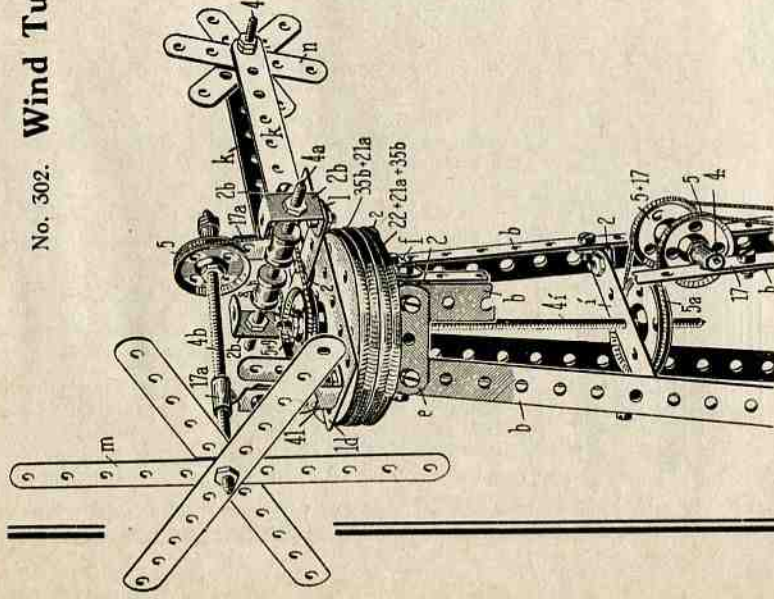
Sketch 301d shows the fastening of the upper rope guide roller 5.



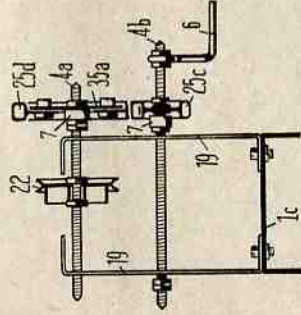
Sketch 301d



No. 302. Wind Turbine



Sketch 302a



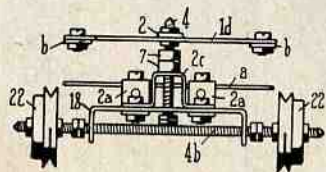
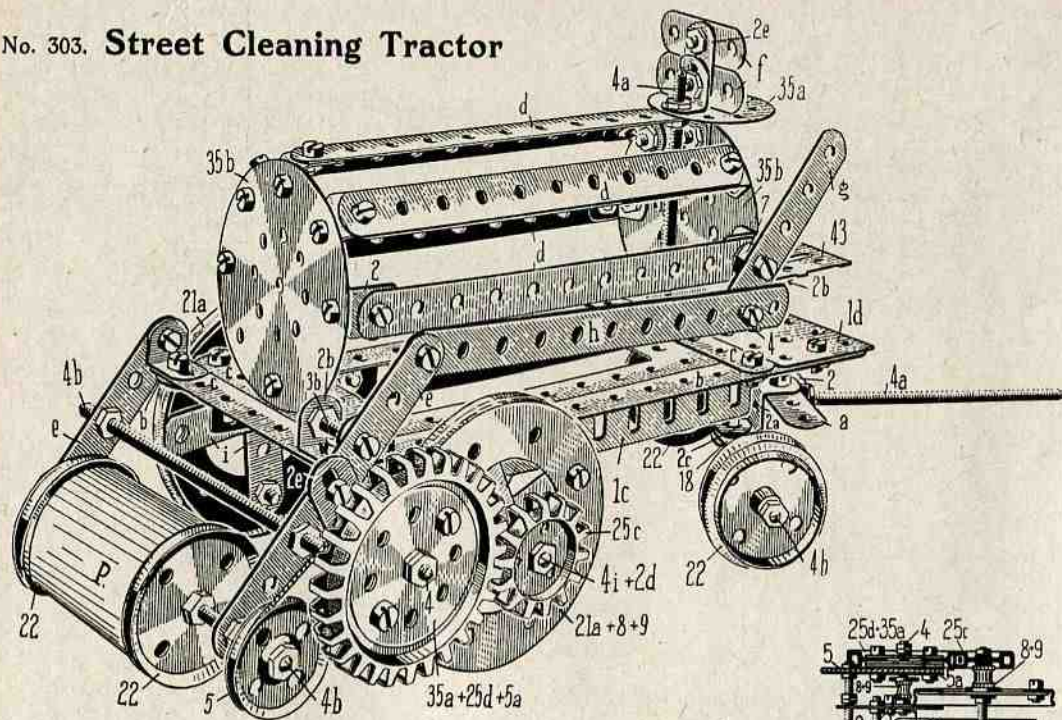
Sketch 302b

- Parts to the Turbine:
- |                        |                                   |
|------------------------|-----------------------------------|
| 1 ground plate         | No. 1c                            |
| 1 tower deck plate     | 1d                                |
| 2 block rests          | 19                                |
| 4 corner shanks        | a. s. 25 h. l.                    |
| 8 corner shanks        | b. s. 25 h. l.                    |
| 3 fasteners            | c. s. 11 h. l.                    |
| 4 cross bands          | d. 7                              |
| 2 head frames          | e. 3                              |
| 4 wind supports        | f. 3                              |
| 1 diagonal block       | (2+2) g. 14                       |
| 2 projecting carriers  | (1+5) h. 5                        |
| 1 block fastener       | i. 5                              |
| 3 cross wings          | (to wind wheel) m. s. 11 h. l.    |
| 3 cross wings          | (to position wheel) n. s. 5 h. l. |
| 3 layer blocks         | No. 2b                            |
| 1 position wheel shaft | 4                                 |

- |                        |             |
|------------------------|-------------|
| 1 guide spindle        | No. 4a      |
| 2 transmission shafts  | 4b, 4       |
| 1 driving shaft        | 4b          |
| 1 mill shaft           | 4b          |
| 1 position shaft       | 4i          |
| 2 string wheel guiders | 5           |
| 2                      | 5           |
| 1 crank                | 5a          |
| 2 string guide rollers | 6           |
| 1 wheel hub to 5       | 8           |
| 2 spindle blocks       | 9           |
| 2 shaft blocks         | 17          |
| 1 fixed deck disc      | 17a         |
|                        | 21a         |
|                        | 22          |
| 1 turning disc         | No. 21a+35b |
| 1 string wheel         | 22          |
| 1 cog wheel            | 25c+7       |
| 1                      | 25d         |
|                        | +35a+7      |
|                        | 41          |

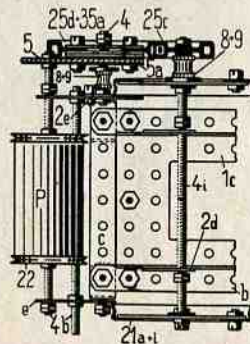
Sketch 302a shows the position of the wind wheel. Sketch 302b is an upright section through that of the under block.

No. 303. Street Cleaning Tractor



Sketch 303b

Sketch 303a



Parts to the Cleaner:

1 tractor under part	No. 1c+1d	1 cog wheel shaft	No. 4
1 balance pole	a s. 7 h. l.	1 seat joist	4a
2 long bearers	b „ 15 „ „	1 shaft	4a+2
3 cross bearers	c „ 7 „ „	1 front axle	4b
5 boiler girdles	d „ 11 „ „	1 cylinder shaft	4b
2 cylinder bearers	e „ 5, 7 „ „	1 position bolt	4b
2 rest fillets	f „ 3 „ „	1 back axle	4i
1 position lever	g „ 5 „ „	2 string wheels	5, 5a
1 „	h „ 11 „ „	1 wheel hub	8+9
4 cross spokes	i „ 5 „ „	1 axle rod	18
2 balance pole holders	No. 2a	2 wheel disks	21a
1 foot board seat	2b	2 front wheels	22
1 position lever block		2 cylinder wheels	22
	No. 2b+3b	1 driver seat	35a
1 axle pole guide	2c+7+7	2 boiler front walls	35b
2 axle blocks	No. 2d	1 foot board	43
1 cog wheel shaft holder		2 cog wheels	
	No. 2e		No. 25c, 25d+5x35a
1 rest stay	2e	58 screws with nuts	
1 steering spindle	4	14 angle brackets	

The covering P of the cylinder is finished in paper-mash and does not belong to the contents of the box.

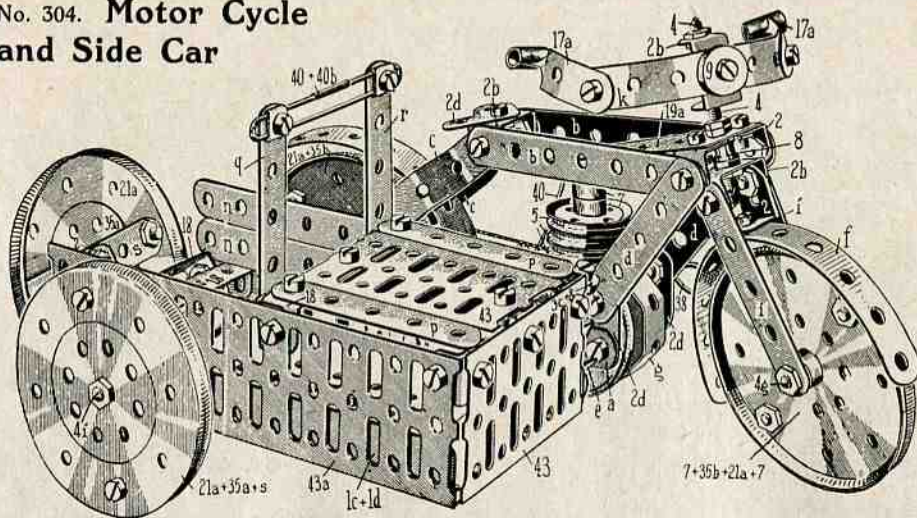
The fastening of the cog wheel 25d is seen in Sketch 303a, while Sketch 303b illustrates the construction of the manner of direction of the axle pole with the two front wheels.

The turning cylinder P turns itself round in an opposite direction as the tractor travels. Its driving is produced by a running string which is tightly laid on the wheels 5 and 5a. As the string wheel 5a is united with the cog wheel 25d through 2 screws and this again is held in the cogs of the cog wheel 25c, the turning cylinder revolves by itself, when the wagon travels.

When the driver pulls up the position lever g is raised the revolving cylinder from the street floor and at the same time the cog wheel 25d is somewhat distant from the cog wheel 25c, and by this means the revolving of the cylinder P ceases.

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 304. Motor Cycle and Side Car



### Parts to the Motor Cycle:

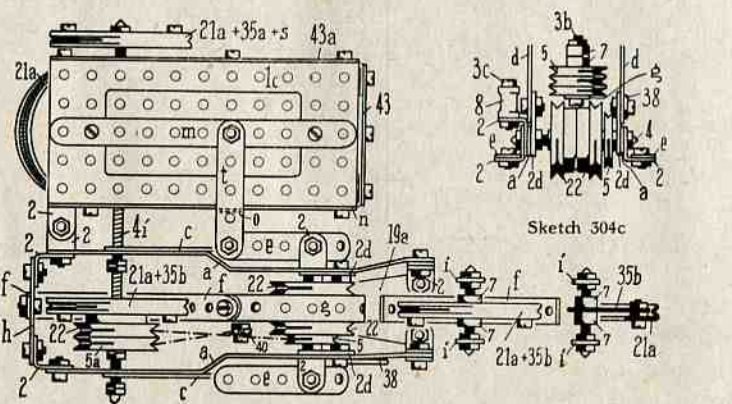
- 2 long frames pieces a s. 11 h. l.
  - 2 upper frames pieces b " 7 " "
  - 2 stay bands c " 7 " "
  - 2 stay bands d " 5 " "
  - 2 foot board bands e " 5 " "
  - 2 mud wings f " 11 " "
  - 1 motor frame g " 11 " "
  - 1 cross pin h " 3 " "
  - 2 wheel fork pins i " 5 " "
  - 1 steering pole k " 7 " "
  - 1 wheel fork button No. 2+2b
  - 1 steering spindle lock " 2b
  - 1 frame cross pin " 2b
  - 1 saddle " 2d
  - 2 motor blocks " 2d
  - 1 driving shaft " 4
  - 1 steering spindle " 4
  - 1 front axle " 4g
  - 1 back " 4i
  - 1 motor " 3b
- +7+7+3×5+22+22+5
- 2 transmission wheels No. 5a+22
  - 2 front wheels hubs " 7
  - 1 oil tank " 8+3c
  - 2 steering pole grips " 17a

- 1 bonnet deck No. 19a
- 2 wheels " 21a+35b
- 1 brake spring " 34+38
- 1 brake lever " 40+40b

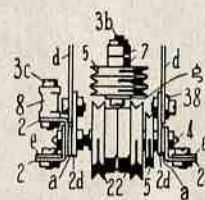
### Parts to the Side Car:

- 1 wagon floor No. 1c+1d
  - 1 floor pin m s. 11 h. l.
  - 2 wall bands n " 11 " "
  - 1 wall pin o " 3 " "
  - 2 hood bands p " 5 " "
  - 1 wind disc frame q " 5 " "
  - 1 wind disc frame r " 7 " "
  - 2 wheel spokes s " 5 " "
  - 1 binding pin t " 5 " "
  - 2 hood cross pins No. 18
  - 2 seat pins " 18
  - 2 wheels " 21a+35a
  - 1 hood plate " 43
  - 1 front wall " 43
  - 1 exterior wall " 43a
- 60 s. w. n., 15 a. b.

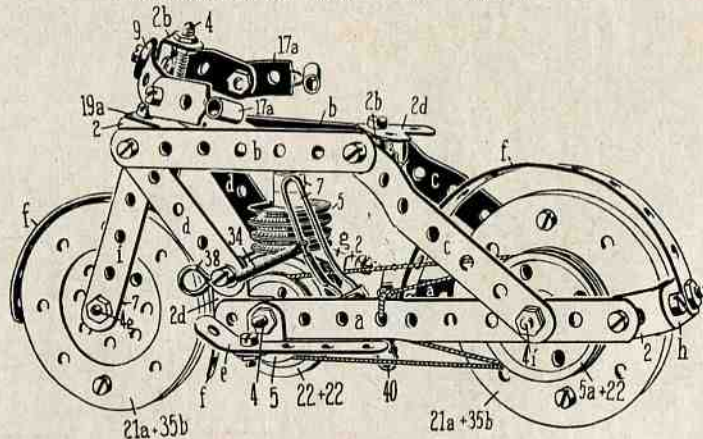
- Sketch 304a Under View
- Sketch 304b Back View
- Sketch 304c Construction of the Motor.



Sketch 304a

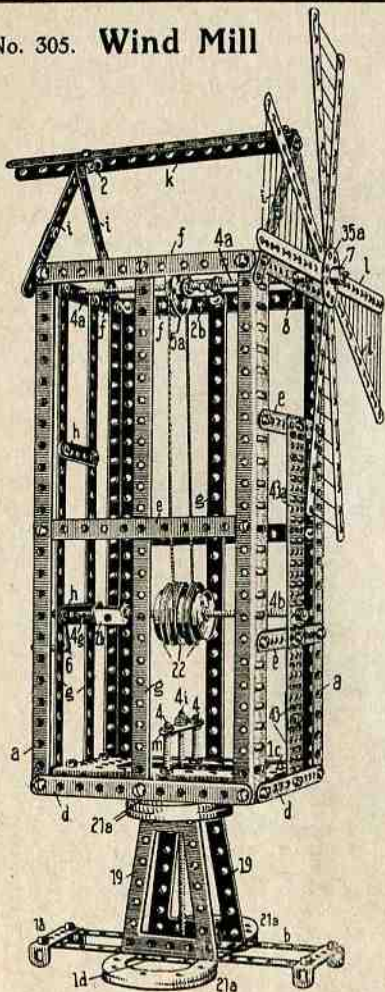


Sketch 304c

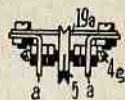
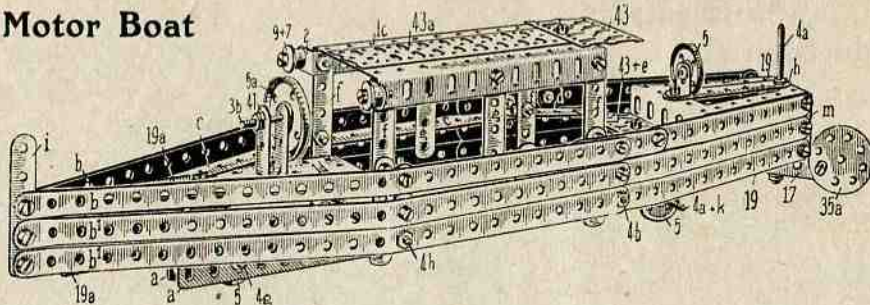


Sketch 304b

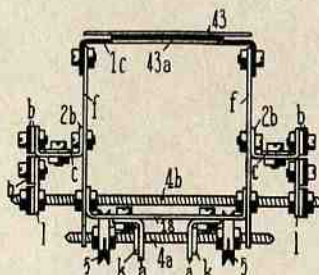
No. 305. Wind Mill



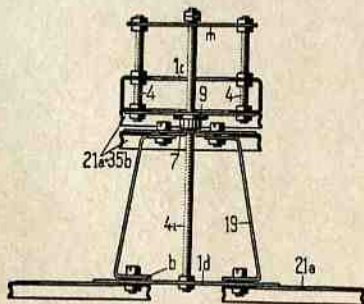
No. 306. Motor Boat



Sketch 306a



Sketch 306b



Sketch 305a

Parts to the Wind Mill:

4 corners shanks	a	s. 25	h. l.
2 ground fasteners	b	"	15
4 wall fasteners	d	"	11
4 wall bolts	e	"	11
4 wall frames	f	"	11
4 wall fillets	g	"	25
2 wall bolts	h	"	5
4 gable spars	i	"	10
	(7+5)		
2 roof ridges	k	"	15
4 wind rods	l	"	25
1 block band	m	"	5
1 mill floor	No. 1c		
2 frame spindles	"	4	
1 mill shaft	"	4a+2b+4a	
1 grinding shaft	"	4b+2b+4g	
1 house tree	"	4i	
1 driving disc	"	5a	
1 wheel hub	"	7+35a+7+8	
1 house tree bearing	"	7+9	
1 driving disc	3	22	
2 cross stays	"	18	
1 mill block	2	19	
1 deck disc	"	21a+35b	
1 turning disc	"	21a+35b	
1 wall filling	"	43a+43+43	
Sketch 305a is a perpendicular cross section through the mill block in order to show how the mill superstructure turns.			
Parts to the Motor Boat:			
1 cabin roof	No. 1c+43+43a		
1 ship floor plate	"	19	
1	"	19a	
1 front deck	"	1d+19a	
1 rear deck	"	19+43	

2 keel ribs	a	s. 25	h. l.
2 board spans	b	s. 37	(25+5+11) h. l.
4 side spans	b'	"	37 (25+15)
4 deck planks	c	s. 11	"
2	d	"	5
1 cross rib	e	"	7
4 cabin corner shanks	f	"	7
2 " middle	g	"	5
1 rear deck plank	h	"	7
1 front stem	i	"	5
2 axle block bands	k	"	5
4 lappet bands	l	"	2
2	m	"	3
4 cross pins	No. 2b		
1 steering wheel shaft	"	3b	
1 " rudder	"	4a	
2 axles	"	4a, 4g	
2 span poles	"	4b	
3 wheels	"	5	
2 steering wheels	"	5, 5a	
2 lanterns	"	9+7	
2 cross ribs	"	18	
1 steering rudder	"	35a+17	
1 steering rudder block	"	4i	

Sketch 306a. Cross section through the fore part of the keel ribs a.

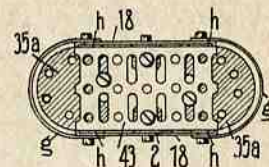
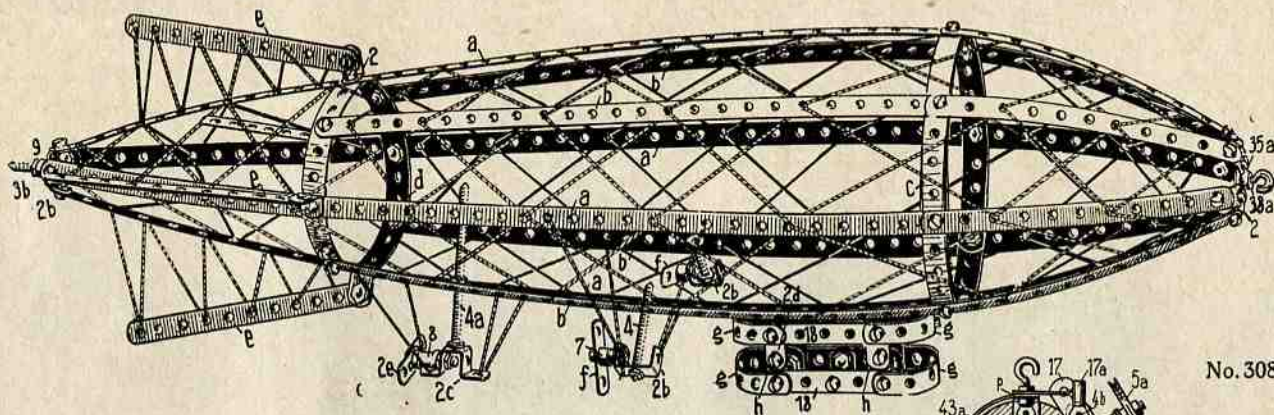
Cross pins (double angle 2b) bind the board spans b with cabin shanks f. Span poles (worm rods 4b) hold fast the side spans, cabin shanks f and cross ribs (angle band No. 18) to the keel ribs a (angle strip 25 holes) (Sketch 306b).

The lappet bands l (2 holes) bind the undermost and middle side spans under, with span pole 4b by means of screws and nuts (Sketch 306b).

The lappet bands m hold together behind the side spans.

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 307. Air Ship



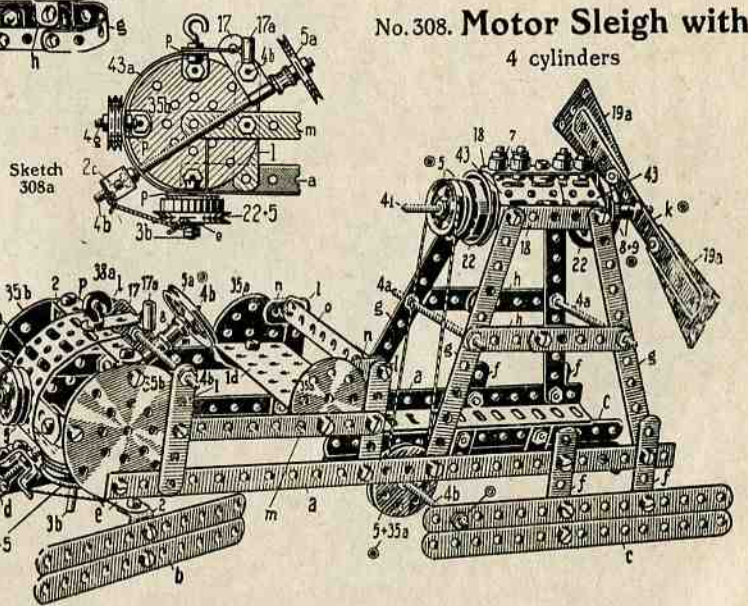
Sketch 307a  
shows the construction of  
the floor of the gondola.

### Parts to the Airship:

4 long ribs	a s. 49 h. l. (11+25+15)	1 stern bolt	No. 3b
4 " ring rib	b " 35 " (11+25)	3 span spindles	2 " 4 and 4a
1 " "	c " 32 " (8x5)	3 motors	2 " 7 and 7
1 " "	d " 24 " (2x7+4x5)		and 8
4 steering ribs	e " 11 " "	1 stern disc	" 9
2 driving wings	f " 3 " "	2 gondola sides	2 " 18
4 gondola arcs	g " 7 " "	1 front disc	" 35a
4 hanging bands	h " 3 " "	1 gondola floor	2 " 35a and 43
	(4 No. 2d and 4x2)	1 tow hook	" 38a
2 stem locks	No. 2b		Sketch 307a. Floor of the
3 shaft blocks	" 2b, 2b and 2c		gondola.

### Parts to the Motor Sleigh:

2 long trees a a s. 25 h. l.	3 cross bands p s. 7 h. l.	1 steering spindle	
4 front runners bs. 11 h. l.	1 seat plate	No. 1d	bearing No. 17
4 rear	c " 15 " "	1 steering bolt	" 3b
2 cross bands d " 2 " "	2 upright bolts	" 4a	3 bonnet bands " 18
1 guide shank e " 7 " "	" 1 " "	" 4b	2 propeller wings " 19a
4 pegs f " 5 " "	1 steering spindle	4b	2 cylinder covers " 22
4 g " 11 " "	1 axle	4b	2 guide discs " 35b
2 gondola locks h " 8 " "	1 propeller shaft	4i	2 seat sides " 35a
	(5+5)	1 lantern holder	4g
1 propeller floor k " 11 " "	3 driving discs	" 5	1 ceiling hook " 38a
4 upright stays l " 5 " "	1 steering wheel No. 5a+8		2 bonnet ceilings " 43
2 seat bolts m " 11 " "	4 igniting plugs No. 7		1 front wall " 43a
2 side rests n " 2 " "	1 turning bearing " 9		
1 back rest o " 7 " "	1 propeller hub No. 8+9		



No. 309.

## Racing Motorcar

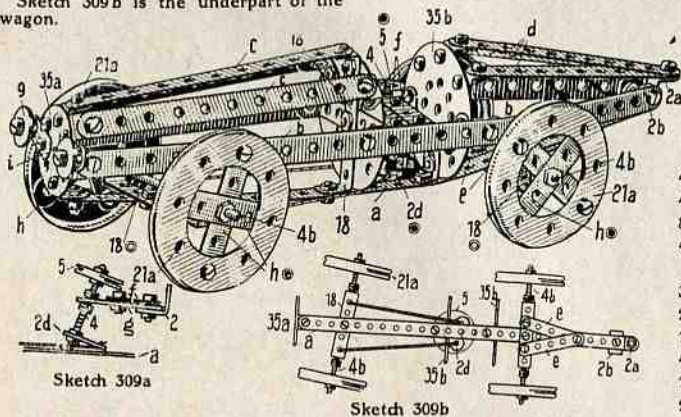
Parts to the Racing Motorcar:

1 long tree	a s. 25 h. l.
2 side bearers	b " 25 " "
3 hood bands	c " 11 " "
2 deck bands	d " 11 " "
2 stay bands	e " 5 " "
2 seat bands	f " 5 " "
1 spindle block	g " 3 " "
8 spokes	h " 5 " "
2 lantern carriers	i " 2 " "
1 cross lock	No. 2a
1 cross peg	2b
1 steering lever	2d
1 " spindle	4
2 axles	4b
1 steering wheel	" 5
2 lanterns	" 9
2 span pins	" 18
2 axle poles	" 18
4 wheels	" 21a
2 cross walls	" 35b
1 front wall	" 35a
60 screws with nuts, 12 a. b.	

The rear cross wall 35b is screwed to No. 2b to the bearers b.

Sketch 309a shows the construction of the steering mechanism.

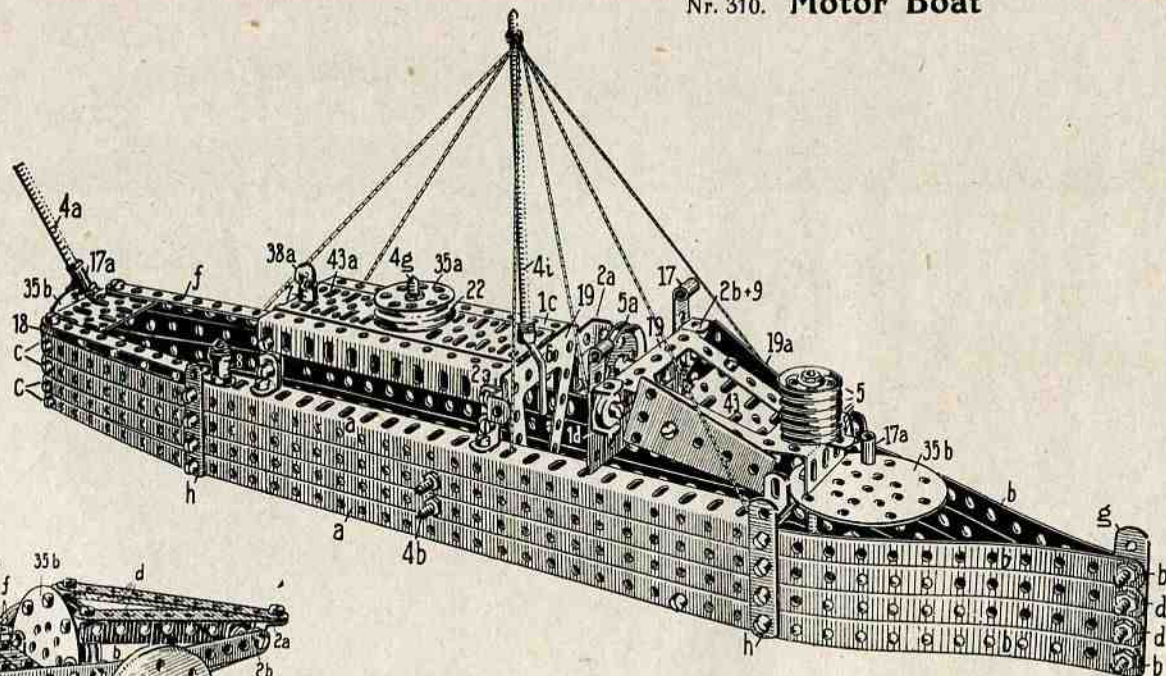
Sketch 309b is the underpart of the wagon.



Sketch 309a

Sketch 309b

Nr. 310. Motor Boat

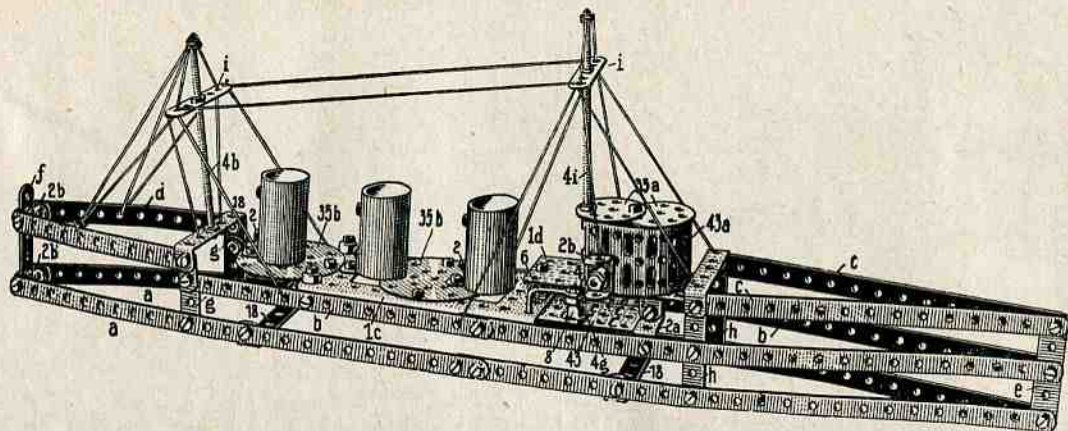


Parts to the Motor Boat:

4 side spans	a a. s. 25 h. l.	2 poles	No. 4+8	1 siren (whistle)	No. 17a
4 " "	b " 15 " "	1 flag staff	" 4a	1 flag pole holder	" 17a
8 " "	c " 11 " "	2 cross poles	" 4b	4 stern cross spans	" 18
4 " "	d " 36 " "	1 ventilator	" 4g+35a+22	1 cabin cross wall	" 19
	(25+25)	1 mast	" 4i+7	1 hood cover	" 19+43
3 cross spants	e " 7 h. l.	1 vapor funnel	" 4a+6 No. 5	2 " sides	" 19a
2 deck spans	f " 11 " "	1 steering wheel	" 5a	1 ventilator	" 22+35a
1 front stem	g " 5 " "	1 ventilator tube	" 6	1 cabin deck	" 1c+43a
4 binding spans	h " 5 " "	3 position rings	" 7	1 stern floor	" 35b
1 motor back wall	No. 1d	2 position lights	" 9+2b	1 front deck	" 35b
2 sail holders	" 2a	2 lantern poles	" 17	60 screws w. n., 18 a. b.	

No. 311. Steam Ship

No. 312. Portable Roman Siege Tower



**Parts to the Steam Ship:**

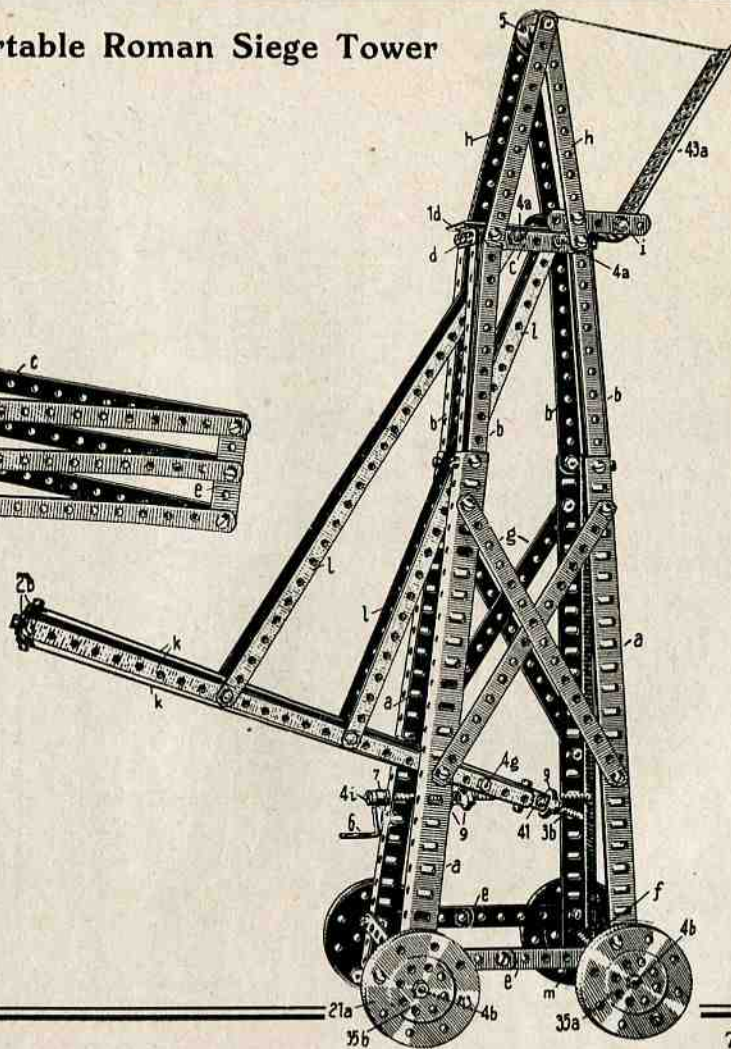
2 long spans	a s. 48 h. l. (25+25)
2 long spans	b s. 38 h. l. (25+15)
2 deck spans	c s. 15 h. l.
2 stern spans	d " 11 " "
1 front stem	e " 5 " "
1 stern stem	f " 5 " "
2 side spans	g " 4 " " (3+2)
2 side spans	h s. 5 h. l.
2 rope runners	i " 5 " "
2 cross bands	No. 2a
2 stern ribs	" 2b
1 position bolt	" 4b
2 masts	" 4b, 4i
1 pole spindle	" 4g
1 life boat	" 6
4 keel and deck cross spans	" 18

1 promenade deck	No. 1c
	+2x35b+43
1 cabin deck	No. 1d
1 cabin roof	" 35a
1 cabin wall	" 43a
57 screws with nuts	
5 angle brackets	
3 cardboard chimneys do not belong to the contents of the box.	

**Parts to the Siege Tower:**

4 cornershanks	aa. s. 25 h. l.
8 " "	b s. 11 h. l.
2 long frames	c " 5 " "
2 cross frames	d " 3 " "
2 long rails	e " 11 " "
2 cross rails	f s. 7 h. l.

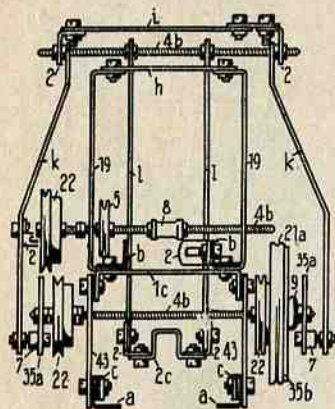
4 cross bands	g s. 15 h. l.
4 rest stays	h " 11 " "
2 bridge arms	i " 5 " "
1 wall rammer	ks. 4x25 h. l.
4 hanging stays	l s. 25 h. l.
2 spokes	m " 5 " "
4 hub blocks	n " 2 " "
1 fall bridge	No. 1d
2 cross pins	" 2b
1 ram-punch	" 3b
1 guide roller spindle	" 4
2 anchor bolts	" 4a
2 axles	" 4b
1 cross bolt	" 4g
1 rope guide roller	" 5
1 crank	" 6
1 position ring	" 7
1 rope roller	" 9
2 wheels	No. 21a+35a
2 " "	" 21a+35b
1 punch shoe	" 41
1 fall pin	" 43a
58 screws with nuts	
2 angle brackets	



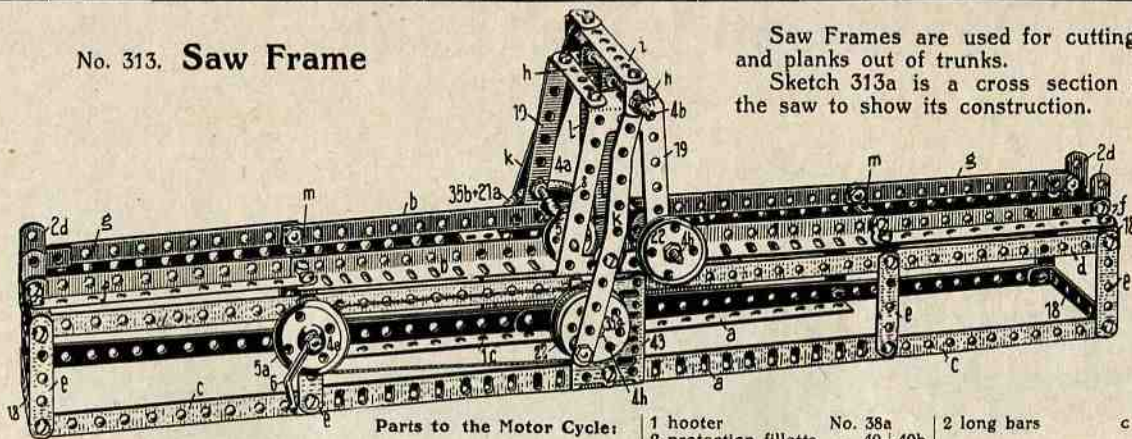
# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

No. 313. Saw Frame

Saw Frames are used for cutting timber and planks out of trunks.  
Sketch 313a is a cross section through the saw to show its construction.

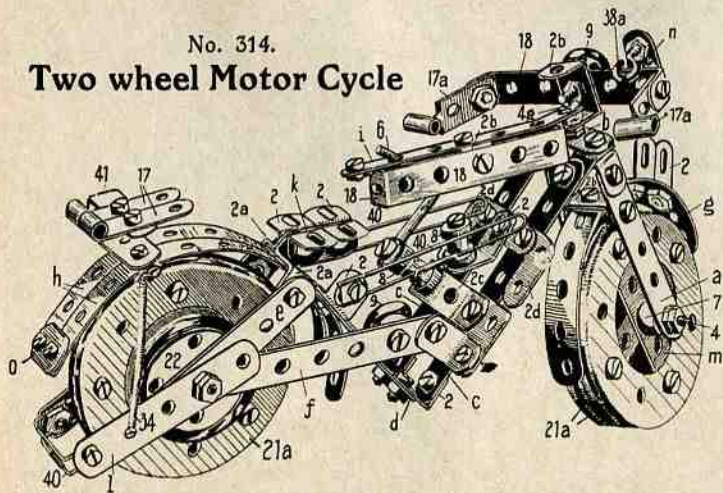


Sketch 313a



**Parts to the Motor Cycle:**

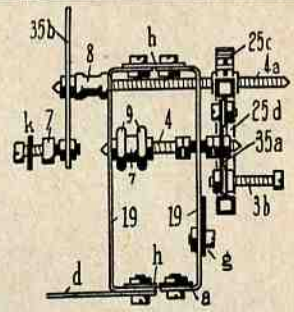
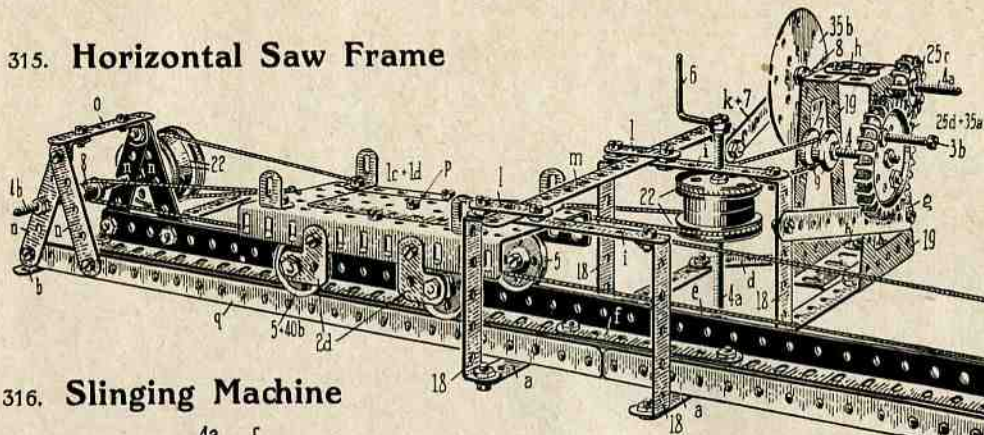
No. 314.  
Two wheel Motor Cycle



- |                              |               |                                    |                    |                     |               |
|------------------------------|---------------|------------------------------------|--------------------|---------------------|---------------|
| 2 fork sides                 | a s. 5 h. l.  | 1 hooter                           | No. 38a            | 2 long bars         | c s. 45 h. l. |
| 2 cross bands                | b " 5 " "     | 2 protection fillets               | " 40+40b           | 2 long frames       | d s. 45 h. l. |
| 2 frame parts                | c, d, e, f    | 1 cross pin of the                 | foot rest " 40+40b | 8 foundation stays  | e s. 5 h. l.  |
| 1 mud guard                  | g s. 11 h. l. | 60 s. w. n.,                       | 13 a. b.           | 4 long frames       | f " 11 " "    |
| 1 tank cover                 | h " 11 " "    | The driver's seat constitutes      |                    |                     |               |
| 1 binding piece              | i " 7 " "     | 4 angle brackets No. 2, which are  |                    |                     |               |
| 2 rest stays                 | k " 2 " "     | screwed on the connecting piece    |                    |                     |               |
| 2 cross spokes               | l " 5 " "     | k and the frame heads 2a to the    |                    |                     |               |
| 1 hooter container           | m " 5 " "     | frame sides e. The pillon seat     |                    |                     |               |
| 1 cross band                 | n " 2 " "     | consists of 2 strips No. 17, which |                    |                     |               |
| 2 frame heads                | o " 2 " "     | is fastened on to the mud guard,   |                    |                     |               |
| 1 turning block, 1 cross pin | No. 2a        | are put into place.                |                    |                     |               |
| 1 motor case                 | 2b            | The fork sides a are fitted to     |                    |                     |               |
| 4 foot stays                 | 2c            | the turning block and cross pin    |                    |                     |               |
| 2 axles                      | 2d            | = 2 double angles in the first     |                    |                     |               |
| 1 steering spindle           | 4g            | and the second holes from the      |                    |                     |               |
| 1 starter                    | 6             | top to the front wheel fork. The   |                    |                     |               |
| 3 wheel hubs                 | 7             | frame parts e which are connected  |                    |                     |               |
| 1 cylinder                   | 8             | to the top with the Z angles       |                    |                     |               |
| 1 pulley                     | 9             | 2a, constitute the hindwheel fork. |                    |                     |               |
| 1 lantern                    | 9             | The 2 cross bands b connect at     |                    |                     |               |
| 1 driver seat                | 17            | the top and in the third hole from |                    |                     |               |
| 2 handle bars                | 17a           | above the frame parts c with       |                    |                     |               |
| 1 steering rod               | 18            | each other.                        |                    |                     |               |
| 2 tank sides                 | 18            | The driving is made from the       |                    |                     |               |
| 4 wheel discs                | 21a           | pulley No. 9 in the right hand     |                    |                     |               |
| 1 driving disc               | 22            | frame part to the pulley No. 22    |                    |                     |               |
| 1 spiral                     | 34            | mounted on the hindwheel.          |                    |                     |               |
| 2 wheel discs                | 35b           | <b>Parts to the Saw Frame:</b>     |                    |                     |               |
|                              |               | 2 long bars                        | a a s. 25 h. l.    | 52 screws with nuts | " 43          |
|                              |               | 2 long frames                      | b " 25 " "         | 12 angle brackets   |               |

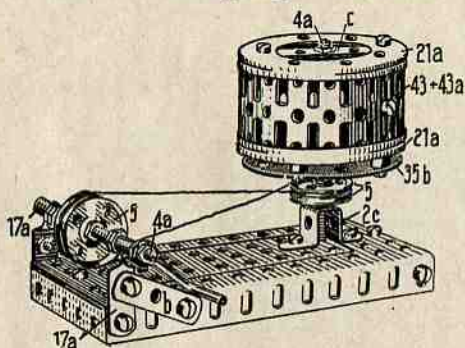


No. 315. Horizontal Saw Frame



Sketch 315 a

No. 316. Slings Machine



Parts to the Slings Machine:

1 ground plate	No. 1c-1d	4 driving discs	No. 5
1 long band	a s. 11 h. l.	1 turning block	" 9
2 layer stays	b " 3 " "	2 shaft blocks	" 17a
1 cross block	c " 5 " "	2 cross bands	" 18
1 rack block	No. 2c	2 boiler floors	" 21a
1 driving shaft	" 4a	1 " "	" 35b
1 position shaft	" 4a	1 boiler wall	" 43+43a
1 crank shaft	" 6	20 screws with nuts	

2 cross bars	a s. 15 h. l.
2 " "	b, c " 11,5 " "
1 floor strut	d " 7 " "
	(5+5)
1 floor rail	e " 7 h. l.
2 rail lappets	f " 7 " "
1 block strut	g " 11 " "
2 block cross lappets	h " 2 " "
2 cross layers	i " 7 " "
1 connecting rod	k " 7 " "
2 guide bars	l " 3 " "
1 saw blade	m " 15 " "
4 block fillets	n " 5 " "
2 block struts	o " 5 " "

Parts to the Saw Frame:

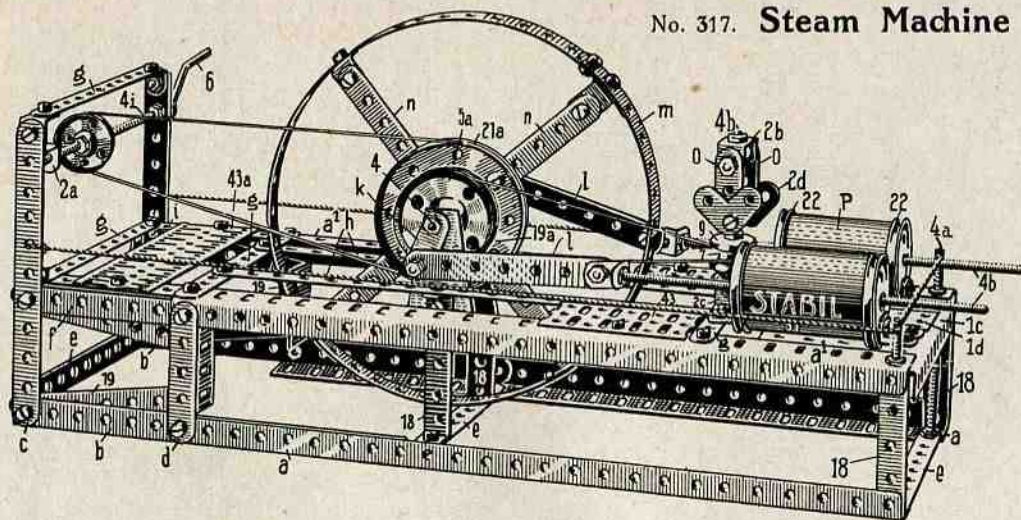
1 cross band to the wagon floor	1d p s. 5 h. l.
2 track rails	q 4 a. s. 50 h. l. (25+25)
1 wagon floor	No. 1c+1d
4 axle blocks	" 2d
1 crank grip	" 3b
2 cog wheel joists	" 4 a. 4 a
1 rest shaft	" 4a
2 transmission shafts	" 4b
4 wagon wheels	" 5
1 rope roller	" 5
1 crank wheel	" 6
1 transmission wheel	" 9+7+9

1 crank wheel hub	No. 7
1 rope roller, 4 hub	" 8
4 rest fillets	" 18
4 " plates	" 19, 19a
4 rope wheels	" 22
2 cog wheels	" 25c, 25d +35a
1 eccentric disc	" 35b
52 screws with nuts	
9 angle brackets	

Sketch 315 a represents a vertical section through the mechanism part

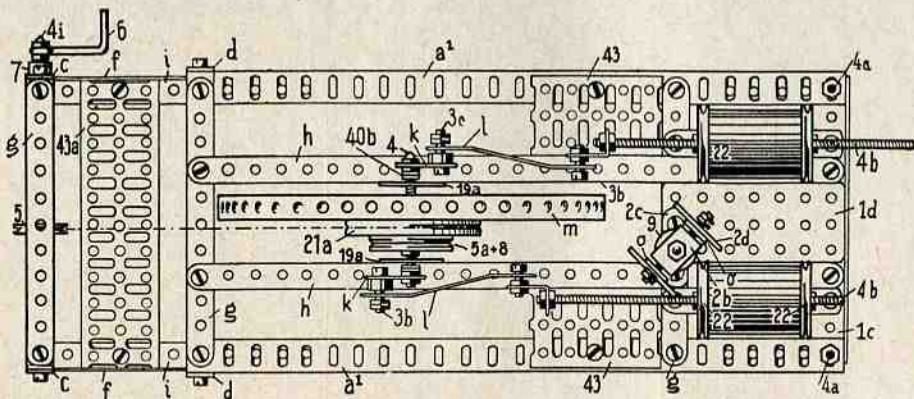
# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 317. Steam Machine



### Parts to the Steam Machine

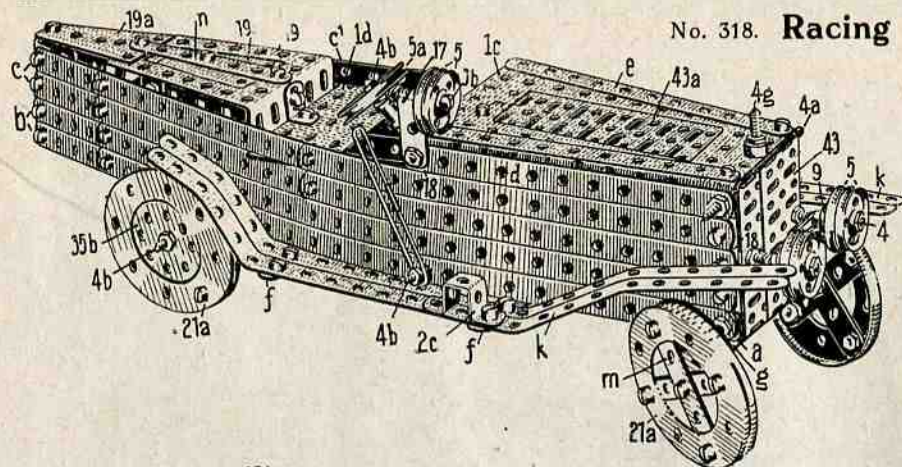
1 foundation plate	No. 1c+1d
2 " bars and frames	a a. s. 25 h. l.
2 " joists	a' " 25 " "
3 cross joists	b s. 15 " "
2 long frames	f " 15 " "
2 corner fillets	c " 11 " "
2 long bearers	i " 11 " "
2 foundation fillets	d " 5 " "
4 cross bearers	g " 11 " "
2 crank levers	k " 2 " "
2 connecting rods	l " 7 " "
1 wheel felly (wheel circle 25+25)	m " 44 " "
4 wheel spokes	n " 7 " "
2 long bearers	h " 25 " "
2 regulator levers	o " 3 " "
1 stand rest	No. 2a
1 " regulator head	" 2c
1 " weights	" 2b
2 crank pegs	" 2d
1 fly wheel shaft	" 3b, 3c
1 regulator shaft	" 4
2 piston rods	" 4b
1 connecting gear shaft	" 4b
1 string disc	" 4i
1 driving disc to regulator	" 5
1 driving wheel	" 9+7+9
2 stand uprights	" 5a
2 foundation stays	" 18
2 stand blocks	" 18
1 driving disc	" 19a
4 cylinder covers	" 21a
3 ground plates	" 22
	" 43 a. 43a



Sketch 317a

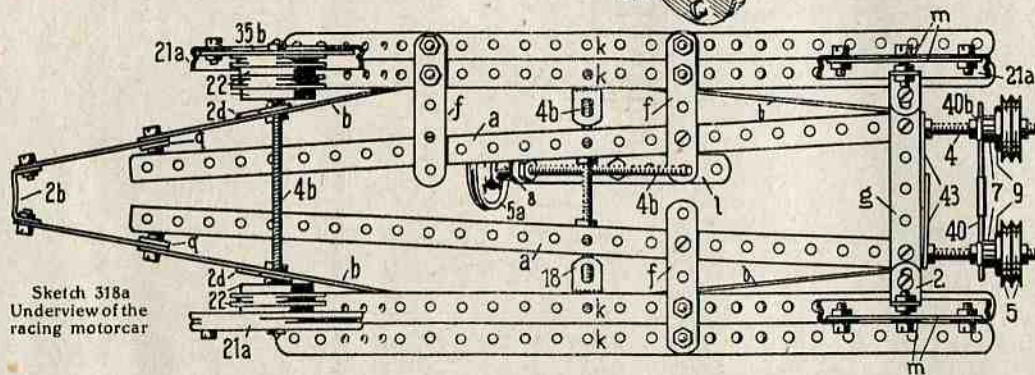
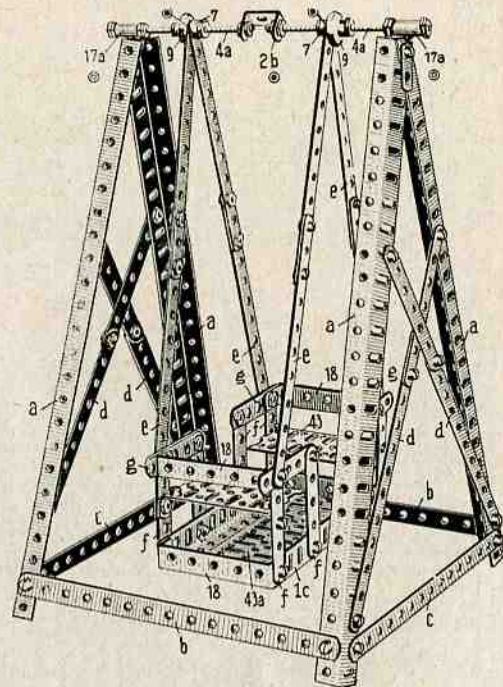
Sketch 317a is a top view of the machine. The cylinder covers are made out of paper mash also the 2 dredge shovels No. 30 can be applied to the machine. Paper mash and dredges do not belong to the contents of the box No. 51

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.



No. 318. Racing Motorcar

Nr. 319. Stationery Swing



Sketch 318a  
Underview of the  
racing motorcar

**Parts to the Stationery Swing:**

**Parts to the Racing Motorcar:**

2 long trees	a	a. s.	25 h. l.
4 box sides	b	"	29
			(25+5)
2 " "	c	"	29
			(15+11+7)
2 " "	c <sup>1</sup>	"	15
4 " "	d	"	11
2 deck fillets	e	"	11

3 foot board holders	f	s.	5 h. l.
1 axle pole	g	"	7
4 mud guards	k	"	25
1 crank bearer	l	"	7
4 spokes	m	"	5
1 deck fillet	n	"	7
2 positions pins	q	"	4
			(3+2)

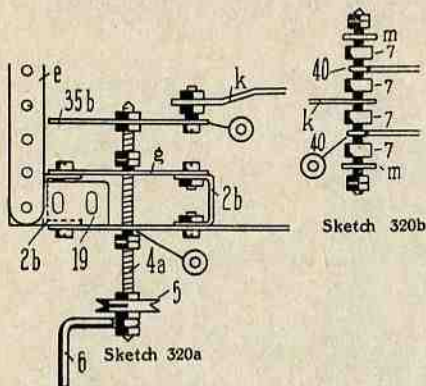
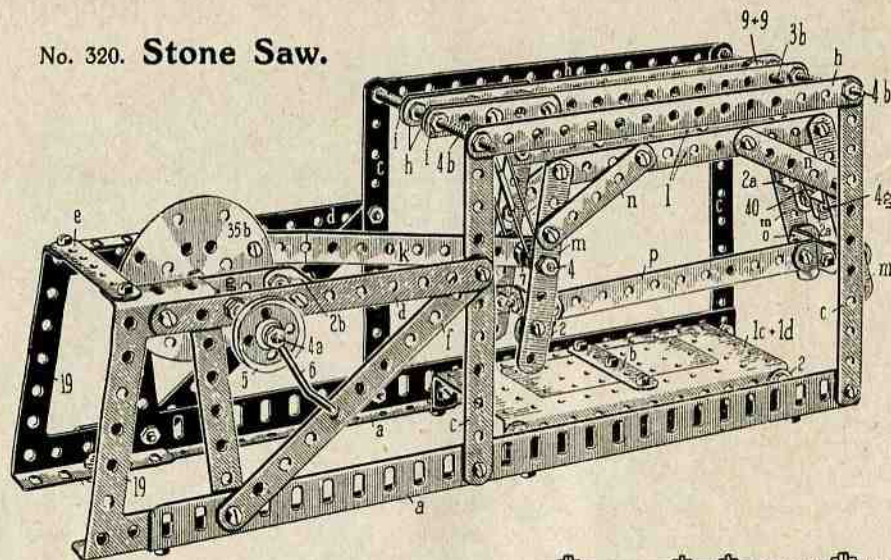
1 seat plate	No. 1d
1 bonnet deck	1c+43a
4 rear wall bends	2b
1 accumulator pole	2c
2 lantern spindles	4
3 cross bolts	4a, 4b
1 rear axle	4b
1 steering spindle	4b
1 cooler joist	4g

2 lanterns	No. 5+5-9
1 search light	5-5-17
1 steering wheel	5a+8
4 position pins	18
1 luggage box	19+19a
2 rear wheels	21a-35b
	+22+22
2 front wheels	21a
1 hood shaft	2x 43

4 uprights	a	a. s.	25 h. l.
2 spans	b	s.	15
2 " "	c	"	15
4 cross bands	d	"	17
			(11+7)
4 hanging fillets	e	"	19
			(11+11)
8 gondola fillets	f	"	5
4 " side			5
4 " backs	g	"	5
1 gondola floor	No. 1c+43a		
1 shaft	No. 4a+2b+4a		
4 position rings	No. 7		
2 fixed discs	" 9		
2 shaft blocks	" 17a		
2 gondola fasteners	" 18		
2 back rests	" 18		
2 gondola seats	" 43		

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 320. Stone Saw.



### Parts to the Stone Saw:

1 ground plate	No. 1c, 1d
2 stand blocks	" 19
2 long beams	a a. s. 25 h. l.
1 lappet band	b " 5 "
4 corner fillets	c " 11 "
2 long frames	d " 11 "
1 cross frame	e " 7 "
2 struts	f " 11 "
1 rest band	g " 5 "
4 long frames	h " 15 "
2 guide bands	i " 5 "
1 connecting rod	k " 11 "
2 saw fillets	l " 11 "
4 hanging arms	m " 7 "

4 head bands	n s. 5 h. l.
2 saw angles	o " 3 "
1 saw blade	p " 11 "
2 Z shaped angles	No. 2a
2 stand pins	" 2b
3 pendulum spindles	" 3b, 4, 4g
1 driving shaft	" 4a
2 span poles	" 4b
1 driving disc	" 5
1 crank	" 6
4 position rings	" 7, 9
1 crank wheel	" 35b
3 hanging pendulums	" 40+40b
50 screws with nuts	
8 angle brackets	

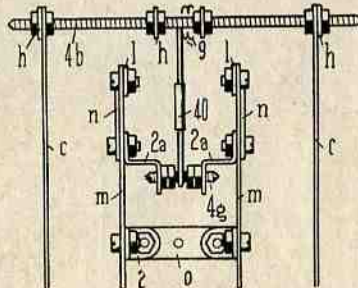
Sketch 320a shows the construction of the driving shaft 4a to which crank wheel 35b is loosely fastened so that one end of connecting rod k revolves loosely, while it is loosely connected with the other end of the saw frames (Sketch 320b).

Sketch 320c is the right side view of the saw.

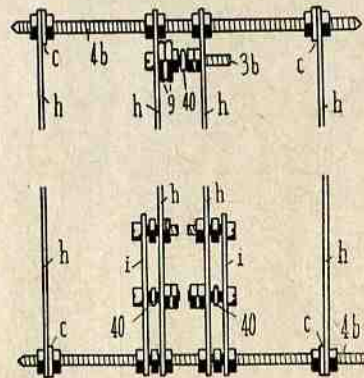
Sketch 320d is a view of the right hand part of the saw.

The saw frame, consisting of l—m—n—o—p hangs freely swinging to 3 wire eyes-hanging spindle 40 and is pushed in and out by the connecting rod k.

Stone saws serve the purpose for cutting up precious stones with a small loss of material. As saw blades mostly wear out by use, wood cutting saws are needed. Gritty sand of a sharp nature is strewn in the notches of the stone saw, so that the sand is rolled in and out of the saw blade and the saw notches deepened. It must be constantly watered because great heat arises by the rubbing.



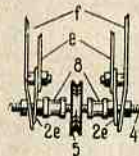
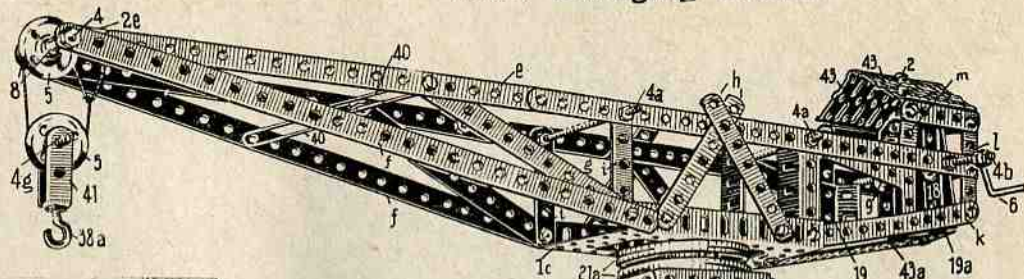
Sketch 320c



Sketch 320d

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

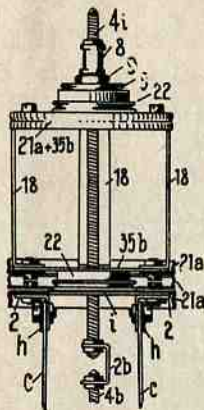
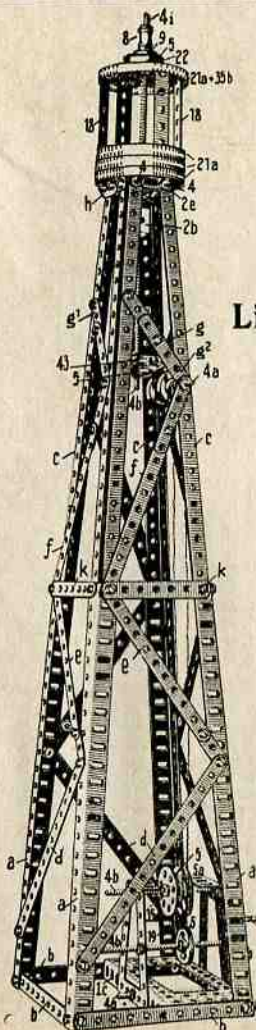
## No. 322. Swinging Crane



Sketch 322b  
Crane Top

No. 321

## Light House



Sketch 321a

Parts to the Light House:

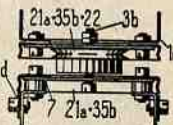
- 4 corner stays a a. s. 25 h. l.
- 4 beams b " 11 "
- 8 side stays c " 25 "
- 4 wind supports d " 15 "

- 4 wind supports e s. 13 h. l. (11+5)
- 4 " " f " 14 h. l. (11+5)
- 2 " " g " 7 h. l.
- 1 " " h " 7 " (5+3)
- 1 " " i " 7 h. l. (5+5)
- 2 frames j " 3 h. l. (2+2)
- 1 " " k " 5 h. l.
- 4 cross bands Nr. 1c
- 1 ground plate " 2b
- 1 coupling " 2e
- 2 frames " 4
- 2 cross bolts " 4a
- 1 floor anchor " 4b
- 1 transmission shaft " 4c
- 2 driving shafts " 4d
- 1 position shaft No. 4i+2b+4b
- 5 string discs " 5
- 1 " " 5+5a+35a
- 1 lantern hood " 8+9+22
- 1 lantern " 4 " 18+2 (No. 21a+35b)
- 2 stand rests No. 19
- 1 platform with turner 2 No. 21a+22
- 1 floor plate No. 43

Sketch 322b. Section through the head of the light house. The lantern is revoluble. On the lower position shaft 4b a rope disc is set to work below the storing parts.

Parts to the Crane:

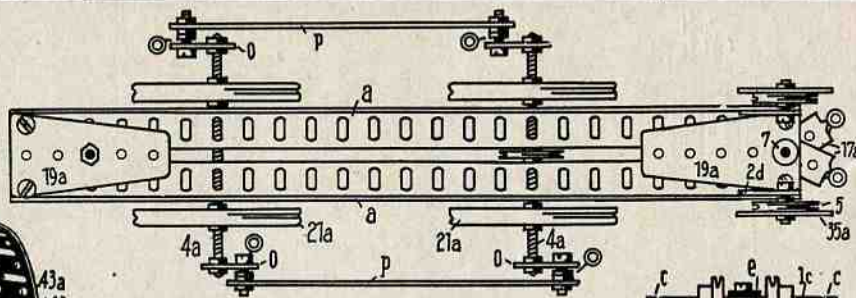
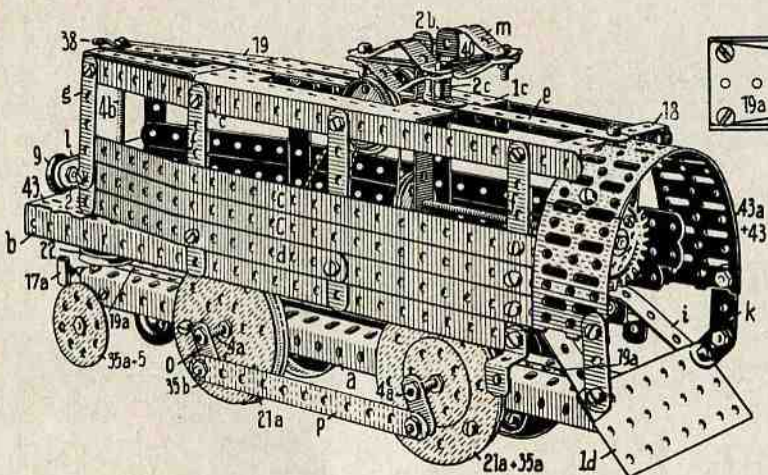
- 4 corner struts a a. s. 25 h. l.
- 4 fasteners b " 11 "
- 4 cross bands c " 15 "
- 4 " " c' " 15 " (11+5)
- 2 frames d " 5 h. l.
- 2 topy girdles e " 43 (25+25+2e)
- 2 supports f s. 25 h. l.
- 2 " " g " 11 "
- 4 " " h " 7 "
- 2 projecting fillets i " 5 "
- 2 support stays k " 11 "
- 2 box fillets l " 5 "
- 2 " " m " 3 "
- 1 projecting plate No. 1c
- 1 turning disk nut " 3b
- 1 roller spindle " 4
- 2 span poles " 4a
- 1 wind shaft " 4b
- 2 cross bolts " 4b
- 1 roller spindle " 4g
- 2 string rollers " 5
- 1 crank " 6
- 2 position rollers " 8
- 1 rope drum No. 9+7+9
- 2 projecting sides No. 19
- 1 back wall " 19a
- 2 frames " 18
- 1 turning disc with string part 2 No. 21a+35b+22
- 1 load hook No. 38a
- 1 roller pulley " 41
- 2 roof plates " 43
- 1 floor plate " 43a



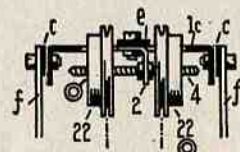
Sketch 322a  
Sketch 322a shows how the projecting arm is built on the turning disc.

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

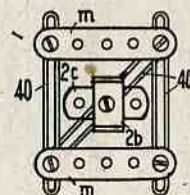
## No. 323. Electric Driven Snow Plough.



Sketch 323b



Sketch 323d



Sketch 323c

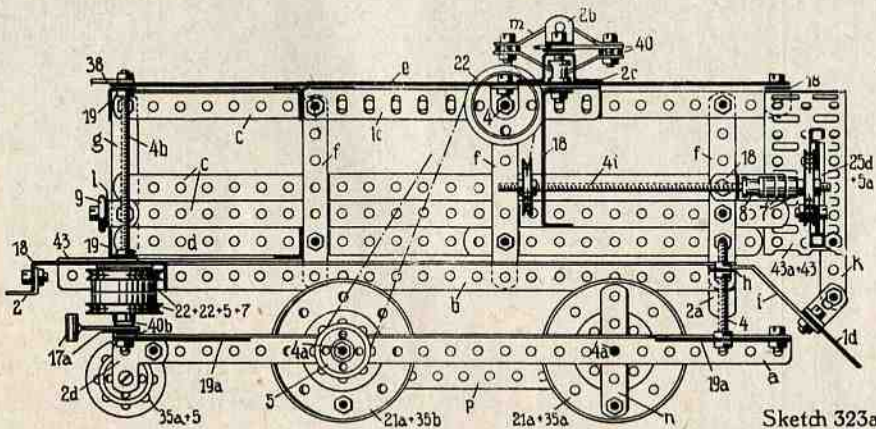
### Parts to the Snow Plough:

2 long bearer	a a. s. 25 h. l.
2 floor bearers	b " 25 "
6 frame shanks to side walls	c " 25 "
2 same (15+11)	d " 24 "
1 roof frame	e " 25 "
6 uprights	f " 7 "
2 uprights (5+2c)	g " 6 "
1 cross pin	h " 5 "
2 shovel props	i " 5 "
2 hanging bands	k " 3 "
1 cross band	l " 5 "
4 bent strips	m " 5 "
2 spokes	n " 5 "
4 crank levers	o " 2 "
2 connecting rods	p " 11 "
1 wagon roof	No. 1c+19
2 projecting bands	2a
1 guide angle	2b
1 rest block	2c
2 front axle blocks	2d
1 roller spindle	4
1 position bolt	4
2 axles	4a
1 binding pole	4b
1 shovel wheel shaft	4i
2 driving wheels	5
2 fore wheels	5+35a
2 drive wheels	21a-35b
1 shovel wheel	5a-25d

2 drive wheels	No. 21a+35a
1 wind wheel hub	" 8+3x7
2 lanterns	" 9
2 cleaners	" 17a
1 head bar	" 18
2 shaft blocks	" 18
2 floor plates	" 19a
2 guide rollers	" 22
1 round block	" 22+7+22
1 shovel protector	" 43a+43
3 cross pins	" 40+40b

Sketch 323a is a long-section quite through the middle of the machine while Sketch 323b shows the underframe with the position of the wheels. In Sketch 323c is seen, how the bent strips m and the pins 40 of the current receiver are built in, while Sketch 323d shows how the guide rollers No. 22 are built and placed in position.

In place of the swing wheel 25d our wind wheel No. 13 is adaptable to this model, which do not belong to the contents of box 51.

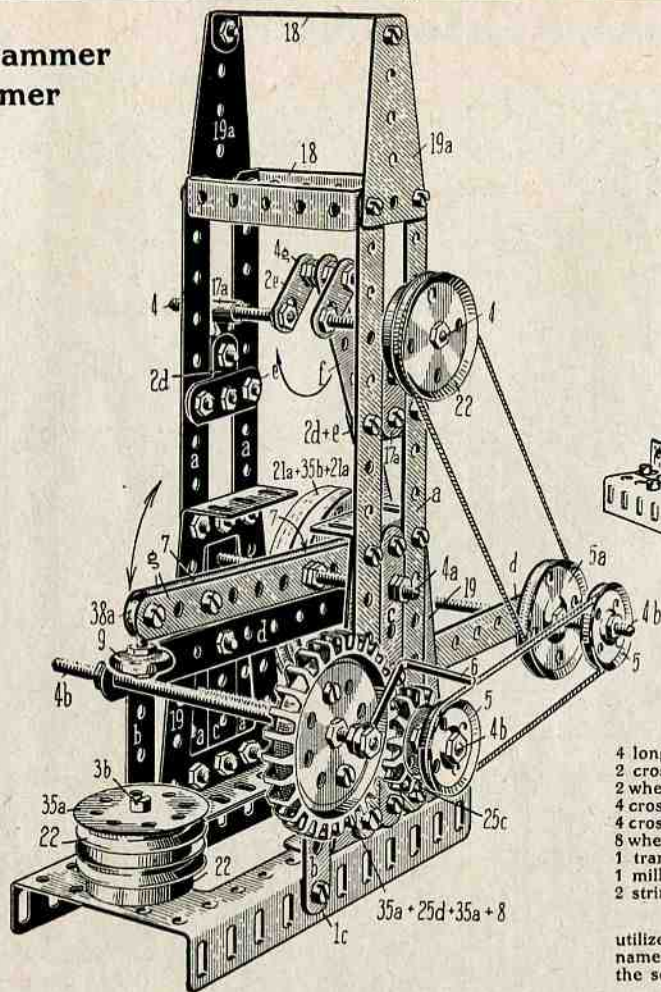


Sketch 323a

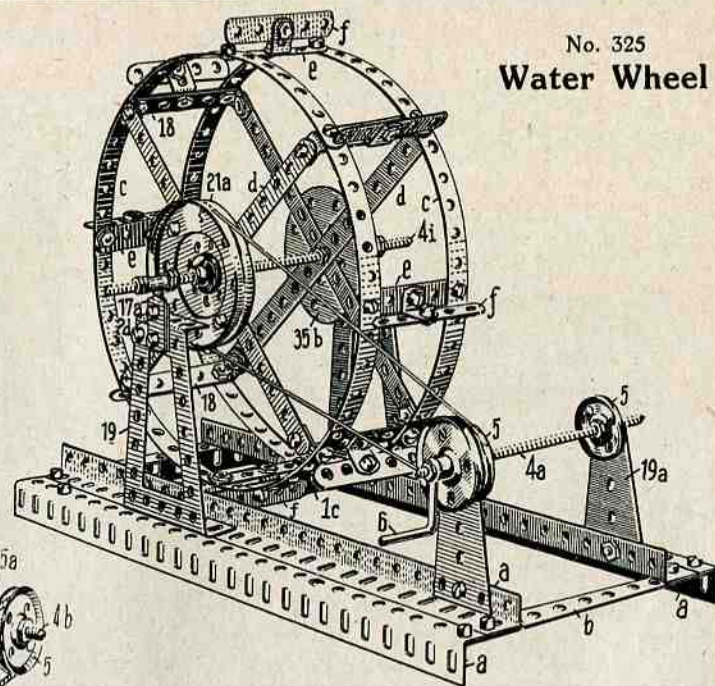
### No. 324. Spring Hammer or Tail Hammer

#### Parts to the Tail Hammer:

1 ground plate	No. 1c
2 rear frame sides	„ 19
2 frame head sides	„ 19a
4 racked fillets	a s. 15 h. l.
2 „ „	b „ 5 „ „
2 block fillets	c „ 7 „ „
2 „ „ bands	d „ 11 „ „
2 cross rails	e „ 3 „ „
1 lever arm	f „ 9 „ „ (5+5)
2 hammer arms	g „ 11 „ „
2 rack stays	No. 2d
2 crank shaft arms	„ 2e
1 projecting shaft	„ 4+4g+4
1 lever block shaft	„ 4a
2 cog wheel shafts	„ 4b
1 driving shaft	„ 4b
2 transmission wheels	„ 5
1 „ „	„ 5a
1 crank	„ 6
2 position rings	„ 7
1 string roller	„ 8
1 transmission wheel	„ 22
1 fly wheel	No. 21a+35b+21a
1 hammer rammer	No. 9+38a
2 crank shaft blocks	„ 17a
3 block cross bars	„ 18
1 anvil	No. 3b+35a+22+22
2 cog wheels	No. 25c, 25d
2 cog wheel hubs	„ 35a (for 25d)
42 screws with nuts	



### No. 325 Water Wheel



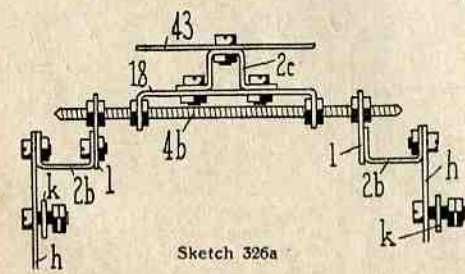
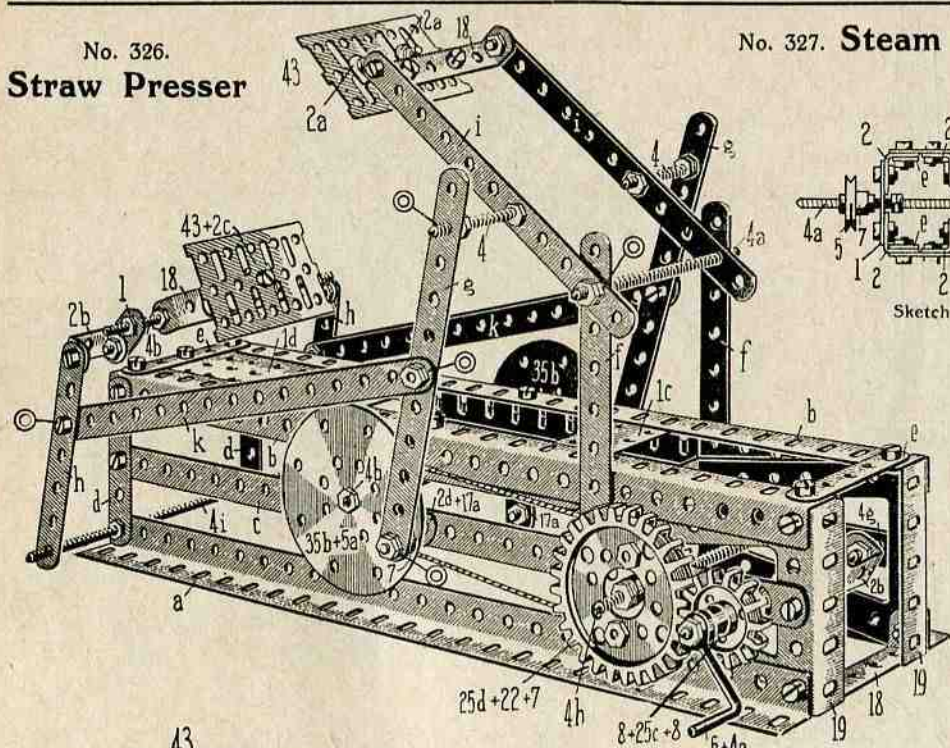
#### Parts to the Water Wheel:

4 long bars	a a. s. 25 h. l.	1 string discs	No. 5a
2 cross bars	b s. 11 „ „	2 wheel hubs	„ 9
2 wheel circles	c „ 48 „ „ (25+25)	2 projecting layers	„ 17a
4 cross spokes	d „ 15 „ „	4 cross bands	„ 18
4 cross bands	e „ 5 „ „	2 rack rests	„ 19
8 wheel scoops	f „ 5 „ „	2 „ „	„ 19a
1 transmission shaft	No. 4a	1 driving disc	„ 21a
1 mill shaft	„ 41	2 wheel turners	„ 35b
2 string discs	„ 5	60 screws with nuts, 8 angle brackets	

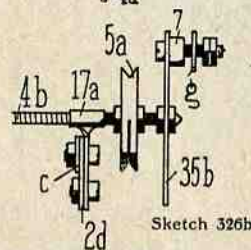
One constructs water wheels according to the power of the water utilized. There are upper, middle and under-slung water wheels, which are named according to whether the water operates over, in the middle or under the scoops.

Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

No. 326.  
Straw Presser

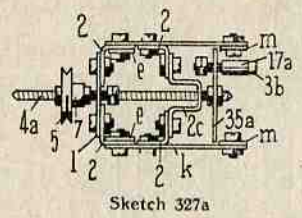
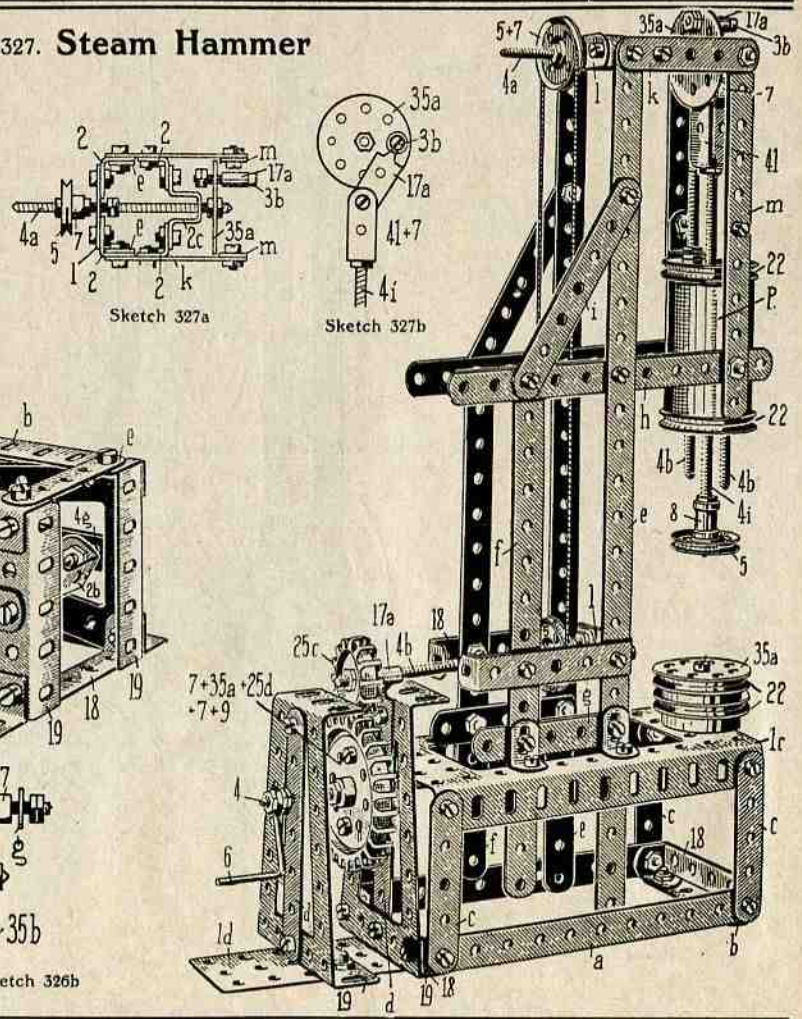


Sketch 326a

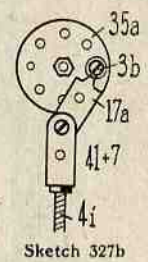


Sketch 326b

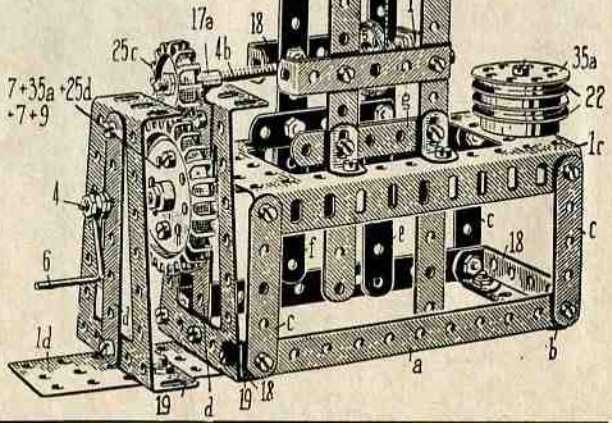
No. 327. Steam Hammer



Sketch 327a



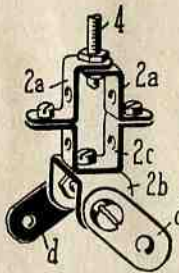
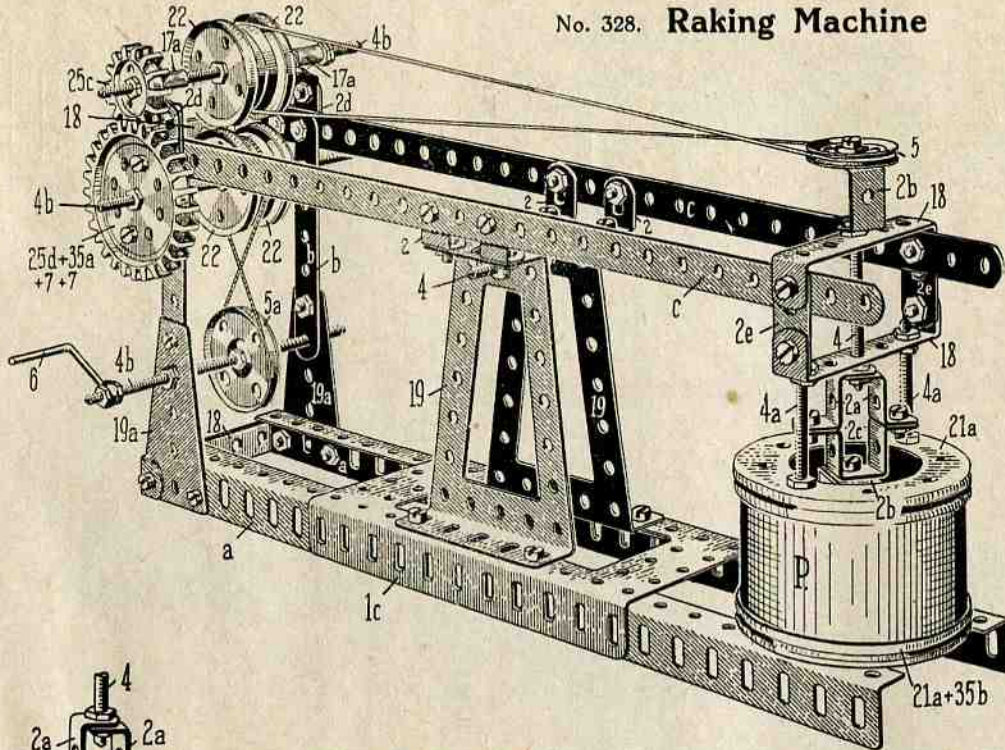
Sketch 327b





# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 328. Raking Machine



Sketch 328a

**Parts to the Straw Presser:**

- 2 long bars a a. s. 25 h. l.
- 2 table frames b " " 25 " "
- 1 table plate No. 1c
- 1 " " " " 1d
- 2 rack blocks " 19
- 1 cross bar " 18
- 2 rim frames c s. 25 h. l.
- 2 corner fillets d " 5 " "
- 2 cross rims e " 5 " "
- 2 spindle block fillets f " 11 " "
- 2 crank fillets g " 11 " "

- 2 tilt levers h s. 7 h. l.
- 2 press levers i " 11 " "
- 2 span levers k " 15 " "
- 2 lever heads l " 2 " "
- 2 " " " " No. 2b
- 2 rack stays " 2d
- 2 lever spindles " 4
- 3 " " " " No. 4a, 4b, 4c
- 1 driving shaft No. 4a+2b+4g
- 1 transmission shaft No. 4b
- 1 crank shaft " 4b
- 1 crank " 6
- 3 position rings " 7

- 2 cog wheel hubs No. 8
- 2 string wheels " 5a, 22
- 2 crank shaft blocks " 17a
- 1 press plate foot No. 18+2x2a
- 1 press plate foot " 18+2c
- 2 cog wheels " 25c, 25d
- 2 crank wheels " 35b
- 2 press plates " 43
- 47 screws with nuts

Straw Presses serve the purpose in order to bind straw and to form square

bales. With the cog wheel 25d a string wheel 22 is screwed. From this wheel 22 a driving string runs to a string wheel 5a, which is fixed behind the crank wheel 35b (Sketch 326b) and consequently sets by means of crank shaft and crank wheels 35b the levers in motion altogether.

One pays attention to screw down the marked connection places ⊙ with each other in a movable position so that all levers can play correctly.

The screwed press plate on the press levers i exercises pressure from above, which fixed on the tilt lever h exerts a sidereal pressure (Sketch 326a).

### Parts to the Steam Hammer:

- 1 table plate No. 1c
- 1 ground plate " 1d
- 2 front blocks " 19
- 2 beams a s. 11 h. l.
- 1 " " " " No. 2a+2c+2b
- 4 table feet c " 5 " "
- 2 shaft blocks d " 7 " "
- 2 uprights e " 25 " "
- 2 " " " " f " 15 " "
- 2 cross bands g " 5 " "
- 2 projecting arms h " 11 " "
- 2 supports i " 7 " "
- 2 cross bands k " 5 " "
- 2 crank shaft blocks l " 3 " "
- 2 hanging bearers m " 11 " "
- 1 anvil No. 4+22+22
- 1 front shaft " 4
- 1 crank shaft " 4a
- 1 transmission shaft " 4b
- 2 cylinder bolts " 4b
- 1 piston pole " 4i
- 1 hammer head " 5+8
- 2 string wheels " 5
- 1 crank " 6
- 4 position rings " 7, 9
- 1 shaft block " 17a
- 1 connecting rod No. 17a+7+4i

- 2 protection box bands No. 18
- 2 cylinder covers " 22
- 2 cog wheels No. 25c, 25d + 35a
- 1 crank disc " 35a+3b
- 58 screws w. n., 14 a. b.

The cylinder cover P is made of paper mash and does not belong to the box. Sketch 327a. View on the upper crank shaft 4a with the screwed on crank disc 35a. Sketch 327b. Side View of these crank discs and the connecting rod 4i+7+17a.

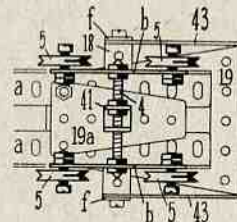
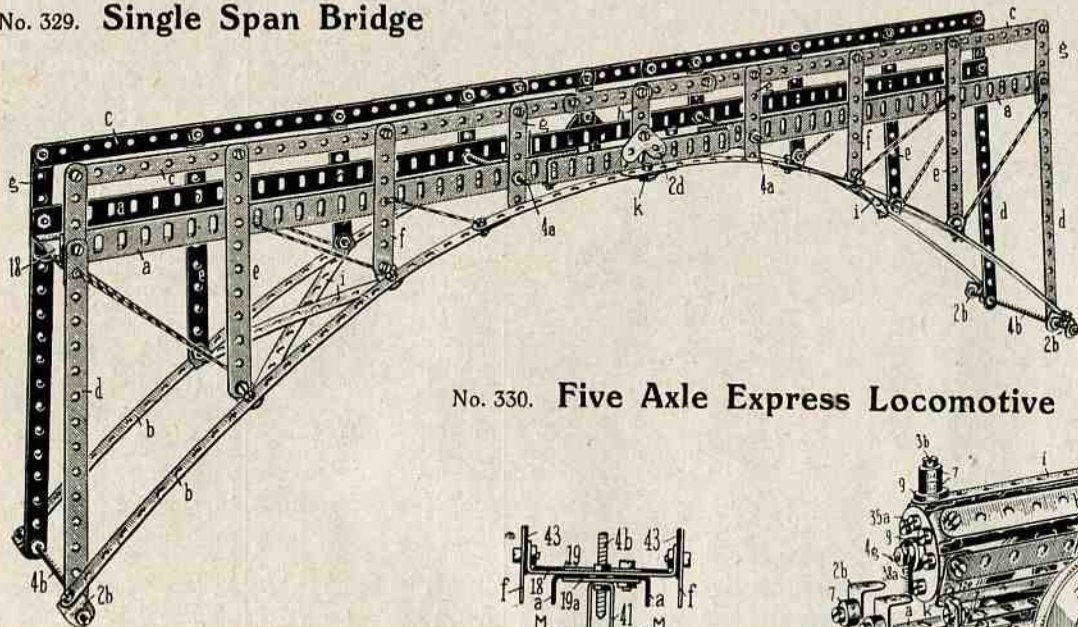
### Parts to the Raking Machine:

- 1 floor plate No. 1c
- 2 rack sides " 19
- 2 rack feet " 19a
- 1 cross beam " 18
- 2 shaft blocks " 18
- 2 floor beams a a. s. 25 h. l.
- 2 rest fillets b s. 7 h. l.
- 2 long frames c " 25 " "
- 2 rake ladles d " 2 " "
- 1 shaft head No. 2b
- 1 rake head 2x No. 2a+2c+2b
- 2 rack stays No. 2d
- 2 frame pins " 2e
- 1 rake shaft " 4
- 3 position spindles No. 4, 4a
- 3 transmission shafts " 4b
- 2 string wheels " 5, 5a
- 1 crank " 6
- 2 cog wheel hubs " 7
- 2 shaft blocks " 17a
- 1 upper vat hoop " 21a
- 1 vat floor No. 21a+35b
- 2 belt discs 2x " 22
- 2 cog wheels No. 25c, 25d+35a
- 33 screws with nuts, 4 a. b.

Sketch 328a shows the rake head with the rake ladles. The vat cover is made out of paper mash and does not belong to the contents of the box. The spindles 4a hold vat rim and vat floor together at the same time so that the whole vat screws on to the beams.

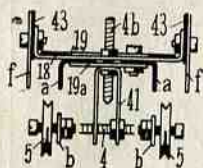
# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 329. Single Span Bridge

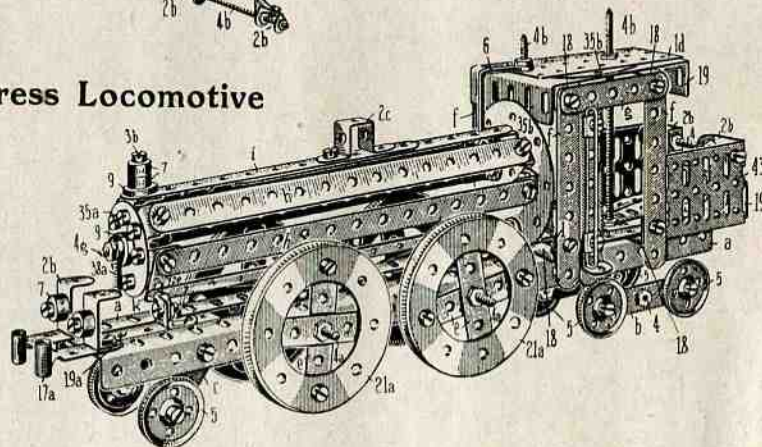


Sketch 330a

## No. 330. Five Axle Express Locomotive



Sketch 330b



### Parts to the Bridge:

2 upper girders a a. s. 57 h. l.	2 rail stays h s. 3 h. l.
(25+1c+25)	4 girder stays i " 11 " "
2 arch girders b s. 65 h. l.	1 middle pin k " 7 " "
(25+11+11+25)	4 pillar sockets No. 2b
2 rail beams c s. 57 h. l.	2 bridge shields " 2d
(25+5+5+25)	2 span spindles " 4a
4 side pillars d s. 15 h. l.	2 anchor " 4b
4 middle stays e " 11 " "	2 side pins " 18
4 " f " 7 " "	60 screws with nuts
8 rail stays g " 5 " "	8 angle brackets

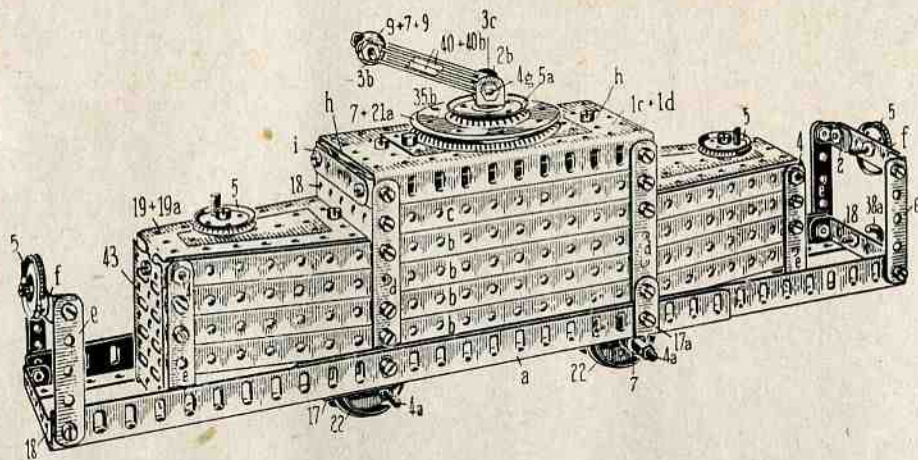
### Parts to the Locomotive:

2 floor bearers a a. s. 25 h. l.	8 cross spokes e s. 5 h. l.
1 floor plate	6 wall fillets f " 7 " "
In cabin No. 19	2 " frames g " 5 " "
2 floor plate in front	4 boiler sides h " 15 " "
and in the rear No. 19a	1 " " i " 15 " "
1 roof plate to	(11+11)
the cabin No. 19+35b+1d	2 " " k " 11 h. l.
2 cross bearers No. 18	2 lappets l " 2 " "
2 deck " 18	2 lanterns No. 2b+7
2 axle block bearers b s. 5 h. l.	1 rail beam " 2b+4+2b
2 " " c " 3 " "	1 engine dome " 2c
	2 boiler side lappets No. 2e

1 chimney No. 3b+7+7+9	1 turning frame block No. 41
2 turning spindle No. 4	2 side walls " 43
2 driving axles " 4a	60 s. w. n., 14 a. b.
2 stays " 4b	Sketch 330a is an under view of
6 running wheels " 5	the rear part of the under part
1 whistle " 6	construction, and allows the construction
1 smoke chamber " 9	of the turning parts of the mechanism to be learnt, in
+4g+38a	which the 4 hind wheels are placed.
2 buffers No. 17a	Sketch 330b is a perpendicular
4 wheel circles " 21a	cross section through the rear part
2 boiler fore walls No. 35a, 35b	of the underneath mechanism.
2 hand grips " 40+40b	

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

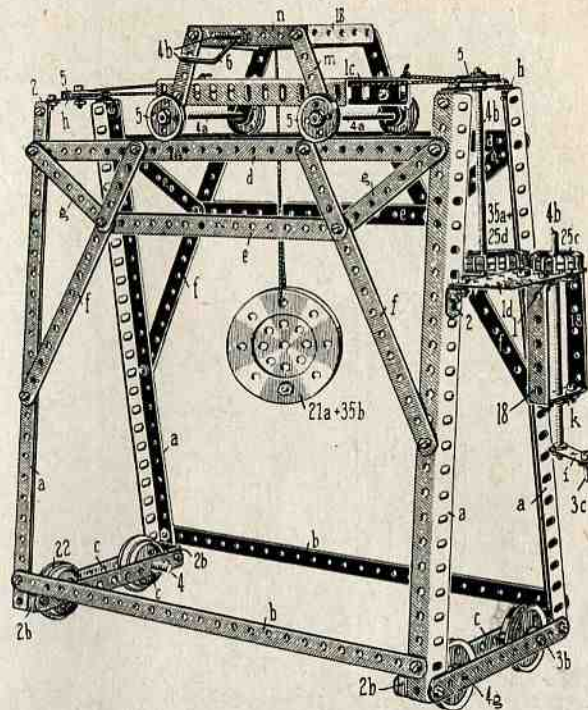
## No. 331. Electric Quarry Locomotive



### Parts to the Quarry Locomotive:

1 top deck plate	No. 1c+1d	2 axles	No. 4a
2 long bearers	a a. s. 33 h. l.	1 cross spindle	" 4g
	(25+25)	2 flat wheels	" 5
8 wall bands	b s. 25 h. l.	2 lanterns	" 5
2	c " 11 "	1 swinging hood	
4 uprights	d " 7 "		No. 5a+35b+21a
8	e " 5 "	3 position rings	No. 7
2 cross pins	f " 5 "	1 guide roller	" 9+7+9
2 lappet bands	g " 7 "	4 axle blocks	" 17-17a
	under No. 19+19a	2 front bands	" 18
1 " "	h " 11 h. l.	2 head beams	" 18
	under No. 1c+1d	4 wheels	" 22
2 front bands	i " 5 h. l.	1 screw hook	" 38a
1 swinging foot	No. 2b	2 guide rods	" 40+40b
1 guide pin	" 3b	2 front wheel plates	" 43
1 swinging pin	" 3c	57 screws with nuts	
2 cross spindles	" 4	12 angle brackets	

## No. 332. Bridge Crane



### Parts to the Bridge Crane:

4 side shanks	a a. s. 25 h. l.
2 long beams	b s. 25 h. l.
4 cross	c " 11 "
2 running discs	d " 25 "
2 under girders	e " 15 "
4 supports	f " 15 "
	(11+5)
4 span pins	g " 7 "
2 cross pins	h " 5 "
1 crank arm	i " 3 "
1 shaft guider	k " 3 "
1 " "	l " 5 "
	+ No. 1d
4 double angles	No. 2b
4 wheel axles	" 3b, 4, 4g, 4
2 transmission shafts	" 4b
2 string wheels	" 5
2 shaft stays	" 18
4 wheels	" 22
2 cog wheels	No. 25c, 25d+35a

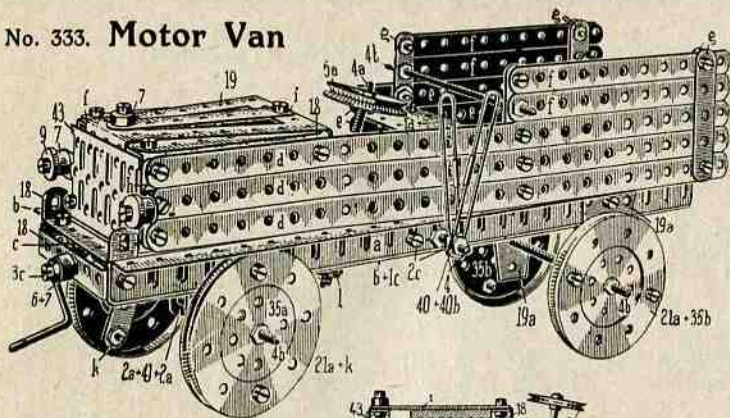
### Parts to the Running Cage:

1 floor plate	No. 1c	2 cross pins	No. 18
4 fillets	m s. 5 h. l.	1 working disc	21a+35b
2 rack bands	n " 7 "	60 screws w. n.,	4 a. b.
2 axles	No. 4a		
1 crank shaft	4b+6		
4 running wheels	" 5		

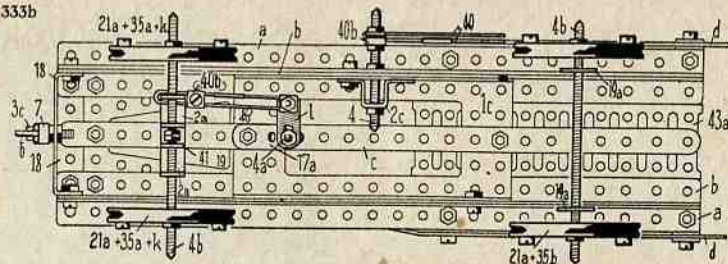
By turning crank i the cage moves, by turning crank 6 the working block is raised.

# Models 1-349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

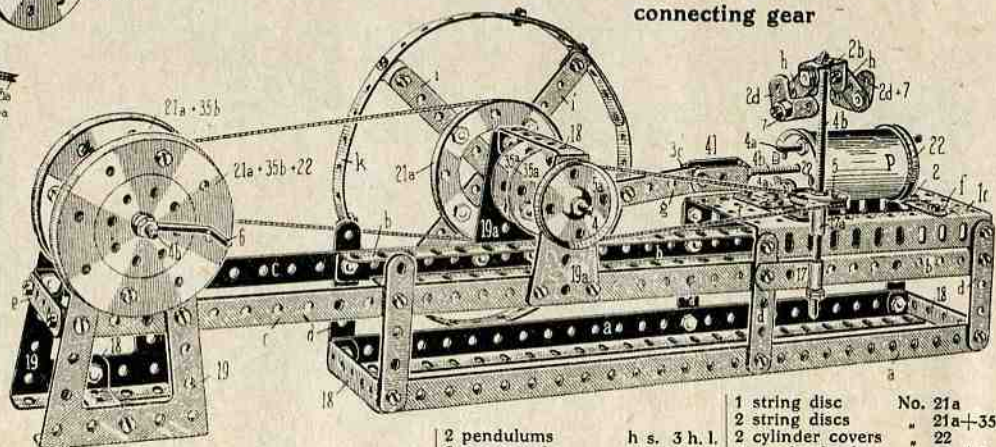
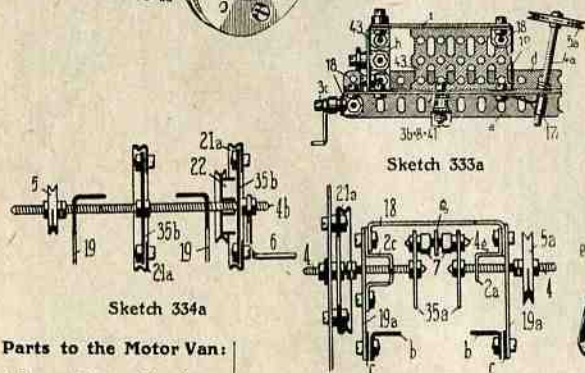
No. 333. Motor Van



Sketch 333b



No. 334. Horizontal Steam Machine with connecting gear



Parts to the Motor Van:

- 1 floor plate No. 1c
- 1 seat plate " 1d
- 1 hood " 19+19
- 2 axle block plates " 19a
- 2 long trees a. a. s. 25 h. l.
- 2 floor bearers b. a. s. 25 h. l.
- 1 floor bearer c. s. 25 h. l.
- 4 side stays d. 25
- 2 " (11+3)c " 13
- 4 " f " 11
- 6 uprights g " 5
- 2 uprights (2+2) h s. 3 h. l.
- 3 hood bands i " 7
- 2 fore wheel spindle. k. s. 5 h. l.

- 1 steering lever arm l No. 2e
- 1 axle pole No. 2a+41+2a
- 1 brake spindle block No. 2c+4
- 1 steering spindle No. 4a
- 2 axles " 4b
- 1 seat beam " 4b
- 1 steering wheel " 5a
- 1 tap crank No. 3c+6+7
- 2 lanterns No. 7-9
- 1 steering spindle block No. 17a

- 3 cross pins No. 18
- 2 front wheels " 21a
- 2 rear wheels " 21a
- 2 brake levers " 40
- 1 steering fork " 40
- 2 hood walls " 43
- 1 wagon floor " 43a

Parts to the Steam Machine:

- 1 floor plate No. 1c
- 4 cross frames " 18
- 4 rack blocks " 19, 19a
- 2 beams a. a. s. 25 h. l.
- 2 frames b " 25
- 6 supports c s. 25 h. l.
- 1 cross bar d " 5
- 2 cylinder blocks e " 5
- 1 connecting rod g s. 8 h. l. (5+5)

- 2 pendulums h s. 3 h. l.
- 2 cross spokes i " 11
- 1 felly circle k s. 36 h. l. (25+25)
- 2 crank shaft blocks No. 2a, 2c
- 1 regulator head " 2b
- 2 " weights " 2d+7
- 1 crank shaft " 4+4g+4
- 2 cylinder spindles " 4a
- 1 front shaft " 4a
- 1 piston rod " 4b
- 1 regulator spindle " 4b
- 3 string wheels " 5, 5, 5a
- 1 crank " 6
- 2 spindle blocks " 17, 17a

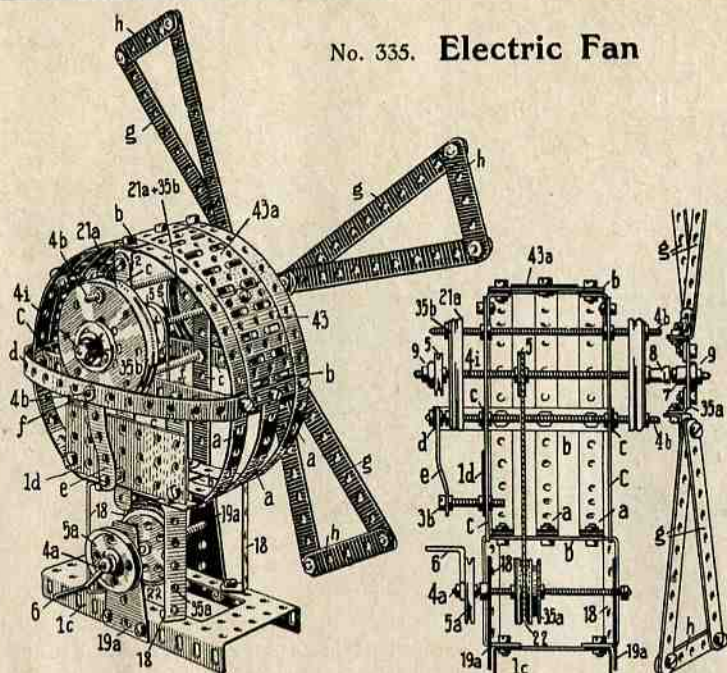
- 1 string disc No. 21a
- 2 string discs " 21a+35b
- 2 cylinder covers " 22
- 2 crank wheels " 35a+7
- 1 cross head " 41

The cylinder cover P. is made out of paper mash and does not belong to the box-contents.

Sketch 334a is an vertical cross section through the upper part of the connecting gear. Sketch 334b is a vertical cross section through the projecting fly wheel shaft 4+4g+4.

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 335. Electric Fan



### Parts to the Electric Fan:

1 ground plate	No. 1c	1 position bolt	No. 3b
4 case feet	18	1 driving shaft	4a
2 rest blocks	19a	1 wind shaft	4i
1 wall plate	1d	2 anchor bolts	4b
3 arched case ribs		2 driving discs	5
a s. 36 h. l. (25+15)		1 driving disc	
1 stay band	e s. 5 h. l.	No. 35a+22+35a	
2 wall fillets	f 5	1 crank	No. 6
4 cross bands	b 5	3 position rings	7, 8
4 cross pins	c 11	1 hub	9
1 protector band	d 15	1 wing hub	9+35a
8 wind rods	g 11	2 case sides	21a+35b
4 cross spans	h 5	58 screws and nuts, 11 a. b.	

Sketch 335a is a cross section through the whole machine.

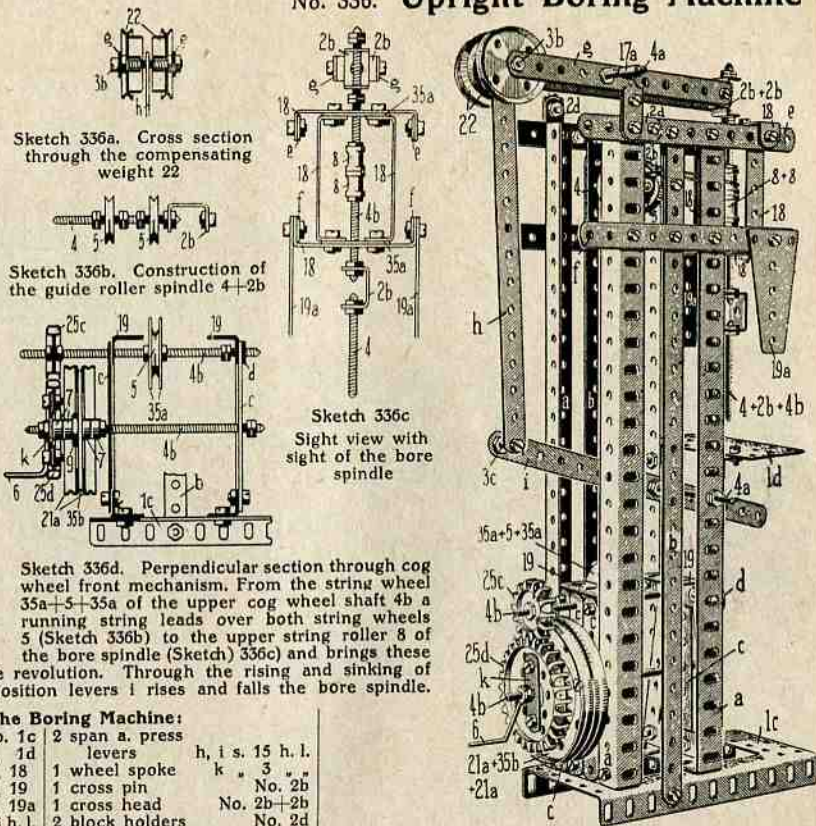
Sketch 335a

to the revolution. Through the rising and sinking of the position levers 1 rises and falls the bore spindle.

### Parts to the Boring Machine:

1 ground plate	No. 1c	2 span a. press levers	h, i s. 15 h. l.
1 boretable	1d	1 wheel spoke	k 3
1 spindle block frame	4x 18	1 cross pin	No. 2b
2 rack blocks	19	1 cross head	No. 2b+2b
2 protector plates	19a	2 block holders	No. 2d
4 cross fillets	a a. s. 25 h. l.	1 compensation weight spindle	3b
2 middle	b s. 26 (25+5)	1 crank steerer	3c
4 shaft block fillets	c s. 7 h. l.	1 borer	4
1 cross block	d 5	1 fixed guide spindle	No. 4+2b
4 upper and middle frames	e, f 11	2 lever spindles	No. 4a
2 tilt lever arms	g 11	1 driving shaft	4b
		1 transmission shaft	4b

## No. 336. Upright Boring Machine

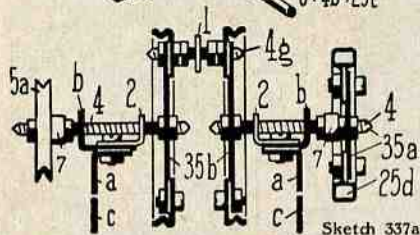
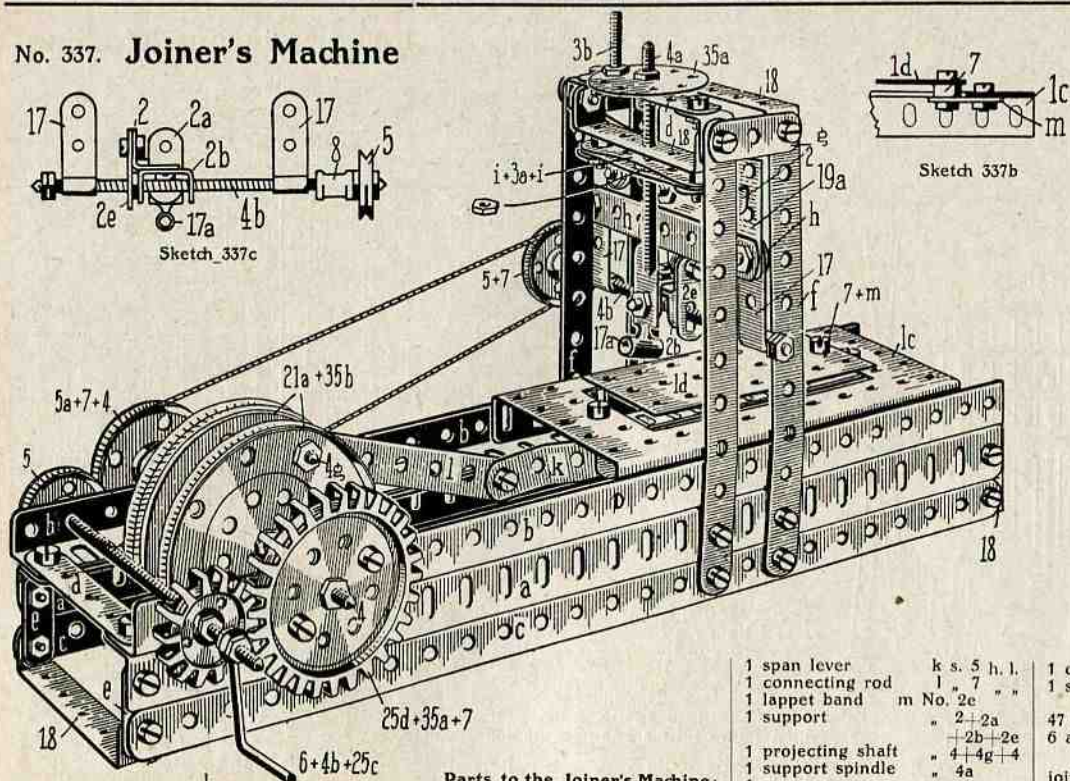


Sketch 336c  
Sight view with sight of the bore spindle

1 bore spindle	No. 4b	1 driving disc	2x No. 21a+35b
2 string wheels	5	1 compensation weight	2x No. 22
1 same	No. 35a+5+35a	No. 6	25c, 25d
1 crank	No. 6	2 cog wheels	8
2 string wheels	8	2 rack discs	35a, 35b
2 spindle blocks	17a	50 screws with nuts, 2 a. b.	

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

No. 337. Joiner's Machine



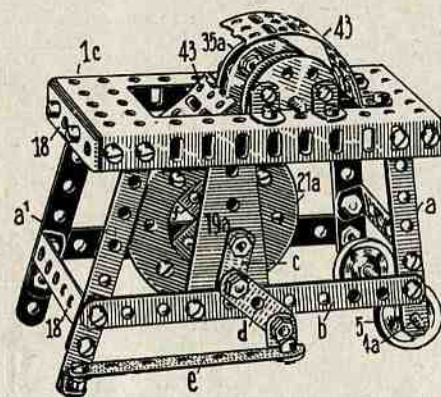
**Parts to the Joiner's Machine:**

- 1 gliding slide No. 1c+1d
- 1 support frame plate 2x No. 19a
- 2 rack frames a a. s. 25 h. l.
- 2 guiding beams b s. 25 h. l.
- 2 long beams c " 25 "
- 3 cross pins d " 5 "
- 4 cross fillets e " 2 "
- 4 block uprights f " 11 "
- 2 upright fasteners g " 3 "
- 2 support frame bands h " 7 "
- 2 guiding bands i " 5 "

- 1 span lever k s. 5 h. l.
- 1 connecting rod l " 7 "
- 1 lappet band m No. 2e " "
- 1 support " 2+2a "
- 1 projecting shaft " 2+2a "
- 1 support spindle " 4+4g+4 "
- 1 driving shaft " 4b "
- 1 position wheel " 4b "
- 1 fly wheel " 5 "
- 1 " " 5a "
- 1 crank " 6 "
- 2 position rings " 7 "
- 2 support spindle blocks " 17 "
- 1 tool casing " 17a "
- 2 cross beams " 18 "
- 2 " frames " 18 "
- 2 crank wheels " 21a+35b "
- 1 cog wheel " 25c "

- 1 cog wheel No. 25d+35a+7
  - 1 spindle position wheel No. 35a+3b
  - 47 screws with nuts
  - 6 angle brackets
- To the construction of this joiner's machine little is necessary to remark upon. The sections and the designs explain quite distinctly the make of the machine.
- Sketch 337a cross section behind the crank shaft 4+4 shows position of the connecting rod, crank wheels, etc.
- Sketch 337b shows how the span plate 1d is fixed on to the joiner's table 1c.

No. 338. Forge

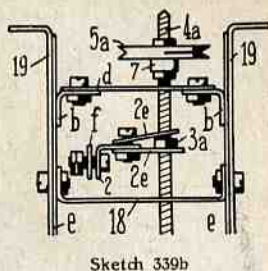
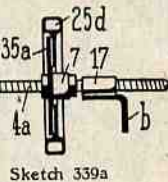
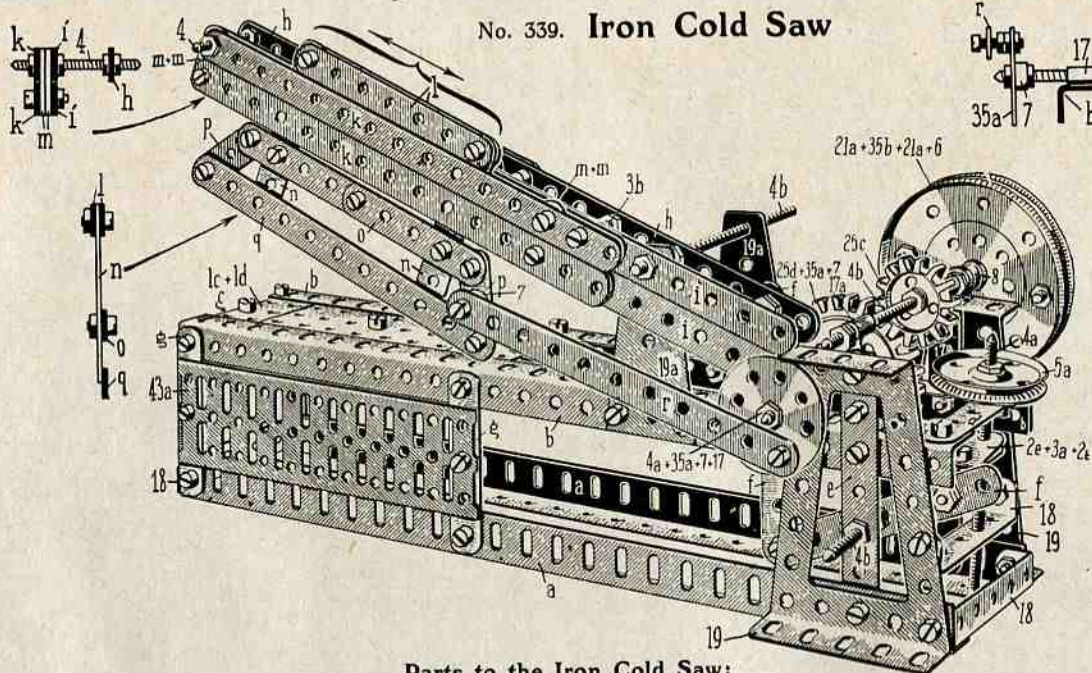


Sketch 337c shows how the support is made.

The operation of this machine is as follows: On the guide slide 1c+1d the working piece is stretched. In the feeder 17a come the joiners steel under which the guide slider itself moves in and out. In the middle of the support spindle 4a one places the work tool high or deep. The side displacement of the support happens automatically through the string transmission of wheel 5a on to the crank shaft 4+4g+4 after wheel 5 on to the support spindle 4b.

# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## No. 339. Iron Cold Saw



### Parts to the Iron Cold Saw:

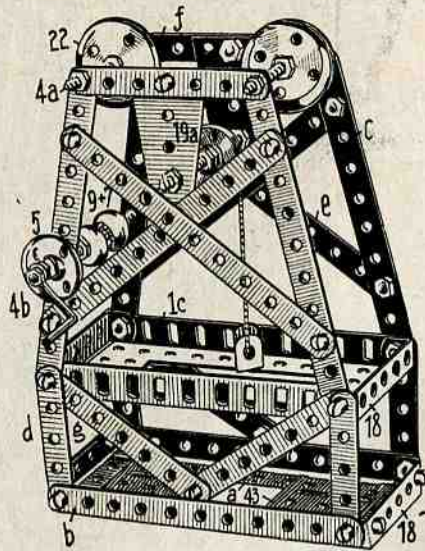
2 long beams	a a. s. 25 h.l.	2 guide bars	i s. 20 h.l.	2 tilt shafts	No. 4b
2 long frames	b " 25 "	2 deck bars	(11+15)	1 position wheel	" 5a
1 table plate	No. 1c+1d	2 glide bars	k " 15 h.l.	1 crank	" 6
2 cross bars	" 18 "	4 cross pins	l " 7 "	1 position ring	" 7
2 rack blocks	" 19 "	2 saw arms	m " 2 "	1 fly wheel hub	" 8
2 frame blocks	" 19a "	1 saw ring	n " 5 "	2 shaft blocks	" 17
1 shaft layer	" 18 "		o " 9 "	2 " "	" 17a
1 longpin		2 saw angles	p " 3 h.l.	1 flywheel or driving wheel	" 25c
(to 1c+1d)	c s. 11 h.l.	1 saw blade	q " 11 "	respectively No. 21a+35b	" 21a
1 shaft layer	d " 5 "	1 crank rod	r " 11 "	1 cog wheel	No. 25c
2 racket fillets	e " 7 "	1 spindle feeder		" "	" 25d+7
2 lever bands	f " 7 "			" "	" 35a+7
3 table feet	g " 5 "	2 position bolts	No. 2e+3a+2e	1 crank wheel	" 35a+7
1 tilt frame bar	h " 20 "	1 crank shaft	" 4a	1 wall filling	" 43a
	(11+11)	1 high posit. spindle	" 4a	55 screws with nuts	
		1 driving shaft	" 4b	1 angle bracket	

Sketch 339a shows the mechanism of crank shaft 4a.

In the side view Sketch 339b the high position spindle 4a goes through the spindle guide 2e-3a-2e. By turning of the position wheel 5a the loosely fastened lever band f is in the middle hole on the tilt shaft 4b placed in a movable position and loosely connected at its end with the last fore hole of the tilt frame rail h.

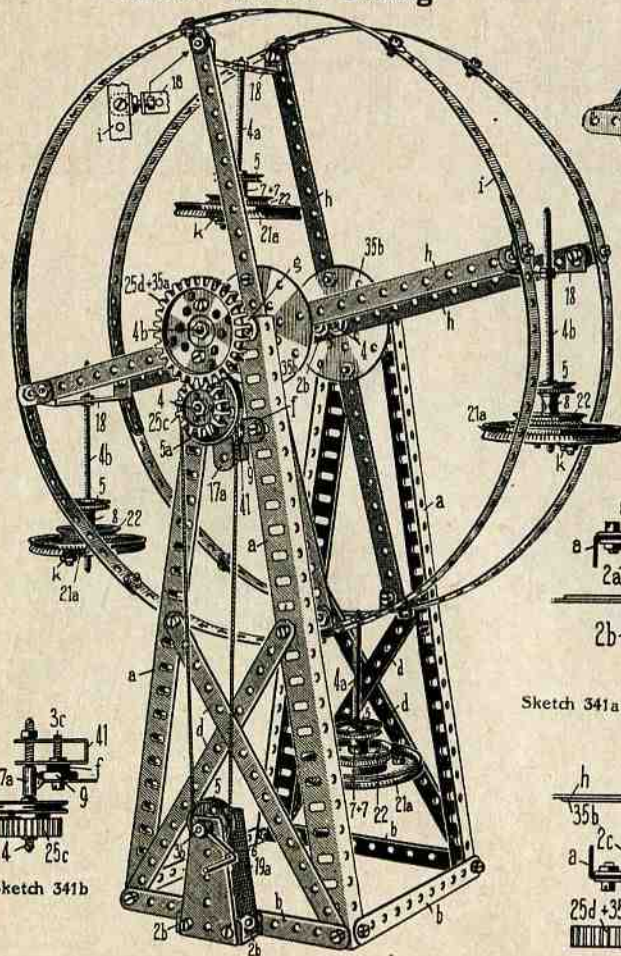
In consequence of this lever transmission the lowering or bending of the saw can be switched on according to desire and during the proceeding can be gradually lowered.

## No. 340. Heaver for Suspension Railway



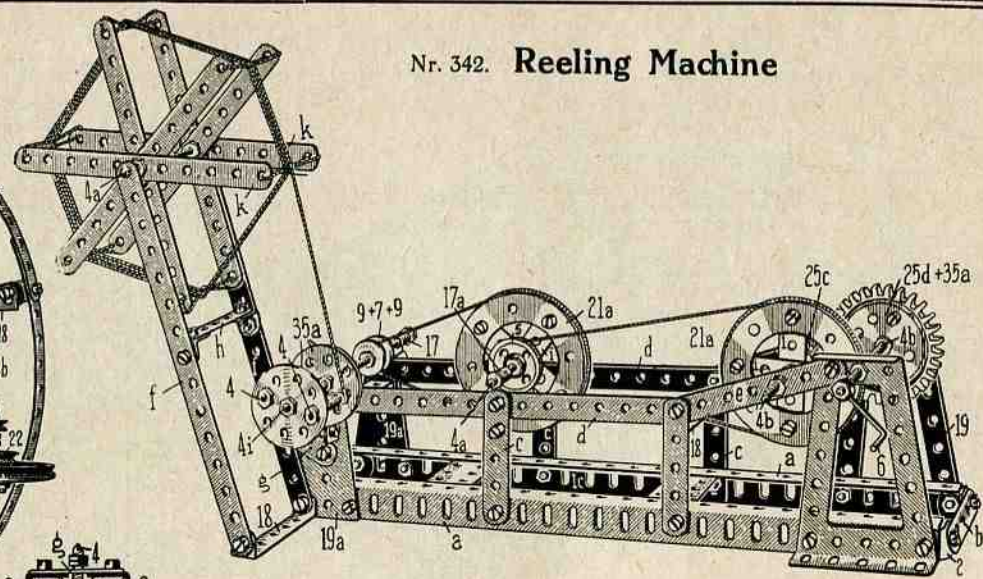
Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

No. 341. Wheel Swing



Sketch 341b

Nr. 342. Reeling Machine



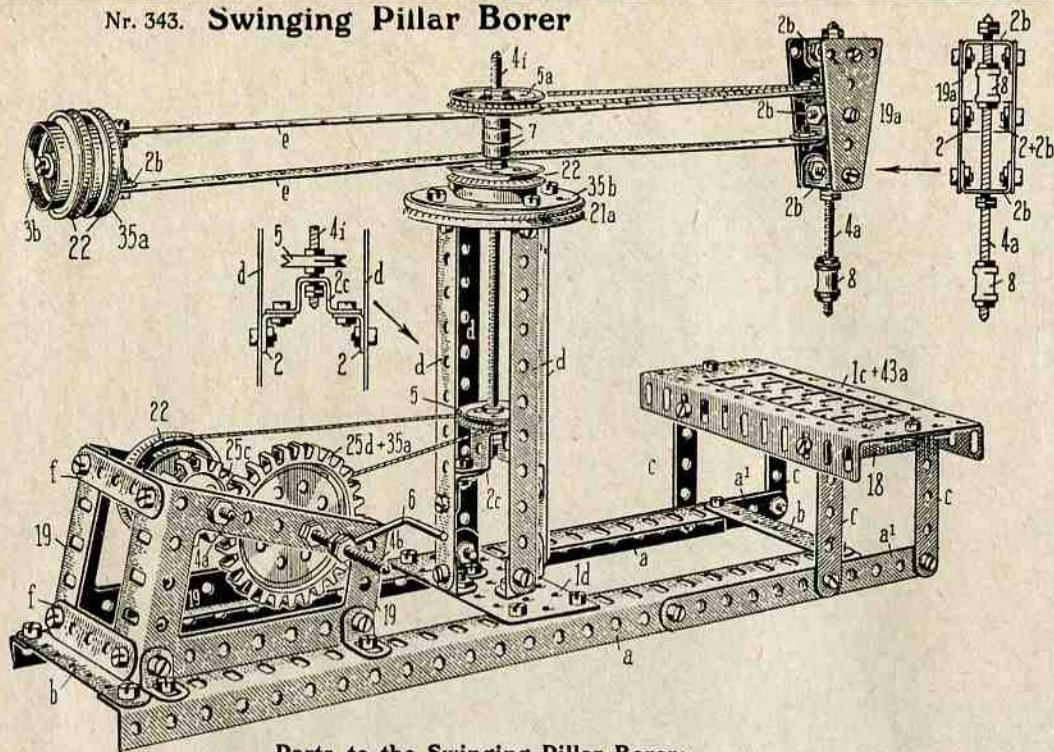
Sketch 341a

Sketch 342a



# Models 1—349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

## Nr. 343. Swinging Pillar Borer



### Parts to the Swinging Pillar Borer:

2 long beams	a a. s. 25 h. l.	1 bore table plate	No. 1c+43a	1 crank	No. 6
2 " "	a <sup>1</sup> " 11 " "	1 upright foot plate	" 1d	3 position rings	" 7
2 cross beams	b " 7 " "	2 bore spindle blocks	" 2b	1 driving roller	" 8
4 table feet	c " 5 " "	2 span pins	" 2b	1 bore feeder	" 8
4 upright sides	d " 15 " "	1 shaft block	" 2c	2 table holdfasts	" 18
2 swinging arms	e " 25 " "	1 bore spindle	" 4a	1 upright head	No. 21a+35b+22
2 rest fillets	f " 5 " "	2 placement shafts	" 4a, 4b	1 compensation weight	2xNo. 22+35a
2 front blocks	No. 19	1 upright shaft	" 4i	2 cog wheels	No. 25c, 25d+35a
2 spindle block plates	" 19a	3 driving shafts	" 5, 5a, 22	60 s. w. n.,	15 a. b.

### Parts to the Wheel Swing:

4 corner fillets	a a. s. 25 h. l.	2 driving discs	No. 5, 5a
4 beams	b " 11 " "	1 crank	" 6
4 cross stays	d " 15 " "	1 shaft block (to 4)	" 17a+9
1 block fastener	f " 2 " "	4 loose cross pins	" 18
2 cross frames	g " 3 " "	2 rack block places	" 19a
4 cross spokes	h " 25 " "	1 cog wheel	" 25c
2 wheel circles	i " 80 " "	1 " "	No. 25d+35a
(2x25+4x11)			
4 gondola		2 hub slides	No. 35b
spokes k	" 5 " "	1 shaft block (to 4)	" 41
2 rack block feet	No. 2b	2 gondolas consisting of	No. 4b+5+7+7+22+21a
1 shaft block for		2 gondolas consisting of	No. 4a+5+8+22+21a
scoop shaft	" 2c	60 s. w. n.,	8 a. b.
1 same put together		out of 2 pieces	" 2a
1 driving shaft	" 3b	1 front shaft	" 4
1 scoop		1 shaft No. 4b+2b+4	

Sketch 341a. Mechanism of the large wheel shaft.  
Sketch 341b. Position of the shaft 4 with the cog wheel 25c.

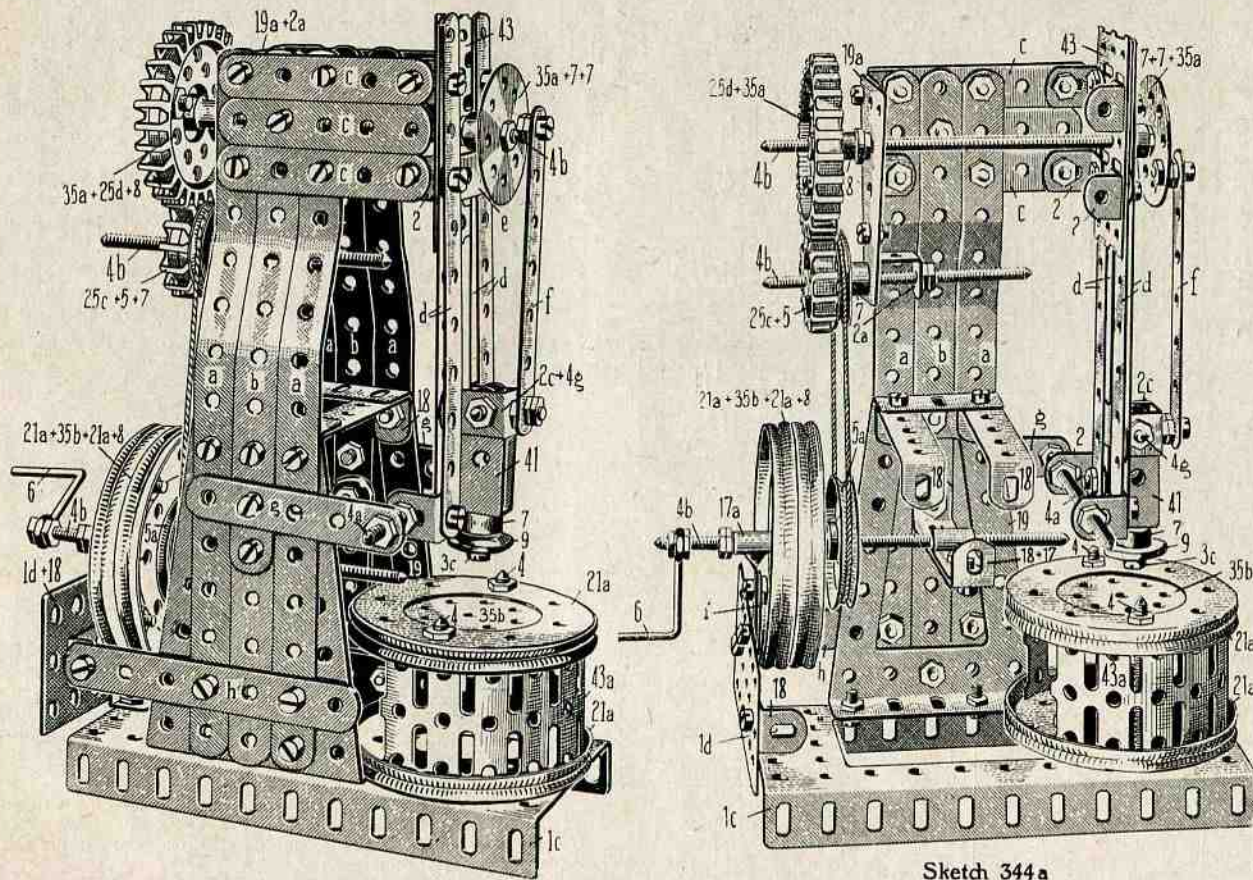
### Parts to the Reeling Machine:

1 floor plate	No. 1c	1 transmission shaft	No. 4a
2 rack block plates	" 19	2 " "	" 4b
2 corner frame plates	" 19a	1 roller shaft	" 4i
2 floor beams	a a. s. 25 h. l.	1 string wheel	" 5
1 front shaft	b " 5 " "	1 crank	" 6
4 rest fillets	c " 5 " "	1 position ring	" 7
2 long frames	d " 15 " "	1 string wheel	No. 9+7+9
2 slanting frames	e " 7 " "	2 " "	" 21a
2 reeling uprights	f " 15 " "	4 shaft blocks	" 17, 17a
1 span band	g " 3 " "	2 floor bars	" 18
1 cross piece	h " 5 " "	2 cross frames	" 18
4 wheel circle		1 cog wheel	" 25c
spokes i	" 5 " "	1 " "	" 25d+35a
6 reeling spokes	k " 11 " "	3 spool discs	" 35a
2 roller pegs	No. 4	46 screws with nuts	
1 reeler shaft	" 4a	8 angle brackets	

Such machines serve the purpose of winding up spun threads from the reeler to the rollers.

Sketch 341a is a geometric view, which shows the construction of all shafts.

No. 344. Stamp Machine

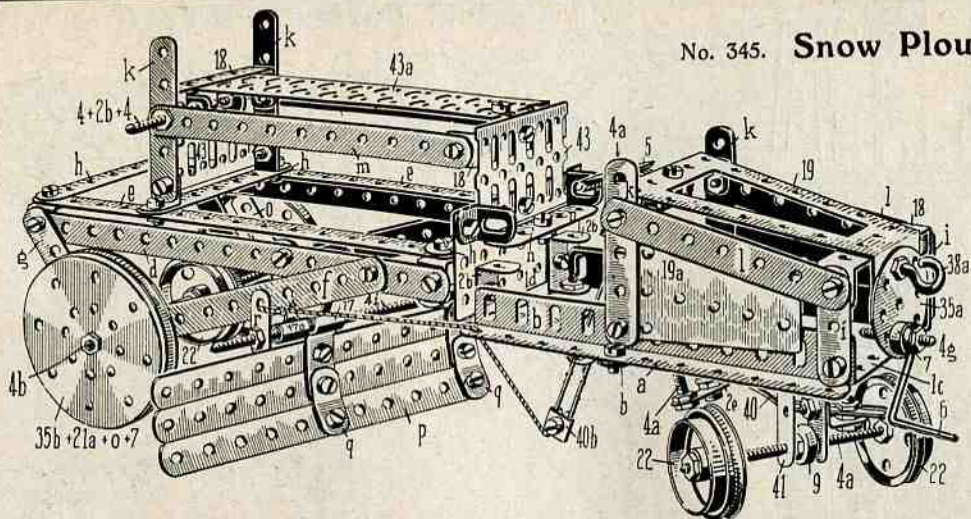


Sketch 344a

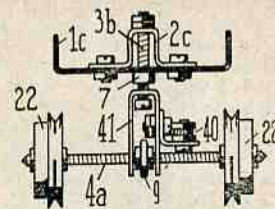
Parts to the Stamp Machine:

1 ground plate	No. 1c
1 back wall	„ 1d+18
1 stamping table	„ 21a+35b +43a+21a
4 rest fillets	a s. 15 h. l.
2 „ „	b „ 15 „ „ (7+11)
6 head girdles	c „ 5 h. l.
4 guide bars	d „ 11 „ „
1 feeder girder	e „ 3 „ „
1 die stamp lever	f „ 7 „ „
2 middle bands	g „ 5 „ „
2 foot	h „ 7 „ „
1 shaft block	i „ 3 „ „
1 stamp guider	No. 2c+4g
3 position bolts	„ 4, 4, 4a
1 driving shaft	„ 4b+6
with crank	„ 4b
2 cog wheel shafts	„ 5, 5a
2 string wheels	„ 3c+9
1 die stamp	„ 7+41
2 blocks for the	„ 17, 17a
driving shaft	„ 18
3 stiffened bands	„ 19a
2 top head girders	„ 2a, 43
1 fly wheel	2x „ 21a+35b
1 cog wheel	„ 25c
1 „ „	„ 25d+35a
1 crank wheel	„ 35a +7+7
60 screws with nuts	
10 angle brackets	

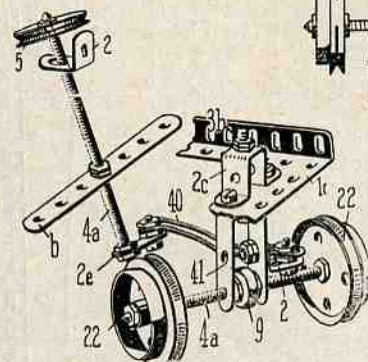
Sketch 344a shows the inside mechanism of the stamp machine from which a side wall has been removed.



No. 345. Snow Plough Motorcar

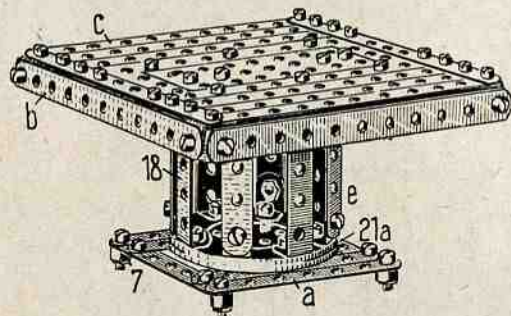


Sketch 345b



Sketch 345a

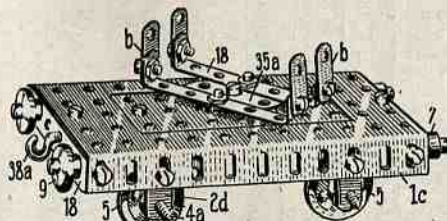
No. 346. Pillar Table



Parts to the Pillar Table:

a = foot plate b = side pieces c = table plate  
21a×2+4×18+4×e = table pillar (e = s. 5 h. l.)

No. 347. Long Wood Wagon



Parts to the Long Wood Wagon:

1 long tree	a s. 11 h. l.	2 head beams	
4 uprights	b " 2 "	2 turning	
1 floor plate	No. 1c+1d	treadle blocks No. 18	
2 axles	" 4a	1 turning	
4 wheels	" 5	treadle plate No. 35a	
4 buffers	" 7, 9	22 screws with nuts	

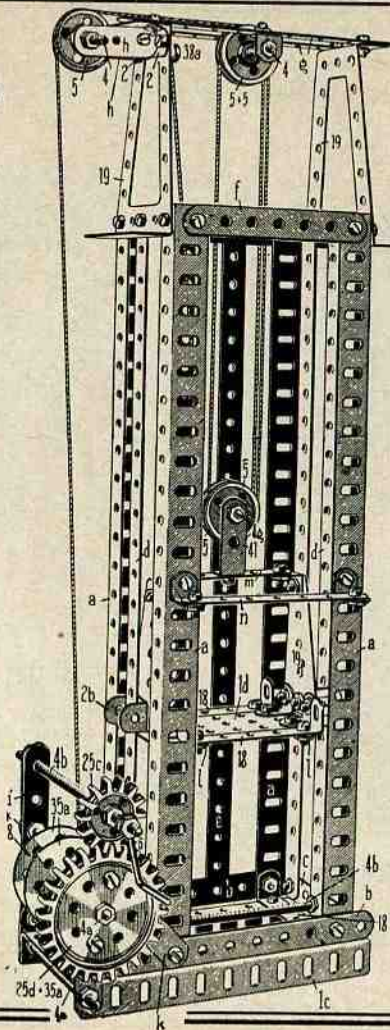
Parts to the Snow Plough:

1 front wagon floor	No. 1c	1 fore axle	No. 4a
1 front wall	" 1d	1 back axle	" 4b
2 foot boards	a s. 11 h. l.	1 crank worm peg	" 4g
1 floor cross pin	b " 7 "	1 plough share spindle	" 4i
2 floor bearers	d " 15 "	1 steering wheel	" 5
2 frames	e " 15 "	1 crank	" 6+7
2 axle block stays	f " 11 "	2 spindle blocks	" 17a
2	g " 5 "	4 cross bands	" 18
3 floor cross pins	h " 7 "	1 hood deck	" 19
2 uprights	i " 3 "	2 hood walls	" 19a
4	k " 5 "	2 rear wheels	No. 35b+21a+7
2 hood bars	l " 7 "	2 front wheels	No. 22
2 long bars	m " 11 "	1 string wheel	" 22
1 driver seat	n " 5 "	1 hood front wall	" 35a+38a
2 hind wheel spokes	o " 5 "	1 steering lever	" 40+40b
3 snow removers	p " 11 "	1 position lever	" 40+40b
2 cross pins	q " 2 "	1 axle pole	" 41
	+ No. 17	2 boiler front walls	" 43
	r " 2 "	1 box deck	" 43a
1 lever arm	No. 2b	60 screws with nuts, 15 angle brack.	
2 double angles	" 2c+3b	Sketch 345a Steering apparatus.	
1 steering rest	" 4+2b+4	Sketch 345b Balance log with	
2 span poles	" 4a	front wheels.	
1 steering spindle			

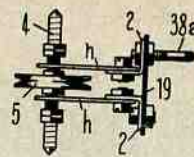
Parts to the Lift:

- |                                 |                  |
|---------------------------------|------------------|
| 1 ground plate                  | No. 1c           |
| 1 lift floor                    | „ 1d+2×18        |
| 2 lift walls                    | „ 19a            |
| 2 rest blocks                   | „ 19             |
| 4 side fillets                  | a a. s. 25 h. l. |
| 2 long rails                    | b „ 11 „ „       |
| 2 cross rails                   | c „ 5 „ „        |
| 2 guide fillets                 | d „ 25 „ „       |
| 2 wall fillets                  | e „ 25 „ „       |
| 2 long frames                   | f „ 7 „ „        |
| 2 roof bearers                  | g „ 11 „ „       |
| 2 projecting bearers            | h „ 3 „ „        |
| 2 front fillets                 | i „ 7 „ „        |
| 2 front stays                   | k „ 5 „ „        |
| 2 floor pins (under lift floor) | l „ 5 „ „        |
| 1 deck pin (on lift)            | m „ 5 „ „        |
| 1 pedestal bearer               | n „ 7 „ „        |
| 2 glide blocks                  | No. 2b           |
| 2 roller spindles               | „ 4              |
| 1 roller spindle                | „ 4g             |
| 2 span poles                    | „ 4a, 4b         |
| 2 crank shafts                  | „ 4a, 4b         |
| 5 string wheels                 | „ 5              |
| 1 crank                         | „ 6              |
| 1 position ring                 | „ 7              |
| 1 holdfast disc                 | „ 9              |
| 2 frames                        | „ 18             |
| 1 cog wheel                     | „ 25c            |
| 1 „ „                           | „ 25d+35a        |
| 1 rope roller                   | „ 35a+8+35a      |
| 1 screw hook                    | „ 38a            |
| 1 roller pulley                 | „ 41             |
| 60 screws with nuts             |                  |
| 10 angle brackets               |                  |

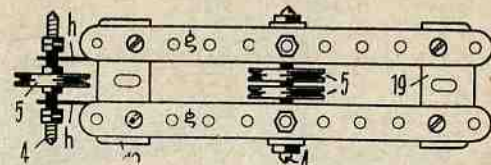
- No. 348a Ground section of the projecting part  
 No. 348b View of the upper construction  
 No. 348c Perspective view of the lift basket  
 No. 348d Ground section of upper frame f  
 No. 348e Vertical section through the cog wheels of front.



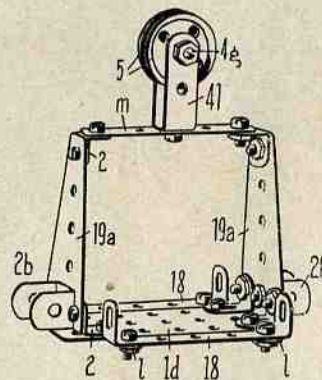
No. 348. Passenger Lift



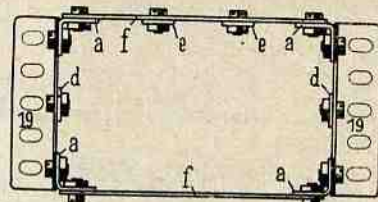
Sketch 348a



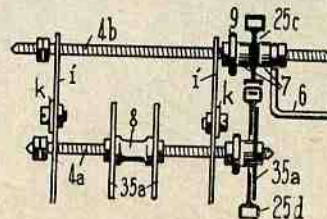
Sketch 348b



Sketch 348c



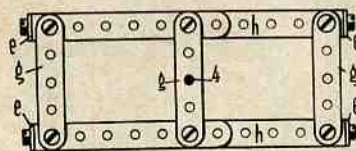
Sketch 348d



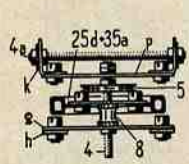
Sketch 348e

# Models 1-349 built with Walther's „STABIL“ Building Set No. 51 or Nos. 50 and 50a.

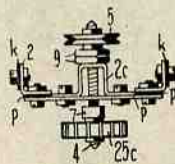
## No. 349. Overhead Running Building Car



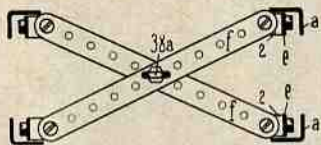
Sketch 349a



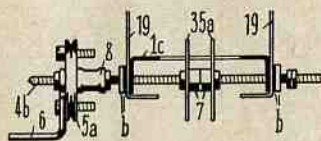
Sketch 349b



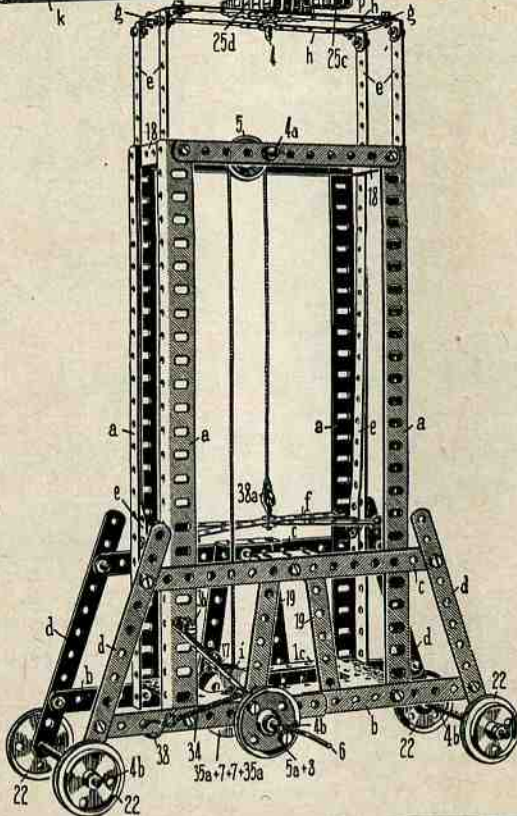
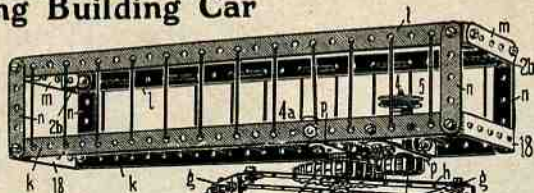
Sketch 349c



Sketch 349d



Sketch 349e



### Parts to the overhead Running Building Car:

1 floor plate	No. 1c	1 crank shaft	" 4b
2 frame stays	" 19	2 running wheel	" 4b
4 corner fillets a	a. s. 25 h.l.	axles	" 4b
2 rails	b. s. 19 "	1 transmission shaft	" 4a
	(11+11)	1 turning wheel	" 5
2 frames	c. s. 15 h.l.	1 string roller	" 5
4 uprights	d " 11 "	1 crank wheel No. 5a+6	" 5
4 glide bars	e " 25 "	3 position rings No. 7	" 8
2 cross fillets	f " 11 "	2 wheel hubs	" 8
3 frames	g " 5 "	2 holdfast discs	" 9
2 deck pins	h " 11 "	1 spear lever block	" 17
	(7+7)	2 cross bars	" 18
1 spear lever	i " 5 h.l.	2 glide rails guiding	" 18
2 projecting bars	k " 25 "	frames	" 18
2 " frames	l " 25 "	4 running wheels	" 22
2 " "	" " " " "	2 cog wheels	" 22
			No. 25c, 25d+35a
4 cross frames	m " 5 "	1 spiral spring	No. 34
4 fillets	n " 5 "	1 rope drum	No. 35a+7+7+35a
2 axle blocks	p " 5 "	1 spear spring anchor	No. 38
1 crank block	No. 2c	1 screw hook	" 38a
1 brake lever spindle	" 3b		
2 projecting			
spindles	No. 4		

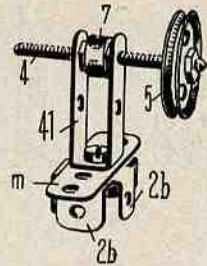
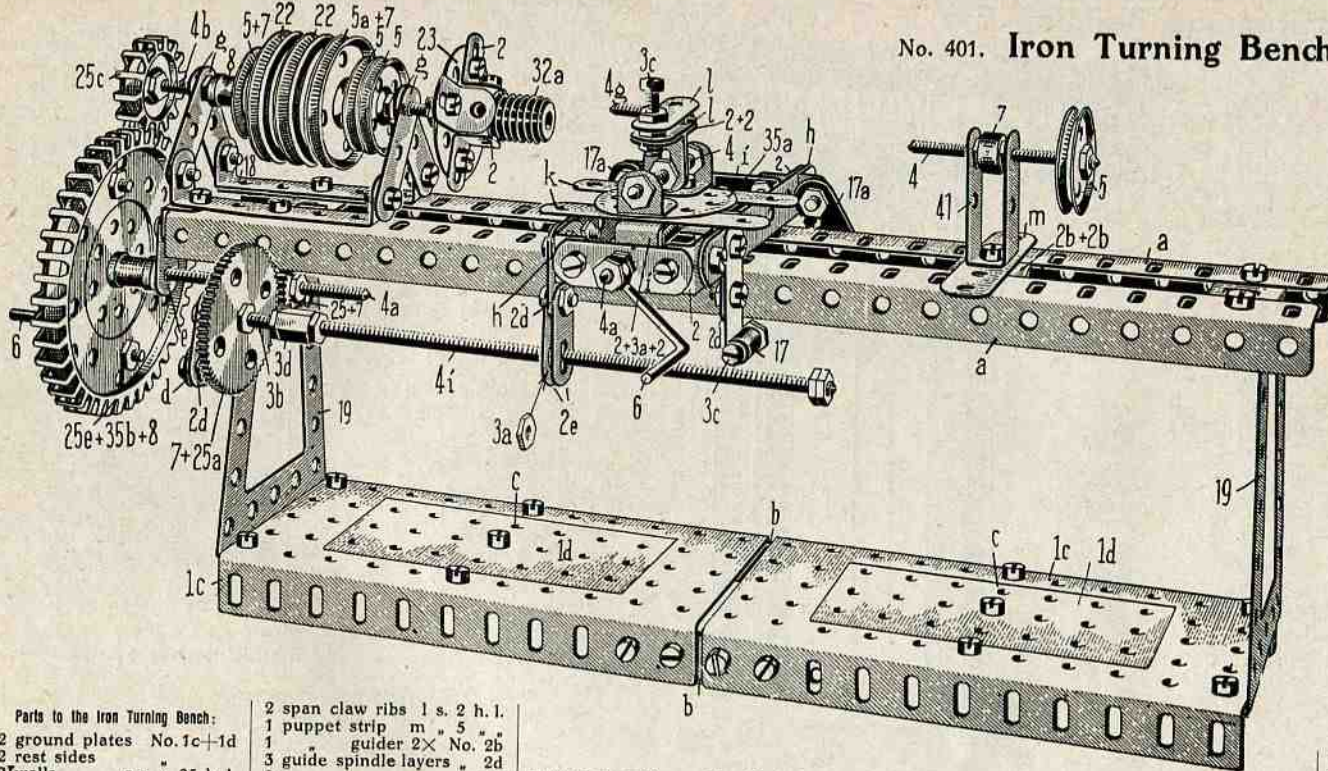
Sketch 349a. Ground section of the top part of the deck rails h.

Sketch 349b. Vertical section through which the cog wheel 25d is tightly screwed on to the middle frame g.

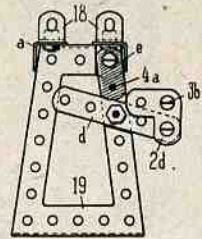
Sketch 349c. Vertical section through the cog wheel 25c, which is tightly screwed on to the axle 4. By the turning of the swing wheels 5 cog wheel 25c claps the cog wheel 25d and by that means the platform swings.

Sketch 349d. Ground section of the cross bars to the end of which are screwed the 4 glide rails e, which lean loosely against the angle strip a and, glide then, as the upper part raises and sinks. The lifting is done through the crank shaft 4b (Sketch 349e) to the crank of which wheel two screws are placed of 15 millimeters length. Against these 2 screws the loose outlying spear lever i pushes, which hinders an undesirable rear-motion and therefore a sinking if the upper parts.

No. 401. Iron Turning Bench



Sketch 401a



Sketch 401b shows the position of the guide spindles No. 3b-41.

Parts to the Iron Turning Bench:

- 2 ground plates No. 1c+1d
- 2 rest sides
- 2 walls a a s. 25 h. l.
- 2 spindle box blocks No. 18
- 2 lappet bands b s. 5 h. l.
- 2 cross pins c 5
- (to 1c, 1d)
- 1 layer support d s. 5 h. l.
- 1 hanging strip e 2
- 4 turning spindle blocks g 3
- 2 support frames h 7
- 2 support frames i 3
- 2 glide rails k 5

- 2 span claw ribs 1 s. 2 h. l.
- 1 puppet strip m 5
- 1 guider 2x No. 25
- 3 guide spindle layers 2d
- 2 puppet spindles 2e
- 1 support spindle 4
- 1 driving work spindle 4
- 1 driving cog wheel shaft 4a
- 1 support spindle 4a
- 1 graduated shaft 4b
- 1 turning rod 4g
- 1 guide spindle No. 3b+41
- 1 spindle coupling No. 3d
- 2 cranks 6
- 1 support guider 17

- 2 support guiders No. 17a
- 1 position wheel (puppet) No. 5
- 3 string wheels No. 5
- 1 position rings as graduated discs No. 7
- 1 string roller No. 8
- 2 flange wheels No. 22
- 2 cog wheels No. 25, 25a
- 1 25c
- 1 25e
- 1 hub 8-35b

- 1 support floor No. 35a
- 1 bore feeder 23-32a
- 1 puppet block 41
- 52 screws with nuts
- 17 angle brackets

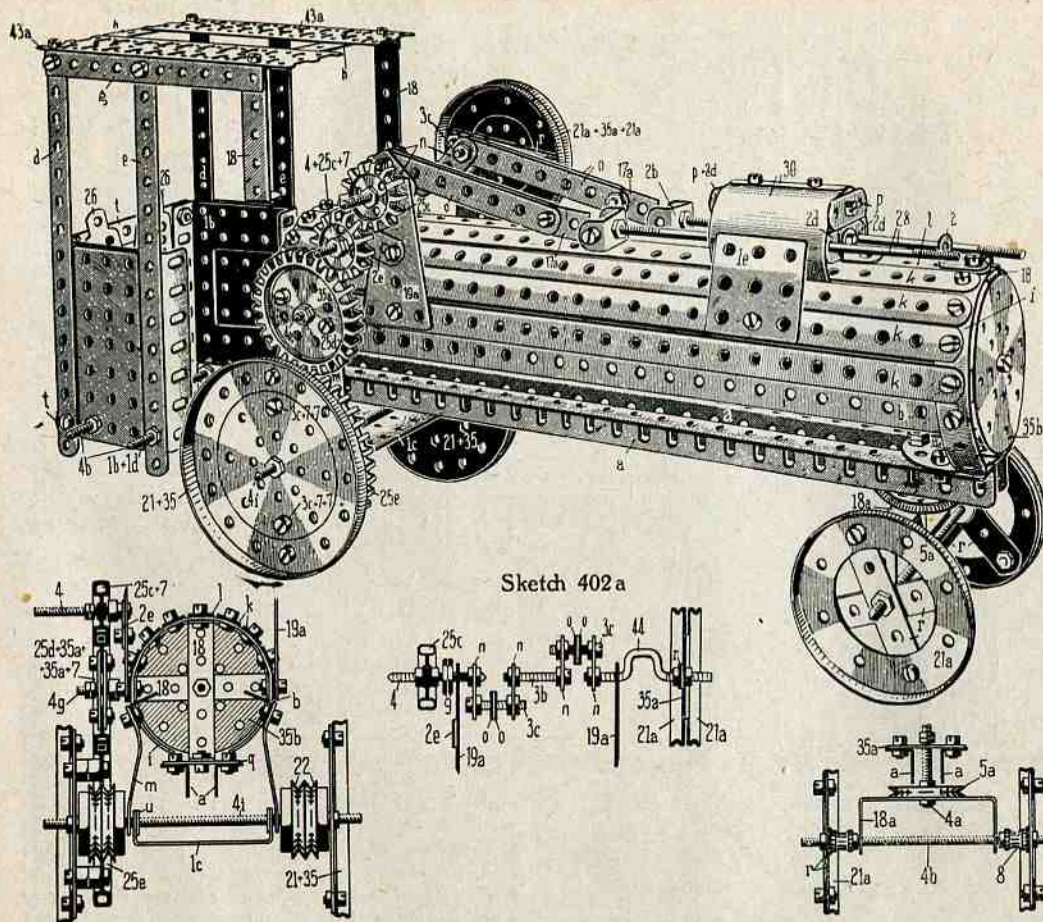
Sketch 401a shows the puppet block with the two double angles 2b, which are not recognisable in the illustration shown. The lower double angle lies crosswise

under both cheeks a, which are between them above. Both these double angles with m produce together the gliding position of the puppets so that these cause a discontinuance of any removal from the bore feeder 32a.

Between bore feeder 32a and puppet spindle 4 is stretched the revolving metal piece and moves in quick

revolution. The turning steel 4g of the support is then carefully brought near to the metal piece and which removes any uneven obstacles. As the support box is guided in one of the guide spindles 41, the whole support screws itself automatically sideways slowly. This brings about, by this means, of the turning steel an equal revolving of the whole working part once of the enlist storage parts.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.



## No. 402. Traction Engine

### Parts to the Traction Engine:

1 floor plate	No. 1c	1 axle pole	No. 18a
2 wall plates	" 1b+1d	2 rear wheels	" 21+35
2 "	" 26	2 front "	" 21a
2 roof plates	" 43a	1 fly wheel	" 21a
2 cylinder plates	" 1e		+35a+21a
2 rack blocks	" 19a	2 cog wheels	No. 25c
2 floor bearers a a s.	25 h. l.	1 "	" 35a
2 boiler	" b " 25 "		+25d+35a+7
2 frames	" g " 10 "	1 "	" No. 25e
2 corner fillets	" d " 15 "	2 piston rods	" 28
2 wall	" e " 15 "	2 cylinder walls	" 30
2 frames	" h " 7 "	1 rack plate	" 35a
8 boiler girders	" k " 25 "	2 boiler walls	" 35b
2 "	" hoops i " 15 "		
1 "	" girders l " 25 "		
	(15+15)		
4 "	stays m " 5 h. l.		
4 crank arms	" n " 2 "		
2 connecting poles	" o " 7+7 "		
2 cylinder covers	" p " 3 "		
4 "	" No. 2d		
1 lappet (on a)	" q s. 3 h. l.		
5 wheel spokes	" r " 5 "		
2 joist bands	" t " 7 "		
2 axle blocks	" u " 5 "		
2 cross links	No. 2b		
	+3+17a		
1 cog wheel block	No. 2e		
1 spindle	" 4a		
1 crank shaft	" 4+3c		
	+3b+3c+44		
2 cog wheel shafts	No. 4, 4g		
2 wheel axles	" 4b, 4i		
2 span poles	" 4b		
1 turning disc	" 5a		
4 boiler bands	" 18		
2 corner fillets	" 18		

Sketch 402a. Section through the outstanding fly wheel shaft, which brings both the connecting spindles to the revolution. The two crank arm pairs n form an angle of 90 degrees in opposition.

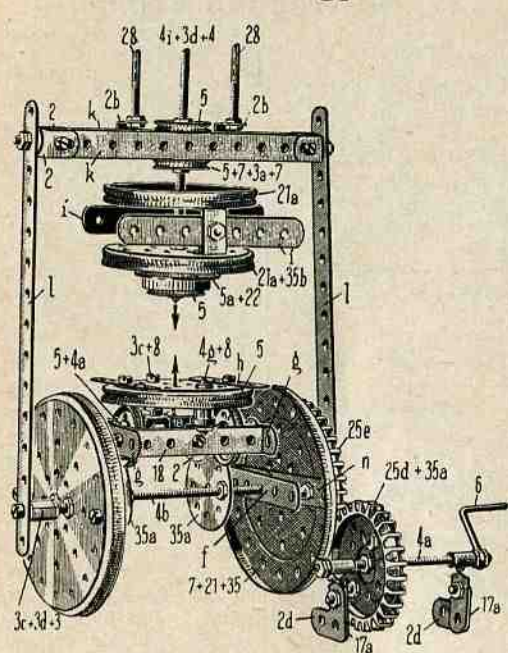
Sketch 402b is a section of the traction engine. The sketch shows the building of the rear axle, the cog wheels and the fixing of the rear boiler wall by means of the two boiler bands No. 18. In the same way the fore boiler wall is also fixed.

Sketch 402c shows the position and fixing of the front axle.

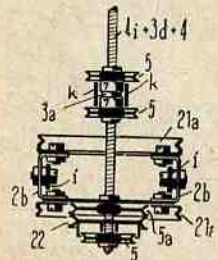
For the chimney one can screw tightly a paper mash or cotton reel to the angle No. 2 before the cabin.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

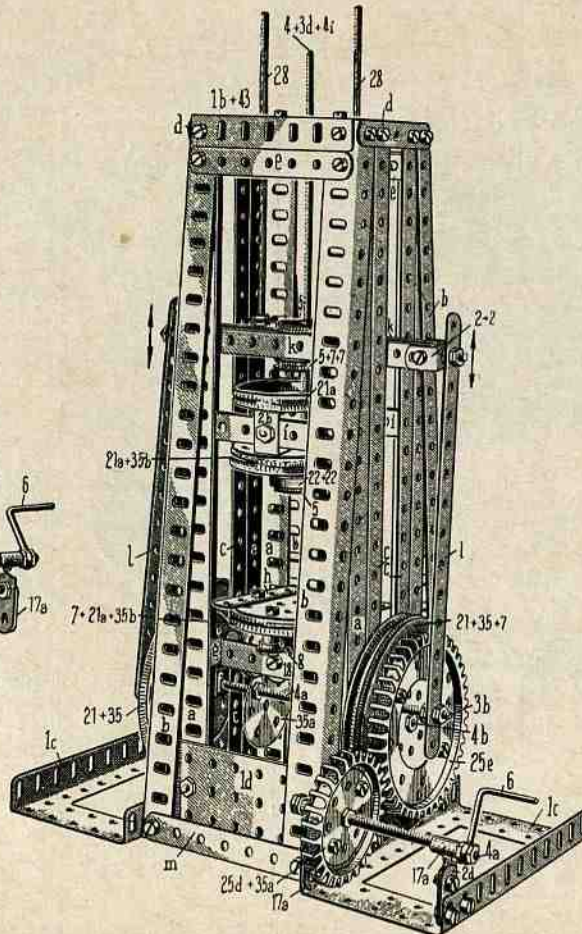
## No. 403. Hauling Press



Sketch 403a



Sketch 403b



### Parts to the Hauling Press:

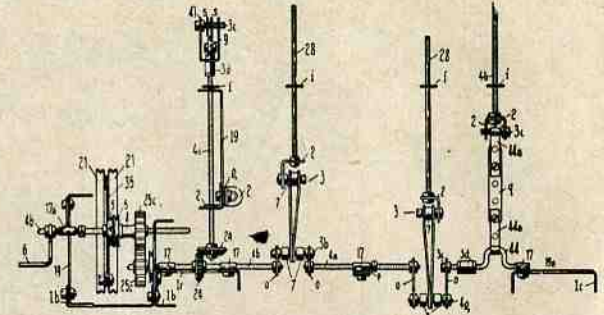
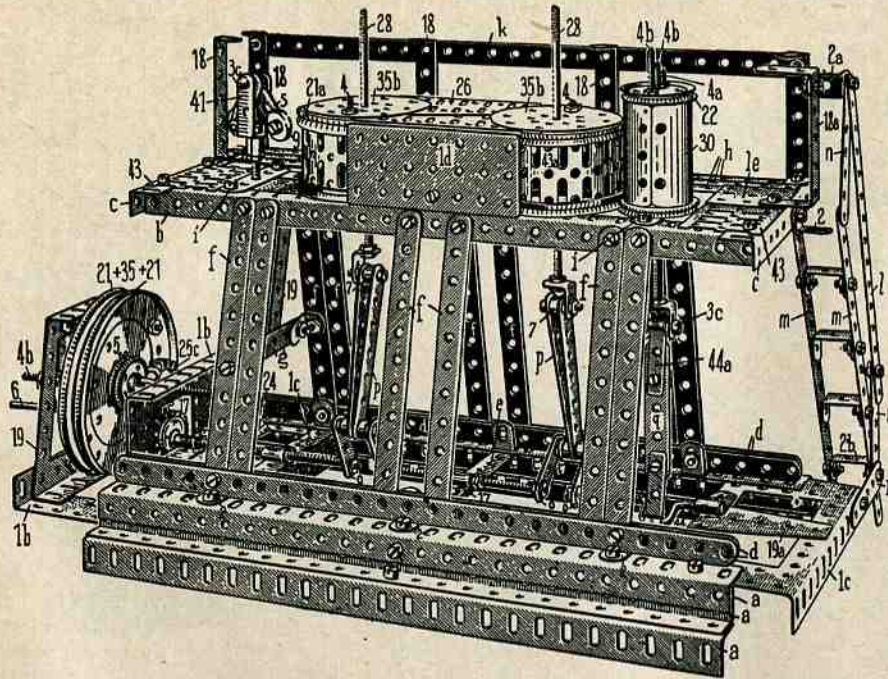
2 ground plates	No. 1c	1 under press table spindle	No. 4a
2 foot plates	" 1d	1 upper press table spindle	No. 4i+3d+4
1 deck plate	" 1b+43	2 hold fast cheeks	No. 5+7
4 frame fillets	a a. s. 25 h. l.	1 crank	" 6
4 support	" b " 25 "	2 fly wheel hubs	" 7
4 guide	" c 25 "	2 flat blocks	" 17a
2 cross frames	d " 5 "	2 press table cross pins	" 18
2 head	" e " 7 "	2 fly wheels	" 21+25
2 rack bands	f " 5 "	1 under press table	" 21a
4 lash bands	g, h " 5 "	+35b+2x8+3c+4g	
2 " "	i " 7 "	1 upper press table	
2 " "	k " 11 "	2x No. 21a+35b	
2 crank arms	l " 15 "	1 press shape	" 5a+22+5
2 joists	m " 7 "	2 guide spindles	" 28
2 coupling pins	No. 2b	1 cog wheel	" 25d+35a
2 rack stays	" 2d	1 " "	" 25e
1 crank pivot	" 3b	2 crank wheels	" 35a
1 " "	" 3c	78 screws with nuts, 12 a. b.	
1 driving shaft	No. 4a		
1 fly wheel shaft	" 4b		

Sketch 403a shows both the round press tables represented in perspective. By every revolution of the fly wheel shaft 4b the under press table is pressed upward in consequence of the eccentric screwing of both the crank wheels, while at the same time the upper press table is, accordingly pulled under, because the under ends of both crank arms l are screwed on the movable eccentric fly wheels and not on the fly wheel shaft 4b (that is above the middle points). Both press tables press against each other in the direction of the arrow and lift themselves off back again from each other according to a half revolution of the fly wheels.

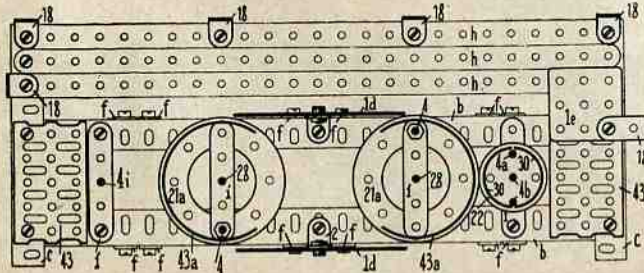


Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

No. 404. Diesel Motor



Sketch 404b



Sketch 404a

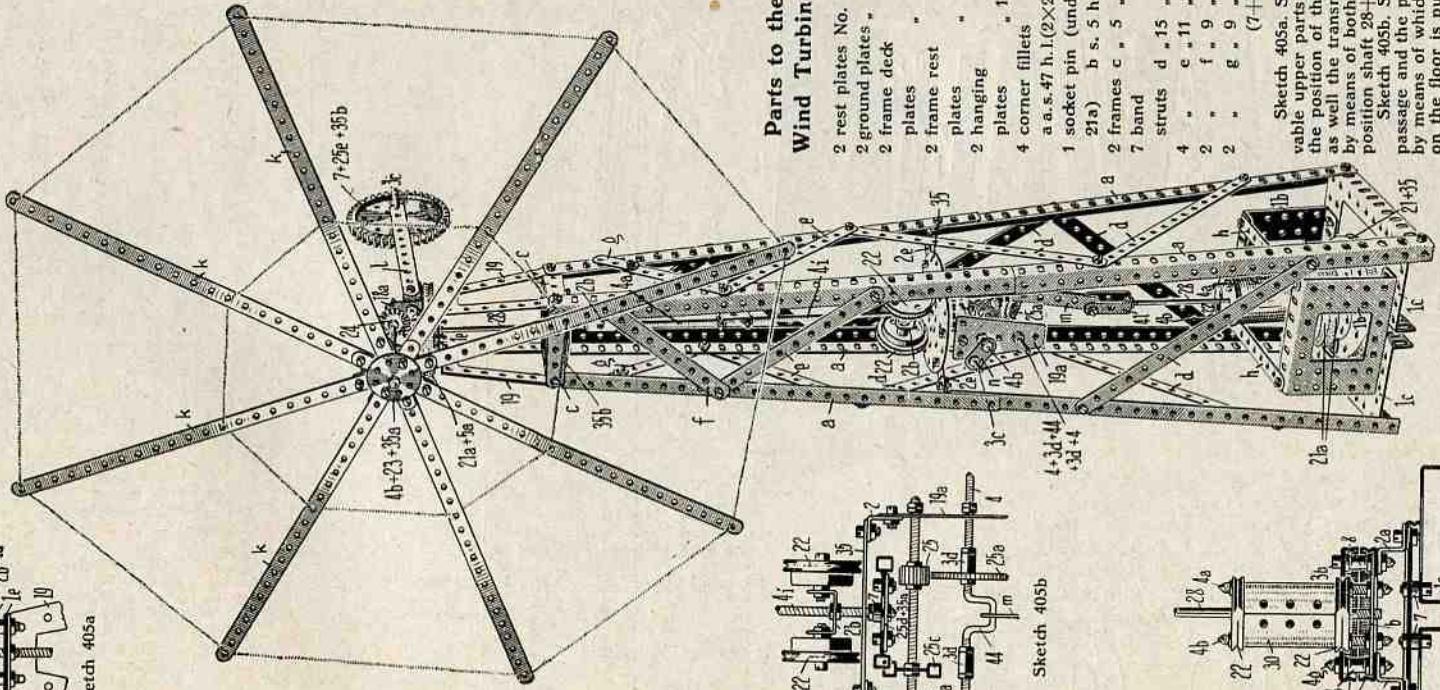
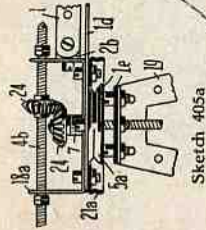
Parts to the Diesel Motor:

12 corner and wall fillets	f s. 11 h. l	2 piston rods	No. 28
1 cross bearer	g = 7	1 crank	6
3 floor planks	h = 25	1 fly wheel hub	2 5+8
4 cross bands	i = 5	2 regulator weights	9
1 rail beam	k = 25	4 flat layers	17
1	l = 15	1 flat layer	17a
2 step sides	m = 15	5 rail posts	18
2 rail posts	n = 5, 6, 15	1 rail post	18a
4 crank arms	o = 3	1 fly wheel	2 21+35
4 connecting poles	p = 7	2 cylinder covers	21a+35b
1 span band	q = 5	2 floors	21a
2 regulator arms	r = 5	2 covers	22
1 step pin	s = 5	2 cone wheels	24
4 step rungs	No. 2a	2 cog wheels	25c
1 crank spindle	2b	2 cylinder decks	26
2 cylinder wall plates	3b	2 cylinder walls	30
2 rack rests	4g	2 floor plates	45
1 floor plate	19	2 cylinder walls	45a
6 long joists	a a. s. 25 h. l.	1 regulator upright	41
2 long bearers	b = 25	2 connecting pole blocks	No. 44a
2 cross bearers	c = 10		
4 double joists	d s 25 h. l.		
1 rack bearer	e = 11 (7+7)		
		1 fly wheel shaft	Nr. 4b
		1 position shaft	4i
		2 cylinder spindles	4a, 4b
		1 piston rod	4b

Sketch 404a Ground section of cylinder.

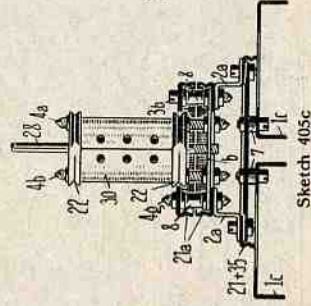
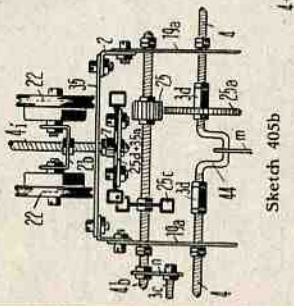
Sketch 404b Construction of the projecting shafts.

# No. 405. Wind Turbine



## Parts to the Wind Turbine:

- 2 rest plates No. 1b
- 2 ground plates, 1c
- 2 frame deck plates 1e
- 2 frame rest plates 19
- 2 hanging plates 19a
- 4 corner fillets a, s, 47 h, 1, (2x25)
- 1 socket pin (under 21a) b, s, 5 h, 1,
- 2 frames c, 5
- 7 band struts d, 15
- 4 e, 11
- 2 f, 9
- 2 g, 9
- (7+3) 4 angle brackets
- 2 rest cross bands h, s, 9 h, 1,
- 8 wind wheel spokes k, 25
- 2 projecting bearers l, 11
- 1 lever arm m, 6
- 1 crank arm n, 2
- 2 socket feet No. 2a
- 1 projecting cross pin 2b
- 2 shaft couplings No. 2b
- 1 mill stone block No. 2b
- 2 lappet bands, 2e
- 2 socket screws No. 3b a, 4g
- 1 position wheel shaft No. 3c
- 1 crank 3c
- 2 mill stone shafts 3c
- 1 crank shaft 4
- 34+44+3d+4
- 2 cylinder spindles No. 4a, 4b
- 1 cog wheel shaft No. 4b
- 1 wind wheel shaft No. 4b
- 1 position shaft No. 4b
- 1 position wheel hub No. 4+4a+28
- 2x No. 7
- 4 position rings, 7
- 2 8
- 1 mill shaft block No. 18a
- 1 cylinder socket No. 21+35+2x21a
- 1 turning disc (above) No. 21a+5a
- 2 cylinder covers No. 22
- 2 mill stones, 22
- 1 wind wheel hub No. 23+35a
- 2 cone wheels No. 24
- 4 cog wheels, 25, 25a, 25c, (25d+35a)
- 1 wind position wheel No. 25e+35b
- 1 piston rod No. 28
- 1 cylinder wall 2x, 30
- 1 collar space, 35
- 1 frame deck, 35b
- 1 plate, 35b
- 1 fork band, 41
- 80 screws with nuts (7+3) 4



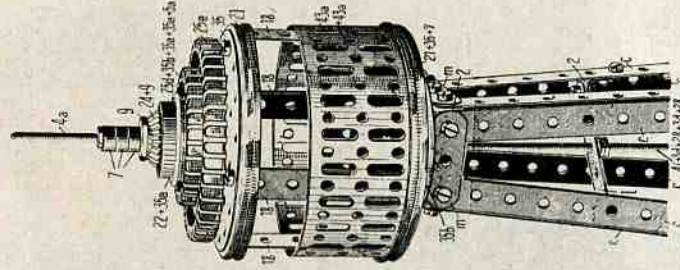
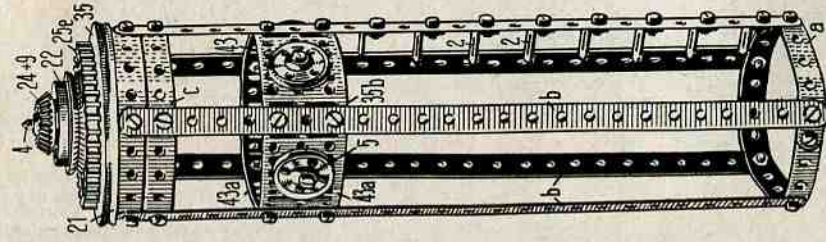
Sketch 405a. Section through the movable upper parts of the frame. It shows the position of the great wheel shaft 4b as well as the transmission of its revolving by means of both cone wheels 24 on the position shaft 28+4a+4i.

Sketch 405b. Section through the mill passage and the projection shaft 4+44+4 by means of which help, the pump work on the floor is put in action.

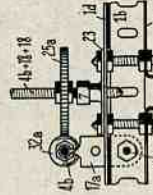
Sketch 405c shows this pump work in section.

# No. 406. Traffic Tower

# No. 407. Light House



Sketch 407a



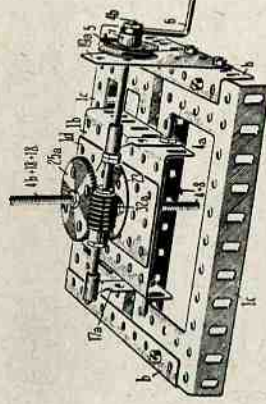
Sketch 407c

### Parts to the Traffic Tower:

- 1 joist (20 h. l.) s. 25 h. l.
- 5 corner fillets " 25 " "
- 2 frames (5x5) " 20 " "
- 5 traffic indicators No. 21-35
- 1 roof +25e+22+9+24+1
- 1 between floor No 35b
- 1 rail 43+2x43a
- 46 s. w. n., 11 a. b.

### Parts to the Light House:

- 4 corner fillets a. s. 49 h. l.
- 2 bearers b " 10 " "
- 3 corner fillets c " 25 " "
- 32 support bands d e f g h i k
- 1 shaft block s. 15 7 15 11 14 7 6
- 4 frames l s. 5 h. l.
- 2 position bolts m " 4
- 1 tower spike " 4a
- 1 position spindle " 4a
- 1 driving shaft " 4b



Sketch 407b

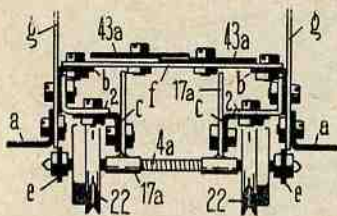
### 1 position shaft No. 4b+18+

- 18+28+3d+28+3d+4i
- 1 driving disc No. 5
- 1 crank " 7
- 2 position rings No. 3x7+9+24+9
- 1 hood roof +22+35a+25d+35b+35a
- +35a+5a+25e+35+21
- 1 cog wheel No. 9
- 2 shaft blocks " 17a
- 4 lantern fillets " 18
- 1 rest block " 19a
- 4 wheel bands " 21a
- 1 lantern floor " 21+35+7
- 1 rest disc " 23
- 1 cog wheel " 25a
- 1 screw " 32a
- 1 deck plate " 35b
- 1 gallery rail " 45a
- 80 s. w. n., 6 a. b.

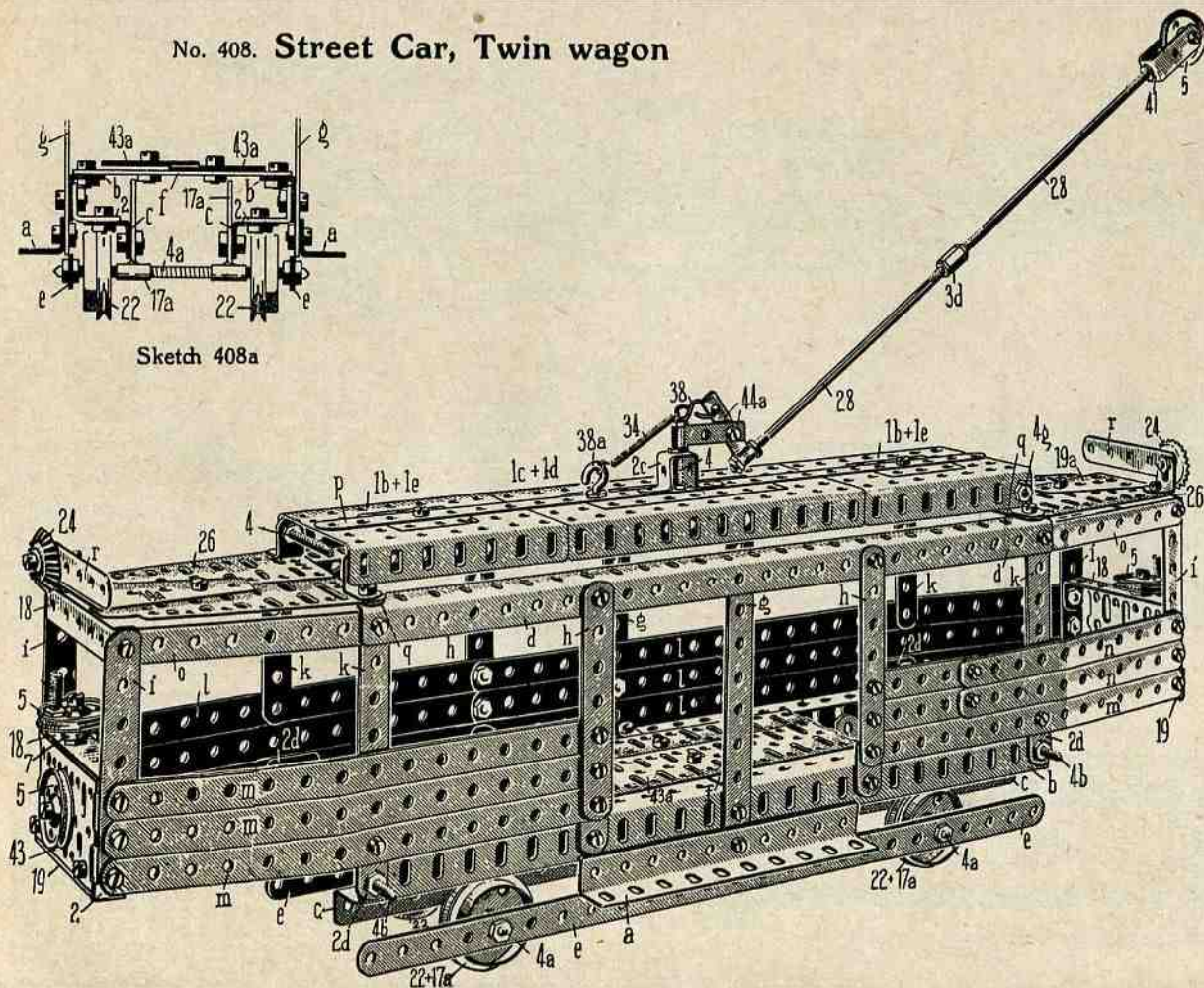
Sketch 407a. Head of the light tower.  
 407b. Construction of the between floor.  
 407c. Section through between floor.

# Models 1-433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 408. Street Car, Twin wagon



Sketch 408a



### Parts to the Tram Car:

2 roof plates	No. 1b+1e
1 "	1c+1d
4 "	26
2 "	19a
2 floor plates	19
2 "	43a
2 step boards	a a. s. 10 h. l.
2 floor bearers	b "
2 axle block bearers (inside)	c a. s. 25 h. l.
2 long frames	d "
2 axle block bearers (outside)	e s. 25 "
1 floor cross bearer	f "
	(5+5)
2 uprights	g "
4 "	(7+2) 9 h. l.
4 corner uprights	h "
4 window bars	i "
3 { wall } (25+15)	k "
4 { covering }	l "
2 { bars } (11+5)	m "
4 long frames	n "
2 deck bearers	o "
2 roof cross ribs	p "
2 direction shields	q "
2 head frames	r "
2 breast pins	No. 18
1 spindle block	2c
4 lappet bands	2d
1 roof spindle	4
2 axles	4a
2 span poles	4b
1 current receiver roller	5
2 crank wheels	5+7
2 lanterns	5
4 axle blocks	17a
4 flange wheels	22
2 position lights	24
1 contact pole	No. 28-3d+28
1 spiral span spring	No. 34
1 S hook	38
1 screw hook	38a
1 piston fork	41
2 front walls	43
1 contact pole block 2x	44a

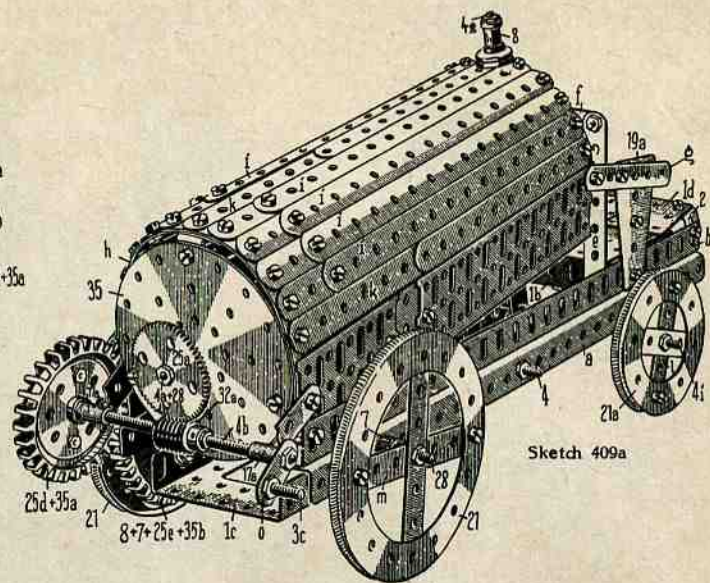
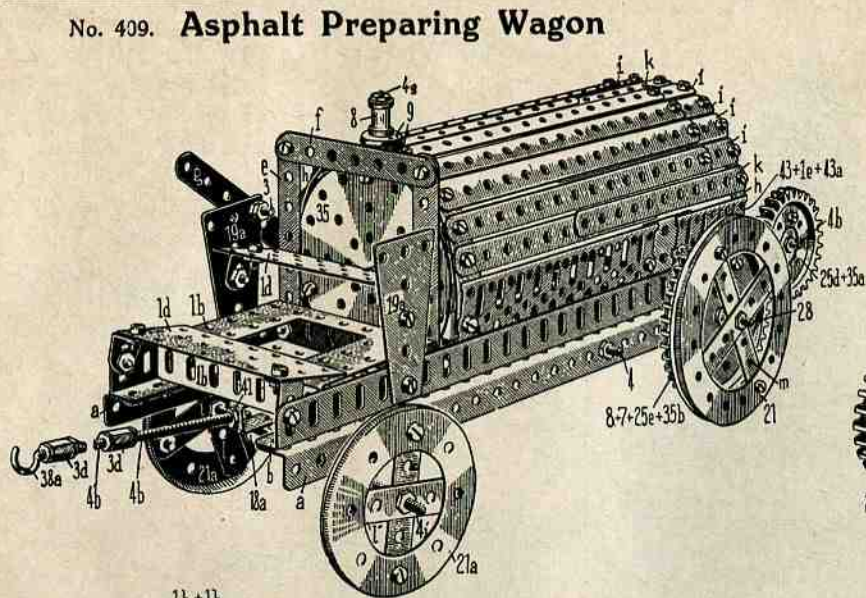
This wagon is a tram car of the Leipzig Tram Car Co. and built for them.

The manner of construction is so clearly represented that a description is not necessary.

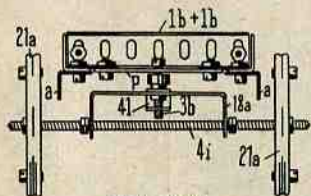
The Sketch 408a shows a middle cross section through the wagon floor in order to show the position of the various parts not visible in the illustration as well as the placement of the axles.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

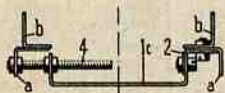
## No. 409. Asphalt Preparing Wagon



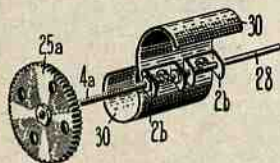
Sketch 409a



Sketch 409b



Sketch 409c



Sketch 409d

### Parts to the Asphalt Preparing Wagon:

2 front wagon floor parts	No. 1b	2 shaft couplings	No. 2b
1 back	" 1c	1 axle pole nail	" 3b
1 foot, 1 seat plate	" 1d	1 chimney spindle	" 4g
2 seat supports	" 19a	2 span spindles	" 4
2 boiler girdles	No. 1e+43+43a	1 cog wheel shaft	" 4b
2 long bearers	a a s. 25 h. l.	1 front axle	" 4i
2 floor	b " 25 "	1 back axle	" 28
2 back uprights	e " 7 "	1 shaft for stirring	No. 4a-28
1 cross fillet	f " 7 "	1 shaft No. 2x (4b+3d)+38a-41	" 41
1 tilt lever	g " 6 "	1 chimney	No. 9-9+8
2 boiler round pins	h " 15 "	2 shaft blocks	No. 17a
	(9+7)	1 axle pole	" 18a
8 boiler girdles	i " 17 h. l.	2 back wheels	" 21
	(15+5)	2 front wheels	" 21a
3 " "	k " 17 "	1 cog wheel	" 25a
	(11+11)	1 " "	No. 25d-35a
4 wheel spokes	l " 5 "	1 " "	" 25e-35b
4 " "	m " 7 "	1 worm	No. 32a
1 crank arm	o " 2 "	2 string shovels	" 30
1 floor bearer	p " 5 "	2 boiler walls	" 35

The boiler round pins h are not visible on the illustrated bent bands, on which the boiler wall girdles are fixed at both ends.

Sketch 409a shows how the boiler is raised in front.

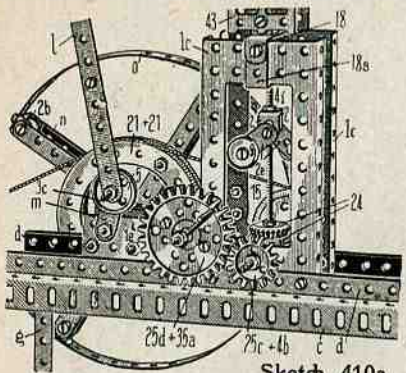
Sketch 409b. Balance pole with lock fore wheels seen from the front.

Sketch 409c is a cross section through the wagon floor 1c and shows its connection with both the long bearers a and is on the left side of the sketch 409c the fixing in the middle, and on the right side the fixing is shown on the end of the wagon.

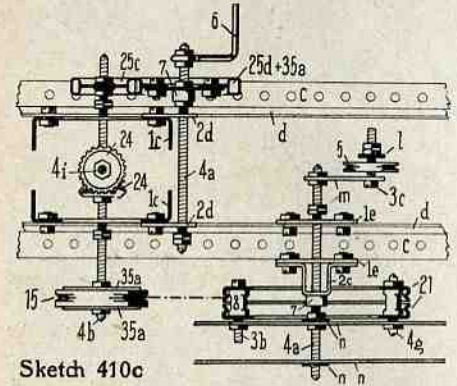
Sketch 409d represents the stirring shaft, which is found inside of the boiler. It receives its driving from the worm 32a on cog wheel shaft 4b.

Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

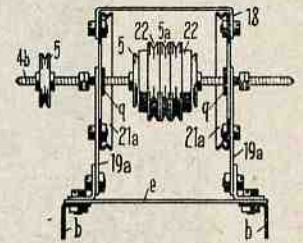
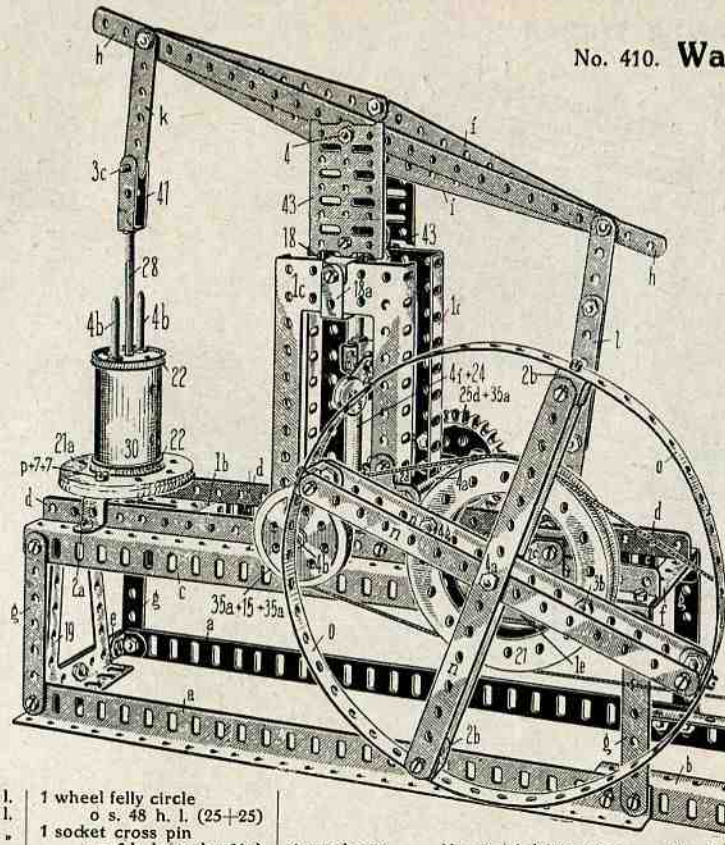
No. 410. Watt's Steam Machine



Sketch 410a



Sketch 410c



Sketch 410b

Parts to same:		2 long bearers d a. s. 25 h. l.
1 frame floor	No. 1b	2 cross beams e s. 7 h. l.
2 upright plates	" 1c	1 flat frame f " 7 " "
1 foundational front plate	" 19	4 side fillets g " 7 " "
2 rack plates	" 1e	1 balancing pin h " 25 " "
2 " "	" 43	4 balancing arms i " 11 " "
2 " blocks	" 19a	1 connecting pole k " 6 " "
2 foundation beams a a. s. 25 h. l.		1 crank peg (11+11) l " 14 " "
2 " " b " 10 " "		1 crank arm m " 3 " "
2 " frames c " 25 " "		4 fly wheel spokes n s. 15 h. l.

1 wheel felly circle		1 crank peg	No. 3c
		1 cross head pin	" 3c
		1 balance spindle	" 4
		1 socket cross pin	" 4
		1 fly wheel shaft	No. 4a
		2 cog wheels	No. 4a, 4b
		1 drum shaft	No. 4b
		2 cylinder spindles	" 4b
		1 regulator shaft	" 4i
		1 crank steering disc	" 5
		2 shaft blocks	q s. 5 h. l.
		2 socket supports	No. 2a
		4 spoke locks	" 2b
		1 shaft block	" 2c
		2 shaft blocks	" 2d
		2 regulator arms	" 2e
		2 position spindles	" 3b
			+4g

1 driving disc	No. 5	5 cylinder girdles	No. 18
1 drum	No. 2x5+5a+2x22	2 string wheels	" 21
1 crank	No. 6	2 cylinder floors	" 21a
1 fly-cog wheel hub	" 7	1 socket	" 21a
4 position rings	" 8	2 covers	" 22
2 position rings	" 8	2 jackets	" 30
2 regulator weights	" 9	2 cone wheels	" 24
1 string disc	No. 15+2x35a	1 cog wheel	" 25c
2 cross pins (shaft 4 i)	18+18a		

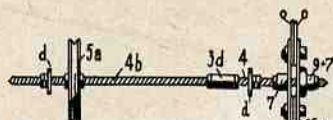
- 1 cog wheel No. 25d+35a
- 1 piston rod No. 28
- 1 cross head No. 41

Two position rings are screwed between cross bearings 18, 18a and upright plates 1c. Sketch 410a part of back view. Sketch 410b Vertical section through the cylinder (right). Sketch 410c. Horizontal section of table elevation.

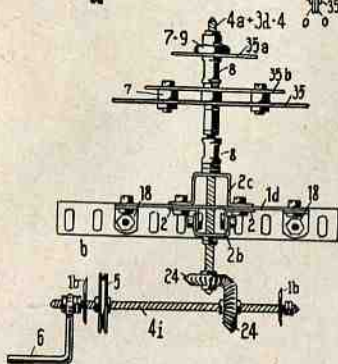
# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 411. Windmill

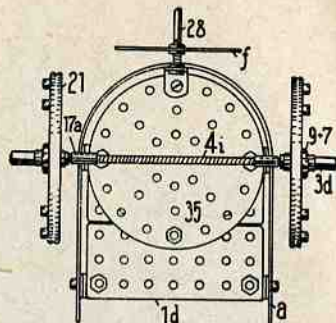
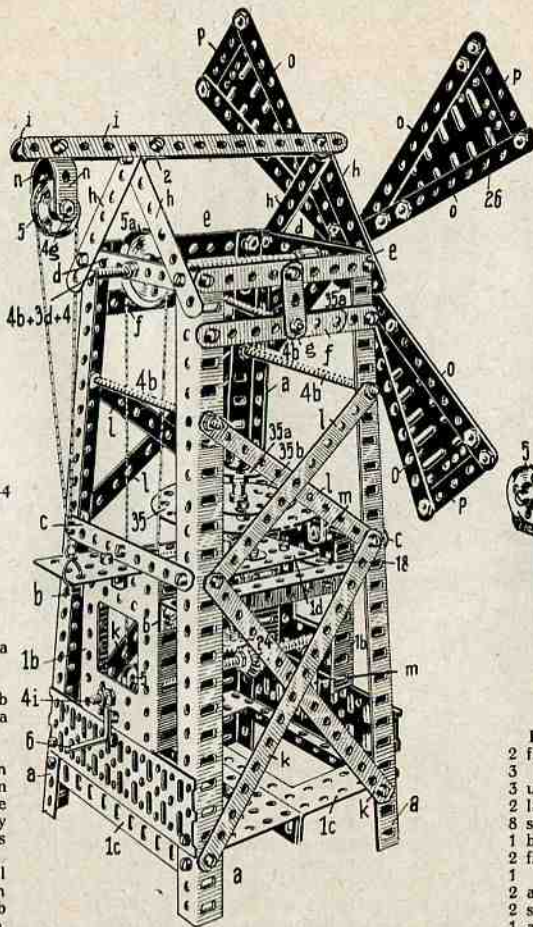
## No. 412. Old Roman Chariot



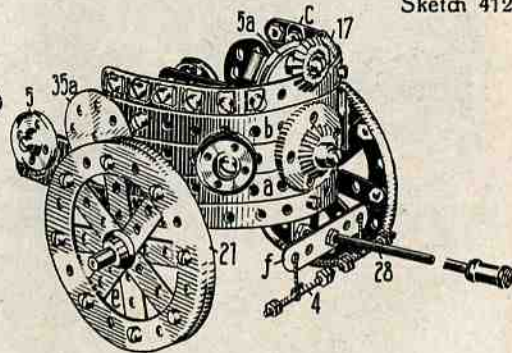
Sketch 411b



Sketch 411a



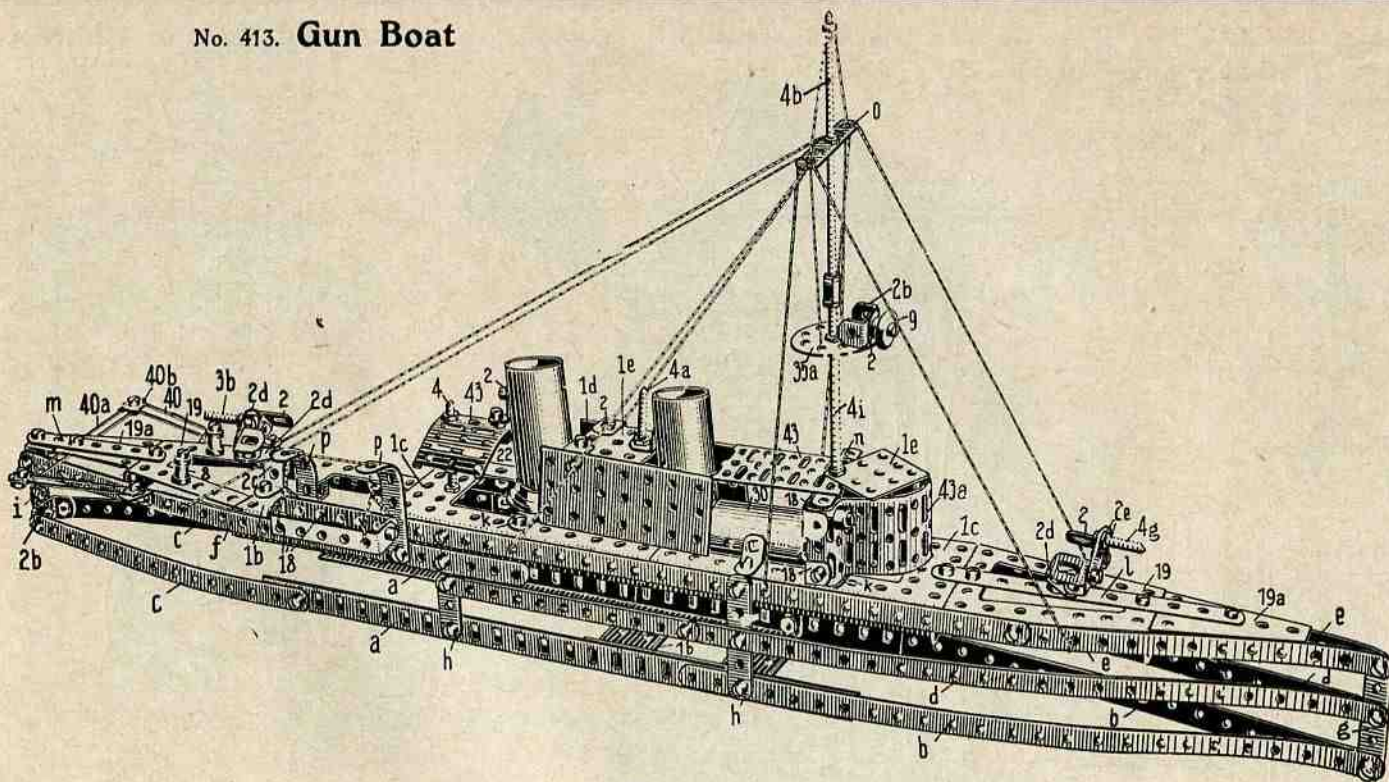
Sketch 412a



Parts to the Wind Mill:			
2 cross fillets	a	a. s. 25 h. l.	1 mill shaft No. 4b+3d+4
4 under spans	b	" 10 "	1 driving shaft No. 4i
2 cross bars	c	" 9 "	1 lift shaft " 4g
2 long frames	d	" 7 "	1 roller " 5
2 cross	e	" 9 "	2 driving discs " 5, 5a
2 cross bars	f	" 9 "	1 crank " 6
		(7+5)	6 position rings " 7
2 hanging fillets	g	3 h. l.	2 mill stone hubs " 8
4 gable spars	h	" 7 "	" " 9
2 front frames	i	" 15 "	1 wing hub " 9+35a
4 cross bands	k	" 15 "	2 beams " 18
4 lappet bands	m	" 2 "	2 cone wheels " 24
2 hanging fillets	n	" 3 "	1 grinding passage " 35+35b
8 wing frames	o	" 11 "	" " 35+35a
4	p	" 5 "	2 wall plates " 43a
1 rest block	No. 2b		80 screws w. n., 8 a. b.
		+2+2	Sketch 411a is a cross section through the driving mechanism with the grinding gangway. The under rest block (No. 2b) is fastly screwed with 2 angle brackets to the floor plate 1d.
1		2c	Sketch 411b shows the mill shaft 4+4b coupled with 3d. On this shaft is fixed the wing hub
2 wall plates		1b	9+35a with the wing frame o p.
2 floor plates		1c	
1 pedestal plate		1d	
1 position grind gangway shaft	No. 4a		

Parts to the Chariot:			
2 floor bands	a	s. 25 h. l.	4 ornamental discs No. 5
3	b	" 15 "	2 " " " 5a, 25a
3 uprights	c	" 5 "	" " " 24
2 lappet bands	d	" 2 "	2 wheel hubs " 9
8 spokes	e	" 7 "	2 axle blocks " 17a
1 balance pole	f	" 5 "	2 wheel circles " 21
2 floor plates	No. 1d		1 shaft pole " 28
1		35	10 ornamental plates " 40b
2 axle boxes		3d	46 s. w. n., 6 a. b.
2 splinter bars		4	Sketch 412a is an under view of the Chariot.
1 axle		4i	

No. 413. Gun Boat



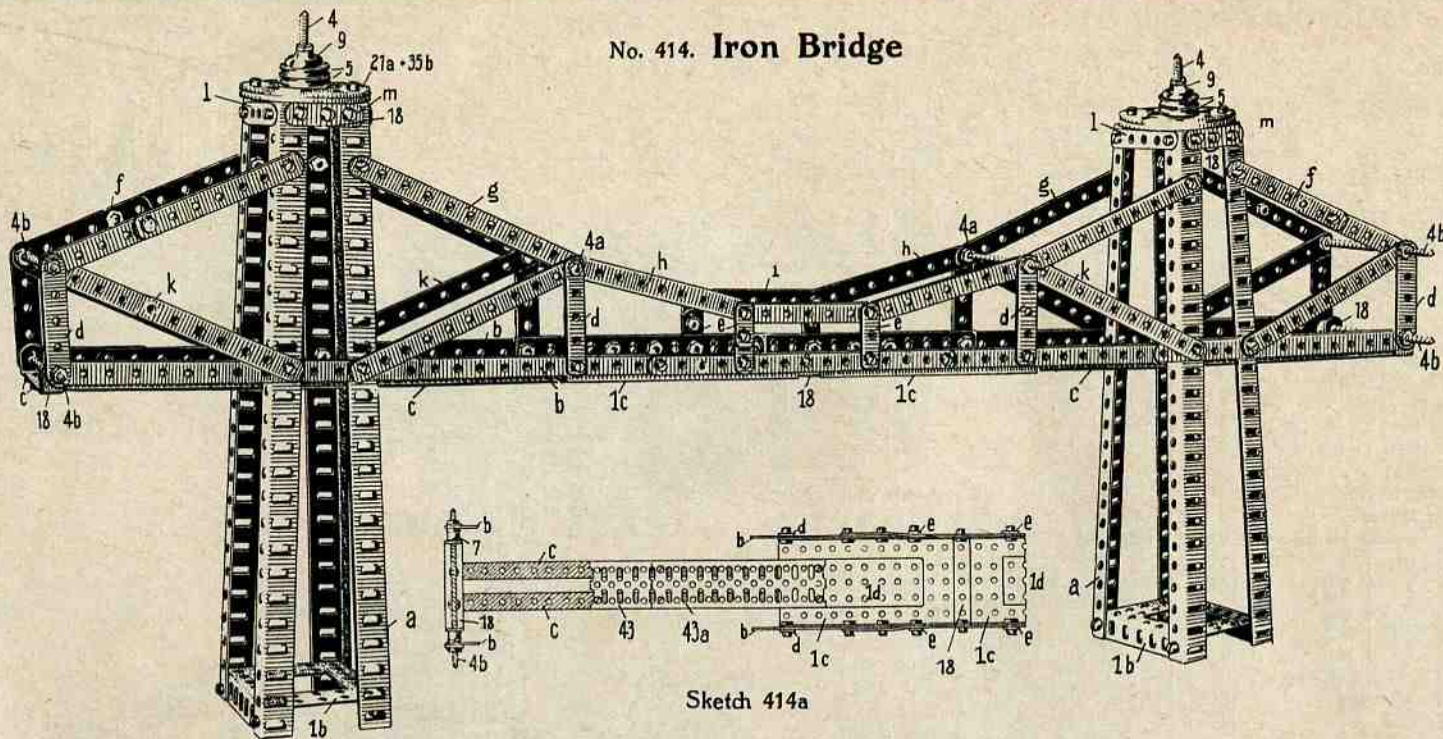
Parts to the same:

2 floor spans	a a. s. 25 h. l.	4 side spans	h s. 5 h. l.	1 ship floor No. 1b	2 promenade deck stays No. 4, 4a	3 screwed on guards No. 40+40a
2 long spans	b „ 25 „ „	1 after deck span	i „ 4 „ „	1 fore deck „ 1c+1c+19+19a	1 mast No. 4b+3d+4i	1 wall armour plate „ 43a
2 „ „	c „ 15 „ „		(3+3)	1 aft deck „ 1b+19+19a	2 poles „ 8	80 s. w. n.
2 „ „	d „ 35 „ „	2 deck beams	k „ 5 „ „	1 promenade deck „ 1e+43+43	2 cross bands „ 18	11 angle brackets
2 deck spans	e „ 37 „ „	1 „ „	l „ 11 „ „	1 upper tower armour plate No. 1e	1 life boat 2x „ 18	
	(11+25)	1 „ „	m „ 7 „ „	1 stern binder No. 2b	2 funnel sockets „ 22	
2 „ „	f „ 25 „ „	2 „ „	n „ 5 „ „	1 search light „ 2b+2+9	1 air superstructure „ 30	
2 „ „	(25+15)	1 cordage cleat	o „ 5 „ „	1 bow gun „ 2d+2e+2e+4g	1 foretop „ 35a	
1 front stem	g „ 5 „ „	2 davits	p „ 6 „ „	1 stern gun „ 2d+2d+3b		

Both the funnels are finished in paper mash and do not belong to the box.



No. 414. Iron Bridge



Sketch 414a

<b>Parts to the same:</b>		2 hanging fillets	e s. 3 h. l.	4 frames	1 s. 5 h. l.	2 tower cupolas	No. 9+5+7
2 pillar sockets	No. 1b	2 " "	e " 3 " "	4 " "	m " 3 " "		+5+21a+35b
corner fillets of the bridge pillars	a a. s. 25 h. l.	4 span bands	f " 11 h. l.	2 road plates	No. 1c+1d	3 cross bearers	No. 18
under girders	b " 65 " "	4 upper girders	f " (7+7)	2 " "	" 43+43a	2 cupola bearers	" 18
	(15+25+25+15)	4 " "	g " 11 h. l.	2 tower summits	" 4	80 screws with nuts	
4 road bearers	c s. 25 h. l.	2 " "	h " 9 " "	2 span poles	" 4a		
8 hanging fillets	d " 5 " "	8 struts	i " 7 " "	4 " "	" 4b		
			k " 11 " "	4 position rings	" 7		

Sketch 414a represents one half view of the Bridge street.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

No. 415.

## Private Motorcar

### Parts to the Private Motorcar:

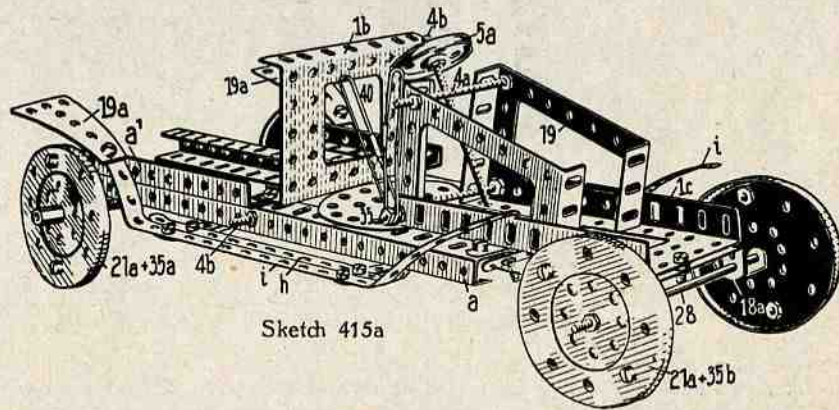
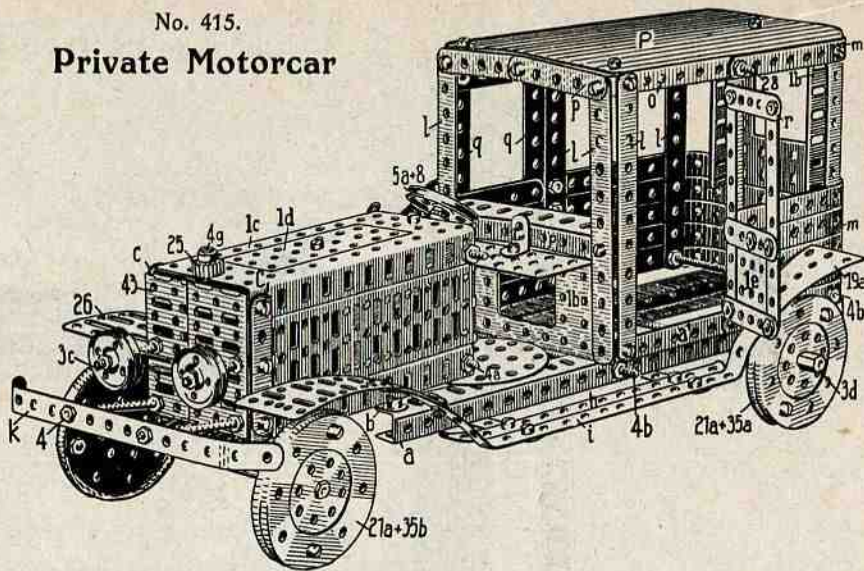
4 long bearers	a a. s. 25 h. l.	1 back axle	No. 41
2 "	a' " 10 " "	2 lanterns	2 " 5
1 cross bearer	b s. 7 h. l.	1 steering wheel	" 5a+8
2 uprights	c " 5 " "	2 axle blocks (back axle)	" 17a
4 foot board fasteners	d " 7 " "	1 axle pole	" 18a
2 binding pieces	e " 2 " "	2 fore wheels	" 21a+35b
1 bonnet bearer	f " 11 " "	2 rear "	" 21a+35a
	(under 1c+1d)	2 mud wings (back)	" 19a
2 foot boards	h " 15 " "	2 " (front)	" 26
2 "	i " 25 " "	1 cooler filling stay	" 25+4g
1 shock catcher	k " 15 " "	1 position spindle	" 28
8 { frame upright	l " 11 " "	1 floor plate	" 35
6 { parts to horizontal	m " 25 " "	2 roof plates	" 35a
2 { of the " "	o " 7 " "	1 cross band for lantern	" 40+40b
4 { carriage " "	p " 5 " "	1 hand brake	" 40+40b
4 door frame pieces upr.	q " 9 " "	1 switch lever	" 40+40b
6 " " " horiz.	r " 5 " "		
1 steering lever	s " 3 " "		
2 wheel spokes	t " 5 " "		
2 steering pillar blocks	u " 2 " "		
1 floor plate	No. 1c		
1 deck	" 1c+1d		
2 side ribs	" 19		
2 front walls	" 43		
2 side " "	" 43a		
1 front a. back wall each	" 1b		
for the carriage	" 1d		
1 driver seat	" 1e		
2 door fillings	" 2b		
2 muffs on front axle	" 3c		
2 lantern holders	" 3d		
2 long nuts to the back	" 4		
wheels	" 4a		
2 push rods holders	" 4b		
2 cross bolts to motor	" 4b		
casing	" 4b		
1 cross bolts of long bearer	" 4b		
1 steering pillar	" 4b		

Sketch 415a is the chassis with  
out the carriage and motor bonnet.

Sketch 415b shows from under-  
neath the bottom part of the carriage  
of the text page No. 113.

The two side ribs No. 19 in  
sketch 415a visible, have the sole  
purpose that one when in need can  
screw the bonnet deck 1c, 1d of the  
cross bolts 4a on to the under  
carriage frame.

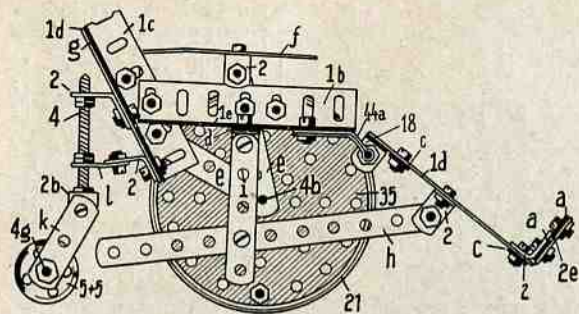
For door coverings one needs  
very weak binding wire or weak  
string. If one already had a Stabil  
box No. 53 one can use the position  
angle 2f as a door covering. The  
roof covering employed is of paper  
mash, which does not belong to the  
contents of the box.



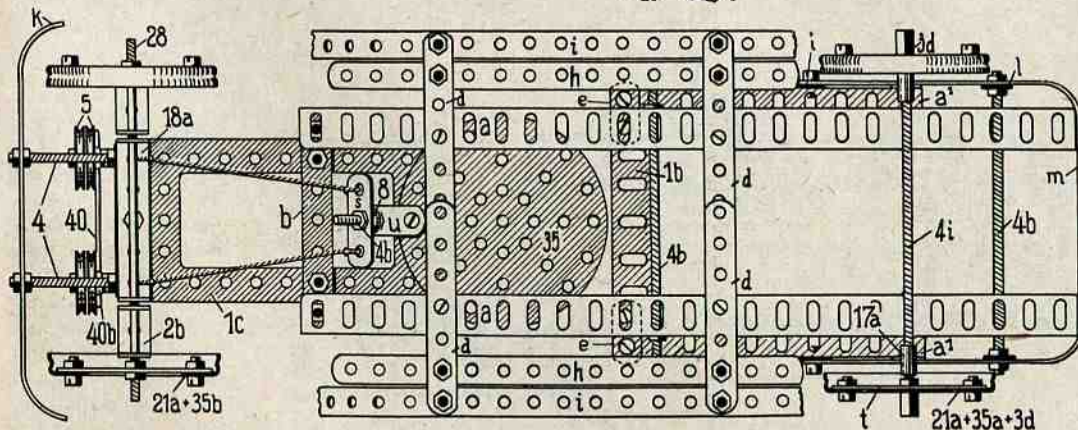
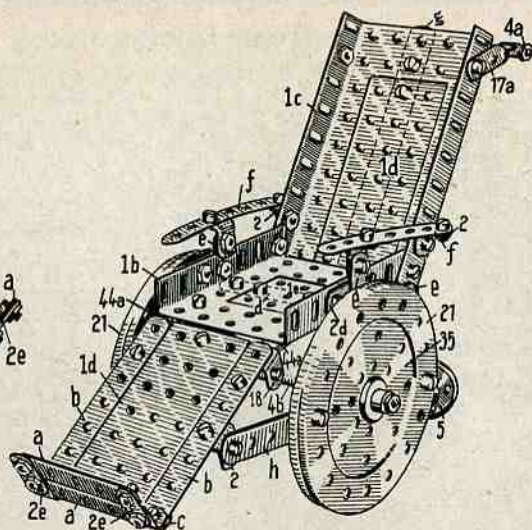
Sketch 415a

Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

No. 416. Invalid Chair



Sketch 416a



Sketch 415b

Parts to the Invalid Chair:

1 seat plate	No. 1b+1e
1 back rest	" 1c+1d
1 leg stay	" 1d
2 feet stays.	a s. 5 h. l.
2 side pins	b " 7 " "
2 cross pins	c " 5 " "
1 " " with seat	d " 5 " "
4 sloping bars	e " 5 " "
2 arm rests	f " 7 " "
1 lappet band	g " 11 " "
1 position lever	h " 11 " "
1 pendulum lever	i " 5 " "
2 fork sides	k " 3 " "
1 spindle block	l " 2 " "
1 back fork	No. 2b
2 arm back stays	" 2d
2 lappet bands	" 2e
2 position angles	" 44a
1 " spindle	" 4
1 handle pole	" 4a
1 axle	" 4b
1 back axle	" 4g
2 fork rollers	" 5
2 wheel hubs	" 9+7
2 wheels	" 21+35
2 handle eyclets	" 17a
40 screws with nuts	
13 angle brackets	

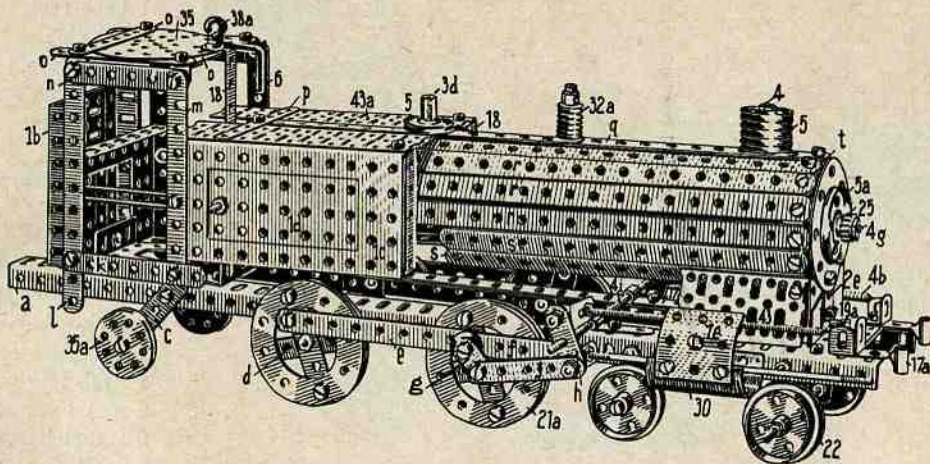
A description of the chair is not necessary, as the mechanism is clearly shown in illustration and sketch. Sketch 416a is a cross section through the lower part of the chair.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 417. Express Locomotive

### Parts to same:

2 long bearers	a	s. 38 h. l.
		(25+25)
4 axle blocks	b	s. 3 h. l.
2 "	c	" 5 "
8 spokes	d	" 5 "
2 crank poles	e	" 9 "
2 connecting rods	f	" 5 "
2 steering levers	f	" 5 "
2 "	g	" 2 "
2 "	h	" 3 "
2 fasteners	k	" 7 "
2 corner fillets	l	" 11 "
2 "	m	" 9 "
2 frames	n	" 6 "
4 deck fillets	o	" 7 "
1 "	p	" 7 "
1 boiler plate	q	" 25 "
		(15+15)
8 "	r	" 25 h. l.
4 "	s	" 15 "
2 wall plates	No. 1b	" "
2 fire chamber walls	" 1c+1d	" "
2 cylinder coverings	" 1e	" "
2 stuffing boxes	" 2b	" "
4 axle blocks	" 2d	" "
2 lappets	" 2e	" "
3 position bolts	" 4, 4g	" "
2 driving axles	" 4a	" "



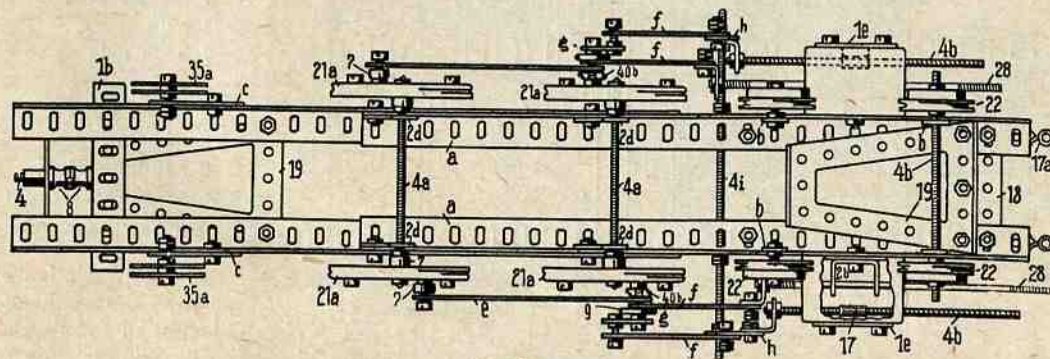
### Parts to same:

2 disc poles	No. 4b
1 cross pole	" 4b
1 lever spindle	" 4i
1 funnel	5 "
1 steam dome	No. 3d+5
1 cleaning door	No. 5a
1 tube guide	" 6
2 lever spindle blocks	" 17
2 cleaning eyes	" 17a
1 cross bearer	" 18
1 window frame	" 18
2 chamber pins	" 18
2 floor plates	" 19
2 front plates	" 19a
4 driving wheels	" 21a
4 running "	" 22
1 smoke chamber lock	" 25
1 back wall	" 26
2 piston rods	" 28
2 steam cylinders	" 30
1 shut off steam tube	" 32a
2 running wheels 2 altogether	" 35a
2 boiler front wheels	" 35b
1 roof plate	" 35
1 steam whistle	" 38a
2 stay plates	" 43
2 deck plates	" 43a

In order to facilitate the construction, please study the Sketch 417a (under view of the locomotive).

The long bearers a are composed of 2 angle strips of the length of 25 holes. The piston rods No. 28 are fitted into 2 stuffing boxes, which are screwed inside on to the long bearers a.

The spindle 4i is fitted into the 2 flat bearings 17 which are screwed above on the long bearers.



Sketch 417a

The lever and dial plate rods are fixed to lever spindle right and left sides, so as they are not screwed down to the driving wheels 21a. Here it is necessary to look at the sketch, which clearly shows how the connecting rod f and the steering lever f are arranged to steering lever h.

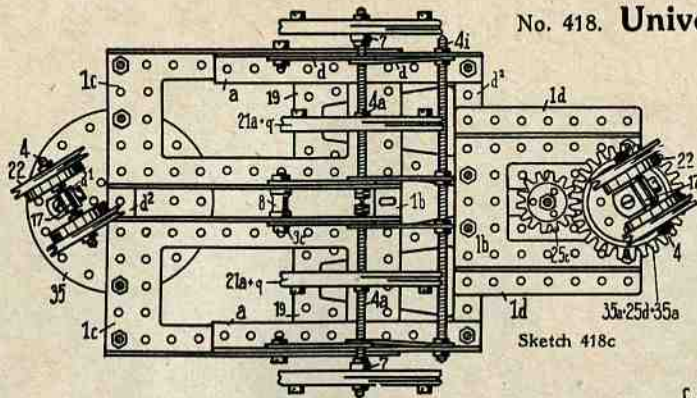
A further description is not necessary.

# Models 1-433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 418. Universal Swing Crane

### Parts to the Swing Crane:

4	floor plates	No. 1c, 1d
1	"	" 1b
3	"	" 19, 35
1	arm	" 1b
2	front plates	" 1e
2	box sides	" 43
1	seat plate	" 43a
2	floor bearers	a a. s. 10 h. l.
2	projecting strips	b " 33
		(25-25)
2	"	c " 45 h. l.
		(25-25)
8	axle block bearers	d s. 5 h. l.
1	"	d <sup>1</sup> " 5
2	cross bearers	d <sup>2</sup> " 11
2	rail beams	e " 11
2	rest fillets	f " 15
2	rest supports	g " 18
		(15-5)
2	span bands	h " 7 h. l.
2	under	i " 15
2	upper	k " 11
2	cross bands	l " 7
2	span bands	m " 15
2	support stays	n " 11
2	rack band	o " 7
4	spokes	o <sup>1</sup> " 9
2	crank levers	o <sup>2</sup> " 7
2	spindle blocks	p " 6
2	crank grips	q " 5
2	axles	r " 2
2	middle axles	No. 2a
1	roller spindle	" 3c
1	steering spindle	" 4
2	crank spindles	" 4a
1	span pole	" 4b
4	roller, 1 steering wheel	" 4b+9
2	wheel hubs	" 4i
2	axle blocks	" 5, 5a
1	steering spindle block	" 7
2	corner uprights	" 17
4	wheels	" 17a
2	cog wheels	" 18
1	cross pole	" 21a
1	hook	" 22
		" 25c, 25d
		" 28
		" 38a



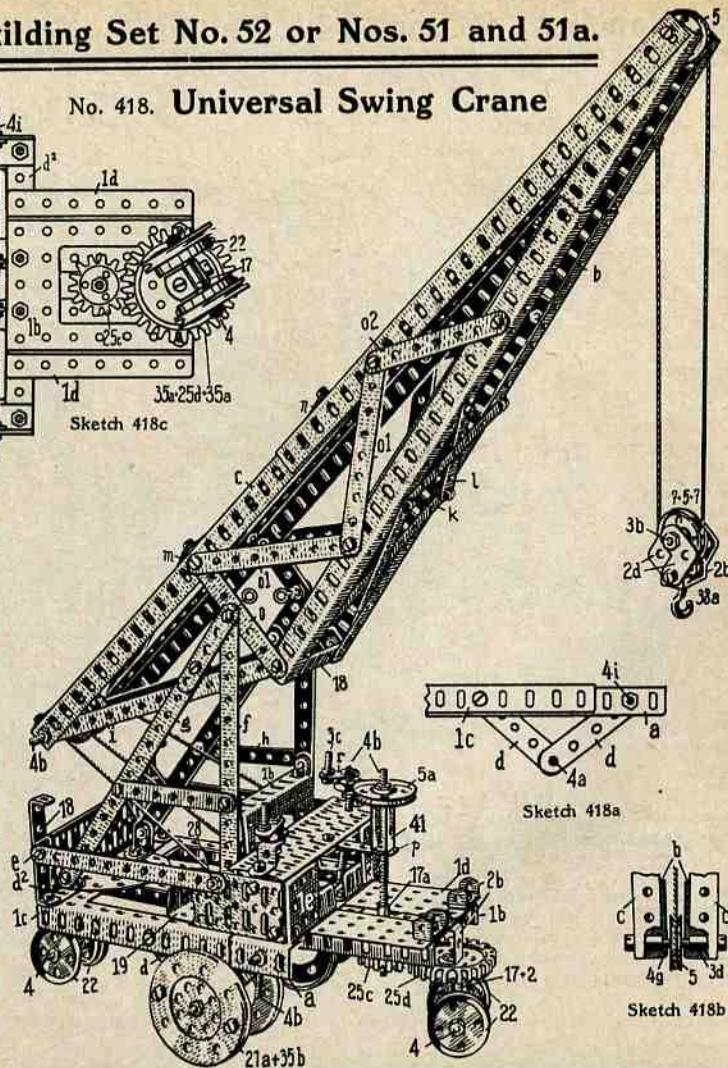
Sketch 418c

This Universal Crane is an original masterpiece of a new sort of crane constructed by a 14 years old boy. This crane can revolve itself on its own axle, raises the load swings it right or left, forward or behind, and suspends the goods according to the desired height.

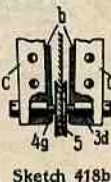
On the right crank spindle No. 4b is fixed to one end of the crank rope runs then from there over the guide roller 5, which is to be found on the roller spindle No. 4b under the projecting part, to the upper part of the imposed guide roller 5 of the projecting part in order then to embrace guide roller No. 5 and then raising with the other end in the upper fifth hole, to be fastened on to this projecting fillet.

The balance rope is attached to the left crank spindle No. 4b and is brought to the roller spindle 4b. By turning crank r, 3c one can raise the load and lower it, etc. position of the upper arms can be high or low.

Sketch 418a shows how the axle block bearer d is used. Sketch 418c is the under view of the crane wagon. Cog wheel 25d engages with cog wheel 25c, which is fixed under the steering spindle 4b. Sketch 418b shows the fixing of the guide roller to the top of the crane.



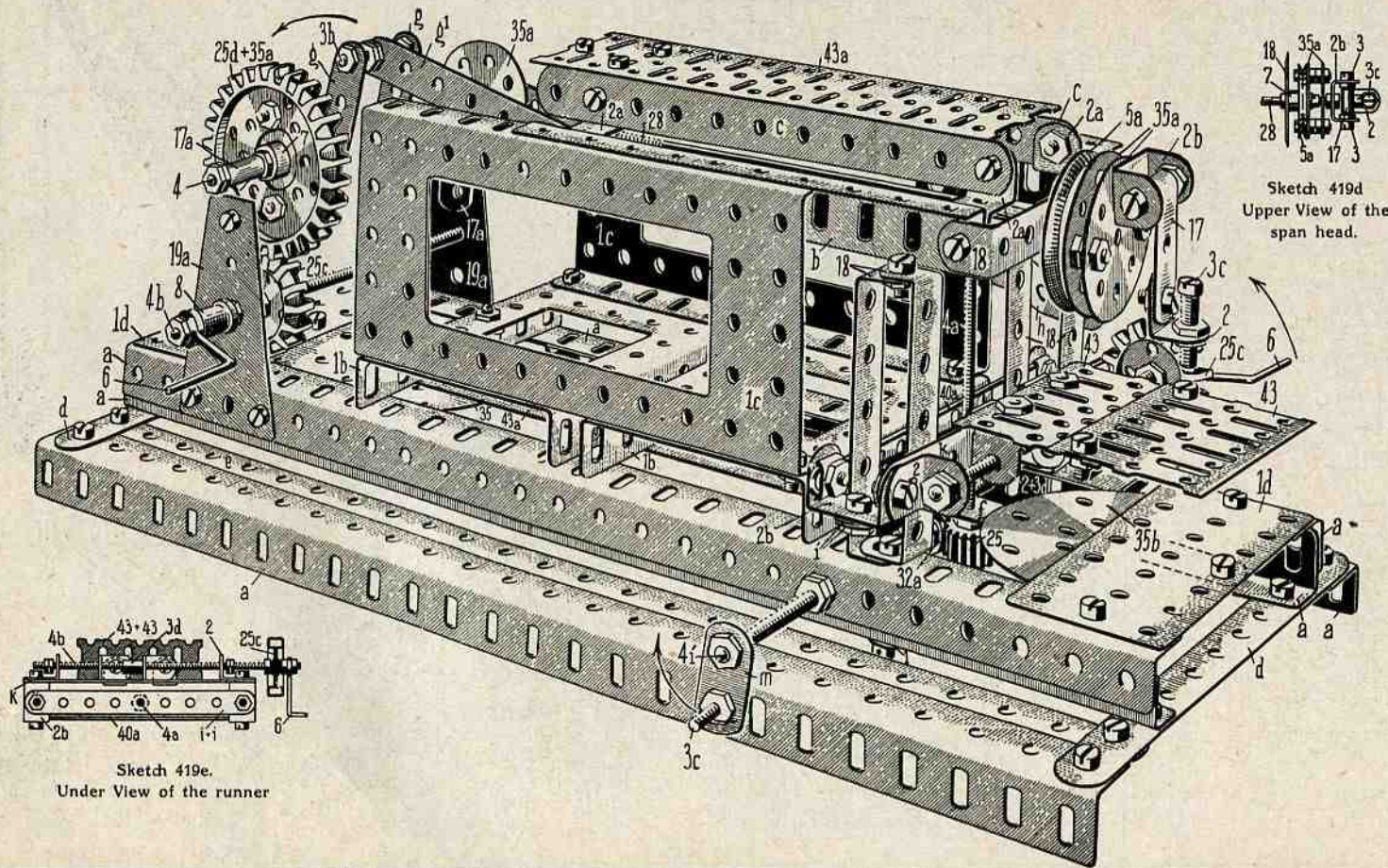
Sketch 418a



Sketch 418b

Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

No. 419. Iron Plane

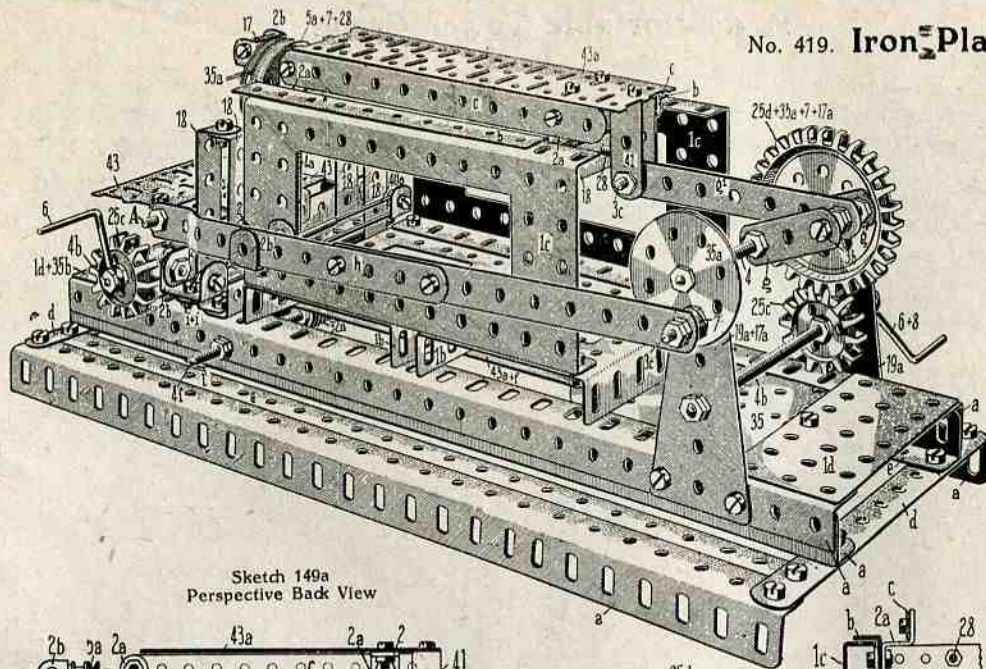


Sketch 419d  
Upper View of the span head.

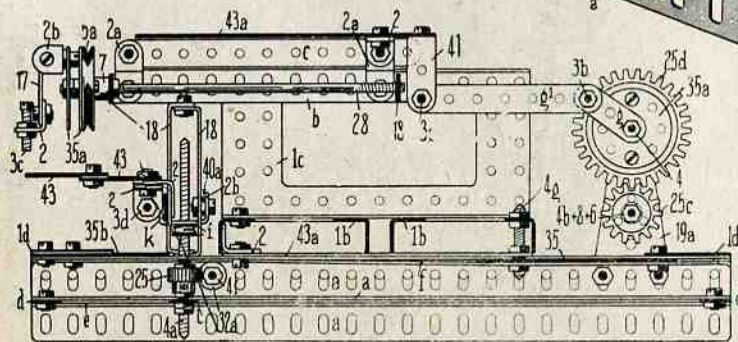
Sketch 419e.  
Under View of the runner

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

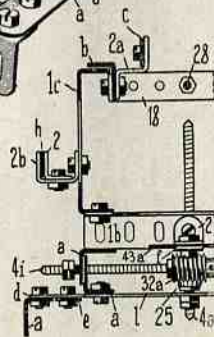
## No. 419. Iron Plane



Sketch 149a  
Perspective Back View



Sketch 419b. Longitudinal Section



Sketch 419c. Part of the cross section through the crank shaft 4i.

### Parts to the Iron Plane:

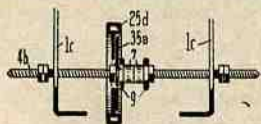
2 floor plates	No. 1b	1 glide block	
2 " "	" 1d	(for lever h)	No. 2b+2
2 " "	" 35, 35b	4 nut bolts	" 3c
1 " "	" 43a	1 spindle guide	" 3d
2 block side plates	" 1c	1 crank shaft	No. 4+3b+4
2 rack blocks	" 19a	1 driving shaft	No. 4b
2 span table plates	" 43	1 position spindle	
1 runner deck plate	" 43a	perpendicular	" 4a
6 ground and floor joists	a a. s. 25 h. l.	2 position spindles	
2 guide rails of runners	b " 10 " "	horizontal	No. 4b, 4i
2 runners pins	c " 11 " "	2 cranks	6
2 cross bearers	d " 15 " "	1 span head	No. 7+35a+5a
2 floor planks	e " 25 " "		+35a+2b+17
1 long pin	f " 25 " "	3 position rings	No. 7
2 crank arms	g " 3 " "	1 spindle	" 4g
1 lever arm	h " 7 " "	1 crank hub	" 8
1 " "	i " 18 " "	2 crank shaft blocks	" 17a
	(11+11)	2 runner cross pins	" 18
		4 guiding rails	" 18
		1 cog wheel	" 25
			" 25c
2 floor carriers } for support	j " 9 h. l.	1 " "	No. 25d+35a
1 glide rail	k " 9 " "	1 span pole	No. 28
		1 worm	" 32a
1 spindle block for spindle 4a	l " 7 " "	1 crank wheel	" 35a
1 crank arm	m " 2 " "	1 slide rail (to support)	" 40a
4 Z angles	No. 2a	1 fork band	" 41
2 support ribs	" 2b	80 screws with nuts, 12 a. b.	

Between the two floor bears i (s. 9 h.l.) of the support is a screw nut set in the middle, into which grips the perpendicular position spindle 4a (Sketch 419b).

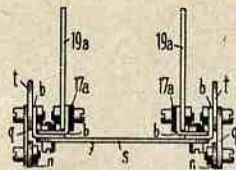
The lever band h is brought to the crank disc 35a (Sketch 419a), which is loosely turnable, and glides in the double angle 2b in and outwards. On Sketch 419c one sees that a simple angle is placed against this double angle in order to get a better gliding movement. On the free end of the lever band h is found a projecting threader A (Sketch 419a), which pushes against the cog wheel 25c by the working of lever band h and every time this is done in order to revolve a little further. By this, the support is changed somewhat sideways, and the plane steel 3c planes a new span on the span head.

# Models 1—433 built with Walther's „S T A B I L“ Building Set No. 52 or Nos. 51 and 51a.

## No. 420. Portable Tower Crane



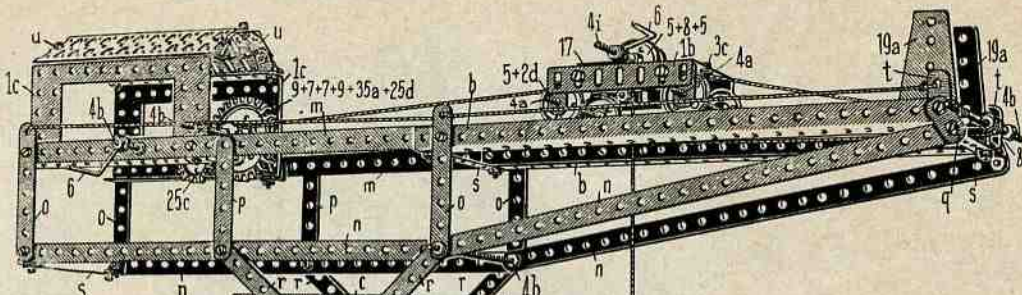
Sketch 420a



Sketch 420b



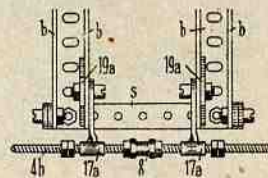
Sketch 420c



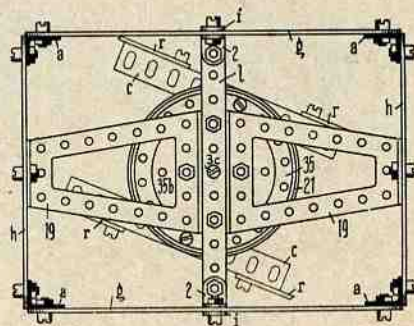
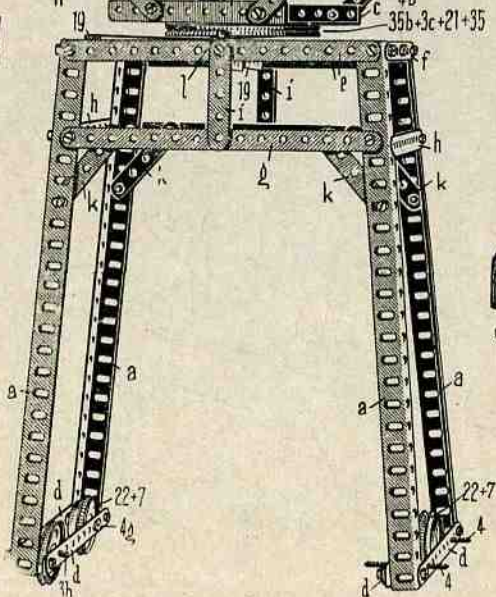
### Parts to the same:

4 corner stays	a a. s. 25 h. l.	2 rope anchors	No. 3c
4 projecting bearers	b a. s. 4x25	2 running wheel axles	4
1 foot	c " 2x10	2 running cage axles	4a
2 tower feet	d " 2x11	3 shafts	4b
2 long frames	e s. 15	1 position bolt	4b
2 cross frames	f " 11	1 crank shaft	4i
2 bands	g " 15	1 running wheel axle	4g
2 cross bands	h " 11	4 running cage wheels	5
2 fillets	i " 5	1 rope drum	No. 5+8+5
4 stays	k " 5	2 cranks	6
1 turning disc carrier	l " 11	1 rope roller	8
2 upper girders	m " 25	1 rope drum	9+7+7+9
2 under girders	n " 50	2 shaft blocks	17
4 projecting fillets	o (25+25) 7 h. l.	2	17a
2	p " 6	2 cover plates	19
2	q " 2	2 buffer walls	19a
4 foot fillets	r " 5	1 turning disc	21+35
3 cross bands	s " 7	4 running wheels	22
2 rail fillets	t " 2	1 cog wheel	25+9
2 spars	u " 5	1	25c
1 running cage cover	No. 1b	1	25d+35a
2 casing walls	1c	1 ratched spring	27
4 foot struts	2b	1 turning disc block	35b
4 axle blocks to the running cage	2d	1 screw hook	38a
1 running wheel axle	3b	1 fork band	41
1 turning disc nut	3c	2 roof plates	43a
		80 s. w. n., 10 a. b.	

Sketch 420a. Cog wheel shaft 4 b in the wind shelter.  
 Sketch 420b. Section through the buffer block 19a of the projecting part.  
 Sketch 420c. Ground section of the left under running wheel frame.  
 Sketch 420d. View of the right projecting end.  
 Sketch 420e. Under view if the turning part half up the crane frame.



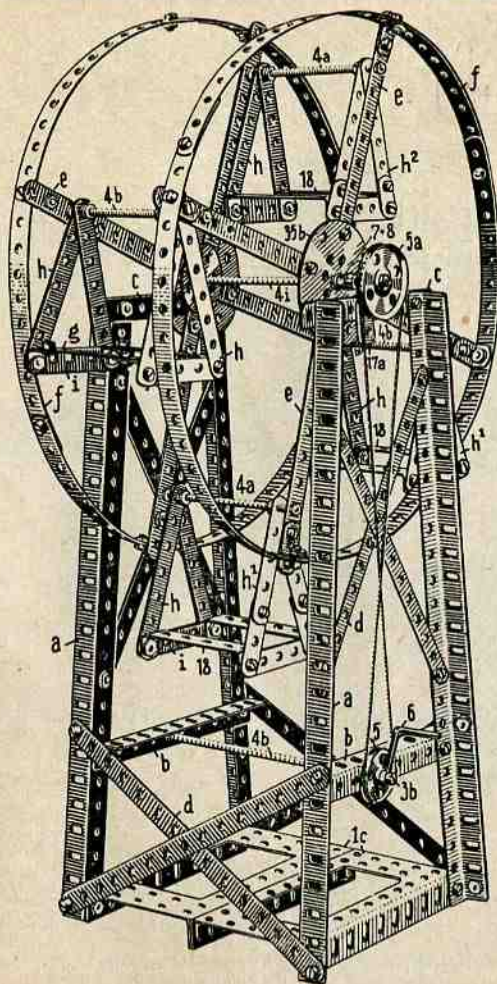
Sketch 420d



Sketch 420e

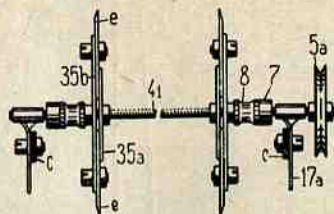


Models 1-433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.



No. 421.  
Wheel Swing

No. 422.  
Advertising Pillar



Sketch 421a



Sketch 421b

Parts to the Wheel Swing:

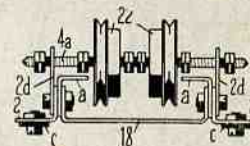
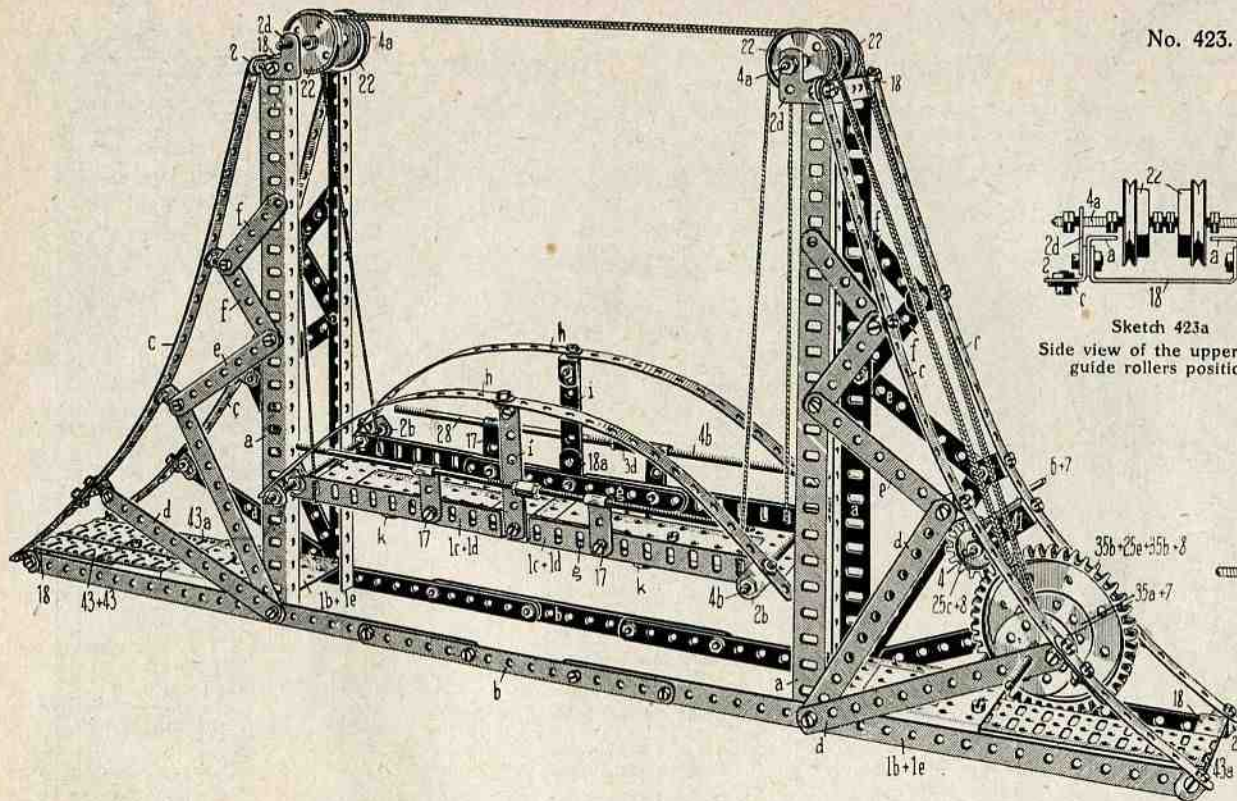
2 ground plates	No. 1c	8 strut pins	1 s. 5 h. l.
4 corner fillets	a a. s. 25 h. l.	2 gondola spindles	No. 4b
2 cross bearers	b " 10 "	" "	" 4a
2 " frames	c " 9 "	1 driving shaft	" 4b+3b+3d
8 bands	d " 15 "	1 swing wheel shaft	" 4i
8 wheel spokes	e " 11 "	1 driving disc	" 5
2 wheel circles	f " 68 "	1 " "	" 5a
	(3x25)	1 crank	" 6
2 gondola benches	g " 5 h. l.	2 shaft blocks	" 17a
6 " "	No. 18	2 wheel hubs	" 35a+35b
10 { hanging " }	h s. 7 h. l.		
4 { band (5+3) }	h <sup>1</sup> " 7 "	Sketch 421a. Construction of the wheel shaft 4i.	
2 { band (6+2) }	h <sup>2</sup> " 7 "	Sketch 421b. Construction of the crank shaft 4b+3b+3d.	



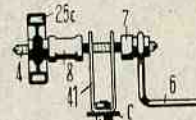
Such pillars have been placed by the Tram Car Authorities on nearly all the halting places, in order to show by signs the direction and travelling times of the trams and the lines. The larger part of the advertisement spaces is rented by advertisers.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

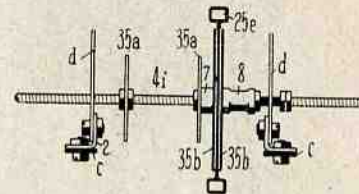
## No. 423. Span Bridge



Sketch 423a  
Side view of the upper  
guide rollers position



Sketch 423b  
Construction of the  
crank shaft 4



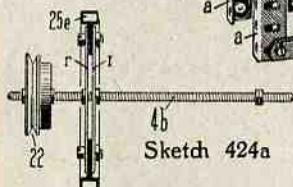
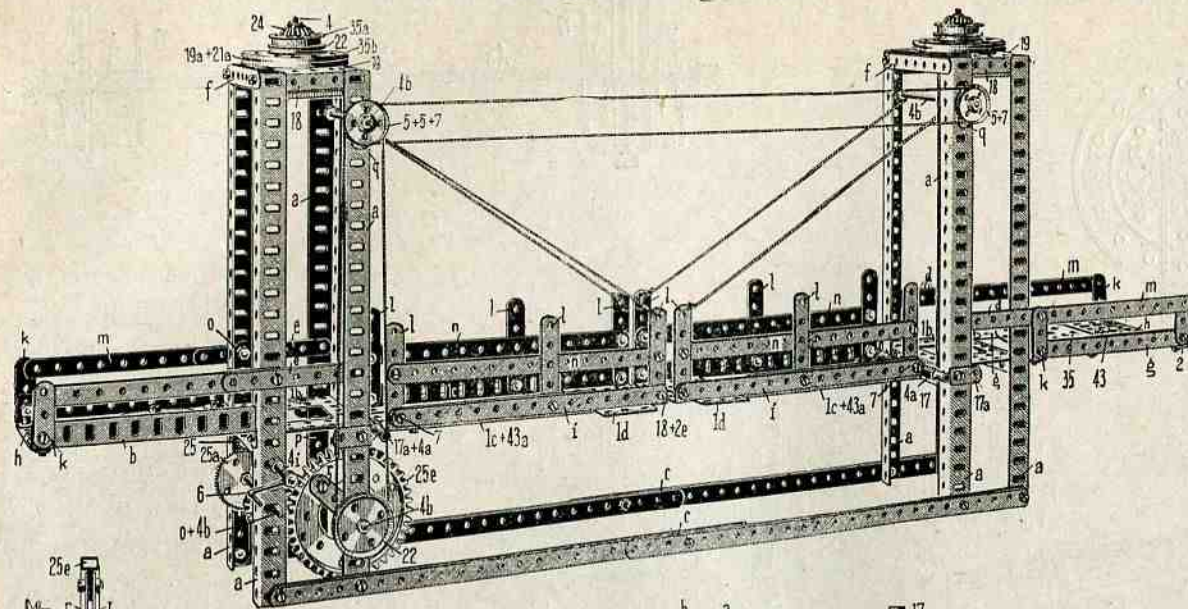
Sketch 423c  
Section through the transmission  
shaft 4i, which carries the large  
cog wheel 25e.

### Parts to same:

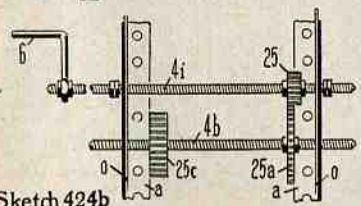
2 pillars	No. 1b+1e	4 span bands (7+25)	c s. 29 h. l.	2 cross pins (under 1c+1d)	k s. 5 h. l.	1 drum shaft	No. 4i	1 cog wheels	No. 25c
2 sockets	" 43	8 joists	d " 11 "	4 span spindle blocks	No. 2b	1 crank	" 6	2 rail beams	" 28
2 plates	" 43a	4 "	e " 7 "	4 spindle blocks	" 2d	2 position rings	" 7	1 cog wheel	" 35b
2 road plates	" 1c+1d	8 "	f " 5 "	1 driving shaft	" 4	2 cog wheel hubs	" 8		+25e+35b
4 girder bands	2	2 "	g " 11 "	2 roller spindles	" 4a	4 rail uprights	" 17	2 drum discs	No. 35a
4 pillar corner fillets a s. s. 25 h. l.	2	2 "	h " 29 "	2 span spindle	" 4b	2 cross joists	" 18	1 shaft block	" 4i
2 long joists	b s. 54 (25+15+25)	2 middle fillets	i " 6 "	2 rail bearers	" 4b	2 pillar frames	" 18a	80 screws with nuts	
					+3d+28	1 bridge cross carrier	" 22	20 angle brackets	

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

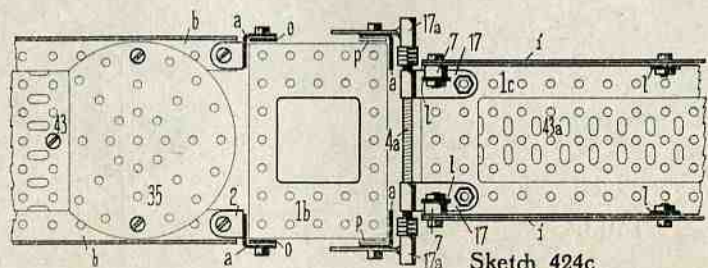
## No. 424. Suspension Bridge



Sketch 424a



Sketch 424b



Sketch 424c

Sketch 424a. Shaft 4b with great cog wheel 25.  
Sketch 424b. Side view of both cog wheel shafts 4b and 25a in left tower.

Sketch 424c. Ground section of the left part of the road. It shows the position of the bascule shaft 4a.

### Parts to same:

2 pillar road plates	No. 1b
2 road plates (bascules)	1c
4	1d+43a
4 projecting road plates	35+43
8 cross fillets of the pillars	a. s. 25 h. l.
2 projecting bearers	b 10
2 long joists (8x25)	c s. 43 h.
2 pillar beams	d 6
2	e 7
4	f 7
4 projecting bearers	g 11
2 projecting bands (cross)	h 7
4 road side bearers	i 15
6 rail fillets	k 3
12	l 5
4 projecting rail bearers	m 11
4 bridge side rail bearers	n 15
2 rack bands	o 11
2	p 7
2 shaft blocks	q 2
2 cog wheel spokes	r 5
1 side bridge tongue	No. 2e
2 crown spindles	4
2 bascule shafts	4a
2 cog wheel shafts	4b
1 driving shaft	4i
4 rope wheels	5, 22
1 crank	6
4 bascule position rings	7
4 blocks	17
4 shaft blocks	17a
4 pillar long frames	18
2 crowns	19+19a
4 cog wheels	No. 25, 25a, 25c, 25e
80 screws with nuts	+21a+22+35a+24
6 angle brackets	

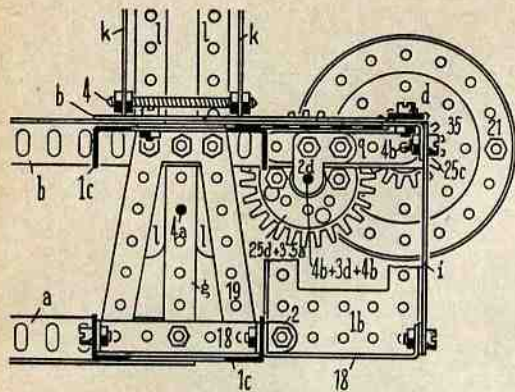
Every long joist c consists of 4 strip of 25 holes.

Rack bands o (strip of 11 holes) are brought to the outer rack bands p (strip of 7 holes) to the inner corner fillets of the left pillars so that the shafts find a good position in round holes.

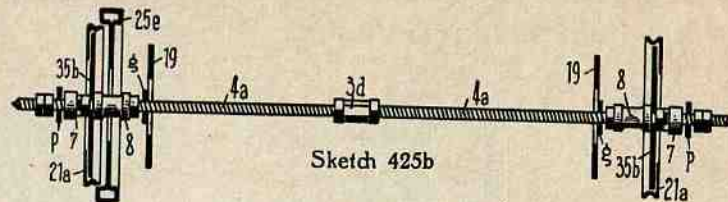
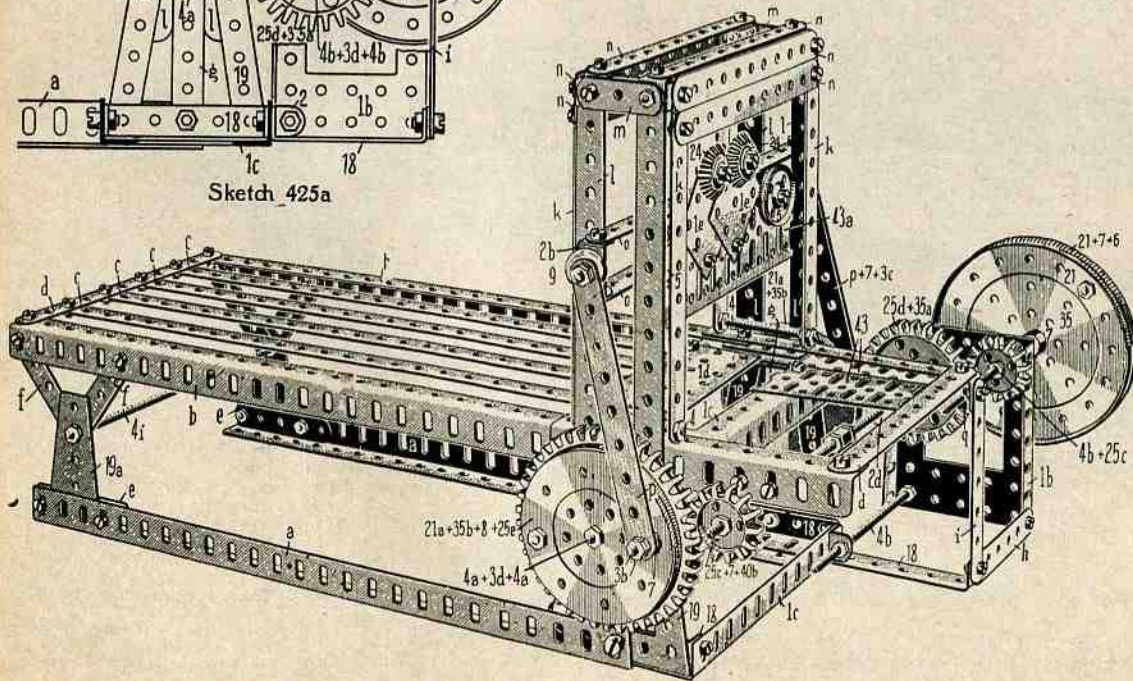
In order to find place for the exterior rail fillets l of the bascule, between the inside corner fillets of the pillars a position ring 7 is inserted between the plate edges from 1c and the four rail fillets l in question.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 425. Mill Board Cutter.



Sketch 425a



Sketch 425b

### Parts to the Board Cutter:

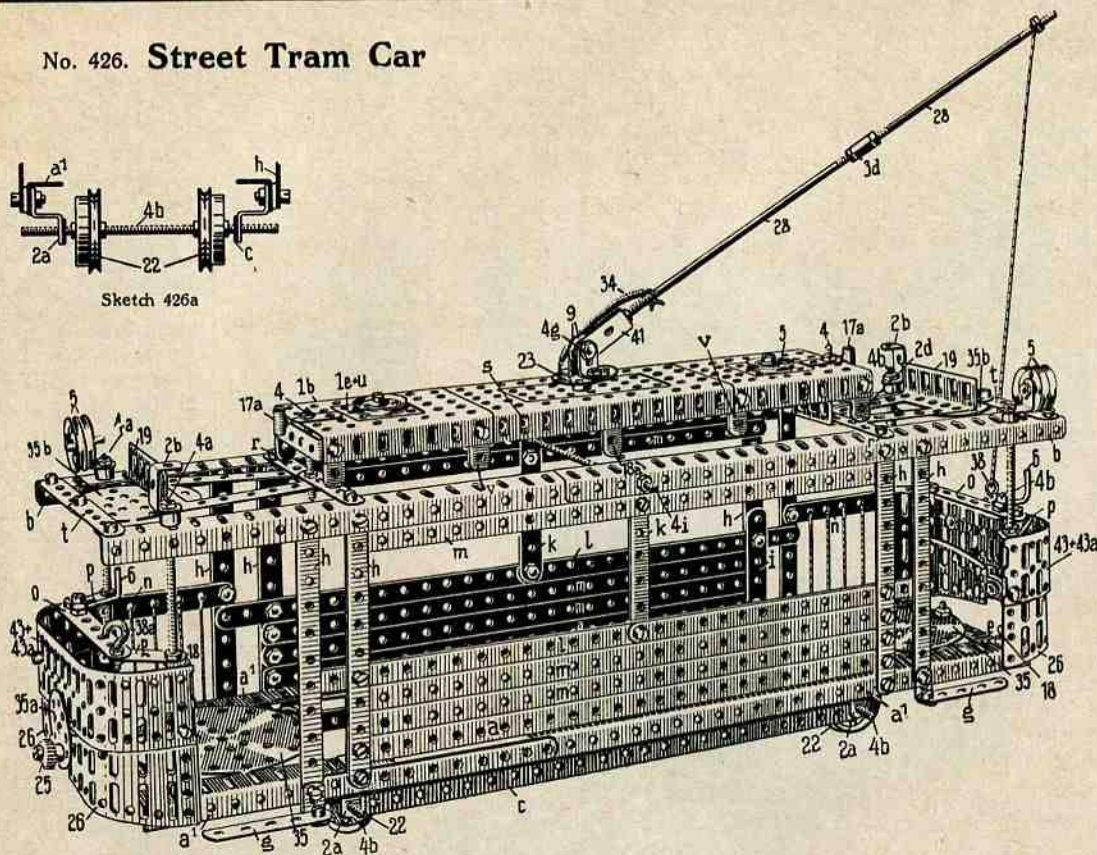
1 rack block	No. 1b	1 connecting gearshaft	No. 4b+3d
1 floor and 1 table plate	1c	2 position spindles	No. 4b, 4b
4 blocks	No. 19 and 19a	2 lock wheels	4i
2 beams	a a s. 25 h. l.	1 crank	6
2 table frames	b " 33 (25+10)	2 position rings	7
4 table fillings	c s. 25 h. l.	2 fastener discs	9
2 cross pins	d " 11 "	3 joists	18
2 lappets	e " 5 "	1 driving disc	No. 7+21
4 supports	f " 5 "	1 fly wheel	+35+21+7
2 rack fillets	g " 7 "	1 fly wheel	No. 21a+
1 projecting joist	h " 6 "	1 fly wheel	35b+8+25e
1 projecting fillet	i " 7 "	2 cone wheels to lock	No. 24
4 fillets	k " 11 "	1 cog wheel	25c+7+40b
4 guide rails	l " 15 "	1 " "	25c
2 bolts	m " 3 "	1 " "	25d+35b
6 cross frames	n " 11 "	2 table plates	43
2 glide rails	o " 15 "	1 knife	43a
2 connecting rods	p " 9 "	70 screws with nuts	
1 ratchet lappet	q " 5 "	10 angle brackets	
1 table plate	No. 1d	Sketch 425a. Long section through the right hand part of the table.	
1 knife lock	2x " 1e	Sketch 425b. Section through the crank shaft	
2 glide rail blocks	2b " 3c	4a+3d+4a, to which both fly wheels 21a+35b as well as the large cog wheel 25e are tightly screwed on.	
2 crank pins	" 3b		
2 bolts	No. 4		
1 crank shaft	4a+		
	3d-4a		
1 crank shaft	4b		

# Models 1-433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 426. Street Tram Car



Sketch 426a



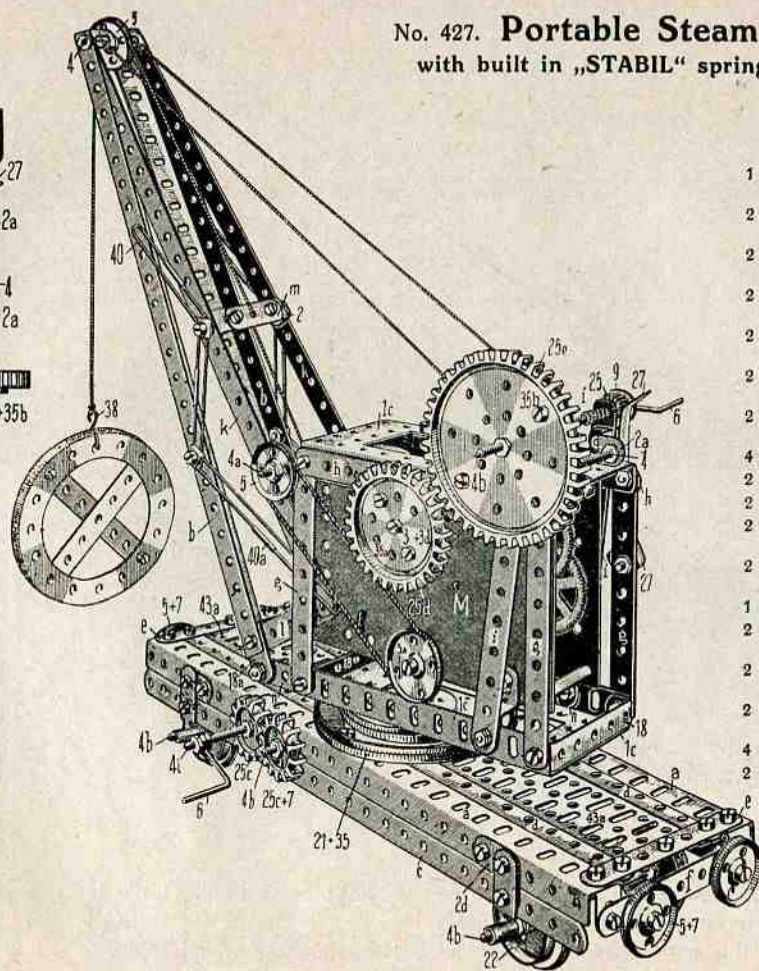
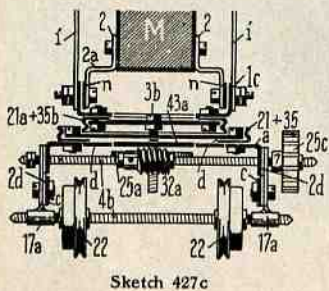
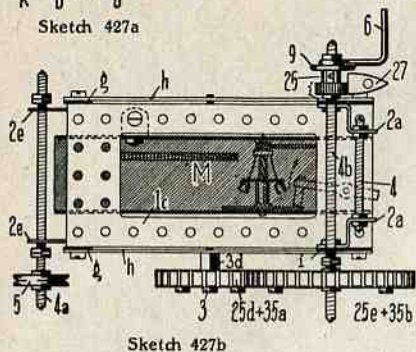
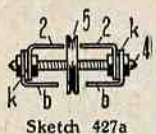
### Parts to same:

2 long bearers	a a. s. 25 h. l.
2 " "	a <sup>1</sup> " 25+10+s. 11 h. l.
2 " frames	b " 43 h. l. (25+25)
2 axle block bearers	c s. 25 " "
3 floor bearers	e " 9 " "
4 step boards	g " 5 " "
8 uprights	h " 11 " "
2 " "	i " 5 " "
2 middle uprights	k " 7 " "
2 breast bands	l " 29 " (15+15)
6 wall bands	m " 25 " "
2 protecting fillets	n " 6 " "
2 breast bands	o " 7 " "
4 " "	p " 5 " "
2 cross bearers	r " 9 " (5+5)
2 lappet bands	s " 15 " "
2 cross frames	t " 9 " (5+5)
2 lappet bands	u " 15 " "
4 divided pins	v " 2 " "
1 roof	No. 1b+1e+1c+1d+1b+1e
4 axle blocks	No. 2a
2 shield number holders	" 2b
4 corner bands	" 2d
2 position bolts	" 4
4 roof supports	" 4a, 4b
2 axles	" 4b
1 cross bolt	" 4g
1 contact pole	" 28+3d+28
2 lanterns	2 " 5
2 escape bascules	" 5
2 cranks	" 6
2 position discs	" 9
1 turning block of the contact pole	" 23
1 divided pin	" 18a
2 shield eyes	" 17a
2 cross frames	" 18
4 uprights	" 18
2 roof plates	" 19+35b
4 wheels	" 22
1 buffer	" 25
4 front wall parts	" 26
2 " " "	" 43+43a
1 spiral span spring	" 34
2 signals	" 35a
1 contact fork	" 41

This car was sent in as drawing and photo by two boys nearly at the same time. Little is necessary to remark, as all is quite clear on the illustration. Sketch 426a is a cross section through the wagon floor, in order to show how the angles and strips are set together and the wheels placed.

# Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

## No. 427. Portable Steam Crane with built in „STABIL“ spring motor



### Parts to same:

1 turning position plate,	1 turning frame axle	No. 3b
1 cover plate	No. 1c	
1 transmission shaft	No. 3+3d	
2 wagon frames	a a. s. 25 h. l.	
1 span spindle	No. 4	
1 roller spindle	" 4	
1 rope shaft	" 4a	
1 crank shaft	" 4b	
1 transmission shaft,	" 4b	
2 running wheel axles	" 4b	
1 crank shaft	" 4i	
2 rope rollers	" 5	
4 buffers	No. 5+7	
1 driving wheel	No. 5a+3d	
2 cranks	No. 6	
4 running wheel blocks	" 17a	
2 joists	" 18	
1 projecting strut	" 18a	
1 turning frame	No. 21	
	+35+21a+35b	
4 running wheels	No. 22	
1 cog wheel	" 25a	
2 "	" 25c	
1 "	" No. 25d+35a	
1 "	" 25e+35b	
1 ratched spring	No. 27	
1 worm	" 32a	
1 load hook	" 38	
4 span bands	No. 40+40b	
2 "	" 40a+40b	
2 wagon ceilings	No. 43a	

The spring motor built in does not belong to the contents of the box.

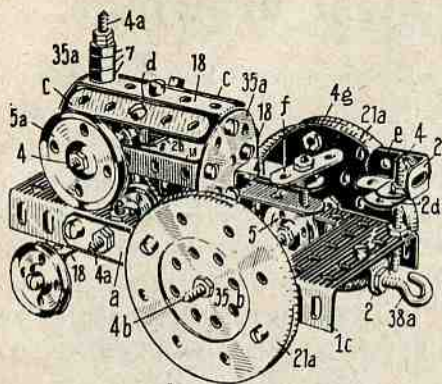
Sketch 427a. Construction of the upper guide roller spindle.

Sketch 427b. Roof top view.

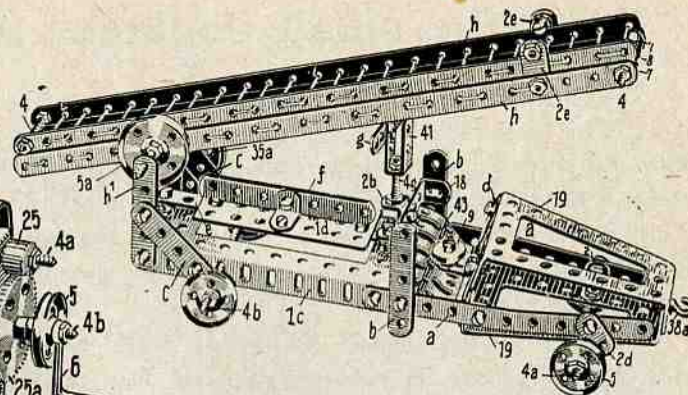
Sketch 427c. Section trough the worm shaft 4b.

Models 1—433 built with Walther's „STABIL“ Building Set No. 52 or Nos. 51 and 51a.

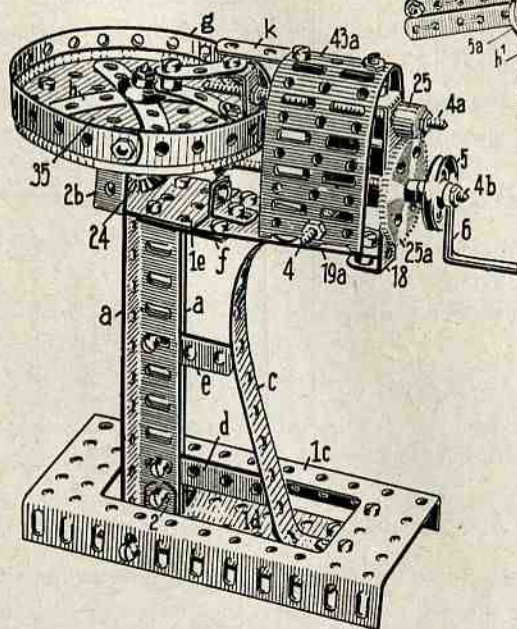
No. 428. Iron Horse



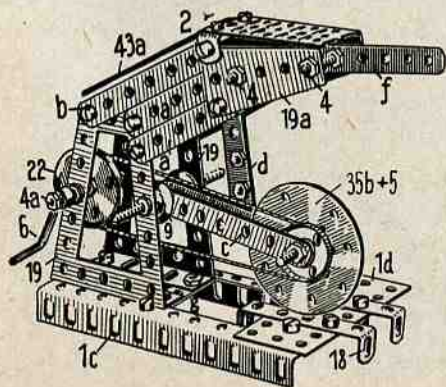
No. 430. Motorcar with fire escape



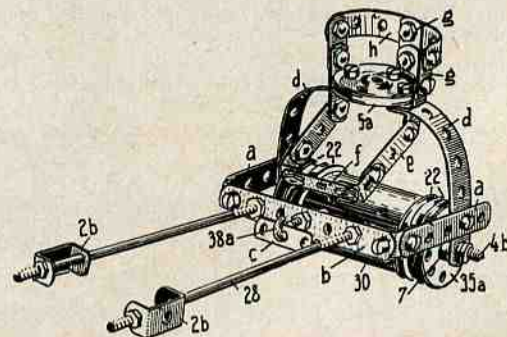
No. 429.  
Butter Machine



No. 431. Metal Saw



No. 432. Land Roller



Objects for boys

As a spur for intelligent boys the above 5 models can be given them without help in sketches, so that they can build them correctly themselves or even better them if possible.

---

---

## What the small engineer must know of technical drawings.

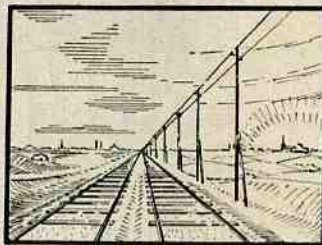
Before any machine, crane, bridge or similar things are built, the plan of an engineer must be first made. The engineer plans the construction in technic first in large outlines, he makes a few hasty sketches until he has found an adaptable form. Then he goes into details, studies them minutely, thinks and calculates the power, the material of the sections for construction and plan plans the best adaptable form.

In order that the architect can execute exactly he produces drawings of the building, in which measurements, form and material are indicated. These technical drawings seem very strange to the laity, nothing but lines crossing each other. He cannot make out what these lines can represent.

The layman sees the object in perspective like the objective of a camera.

We cannot see with our eyes parallel even lines. For smaller

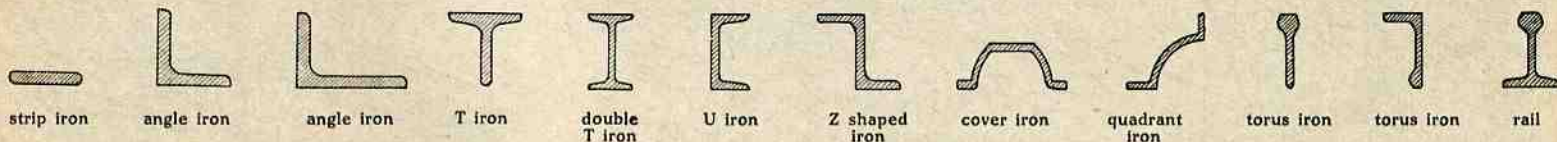
distances we are easily mistaken as to their measure. But when the parallel lines extend very far, then we can see them meet in a point. Let us make an experiment: We stand in the middle of a straight road and look in its direction, or the same on a railway line. Then it appears to us as if those lines or roads meet on the horizon, although we know very well that the width of road or line is the same as on the point we are standing. Telegraph poles of the same length seem to take different lengths in the distance (see Sketch 1.)



Sketch 1

In a technical drawing therefore all lines and poles of equal length are of the same measurements. This sort of drawings we call geometric drawing.

The building parts used in the architectural and machine lines are called according to their cross section:



There are still round bar iron, four-edged, six-edged, eight-edged irons, and other forms of iron, which are used less generally but for special purposes only.



The difference between geometric and perspective designs is seen in Sketch No. 2. As machine part we have chosen a screw nut.



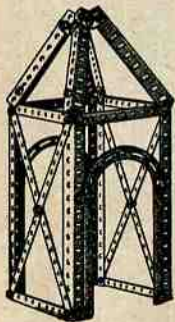
Sketch 2

The upper part shows the screw nut in perspective, the under part the same thing as a geometric drawing. Only in the geometric drawing can it be seen that the six rims are of the same length and the bore circular round.

By these geometric drawings it is clearly shown: Ground plan, elevation, side-elevation, back-view, top-view and the section.

In drawing such ground, side or elevation sections we will try with an example:

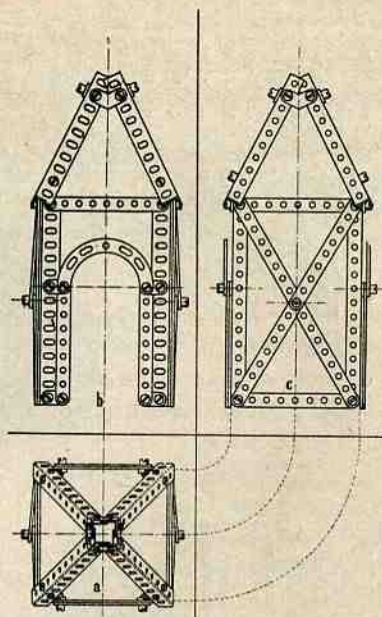
We are building a tower, which we draw in sketch 3. We put it on a white sheet of paper and look from above with one eye, thereby having parallel lines of the tower.



Sketch 3

The points where these lines fall on the paper we draw and connect these points accordingly together, then this gives us the ground plan of the tower (See a in sketch 4).

We put behind the tower a sheet of paper and look at it horizontally from the front, draw again these parallel lines, adjust the points, and draw the connection lines, and then we have the top view of (See b in sketch 4).



Sketch 4

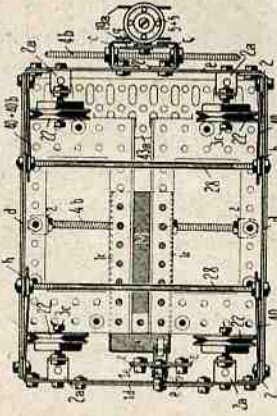
a = Ground plan    b = View  
c = Side View

We do the same from the side and get the side elevation or side view (See c in sketch 4). In these three drawings is shown how every machine is erected.

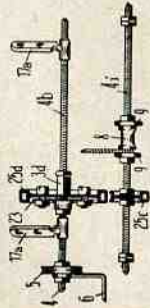
It would not be possible to make drawings of large cranes, machines or houses in their actual dimensions, but in drawing these we quote the exact measurements for each line. For example: In a drawing which is quoted 1—20 scale is abbreviated into S 1:20. This indicates that all the lines in the drawing are actually 20 times larger so that one inch on the drawing means 20 inches in reality.

The general views of these sketches are always in perspective after photographs of models, whereas, the explanatory drawings, which are done to explain certain parts, mostly are done in geometric designs.

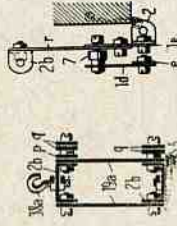
**No. 433. Steam Rammer**  
with built in „Stabil“ motor



Sketch 433a. Under View.



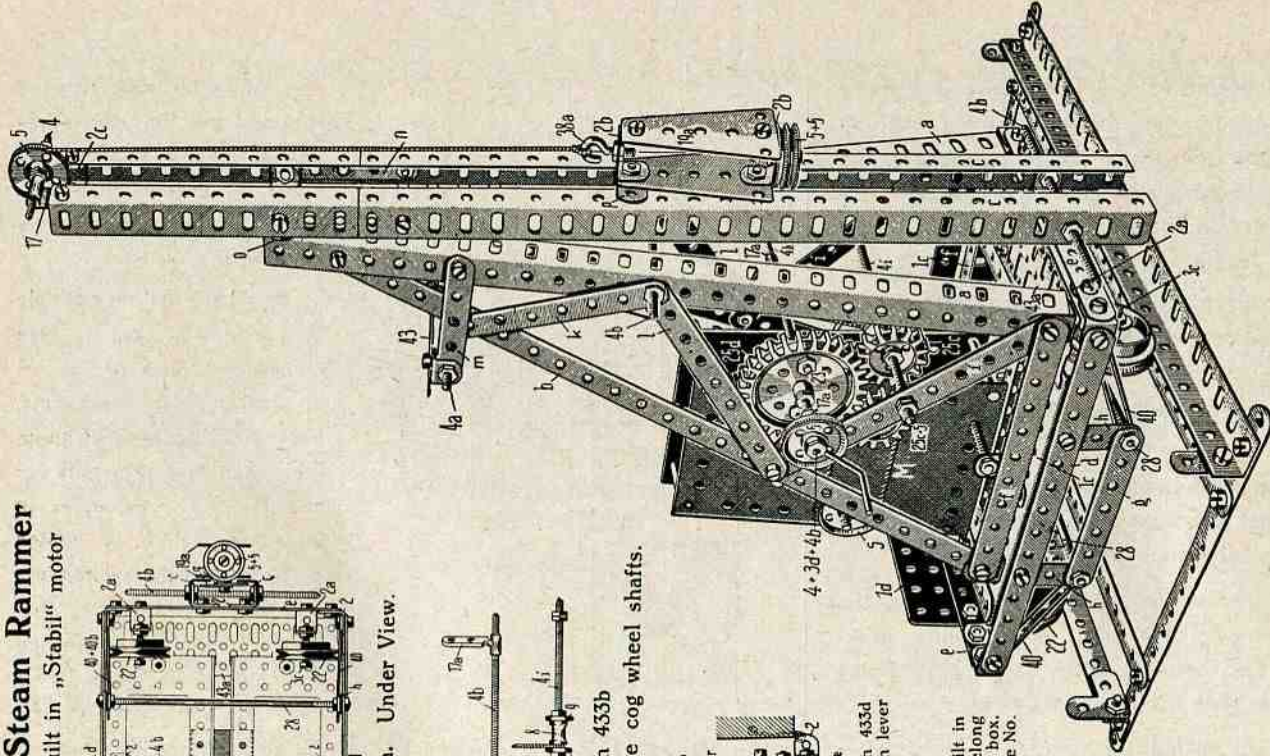
Sketch 433b  
Construction of the cog wheel shafts.



Sketch 433c  
Rammer block

Sketch 433d  
Switch lever

The spring motor built in this model does not belong to the contents of this box. Further information see No. 2 of cover.



**Parts to the Steam Rammer:**

2 floor plates	No. 1c	2 pedestal bearers	m s. 5 h. l.	3 span pole	No. 4b
1 pedestal plate	" 43a	2 lappets (to c)	n "	1 winder shaft	41
1 corner fillets	" 43	1 cross band	o "	1 crank wheel	5
2 blocks struts	a a. s. 25 h. l.	1 (over near a)	p "	1 rope roller	5
2 guide rails	b "	1 glide rail	q "	1 rammer block head 2	6
	c "	2 slide rails	r "	1 crane	8-2X9
	d "	1 lever	No. 2a	2 rope drum	17
2 floor frames	e "	4 axle blocks	" 2b	2 rope roller blocks	17a
2 feet joints	f "	2 rammer block pins	" 2c	2 crank shaft blocks	19a
2 span pins	g "	1 guiding pin (over by c)	" 3c	4 wheels	22
4 rod pins	h "	4 running wheel axles	" 4	1 disc wheel	23
2 support struts	i "	1 roller spindle	" 4-3d	2 cog wheels	25c
2 span bands	j "	1 driving shaft	" 4b	2 span poles	28
	k "	1 shaft	" 4a	1 screw hook	38a
	l "	1 span pole	" 4a	4 span anchors	40+40b

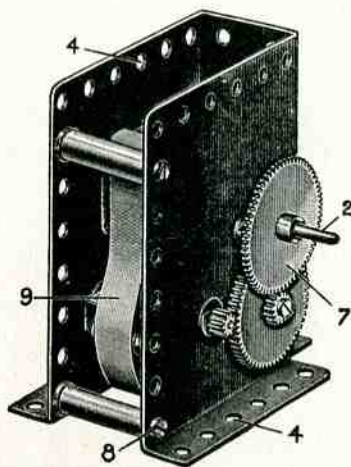
---

---

## Walther's Electric „STABIL“ Motors

For Use with all „STABIL“ Construction Boxes

The Electric „STABIL“ Motor is permanent in its working and reliable. It performs its work in great measure according to its technical build and its technical endowment. This motor is strong enough to set in motion the largest of the models found in this illustrated book.



It is also to be used as a child's toy for a 20 volt tension feeble current motor and can be used with a suitable transformer for working an alternate current of 110 and 220 voltage, when

attached to such. In every motor a detailed description and directions for use are enclosed.

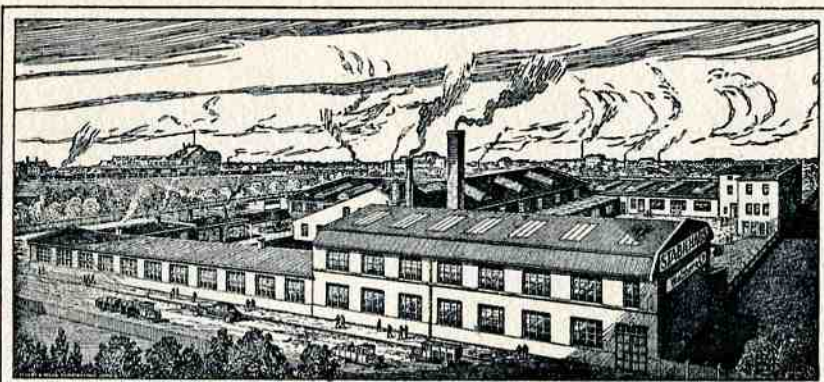
## „STABIL“ Attachment Motor Transformer

This Motor Transformer serves as a connection apparatus for the above mentioned Weak-current Motor „STABIL“ for alternate or rotary current working.

We only export Transformers of 110 or 220 volts.

Should the weak current motor be connected to a continuous-current connector, a continuous current transformer is used as an addition apparatus. We do not manufacture this transformer in series, because the Electric Works are nearly all supplied with alternate or rotary currents, and the works that still produce continuous current transpose same to alternate or rotary currents. If especially ordered we deliver also continuous current transformers.





4  
German Patents  
2  
U. S. A.  
Patents  
9  
D. R. G.-M.

3  
English Patents  
2  
French  
Patents  
9  
D. R. G.-M.

You can build with **STABIL**

No. 49	with instruction book	49-52	the models	No. 1-128
" 50	"	" 49-52	"	" 1-256
" 51	"	" 49-52	"	" 1-349
" 52	"	" 49-52	"	" 1-433
" 53	books	49-52 and 53-55	"	" 1-526
" 54	"	49-52 " 53-55	"	" 1-617
" 55	"	49-52 " 53-55	"	" 1-715

**Stabil products can be had in all first class toy and optical businesses as well as teaching equipment establishments. Addresses of dealers on application.**

Translation and  
reprint prohibited

Copyright by  
W A L T H E R & C o.  
Berlin SO 36

31 th Edition  
1931. S. B.

Made in Germany